KABELSCHLEPP)



CABLE & HOSE CARRIER SYSTEMS FOR CRANES





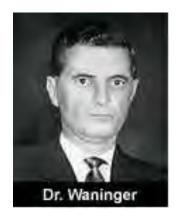
- 1. Introduction to KABELSCHLEPP and TSUBAKI
- 2. Products
- 3. References
- 4. New development: RSC-System



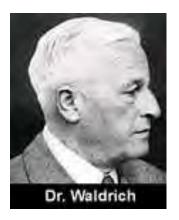


Tsubaki KABELSCHLEPP

More than 60 years since the initial idea became a patented solution



1953
Invention of the cable carrier
Dr.-Ing. Gilbert Waninger an employee of von
H.A. Waldrich in Siegen



1954 Foundation of KABELSCHLEPP GmbH Dr.-Ing. E.h. Oskar Waldrich







Wenden-Gerlingen Headquarters Everything under one roof.



- ➤ Production of all cable carrier systems made of steel and plastic
- > Assambly plant
- > Project divison
- > Design and engineering of all products
- ▶ Laboratory
- Worldwide distribution center
- ➤ Quality management





2010: Integration into the TSUBAKI Group

- For more than 40 years, both companies have been closely cooperating partners.
- ➤ With this integration, we will leverage our successful business relationship in one strategic enterprise.



TSUBAKI KABELSCHLEPP Headquarters Wenden, Germany



TSUBAKI MOTO CHAI N Kyotanabe Plant Kyoto, Japan





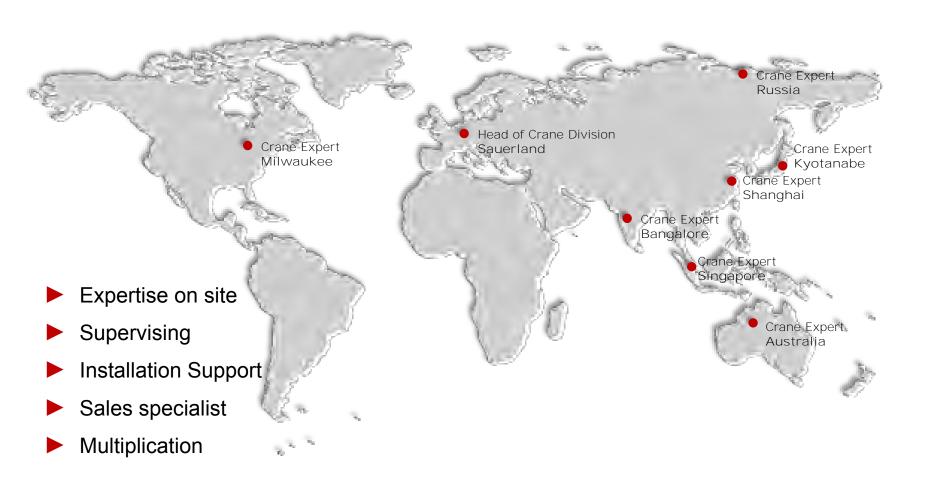
a global Network of specialists available at more than **80 places... even close to you**







Global set up of crane and long travel specialists



November 2016





HAPPY BIRTHDAY MOM!!!!







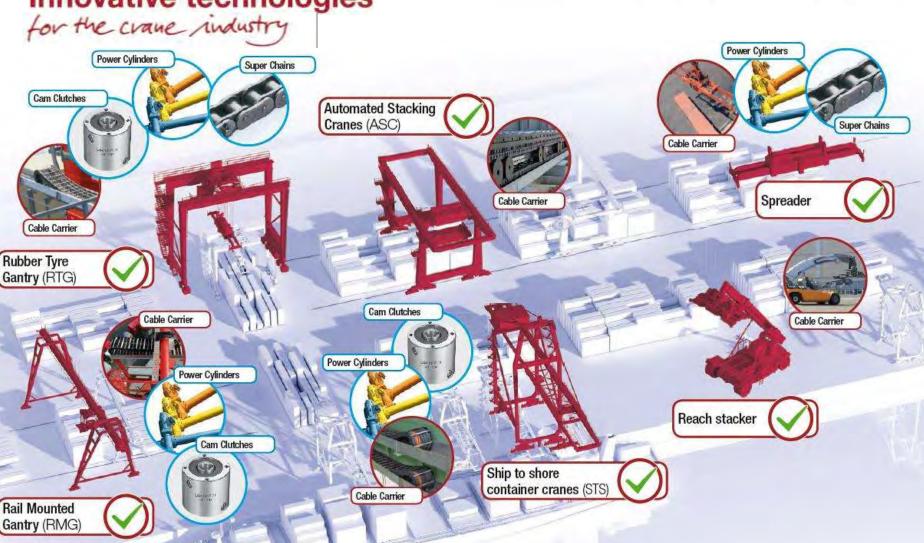






TSUBAKI KABELSCHLEPP

Innovative technologies







TSUBAKI PowerCylinders, Electronical Actuators

TSUBAKI Super Chains, Heavy Duty Chains

TSUBAKI Cam Clutches,
One Way Clutch

KABELSCHLEPP Cable Carrier Systems incl. TRAXLINE cables and equipment



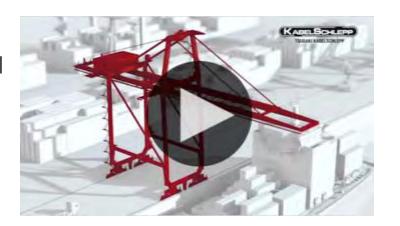




Cable Carriers for crane applications

benefits for crane builder and enduser

- Space saving design
- No loop station and also no additional steel structure for loop station
- No additional drives necessary
- No control system necessary
- All kind of media (power, data, hydraulics, pneumatics, ...) in one System
- No adddition mechanical stress to the cables
- Short cable lengthEasy to maintain
- Safe data transfer via light velocity









TKHD Series for Heavy Duty applications

developed for Ship to Shore cranes and long travel applications







TKHD Series for Heavy Duty applications



- Integrated Brake
- Reinforced stop dog-system
- 90mm pitch
- Shape optimized
- Reinforced bolt hole connection
- Linear Force curve
- Massive Design
- RSC-Version available
- With glide shoes available
- Integrated Rollers in planning

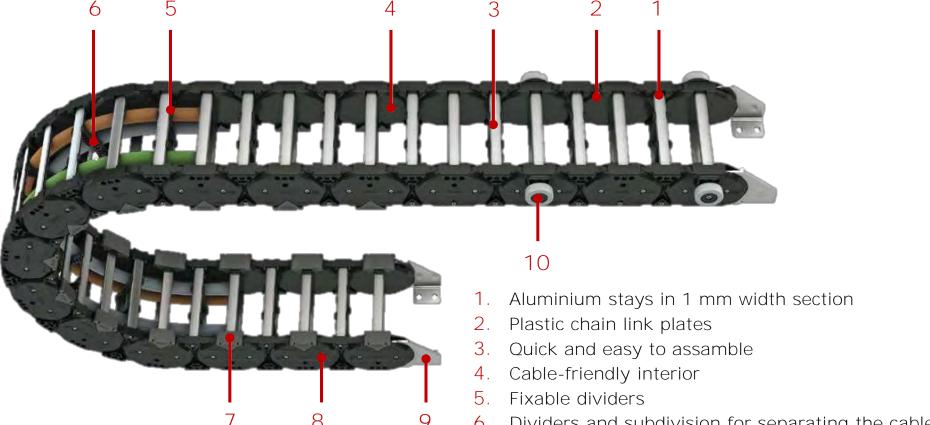
rap-Design First cable carrier with

Link Pitch: 90mm





TKHD Series for Heavy Duty applications



First cable carrier with Inner Height: 87mm

Link Pitch: 90mm

6. Dividers and subdivision for separating the cables

7. Replaceable glide shoes

8. Robust, double stop system

9. Steel Installation brackets

10. Alternatively available as RSC-system





the upper Run never

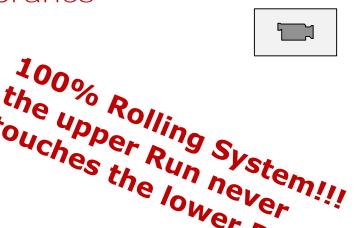
touches the lower Run

RSC-System for Long Travel and Cranes (Roller Supported Chain)

- Rolling instead of gliding
- 90% less force compared to a gliding System
- Ouiet and less-vibration
- High travel speed and acceleration
- Minimum stress for cable carrier and cables
- Very long travels possible
- Easy to maintain
- Only visual inspection
- Easy Installation (self aligning)
- No fix distances of the support Structur necessary
- For M-Series and TKHD-Series



Tested at our full automatic crane Test-Center



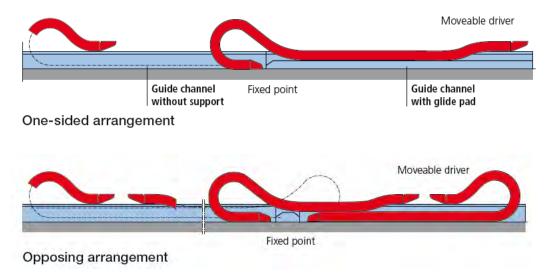




Off-road Glide Shoes for the M-Series

All gliding and rolling applications are affected by wear. To extend the lifetime of a cable carrier, Kabelschlepp developed exchangeable glide shoes.





Biggest advantage:

Instead of changing the whole cable carrier by disassembling it on-site, only the attached glide shoes need to be replaced.

The glide shoes can be removed with a normal screwdriver. Replacing one glide shoe takes only a couple of seconds.





System Guide Channels

Advantages

- Standardized for all M Series cable carriers,
- Available in galvanized steel and stainless steel,
- Heavy Duty design with reinforced brackets and sideparts,
- Preassembled delivery,
- ➤ No welded parts → No heat affected zones,
- ➤ No weldseams → No cracks because of vibrations







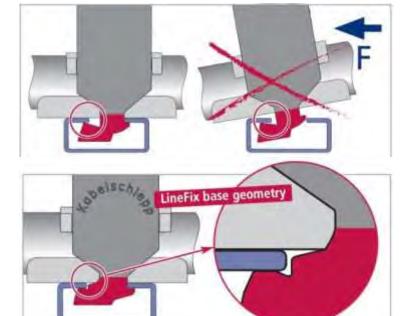


Line-Fix Saddle Clamps

- Clamps, screws made of steel or stainless steel
- Optimized base geometry
- Plain design with retaining ribs
- Label visible, even after installation
- Multi-layer arrangement possible
- Fixed with a defined torque



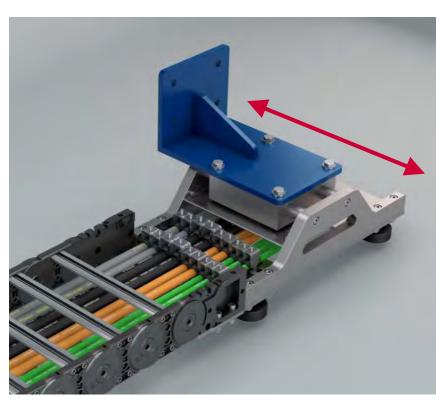






KABELSCHLEPP TSUBAKI KABELSCHLEPP

Safety Devices for Cranes Floating Moving Device



- Compensate horizontal misalignment
- For all TSUBAKI Kabelschlepp M-Series chains
- Misalignment compensation: Vertikal: +/-60mm
- Also in stainless steel available
- Easy installation, less maintenance
- Roller supported
- Integrated strain relief system
- > Safe cable guidance
- Combinable with TSUBAKI Kabelschlepp Force Monitoring System





Safety Devices for Cranes

Push-/Pull-Force Monitoring System

- signal is usable for a fully-automatic emergency stop-system
- direct measurement of the push-/pullforces at the moving point
- force limits freely programmable (lower limit, upper limit)
- error indication if the limits are exceeded
- outcoming signal PLC usable (full stop, slow down)
- internal data storage
- maintenance free (no battery change)
- no speed limit
- for long travel ways
- protection class IP67

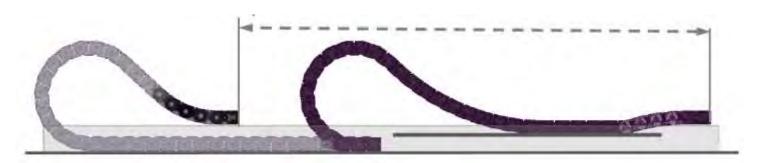






Safety Devices for Cranes

"GO-Module" (Gliding Optimized)





- gliding optimized
- Short Loopstation
- gliding after short distance
- Force will always in the right direction
- Less mechanical stress to the system





TRAXLINE Cables for Motion

High-flex TPE cables for projects and cranes

Developed for

- heavy load and long travel
- crane and conveyor equipment
- systems, mechanical and crane engineering
- > clean room duties
- limited space solutions
- permafrost using
- outdoor applications

FINANCE RANGE THANKINE POWE

Technical Details

- shielded continuous bending
- > top flexdesign TPE power cables
- > TPE inner jacket
- special shielding with 85 % coverage
- top flexdesign copper wires
- KS-PP core insulation
- outer jacket color: black

The full TRAXLINE TPE program: www.traxline1000.de



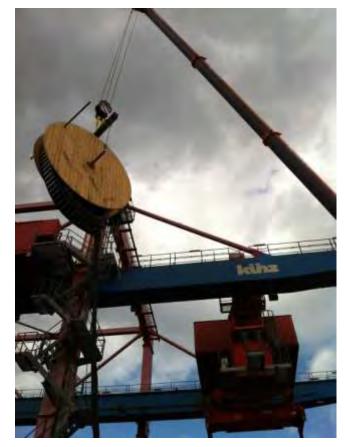


Total Trax Turnkey System for your crane Application

- Full harnessed Systems with System warranty.
- From the first sketch to the final check everything from one supplier.
- > Full System documentation.
- Installation service on site.











Designed and Tested for long lifetime



Free span tests



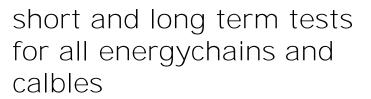
Long span tests



Bending moment tests



Pull force tests





Long travel tests





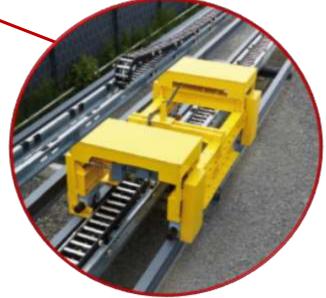
Crane Test Facelity

Proven under real conditions on outside test facility



- > Test facility for 2 distinct systems
- Travel lengths of more than 100 m
- > Test speeds up to 5 m/s
- > Test under real weather conditions
- > Automatic Test in 24/7











References







Shiploader/-unloader

With new Roller Supported Chain System

Spezification:

Amount: 1 Set Country: USA

Applicationtyp: Grain Unloader

Travelway: 147m Speed: 1,0 m/s acceleration: 0,5 m/s² Additional load: 12 kg/m

Cable carrier: MC1300.330.RMF-320-79170











Shiploader/-unloader

With new Roller Supported Chain System

Spezification:

Amount: 1 Set

Country: Indonesia

Applicationtyp: Ship-Unloader

Travelway: 300m Speed: 1,5 m/s acceleration: 0,5 m/s²

Additional load: 15 kg/m (incl. Medium Voltage Cables)

Cable carrier: MC1300.330.RMF-320-155000











TSUBAKI KABELSCHLEPP

RTGs for

Specifications:



Company: Amount:

Mitsui Engineering & Shipbuilding 29 sets (since October 2013)

Type of crane: RTG

(Turkey, Japan, USA, Malaysia)

Travel length:

approx. 20 m

Speed:

1,7 m/s 0,3 m/s²

Acceleration: Additional load

approx. 12 kg/m

Cable carrier:

MC1300.320-RMF-320-12220









RTG for

Specifications:

Company:

ZPMC Group, Shanghai

Place of usage: within China Amount: several sets

Type of crane: RTG

Port environment

Travel length: up to 30 m

Speed: 1,2 m/s Acceleration: 0,5 m/s²

Additional load up to 12 kg/m



















Specifications:

Company: Trans Gulf Port Crane, Abu Dhabi

Amount: 13 Sets

Type of crane: Rubber Tyred Gantry (RTG)

Port environment

Travel length: 17,5 m Speed: 1,2 m/s Acceleration: 4 m/s² Additional load 12 kg/m

Installation:

Cable carrier: MC0950.352-RS-260







Framecontract for RTGs with

Specifications:

CARGOTEC HIAB - KALMAR - MACGREGOR

Company: Cargotec Place of usage: Finland

Amount: Framecontract

Type of crane: Rubber Tyred Gantry (RTG)

Port environment

Travel length: 19,1 m Speed: 1,17 m/s Acceleration: 0,5 m/s²

Test RTG in Winter operation













I SUBAKI KABELSC

RTGs for NKMNOELL

Container Terminal Istanbul, Turkey

Specifications:

Type of crane: 26 Rubber Tired Gantry Crane (RTG)

Port environment

Travel length: 18,40 m, center fixed point

Speed: 1,17 m/s
Acceleration: 0,3 m/s²
Additional load: 10 kg/m
Installation: 2000

KABELSCHLEPP MC 0950.429-RS/RM-260-10.545













CONTARGO®

STS for **III** trimodal network

Specifications:

Company: CONTARGO, Ludwigshafen

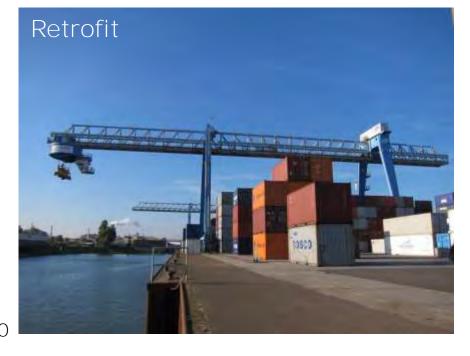
Amount: 1 Set Type of crane: STS

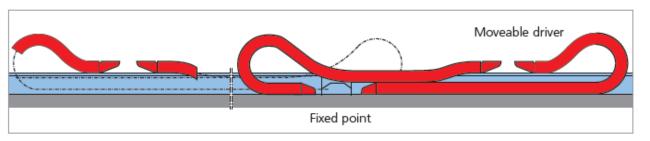
Inland port

Travel length: 108 m Speed: 2 m/s Acceleration: 1 m/s² Additional load 17 kg/m

Installation:

Cable carrier: MC1300.335-RMF-360-57200





Opposing arrangement





RMGs for Liebherr Container Cranes Ltd.

Specifications:

Liebherr Container Cranes Company:

Place of usage: Vladivostok, Russia

Amount: 2 cranes

RMG Crane Type of crane:

Port environment,

 -40° C to $+40^{\circ}$ C

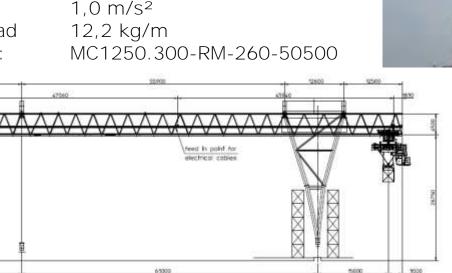
Travel length: 94 m

Speed: 2 m/s

Acceleration: 1.0 m/s^2

Additional load

Cable carrier:











Container Terminal Altenwerder (CTA), Germany

Specifications:

Amount: 52 Sets

Type of crane: Rail-Mounted Gantry Crane (RMG)

Port environment

Travel length: 32,30 m Speed: 1,0 m/s Acceleration: 0,3 m/s²

Opposite Arrangement

Additional load 12 kg/m (divided among two carriers)
Installation: 2001-2005









SGoliath Cranes

- > STX Shipbuilding, Dalian (China)
- Feed for Upper und Lower Trolley
- Travel distance: approx. 250 m Additional load: max. 50 kg/m (distributed among two carriers)
- MC1300 with double-sidebands in opposing arrangement





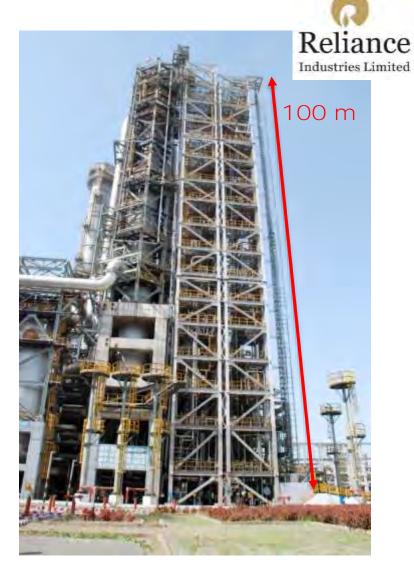




- Cable carrier system for elevator.
- Close project management between Kabelschlepp India and Germany.















Thank you for your attention!