KABELSCHLEPP)



CABLE & HOSE CARRIER SYSTEMS FOR CRANES





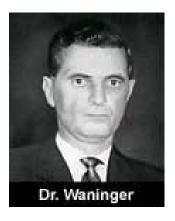
- 1. Introduction to KABELSCHLEPP and TSUBAKI
- 2. Products
- 3. References
- 4. New development: RSC-System



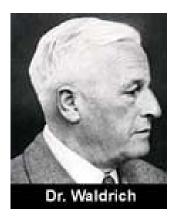


Tsubaki KABELSCHLEPP

60 years since the initial **idea** became a **patented solution**



1953
Invention of the cable carrier
Dr.-Ing. Gilbert Waninger an employee of von H.A. Waldrich in Siegen



1954Foundation of **KABELSCHLEPP GmbH**Dr.-Ing. E.h. Oskar Waldrich







Wenden-Gerlingen Headquarters

Everything under one roof.



- ➤ Production of all cable carrier systems made of steel and plastic
- ➤ Assambly plant
- Project divison
- ➤ Design and engineering of all products
- Laboratory
- Worldwide distribution center
- ➤ Quality management





2010: Integration into the TSUBAKI Group

- For more than 40 years, both companies have been closely cooperating partners.
- ➤ With this integration, we will leverage our successful business relationship in **one strategic enterprise**.



TSUBAKI KABELSCHLEPP Headquarters Wenden, Germany



TSUBAKIMOTO CHAIN Kyotanabe Plant Kyoto, Japan





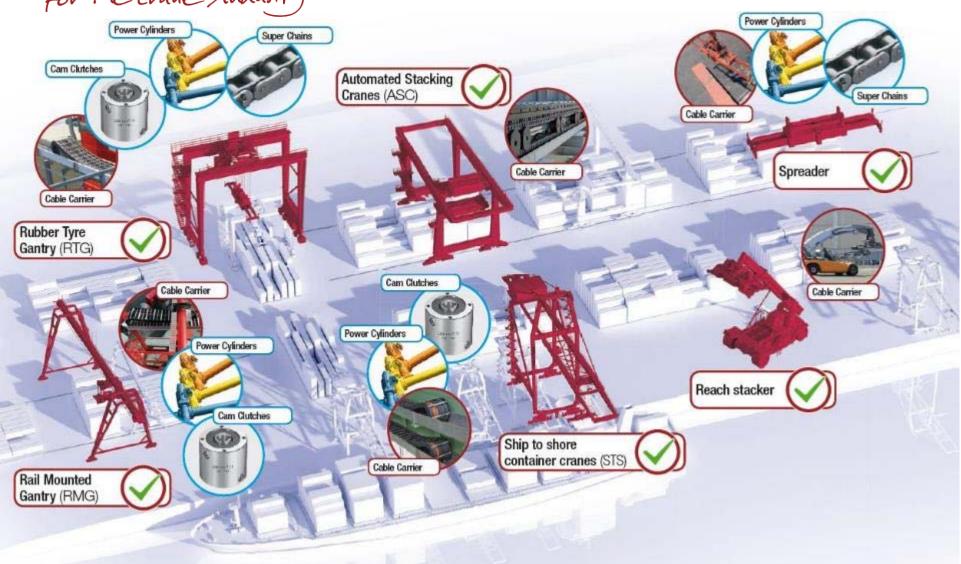
a global Network of specialists available at more than 80 places... even close to you







Innovative technologies for the crave industry







TSUBAKI PowerCylinders, Electronical Actuators

TSUBAKI Super Chains, Heavy Duty Chains

TSUBAKI Cam Clutches,
One Way Clutch

KABELSCHLEPP Cable Carrier Systems incl. TRAXLINE cables and equipment



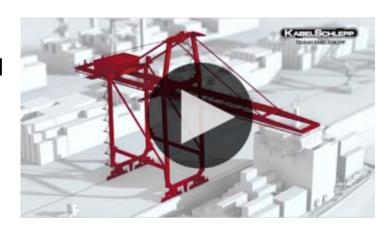


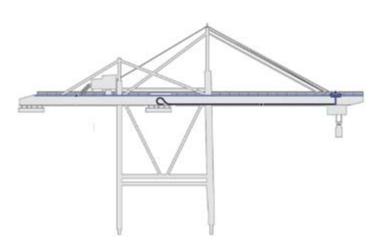


Cable Carriers for crane applications

benefits for crane builder and enduser

- Space saving design
- No loop station and also no additional steel structure for loop station
- No additional drives necessary
- No control system necessary
- All kind of media (power, data, hydraulics, pneumatics, ...) in one System
- No adddition mechanical stress to the cables
- Short cable lengthEasy to maintain
- Safe data transfer via light velocity





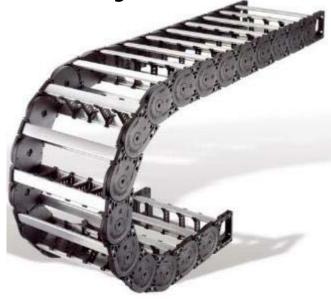




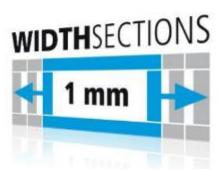
MC cable carrier with screwed RM/RMF-stays







- > Robust design, suitable even for the toughest ambient conditions
- ➤ Ideal for extremely long travel lengths
- No fixed inner width
- Bolted crossbars
- Certified Seawaterresitant
- Easy to assemble and maintain



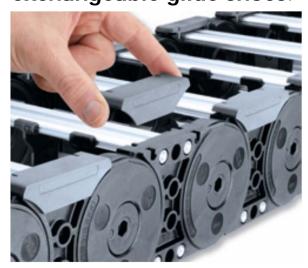


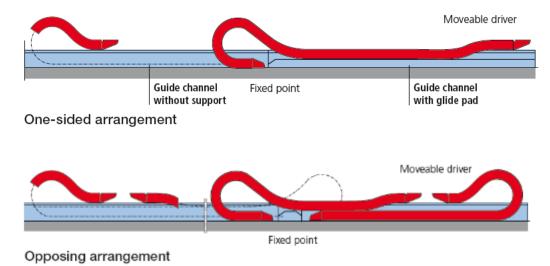


Off-road Glide Shoes for the M-Series

All gliding and rolling applications are affected by wear.

To extend the lifetime of a cable carrier, Kabelschlepp developed exchangeable glide shoes.





Biggest advantage:

Instead of changing the whole cable carrier by disassembling it on-site, only the attached glide shoes need to be replaced.

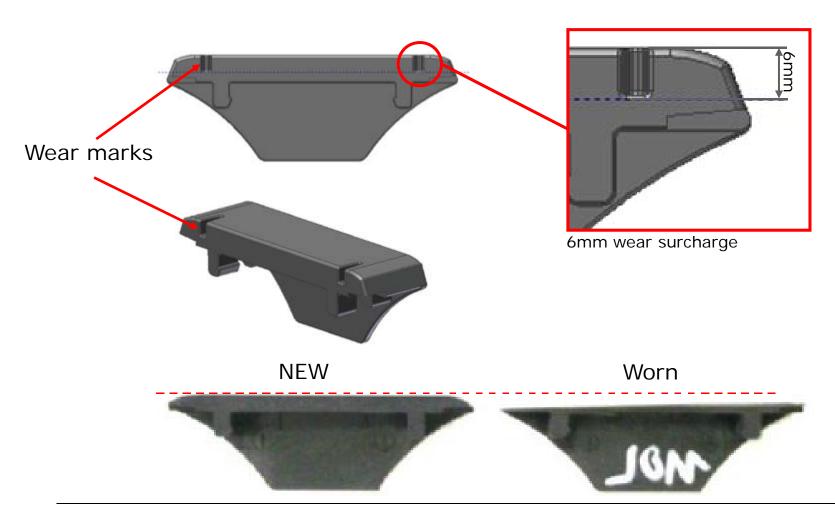
The glide shoes can be removed with a normal screwdriver. Replacing one glide shoe takes only a couple of seconds.





Glide Shoes for the M-Series

Maintenance and inspection friendly design thanks to visible wear marks!







Guide channel

Advantages

- Standardized for all M Series cable carriers,
- Available in galvanized steel and stainless steel,
- Heavy Duty design with reinforced brackets and sideparts,
- Preassembled delivery,
- No welded parts → No heat affected zones,
- No weldseams → No cracks because of vibrations







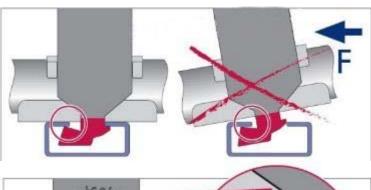


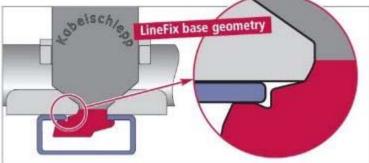
Line-Fix Saddle Clamps

- Clamps, screws made of steel or stainless steel
- Optimized base geometry
- Plain design with retaining ribs
- Label visible, even after installation
- Multi-layer arrangement possible
- Fixed with a defined torque







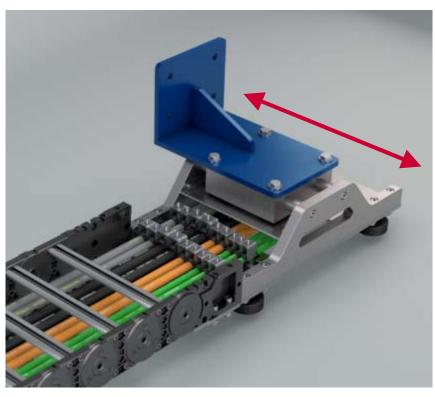




TSUBAKI KABELSCHLEPP

NEW

Floating Moving Device



- Compensate horizontal misalignment
- For all TSUBAKI Kabelschlepp M-Series chains
- Misalignment compensation: Vertikal: +/-60mm
- > Also in stainless steel available
- Easy installation, less maintenance
- Roller supported
- Integrated strain relief system
- Safe cable guidance
- Combinable with TSUBAKI Kabelschlepp Force Monitoring System





Safety Devices for Cranes

Push-/Pull-Force Monitoring System



- signal is usable for a fully-automatic emergency stop-system
- direct measurement of the push-/pullforces at the moving point
- force limits freely programmable (lower limit, upper limit)
- error indication if the limits are exceeded
- outcoming signal PLC usable (full stop, slow down)
- internal data storage
- maintenance free (no battery change)
- no speed limit
- for long travel ways
- protection class IP67



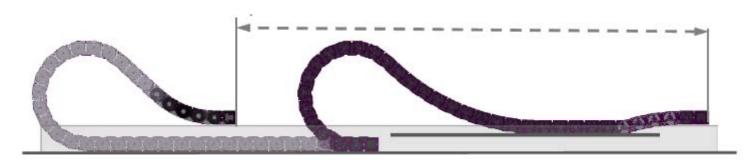




Safety Devices for Cranes

"GO-Module" (Gliding Optimized)







- gliding optimized
- Short Loopstation
- gliding after short distance
- Force will always in the right direction
- Less mechanical stress to the system





TRAXLINE Cables for Motion

High-flex TPE cables for projects and cranes

Developed for

- heavy load and long travel
- crane and conveyor equipment
- systems, mechanical and crane engineering
- clean room duties
- limited space solutions
- permafrost using
- outdoor applications



Technical Details

- shielded continuous bending
- > top flexdesign TPE power cables
- > TPE inner jacket
- special shielding with 85 % coverage
- top flexdesign copper wires
- KS-PP core insulation
- outer jacket color: black



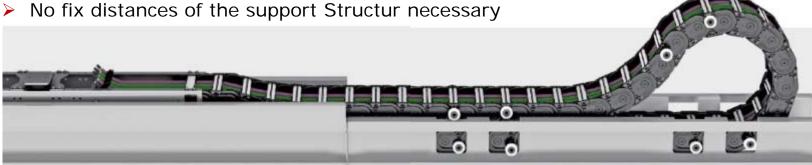
The full TRAXLINE TPE program: www.traxline1000.de





RSC-System for Long Travel and Cranes (Roller Supported Chain)

- Rolling instead of gliding
- 90% less force compared to a gliding System
- Ouiet and less-vibration
- High travel speed and acceleration
- Minimum stress for cable carrier and cables
- Very long travels possible
- Easy to maintain
- Only visual inspection
- Easy Installation (self aligning)



Tested at our full automatic crane Test-Center





KABELSCHLEPP TSUBAKI KABELSCHLEPP

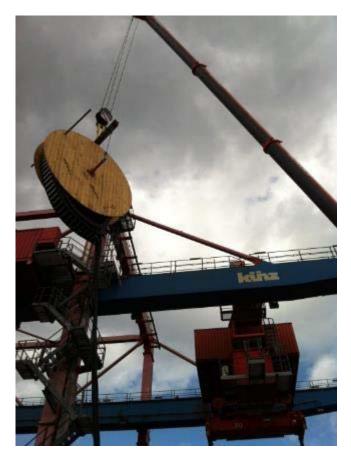
Total Trax Turnkey System

for your crane Application

- Full harnessed Systems with System warranty.
- From the first sketch to the final check everything from one supplier.
- > Full System documentation.
- Installation service on site.











MC cable carrier with screwed RM/RMF-stays



Free span tests



Long span tests



Bending moment tests



Pull force tests

short and long term tests for all energychains and calbles



Long travel tests





RSC-Crane Test Facelity

(Roller Supported Chain)

Proven under real conditions on outside test facility



- ➤ Test facility for 2 distinct systems
- > Travel lengths of more than 100 m
- > Test speeds up to 5 m/s
- > Test under real weather conditions
- Automatic Test in 24/7











References







Shiploader/-unloader

With new Roller Supported Chain System

Spezification:

Amount: 1 Set Country: USA

Applicationtyp: Grain Unloader

Travelway: 147m Speed: 1,0 m/s acceleration: 0,5 m/s² Additional load: 12 kg/m

Cable carrier: MC1300.330.RMF-320-79170











Shiploader/-unloader

With new Roller Supported Chain System

Spezification:

Amount: 1 Set

Country: Indonesia

Applicationtyp: Ship-Unloader

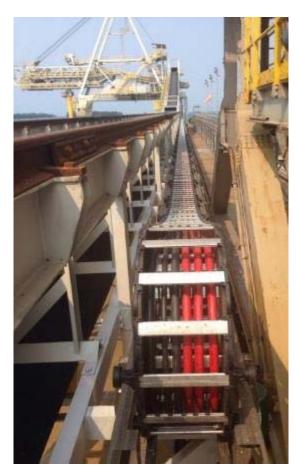
Travelway: 300m Speed: 1,5 m/s acceleration: 0,5 m/s²

Additional load: 15 kg/m (incl. Medium Voltage Cables)

Cable carrier: MC1300.330.RMF-320-155000









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RTGs for

Specifications:



Company: Mitsui Engineering & Shipbuilding

Amount: 29 sets (since October 2013)

Type of crane: RTG

(Turkey, Japan, USA, Malaysia)

Travel length: approx. 20 m

Speed: 1,7 m/s Acceleration: 0,3 m/s²

Additional load approx. 12 kg/m

Cable carrier: MC1300.320-RMF-320-12220









RTG for

Specifications:

Company: ZPMC Group, Shanghai

Place of usage: within China Amount: several sets

Type of crane: RTG

Port environment

Travel length: up to 30 m Speed: 1,2 m/s

Acceleration: 0,5 m/s²

Additional load up to 12 kg/m



















Specifications:

Company: Trans Gulf Port Crane, Abu Dhabi

Amount: 13 Sets

Type of crane: Rubber Tyred Gantry (RTG)

Port environment

Travel length: 17,5 m Speed: 1,2 m/s Acceleration: 4 m/s² Additional load 12 kg/m

Installation:

Cable carrier: MC0950.352-RS-260







Framecontract for RTGs with

Specifications:

CARGOTEC HIAB - KALMAR - MACGREGOR

Company: Cargotec Place of usage: Finland

Amount: Framecontract

Type of crane: Rubber Tyred Gantry (RTG)

Port environment

Travel length: 19,1 m Speed: 1,17 m/s Acceleration: 0,5 m/s²















RTGs for NKNOELL SPECIAL CRANES

Container Terminal Istanbul, Turkey

Specifications:

Type of crane: 26 Rubber Tired Gantry Crane (RTG)

Port environment

Travel length: 18,40 m, center fixed point

Speed: 1,17 m/s
Acceleration: 0,3 m/s²
Additional load: 10 kg/m
Installation: 2000

KABELSCHLEPP MC 0950.429-RS/RM-260-10.545













Specifications:

Company: CONTARGO, Ludwigshafen

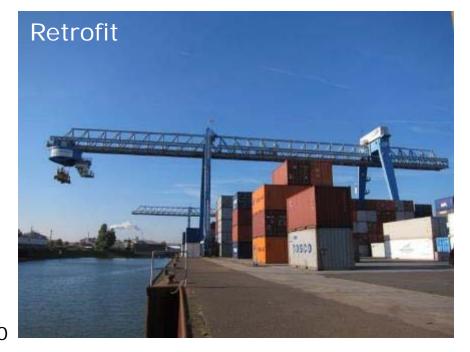
Amount: 1 Set Type of crane: STS

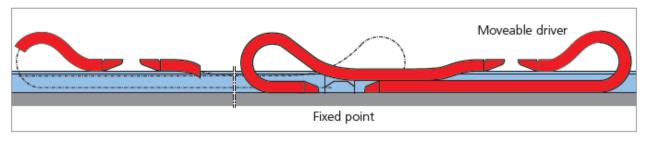
Inland port

Travel length: 108 m Speed: 2 m/s Acceleration: 1 m/s² Additional load 17 kg/m

Installation:

Cable carrier: MC1300.335-RMF-360-57200





Opposing arrangement





RMGs for Liebherr Container Cranes Ltd.

Specifications:

Company: Liebherr Container Cranes

Place of usage: Vladivostok, Russia

Amount: 2 cranes Type of crane: RMG Crane

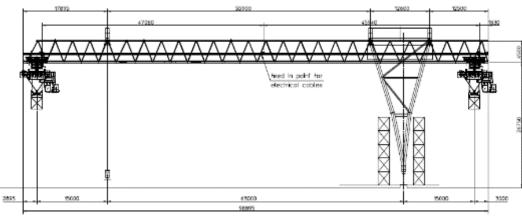
Port environment,

 -40° C to $+40^{\circ}$ C

Travel length: 94 m
Speed: 2 m/s
Acceleration: 1,0 m/s²
Additional load 12,2 kg/m

Cable carrier: MC1250.300-RM-260-50500











Container Terminal Altenwerder (CTA), Germany

Specifications:

Amount: 52 Sets

Type of crane: Rail-Mounted Gantry Crane (RMG)

Port environment

Travel length: 32,30 m Speed: 1,0 m/s Acceleration: 0,3 m/s²

Opposite Arrangement

Additional load 12 kg/m (divided among two carriers)
Installation: 2001-2005





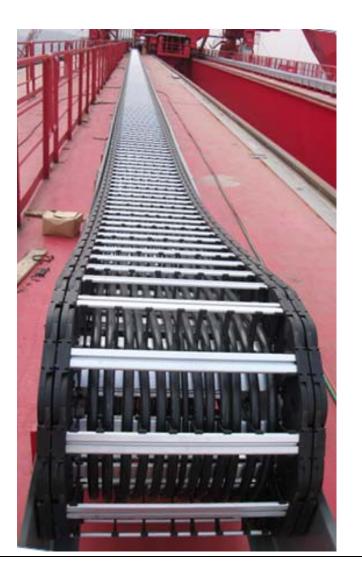




5 Goliath Cranes

- > STX Shipbuilding, Dalian (China)
- Feed for Upper und Lower Trolley
- Travel distance: approx. 250 m Additional load: max. 50 kg/m (distributed among two carriers)
- MC1300 with double-sidebands in opposing arrangement





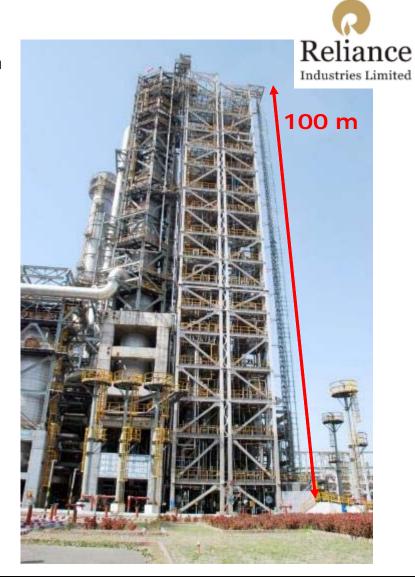




- Cable carrier system for elevator.
- Close project management between Kabelschlepp India and Germany.











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Thank you for your attention!