LED: A small light source with a BIG impact on port equipment operation efficiencies

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#### LED: A small light source with a BIG impact on port equipment operation efficiencies

#### Agenda

- Brief Overview of Phoenix Lighting
- What LED Lights Impact
- What to ASK and EXPECT from LED





#### **PHOENIX : Company Overview**

Founded in 1892 by George Wordingham

125 years family owned Company

World Headquarters: Milwaukee, WI

ISO 9001: 2008 certified

Number of Employees: 120+ - 25 Engineers





### **PHOENIX Lighting: Experience**

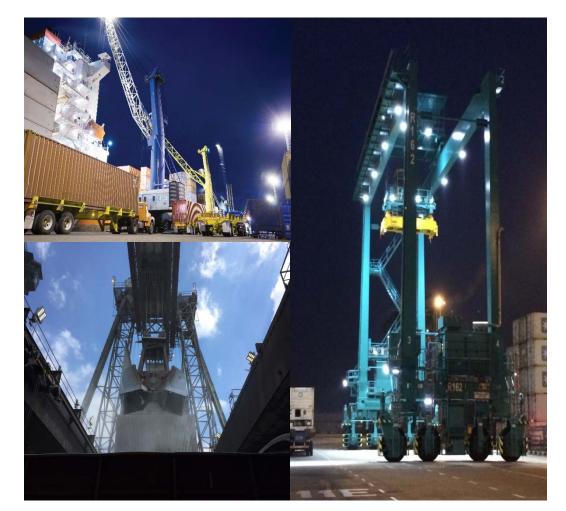
1950's: Above Ground Mining P&H (Joy Global) Bucyrus (Caterpillar) -Shovels -Draglines -Drill 1970's: Marine -Navy

-Offshore Drilling/Vessels

1970's: Port Equipment -Container Handling -Bulk Handling -Mobile Harbor Cranes

2009: Installation of First Led Fixture

2015 : Phoenix Terminal Solutions





#### **Recent Port Reference List**

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	CTUET	18 million	16		and the second	1 16				
PORT PROJECT LIST										
Terminal	Country	Equipment	Crane Qty	Commissioned*	LED Fixtures					
					Floodlights	Interior	Accessway			
AMERICAS		-								
Port of Buenos Aires - APM	Argentina	STS (Trolley)	1	2015 0.2	EcoMod*					
BACTSSA - HPH	Argentina	STS (Trolley)	1	2015 0.2	EcoMod					
DP World Caucedo	Dominican Republic	STS (Trolley)	6	2015 0.2	EcoMod					
DP World Caucedo	Dominican Republic	MHC	1	2015 0.2	EcoMod					
Icave	Mexico	STS (Trolley)	2	2014 Q2 - 2015 Q2	EcoMod					
Operadora Portuaria Centroamericana - ICTSI	Honduras	STS (Trolley)	1	2015 02	EcoMod					
Operadora Portuaria Centroamericana - ICTSI	Honduras	MHC (Boom)	1	2015 02	EcoMod					
Diamond State Port	United States	STS (Trolley)	1	2015 Q1	EcoMod					
Kingston Terminal	United States	STS	1	2015 Q1	EcoMod		Cube-Light			
DPW Vancouver	Canada	RTG	2	2014 Q4	EcoMod		LEDLT28			
Massport - Conley Terminal	United States	STS	2	2014 Q4	ModCom*					
Panama Ports Company	Panama	STS (Trolley)	1	2014 Q4	EcoMod					
Port of Freeport Bahamas	Bahamas	STS	10	2014 Q4	EcoMod					
Port of Portland	United States	STS (Trolley)	4	2014 Q4	EcoMod		LEDLT28			
Diamond State Port	United States	MHC	1	2014 Q3	EcoMod					
Maher Terminals	United States	STS (Trolley)	1	2014 Q3	EcoMod					
TC Buen	Colombia	RTG (Girder)	1	2014 Q3	EcoMod					
TC Buen	Colombia	STS (Trolley)	1	2014 Q3	EcoMod					
Global Terminals	United States	STS (Trolley)	8	2014 Q2	ModCom					
Port Everglades	United States	STS	3	2014 Q2	EcoMod					
SSA	United States	STS (Trolley)	1	2014 Q1	ModCom					
Terminal Pacifico Sur Valparaíso S.A.	Chile	STS (Trolley)	3	2014 01	EcoMod					
Tropical Shipping	United States	MHC	1	2014 Q1	EcoMod					
Tropical Shipping	St. Thomas	MHC	1	2014 Q1	EcoMod					
Total Terminal International Company	United States	STS (Trolley)	4	2014 Q1	ModCom					
APL	United States	RMG	1	2013 Q4	EcoMod					
Matson (Hawaii)	United States	STS (Trolley)	2	2013 Q.4	ModCom					
Virginia International Terminal	United States	STS (Trolley)	6	2013 Q3	ModCom					
Port of Oakland	United States	STS (Trolley)	2	2013 Q3	ModCom					
DPW Vancouver	Canada	STS	6	2013 0.2	ModCorn					
TraPac	United States	STS (Trolley)	10	2013 Q3	ModCom					

PORT PROJE			Crane Qty	Commissioned*	LED Fxtures			
Terminal		Equipment			Floodlights	Interior	Accesswa	
AMERICAS								
Total Terminal International	United States	STS	4		ModCom*			
DP World Callao	Peru	STS	1	2016 Q1	EcoMod*			
Long Beach Container Terminal	United States	RMG	2	2015 Q4	ModCom	RSL	PCWL	
Maher Terminals	United States	STS	6	2015 Q1 - 2015 Q4	EcoMod		Cube-Ligh	
Long Beach Container Terminal	United States	STS	8	2014 Q1 - 2015 Q.4	ModCom	RSL	PCWL	
Tropical Shipping	United States	MHC	1	2015 Q3	EcoMod			
Global Terminals	United States	STS	2	2015 Q2	MRSE		Cube-Ligh	
Evergreen	United States	STS	2	2015 Q2	MRSE	LFSB	LFW	
Port of Houston Authority	United States	STS	4	2015 Q2	ModCom	HDL	PCWL/LED	
New York Container Terminal	United States	RMG	2	2015 Q1	EcoMod			
MIT Panama	Panama	cRMG	6	2014 Q2	ModCom			
Long Beach Container Terminal	United States	ARMG	32	2014 Q1	ModCom	RSL	PCWL	
TraPac Los Angeles	United States	ASC	10	2014 Q1	ModCom			
CSX Intermodal	United States	RMG/RTG	18	2014	EcoMod		Cube-Ligh	
Global Terminals	United States	ASC	20	2013 Q4	ModCom			
Port of Houston Authority	United States	RTG	15	2013	EcoMod		-	
EUROPE								
Battic Container Terminal	Latvia	RTG	2	2015 Q3	EcoMod			
Port of Oslo	Norway	STS	2	2015 Q2	EcoMod	HDL	Cube-Ligh	
Asayaport	Turkey	RTG	24	2014 Q.4	EcoMod/SturdiLED*		PCWL	
Port of Oslo	Norway	eRTG	8	2014 Q.4	EcoMod			
Evyapport	Turkey	RTG	8	2014 Q3	EcoMod/SturdiLED			
Gavle Container Terminal	Sweden	RMG	2	2013 Q4	EcoMod			
London Gateway	United Kingdom	ASC	40	2013 Q3	ModCom			
Rotterdam World Gateway - DP World	Netherlands	ASC	50	2013 Q3	ModCom			

#### Phoenix LED lighting currently in operation on more than 300 cranes



# **LED** impacts

#### **Operations Impact**

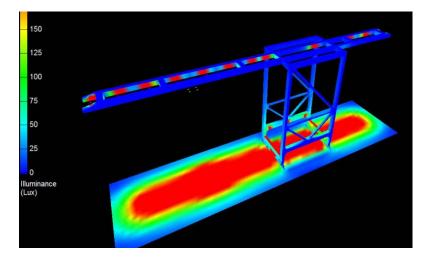
Operational Efficiencies

- Safety
- Light control
- Quality of Light
- Zero Maintenance

#### **Financial Impact**

Pay Back Considerations

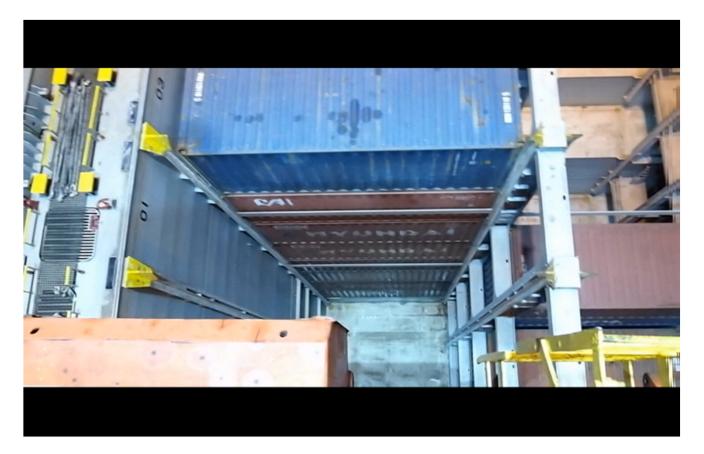
- Energy Savings
- Labor Savings
- Component Savings





### **Operations Impact**

- Improved visibility
- Improved color rendering: HPS <25% Vs LED >70%





# Light control

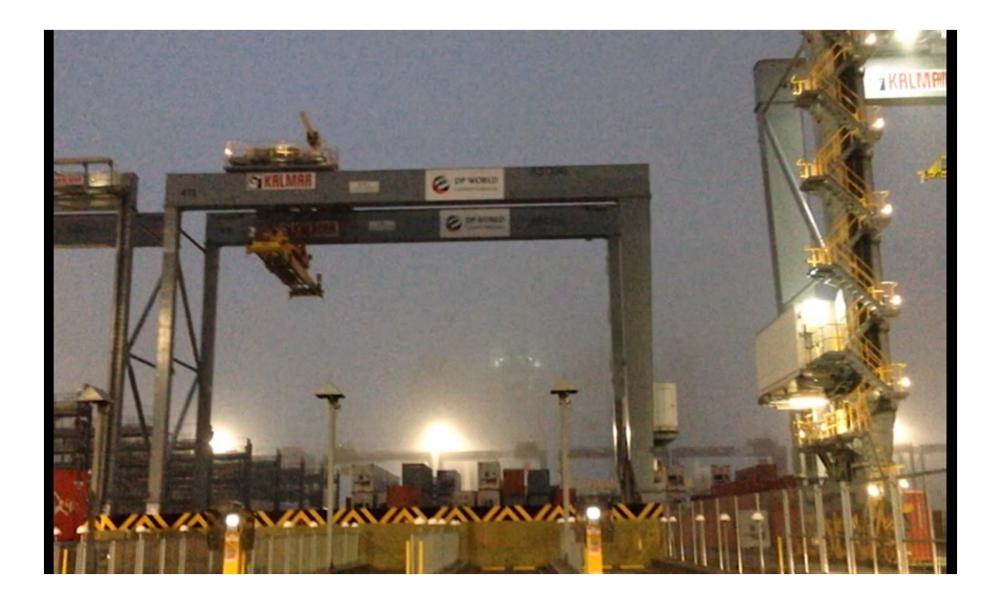
- Light Waste lacksquare
- Increase Light Level
- **Increase Uniformity**  ${\color{black}\bullet}$

- Dimmable
- **Operator Eye Fatigue**



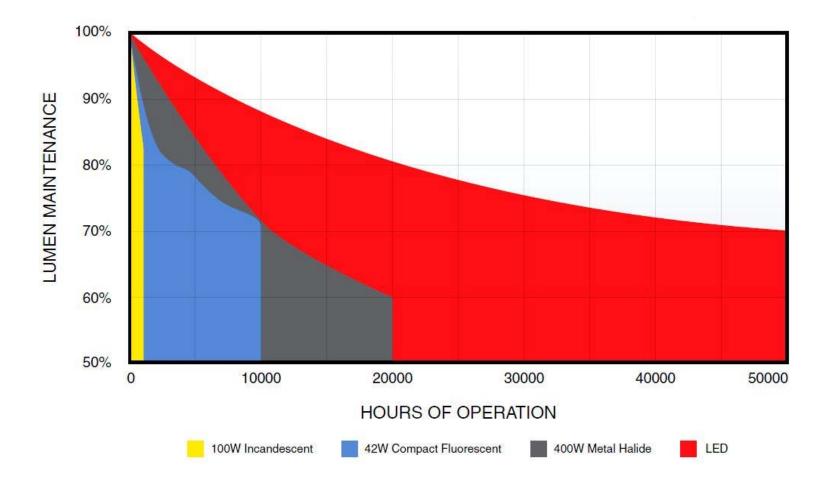
Phoenix HID







### **General Illumination Market**





## **Payback Considerations**

QC : 28 HID floodlight replaced by 28 LED floodlights

#### 1000w HID vs 300w LED

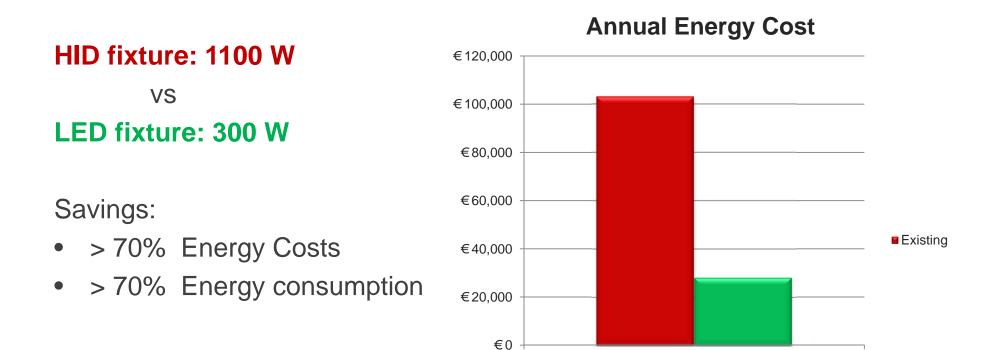
Calculations:

- Energy consumption/costs
- Maintenance costs





# **Energy Consumption & Costs**





## **Maintenance Costs**

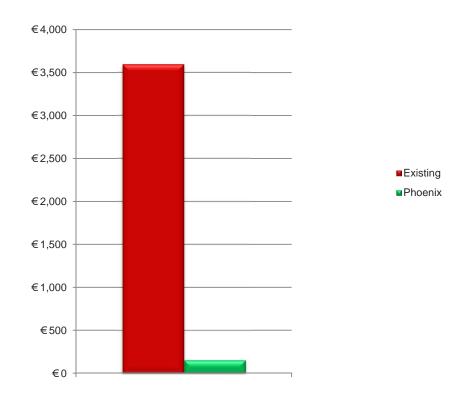
**Annual Maintenance Cost** 

#### HID fixture: 1100 W

VS LED fixture: 300 W

#### Savings:

- Labor costs
- No need for a components storage.

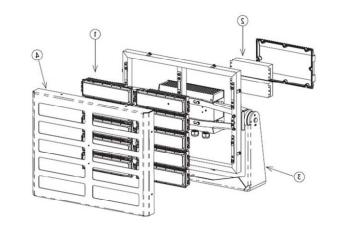




# What Questions to Ask?

- Is the manufacturer using a reputable LED supplier? (Philips, Cree, Bridgelux, Osram)
- Is the fixture designed for the application?
- Is it repairable/ replaceable?
- How long have they been in business?
- 3<sup>rd</sup> party certifications? (UL, CSA, LM-79, LM-80, Saltwater Test)
- What is the warranty?







## HodCom<sup>®</sup> Series









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### Thank you!



