



CABLE & HOSE CARRIER SYSTEMS FOR CRANES





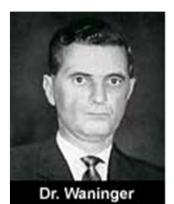
- 1. Introduction to KABELSCHLEPP and TSUBAKI
- **2. Products**
- **3. References**
- 4. New development: RSC-System



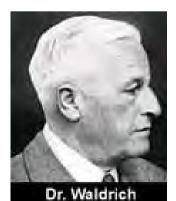


Tsubaki KABELSCHLEPP

60 years since the initial **idea** became a **patented solution**



1953 Invention of the **cable carrier** Dr.-Ing. Gilbert Waninger an employee of von H.A. Waldrich in Siegen



1954 Foundation of **KABELSCHLEPP GmbH** Dr.-Ing. E.h. Oskar Waldrich







Wenden-Gerlingen Headquarters

Everything under one roof.





- Production of all cable carrier systems made of steel and plastic
- Assambly plant
- Project divison
- Design and engineering of all products
- Laboratory
- Worldwide distribution center
- Quality management





2010: Integration into the TSUBAKI Group

- For more than 40 years, both companies have been closely cooperating partners.
- With this integration, we will leverage our successful business relationship in **one strategic enterprise.**







TSUBAKIMOTO CHAIN Kyotanabe Plant Kyoto, Japan

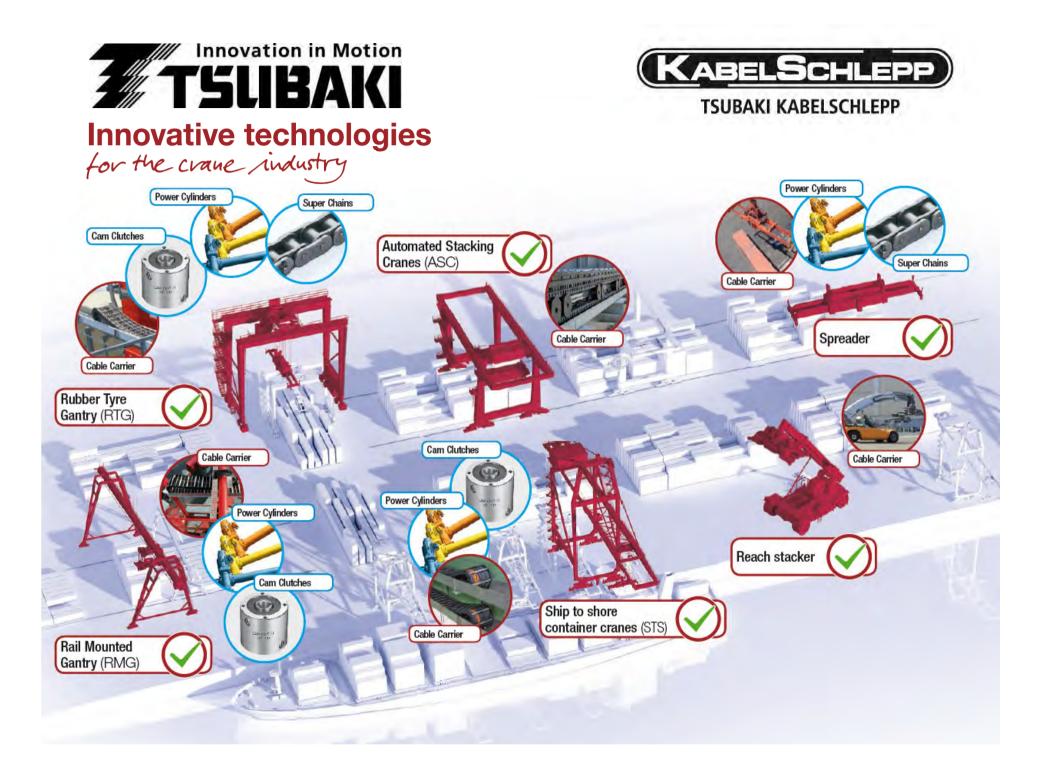




a global Network of specialists available at more than 80 places... even close to you



Tsubaki Kabelschlepp Global Network (subsidiaries und certified distributors)

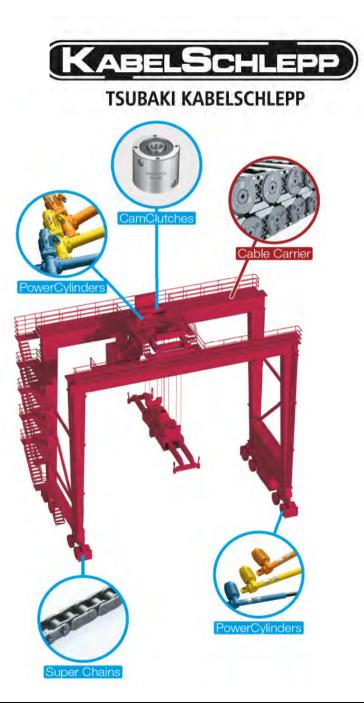




for the crane industry



- TSUBAKI Super Chains/ Heavy Duty Chains
- TSUBAKI Cam Clutches/ One Way Clutch
- KABELSCHLEPP Cable Carrier Systems incl. TRAXLINE cables



TSUBAKI



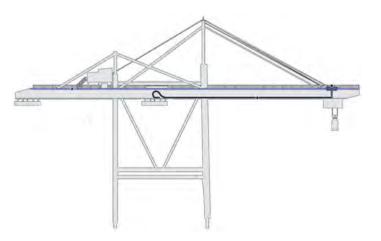
TSUBAKI KABELSCHLEPP

Cable Carriers for crane applications

benefits for crane builder and enduser

- Space saving design
- No loop station and also no additional steel structure for loop station
- No additional drives necessary
- No control system necessary
- All kind of media (power, data, hydraulics, pneumatics, ...) in one System
- No adddition mechanical stress to the cables
- Short cable lengthEasy to maintain
- Safe data transfer via light velocity





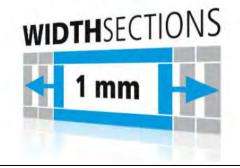




MC cable carrier with screwed RM/RMF-stays



- Robust design, suitable even for the toughest ambient conditions
- Ideal for extremely long travel lengths
- No fixed inner width
- Bolted crossbars
- Certified Seawaterresitant
- Easy to assemble and maintain

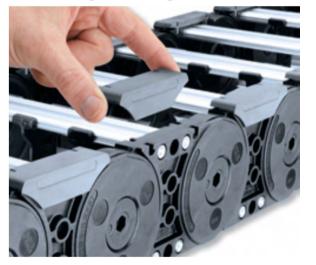


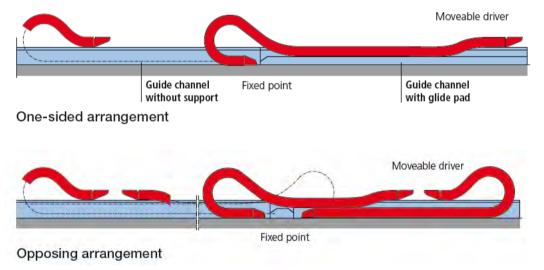




Off-road Glide Shoes for the M-Series

All gliding and rolling applications are affected by wear. To extend the lifetime of a cable carrier, Kabelschlepp developed **exchangeable glide shoes**.





Biggest advantage:

Instead of changing the whole cable carrier by disassembling it on-site, only the attached glide shoes need to be replaced.

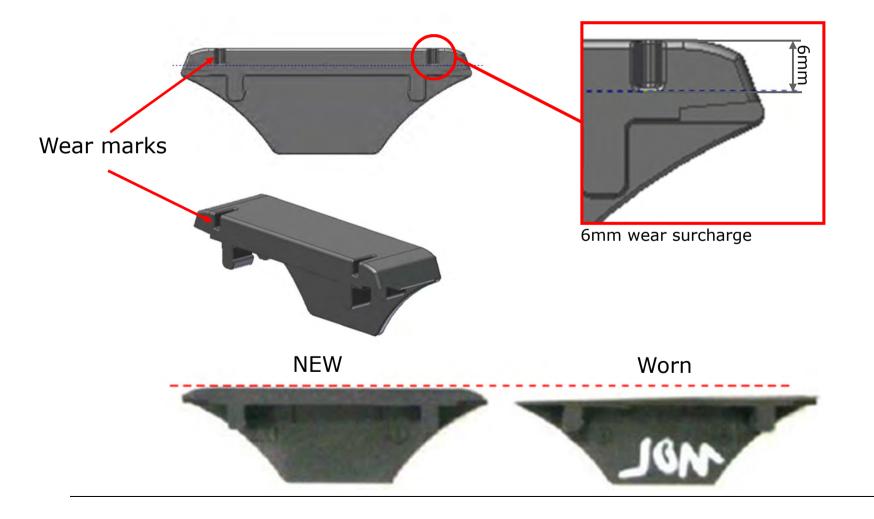
The glide shoes can be removed with a normal screwdriver. Replacing one glide shoe takes only a couple of seconds.





Glide Shoes for the M-Series

Maintenance and inspection friendly design thanks to visible wear marks!



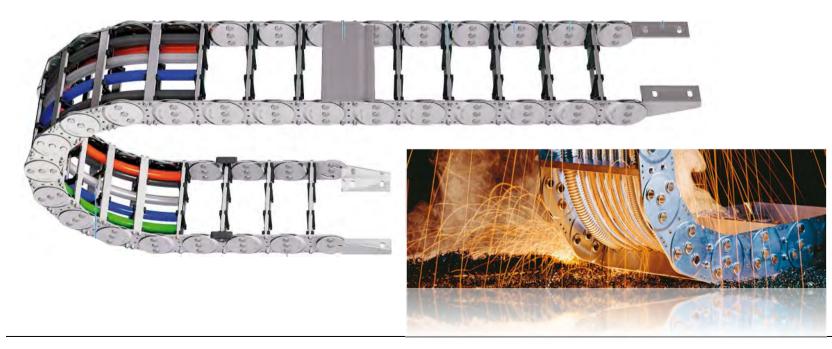




EXTREME applications

Steel Cable Carriers

- Robust design for heavy machanical loads,
- high additional loads and long unsupported lengths possible,
- best suited for extreme and particular environmental influences,
- heat-resistant.







Advantages

- Standardized for all M Series cable carriers,
- > Available in galvanized steel and stainless steel,
- Heavy Duty design with reinforced brackets and sideparts,
- Preassembled delivery,
- No welded parts No heat affected zones,
- > **No weldseams** No cracks because of vibrations

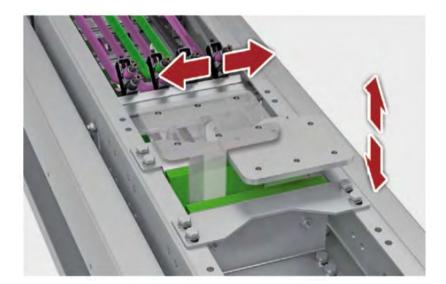
Installation-Brackets by customer or TSUBAKI Kabelschlepp







Driver sledge and rotary insert



Purpose of a driver sledge

- Compensate vertical/horizontal misalignment
- Compensate torsional forces



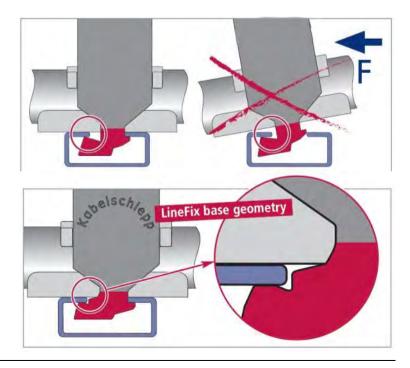


- Clamps, screws made of steel or stainless steel
- Optimized base geometry
- Plain design with retaining ribs
- Label visible, even after installation
- Multi-layer arrangement possible
- Fixed with a defined torque











Safety Devices for Cranes

Push-/Pull-Force Monitoring System

- signal is usable for a fully-automatic emergency stop-system
- direct measurement of the push-/pullforces at the moving point
- force limits freely programmable (lower limit, upper limit)
- error indication if the limits are exceeded
- outcoming signal PLC usable (full stop, slow down)
- internal data storage
- maintenance free (no battery change)
- no speed limit
- for long travel ways
- protection class IP67



TSUBAKI KAPEI CCHI EDD





TRAXLINE Cables for Motion

High-flex TPE cables for projects and cranes

Developed for

- heavy load and long travel
- crane and conveyor equipment
- systems, mechanical and crane engineering
- clean room duties
- limited space solutions
- permafrost using
- outdoor applications



Technical Details

- shielded continuous bending
- top flexdesign TPE power cables
- TPE inner jacket
- special shielding with 85% coverage
- top flexdesign copper wires
- KS-PP core insulation
- outer jacket color: black



The full TRAXLINE TPE program: www.traxline1000.de





RSC-System for Long Travel and Cranes (**R**oller **S**upported **C**hain)

- Rolling instead of gliding
- > 90% less force compared to a gliding System
- Quiet and less-vibration
- High travel speed and acceleration
- Minimum stress for cable carrier and cables
- Very long travels possible
- Easy to maintain
- Only visual inspection
- Easy Installation (self aligning)
- > No fix distances of the support Structur necessary



Tested at our full automatic crane Test-Center





Total Trax Turnkey System

for your crane Application

- Full harnessed Systems with System warranty.
- From the first sketch to the final check everything from one supplier.
- Full System documentation.
- Installation service on site.













MC cable carrier with screwed RM/RMF-stays



Free span tests



Long span tests



Bending moment tests



Push-pull forces tests

short and long term tests for all energychains and calbles



Long travel tests



RSC-Crane Test Facelity

(Roller Supported Chain)

Proven under real conditions on outside test facility





- Fest facility for 2 distinct systems
- Travel lengths of more than 100 m
- Test speeds up to 5 m/s
- Fest under real weather conditions
- Automatic Test in 24/7











References







Shiploader/-unloader With new Roller Supported Chain System

Spezification:

- Amount:1Country:USApplicationtyp:GrTravelway:14Speed:1,acceleration:0,Additional load:12Cable carrier:Mr
- 1 Set USA Grain Unloader 147m 1,0 m/s 0,5 m/s² 12 kg/m MC1300.330.RMF-320-79170







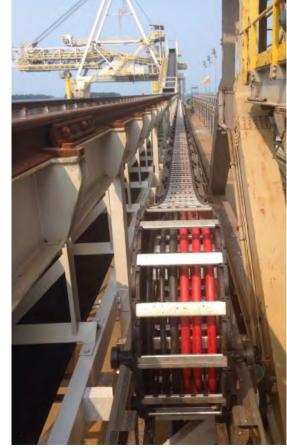


Shiploader/-unloader With new Roller Supported Chain System

Spezification:

1 Set Amount: Indonesia Country: Applicationtyp: Ship-Unloader Travelway: 300m Speed: 1,5 m/s acceleration: 0,5 m/s² Additional load: 15 kg/m (incl. Medium Voltage Cables) MC1300.330.RMF-320-79170 Cable carrier:







RTGs for

Specifications:

Company: Amount: Type of crane:



Mitsui Engineering & Shipbuilding 29 sets (since October 2013) RTG (Turkey, Japan, USA, Malaysia)

Travel length: Speed: Acceleration: Additional load Cable carrier: approx. 20 m 1,7 m/s 0,3 m/s² approx. 12 kg/m MC1300.320-RMF-320-12220









RTG for

Specifications:



ZPMC Group, Shanghai

Company: Place of usage: Amount: Type of crane:

Travel length: Speed: Acceleration: Additional load Port environment up to 30 m 1,2 m/s 0,5 m/s² up to 12 kg/m

within China

several sets

RTG











RTGs for



Specifications:

Company: Amount: Type of crane: Trans Gulf Port Crane, Abu Dhabi 13 Sets Rubber Tyred Gantry (RTG) Port environment

Travel length: Speed: Acceleration: Additional load Installation: Cable carrier: 17,5 m 1,2 m/s 4 m/s² 12 kg/m

MC0950.352-RS-260







Framecontract for RTGs with

Specifications:

Company: Place of usage: Amount: Type of crane: HIAB - KALMAR - MACGREGOR

Cargotec Finland Framecontract Rubber Tyred Gantry (RTG) Port environment

Travel length: Speed: Acceleration:

1,17 m/s 0,5 m/s²

19,1 m

Test RTG in Winter operation







Container Terminal Istanbul , Turkey

Specifications:

Type of crane:

Travel length: Speed: Acceleration: Additional load: Installation: 26 Rubber Tired Gantry Crane (RTG) Port environment 18,40 m, center fixed point 1,17 m/s 0,3 m/s² 10 kg/m 2000

KABELSCHLEPP MC 0950.429-RS/RM-260-10.545









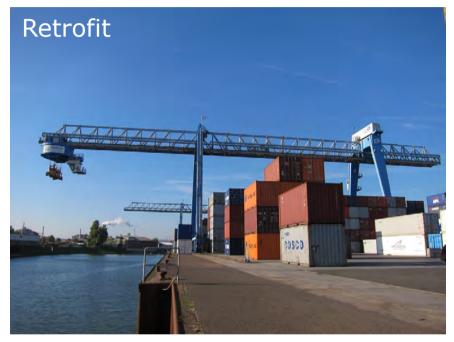
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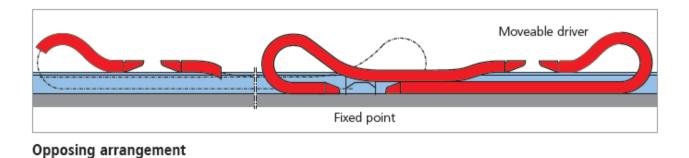
Company: Amount: Type of crane: CONTARGO, Ludwigshafen 1 Set STS Inland port

Travel length: Speed: Acceleration: Additional load Installation: Cable carrier: 108 m 2 m/s 1 m/s² 17 kg/m

MC1300.335-RMF-360-57200









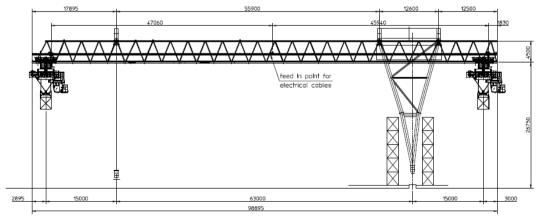


RMGs for Liebherr Container Cranes Ltd.

Specifications:

| Company: Place of usage: Amount: Type of crane: | Liebherr Container Cranes Vladivostok, Russia 2 cranes RMG Crane Port environment, -40° C to +40° C |
|--|--|
| Travel length: | 94 m |
| Speed: | 2 m/s |
| Acceleration: | 1,0 m/s ² |
| Additional load | 12,2 kg/m |
| Cable carrier: | MC1250.300-RM-260-50500 |











Container Terminal Altenwerder (CTA), Germany

Specifications:

Amount: Type of crane: 52 Sets Rail-Mounted Gantry Crane (RMG) Port environment

Travel length:32,30 mSpeed:1,0 m/sAcceleration:0,3 m/s²Opposite ArrangementAdditional load12 kg/m(divided among two carriers)Installation:2001-2005



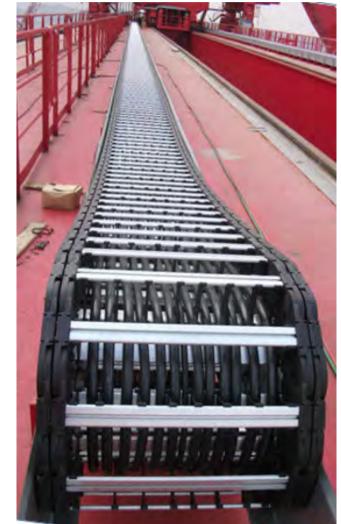




- STX Shipbuilding, Dalian (China)
- Feed for Upper und Lower Trolley
- Travel distance: approx. 250 m Additional load: max. 50 kg/m (distributed among two carriers)
- MC1300 with double-sidebands in opposing arrangement











- Cable carrier system for elevator.
- Close project management between Kabelschlepp India and Germany.

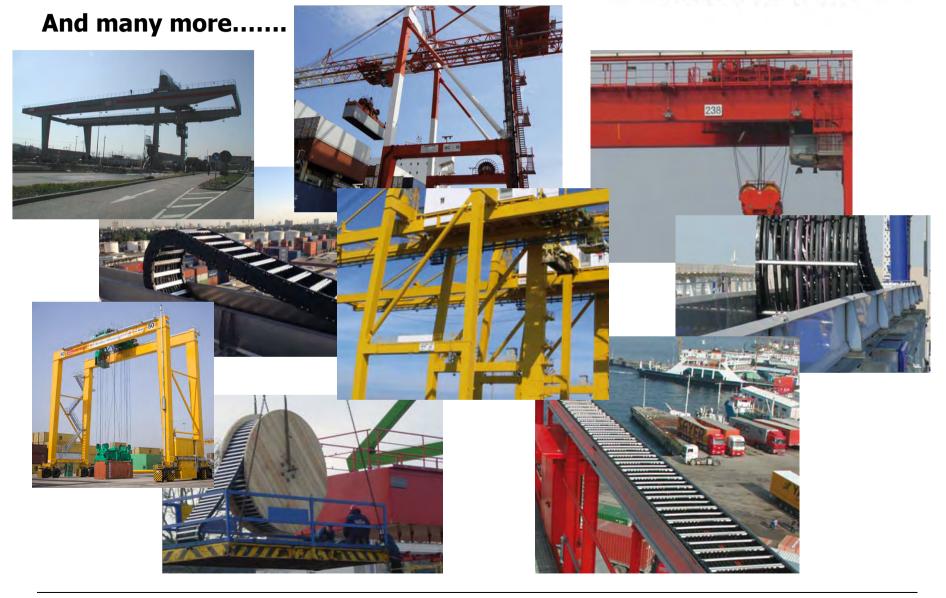














Thank you for your attention!