

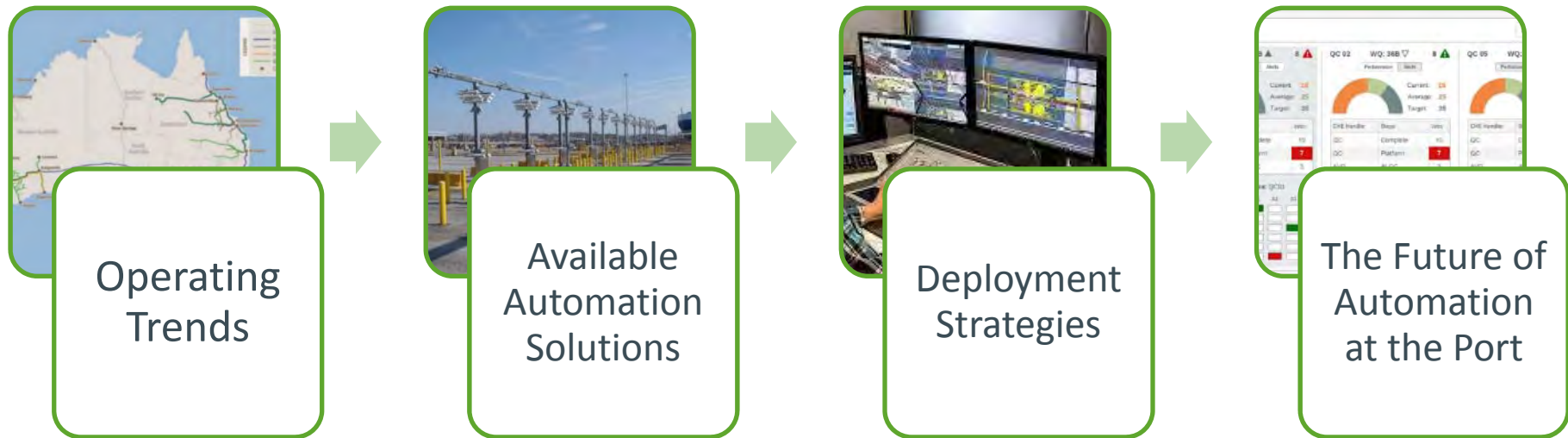
# Improving Operational Processes Utilizing Automation at Container Terminals

Johannes Leholm, Sales Engineer, APAC

7<sup>th</sup> INTERMODAL ASIA  
2016



# Optimal Route





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## Port productivity is not improving

Peter Tirschwell, Senior Director, Content, IHS Maritime

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The fundamental industry problem identified as soon as mega-ships of 10,000 TEUs and above started hitting the waves remains alive and well — and wholly unresolved.

That is the problem of productivity. There has been little progress in carriers' and terminals' ability to get these ships quickly worked and sent back out to sea, resulting in delays to cargo and added costs for carriers. Maersk Line made a point of mentioning the issue in its full-year earnings release on Thursday and CEO Soren Skou discussed it in an interview with JOC.com

"We continue to build ships that are bigger and bigger and if we can't get the containers off faster the whole thing will come to a grinding halt," Skou said on Thursday.

"Since 2007 the ship size in the Asia-Europe trade has effectively doubled. We used to have 6,500 TEUs being the workhouse, now it's the 13,000-TEU ships, which are the workhorses. Our point is simply that port productivity has not doubled since then. While there has been improvement in productivity, we are spending more time in port because of bigger ships."

*"While there has been improvement in productivity, we are **spending more time** in port because of **bigger ships**."*



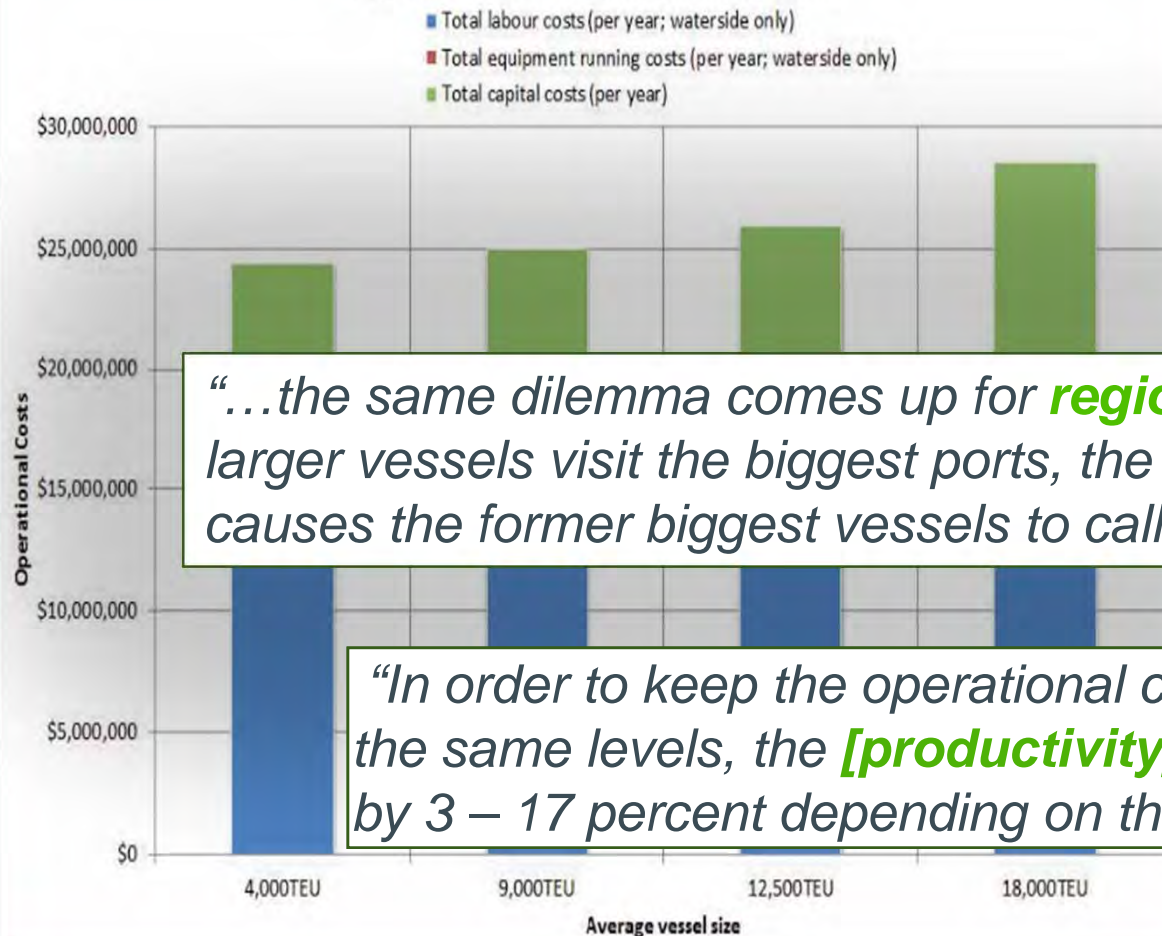
Soren Skou

*"What I always ask terminal operators is, 'what are they doing to make a **leap frogging** move in productivity?'"*

Source: Port productivity is not improving, Maersk CEO says, Peter Tirschwell, Senior Director, Content, IHS Maritime and Trade



### Impact of vessel size on operating costs



“...the same dilemma comes up for **regional ports**. As the larger vessels visit the biggest ports, the **cascading effect** causes the former biggest vessels to call the regional ports.”

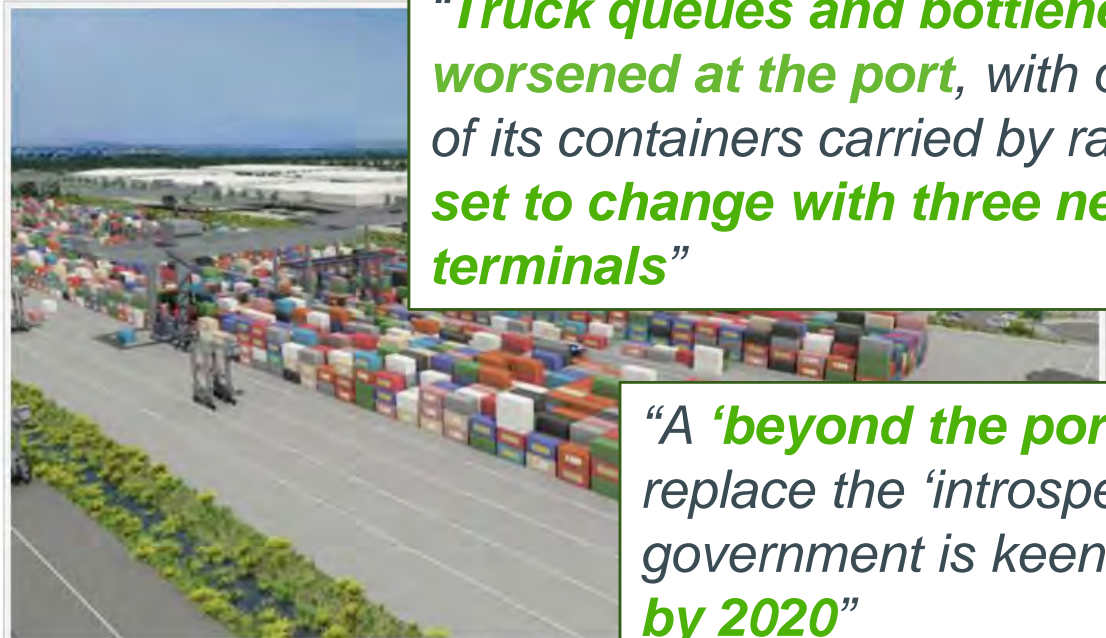
“In order to keep the operational costs at the same levels, the **[productivity] rates need to increase** by 3 – 17 percent depending on the increase in vessel size.”

Source: Dr Yvo Saanen “Mega ships: positive asset or terminals’ worst nightmare?”

## Australia's Port Botany uses holistic approach to battle congestion

Zoe Reynolds, Special Correspondent | Dec 03, 2015 9:50AM EST

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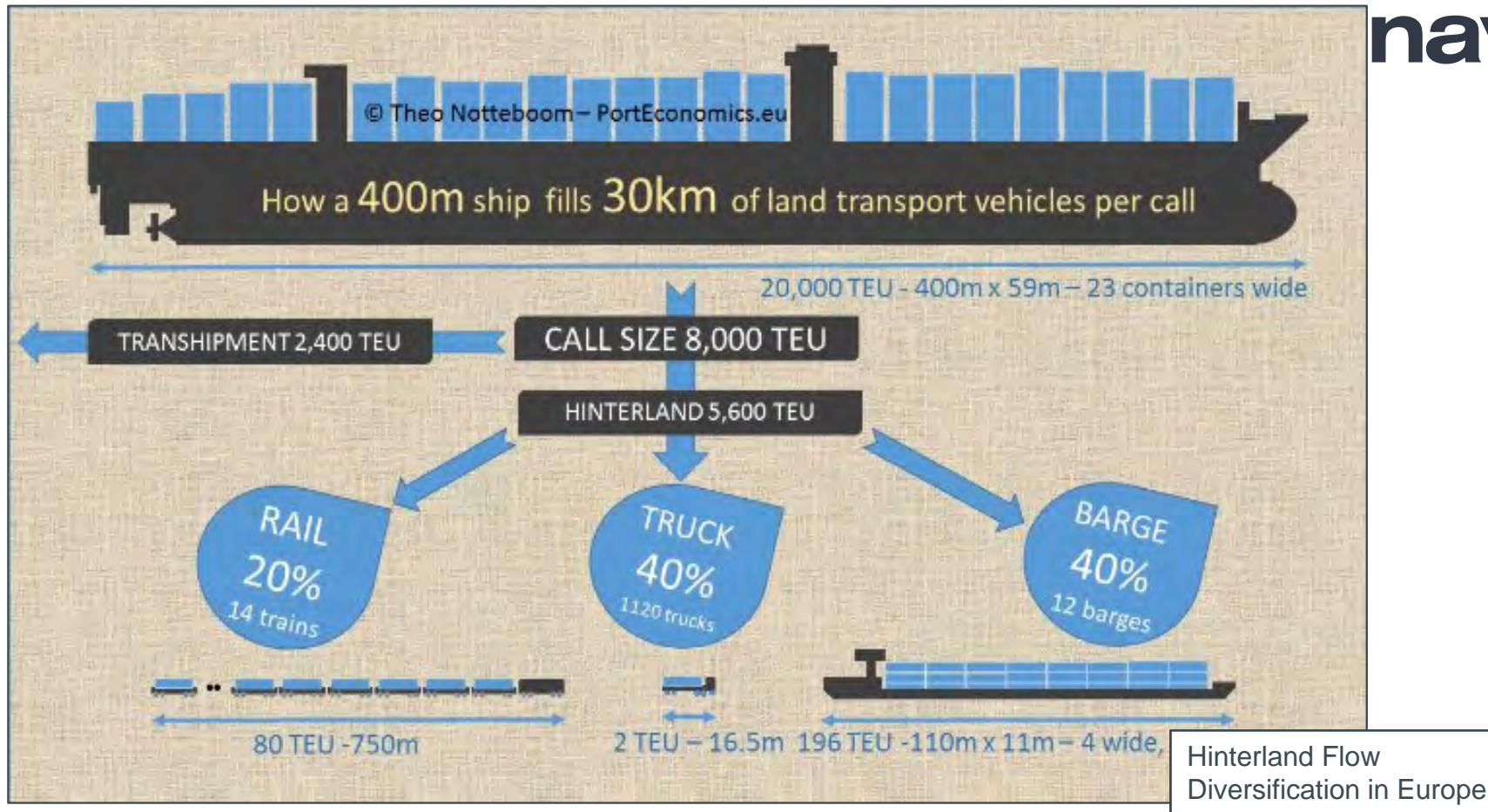
An artist's rendering of the Moorebank intermodal terminal.

*“Truck queues and bottlenecks have worsened at the port, with only a fraction of its containers carried by rail. **But this is set to change with three new intermodal terminals**”*

*“A **‘beyond the port’ methodology** must replace the ‘introspective’ approach... the government is keen for **rail use to hit 28% by 2020**”*

New intermodal terminals in [Australia](#) reflect the more [holistic approach](#) toward port capacity and productivity that some observers say will be needed as volumes grow and mega-ships discharge larger and larger loads of cargo.

Source:Journal of Commerce, Australia Port Botany uses holistic approach to battle congestion Dec 03 2015



## Australia promotes food exports after commodity boom ends

Zoe Reynolds, Special Correspondent | Sep 19, 2015 8:00AM EDT

 Print



*“Wine exports to Japan increased by 57% this year, while **beef exports rose by 31%**. Horticulture exports to South Korea have nearly doubled.”*

Australia is trying to boost its containerized food exports after a world commodity glut halted a boom in shipments of the nation's top three export commodities, iron ore, coal, and liquefied natural gas.

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Source: Journal of Commerce, Australia promotes food exports after commodity boom ends, Sep 19 2015



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## The SOLAS Container Weight Verification Requirement

*January 2015*

The International Maritime Organization (IMO) has amended the Safety of Life at Sea Convention (SOLAS) to require, as a condition for loading a packed container onto a ship for export, that the container has a verified weight. The shipper is responsible for the verification of the packed container's weight. This requirement will become legally effective on July 1, 2016. After that date, it would be a violation of SOLAS to load a packed container onto a vessel if the vessel operator and marine terminal operator do not have a verified container weight.

The SOLAS amendment will determine the container weight requirement will apply to all vessel operators and marine terminal operators will all need to implement this regulatory change.

Because there have been many violations in the past, the World Shipping Council has issued this requirement.

*“...will become **legally effective July 1**... after that date, it would be a violation of SOLAS to load a packed container onto a vessel if the vessel operator and marine terminal operator do not have a **verified container weight**”*

### Basic Principles Under the SOLAS Requirement



Wednesday, Jun 24, 2015  
**THE STRAITS TIMES** / Opinion

ST NEWS PREMIUM  
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Home > Opinion > Story >  
 50+50: FUTURE TRENDS 2015

42 years, 500 million TEU  
 The growth of Singapore's container terminal, PSA is broadening its global reach

PUBLISHED ON JUN 22, 2015 7:14 AM

*“THE container-handling industry is now in the midst of **unprecedented change**, with the upsizing of container ships and the consolidation of shipping liners. As a result, we will see the **inevitable obsolescence of old terminals.**”*



— ST ILLUSTRATION: MANNY FRANCISCO



*“...we can hone the **automation capability** to reach a sweet spot, where we can achieve **consistently high performance** under **varying operational circumstances**, overcoming ever-increasing constraints on space, time and labour.”*

*“BEYOND building on current best practices, we must also continue to challenge our assumptions and **push for game changers...**”*

Source: Straits Times,  
 “42 Years, 500 Million  
 TEU, One PSA” Tam  
 Chong Meng

BY TAN CHONG MENG, FOR THE STRAITS TIMES

HAVE you ever wondered why the container is measure



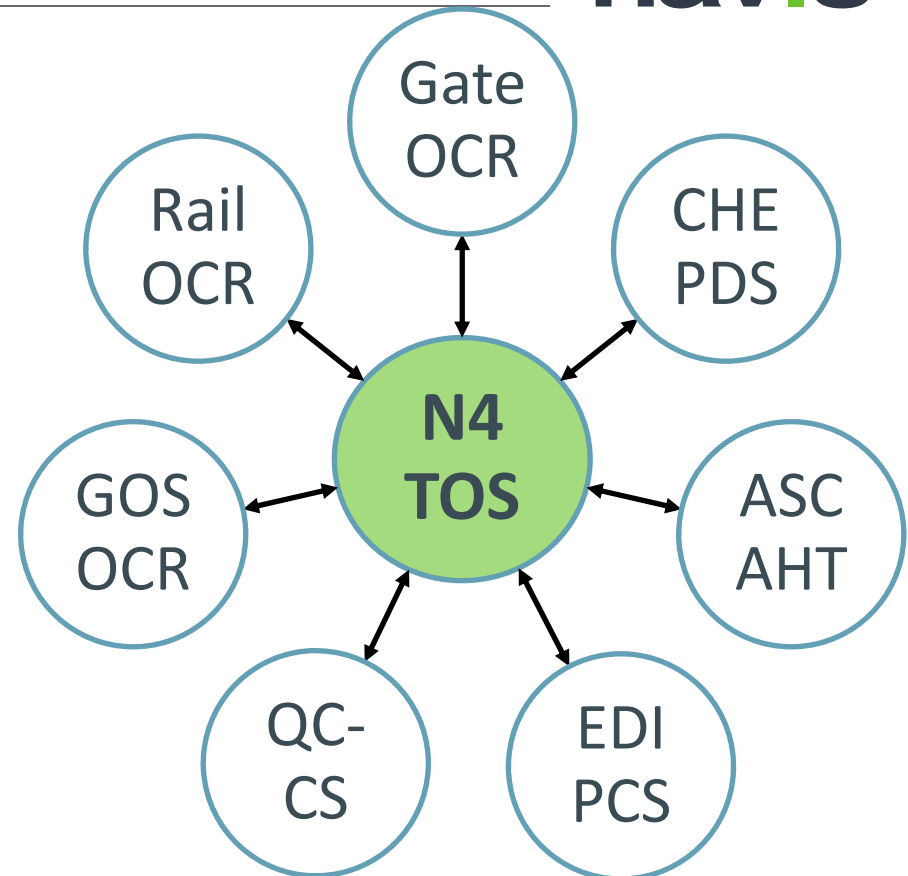
# Where Can Automation Help?



# Understand Vendor Roles and Responsibilities



- Can the TOS support selected automated solutions?
- Is there a well-defined API that specifies system roles and interactions?
- Are exception cases handled with alerts and steps to resolution?
- How are partnerships managed for future releases?



# Automation Technologies: Gate, Rail, Yard



		Outbound Vessel: NAVIS02					
		PIUS	YOK	KOB	KOB	KOB	
		2200	2200	2200	2200	2200	21
		22	20	20	20	20	21
SECTION A		STN	PIUS	YOK	KOB	KOB	
		2200	2200	2200	2200	2200	21
		22	19	20	18	13	
SECTION B		STN	PIUS	YOK	KOB	KOB	
		2200	2200	2200	2200	2200	21
		22	15	21	15	20	
		STN					
		STACK 6	STACK 5	STACK 4	STACK 3	STACK 2	STACK 1

**Allocation Filter**  
Specify container types

**Allocation Group**  
Specify routing criteria

**Allocation Range**  
Specify yard area

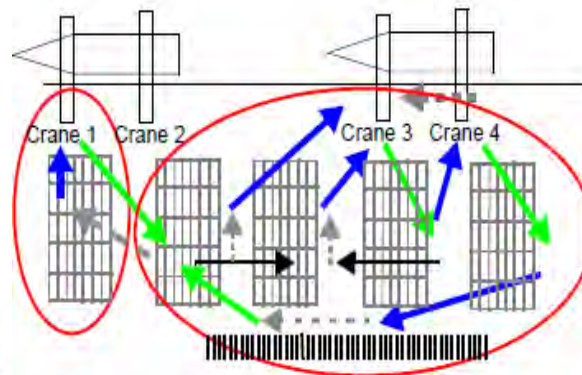
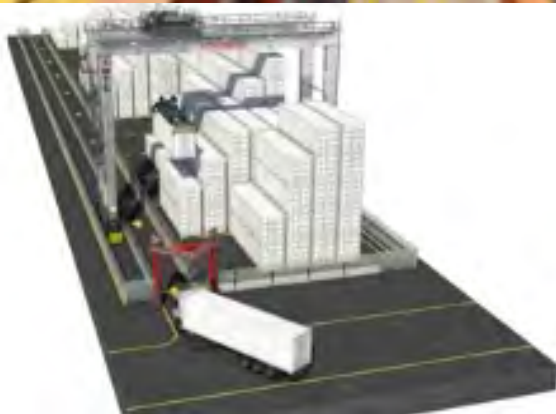
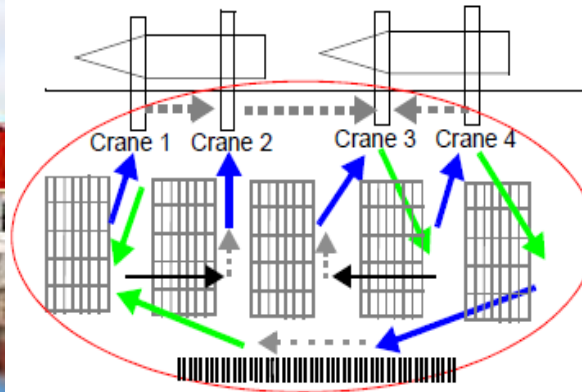
**Section Factor**  
Container attributes matched in a section

**Stacking Factor**  
Container attributes matched in a stack

**Strategy**  
Export, Storage, Import, RailOut  
Sets of penalties to score each stack and section by:  
Stack Row Delivery Bonus  
Slot Time Weight Twinlift  
Height CHE Fill

Container positions that optimize use of space and CHE

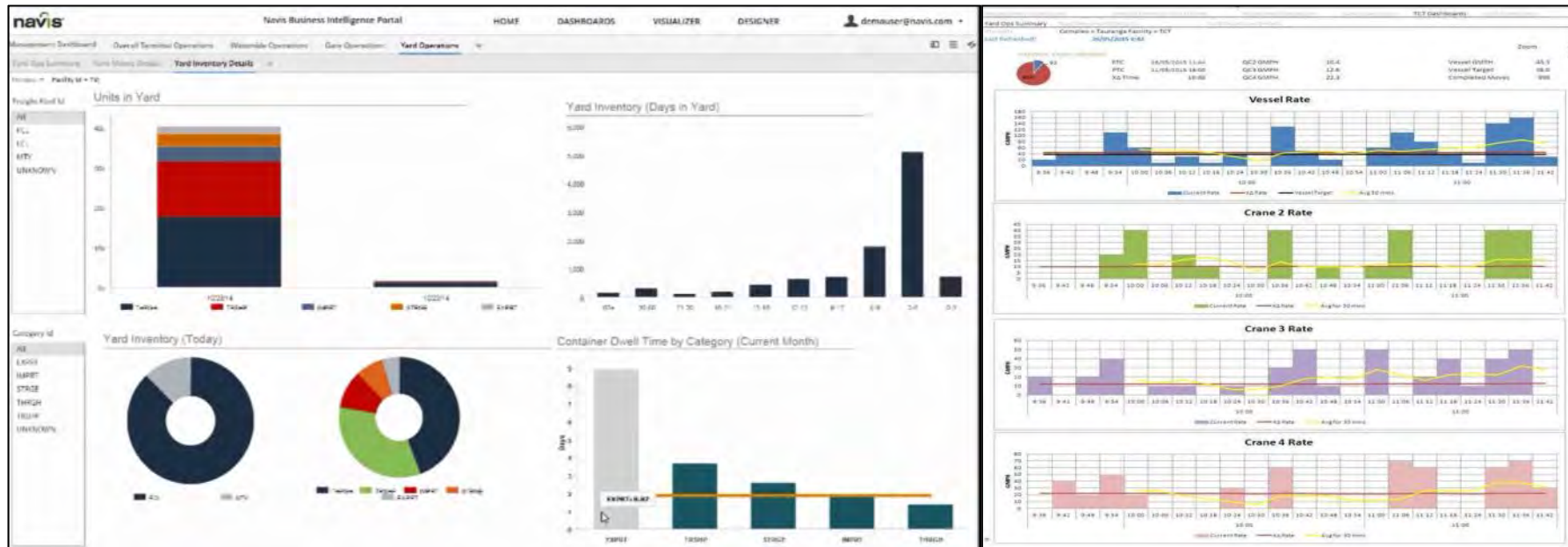
# Automation Technologies: Yard, ITVs, QC



# Automation Technologies: Automatic CHEs



# Unlock Terminal Data to Drive Decisions



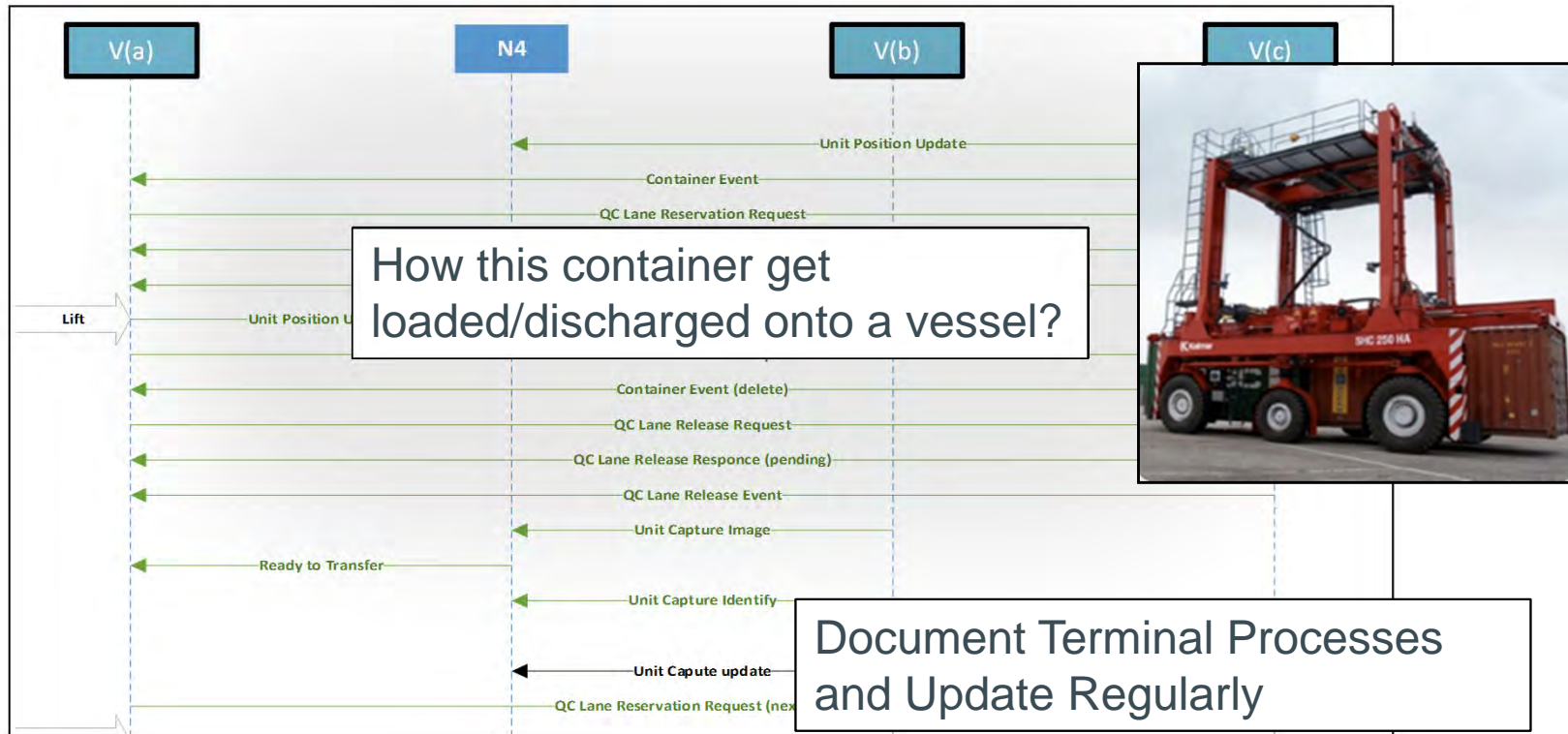
## Analyze Operations to Find Bottlenecks and Inefficiencies to Prioritize Improvement Investments

# Vendor Solutions and Experience

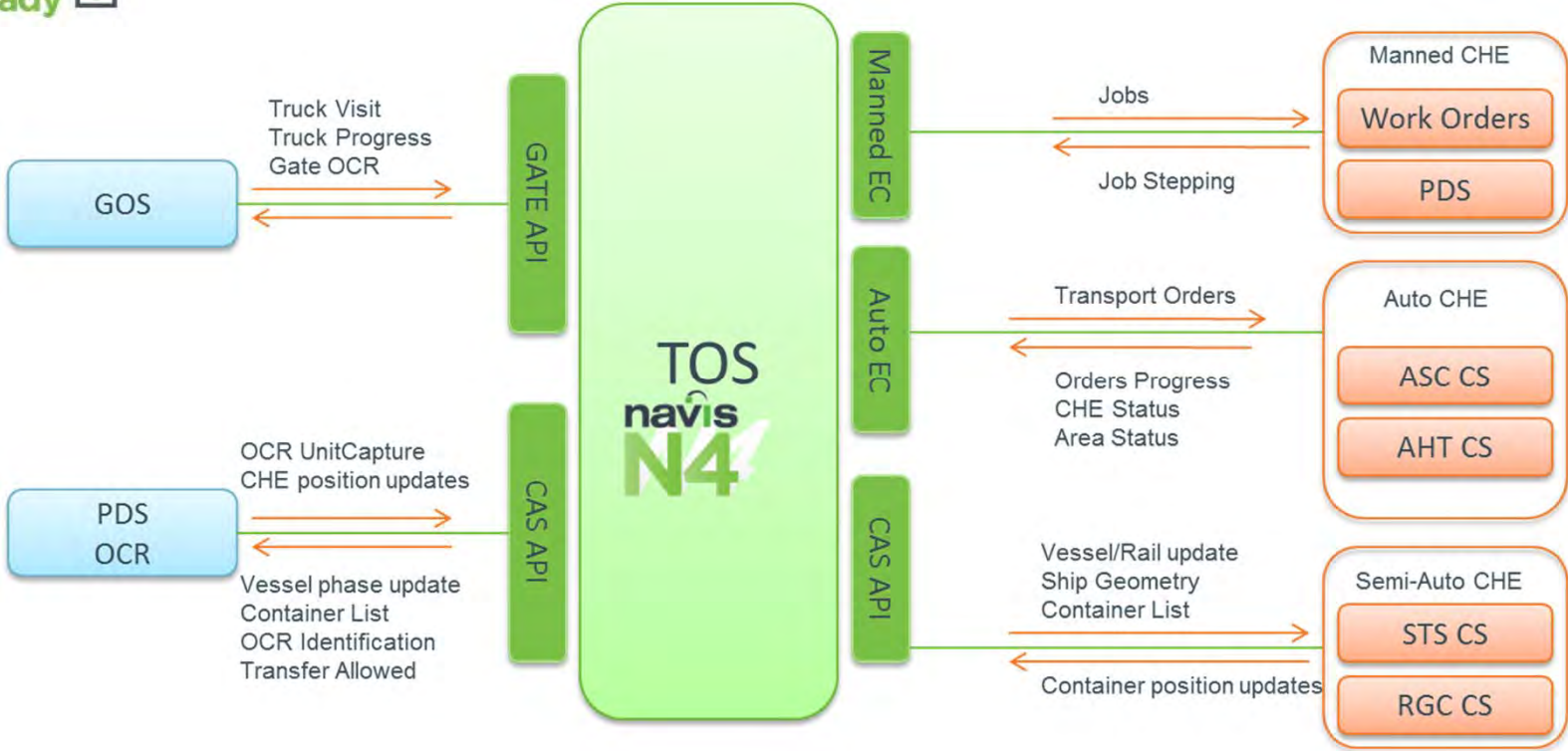




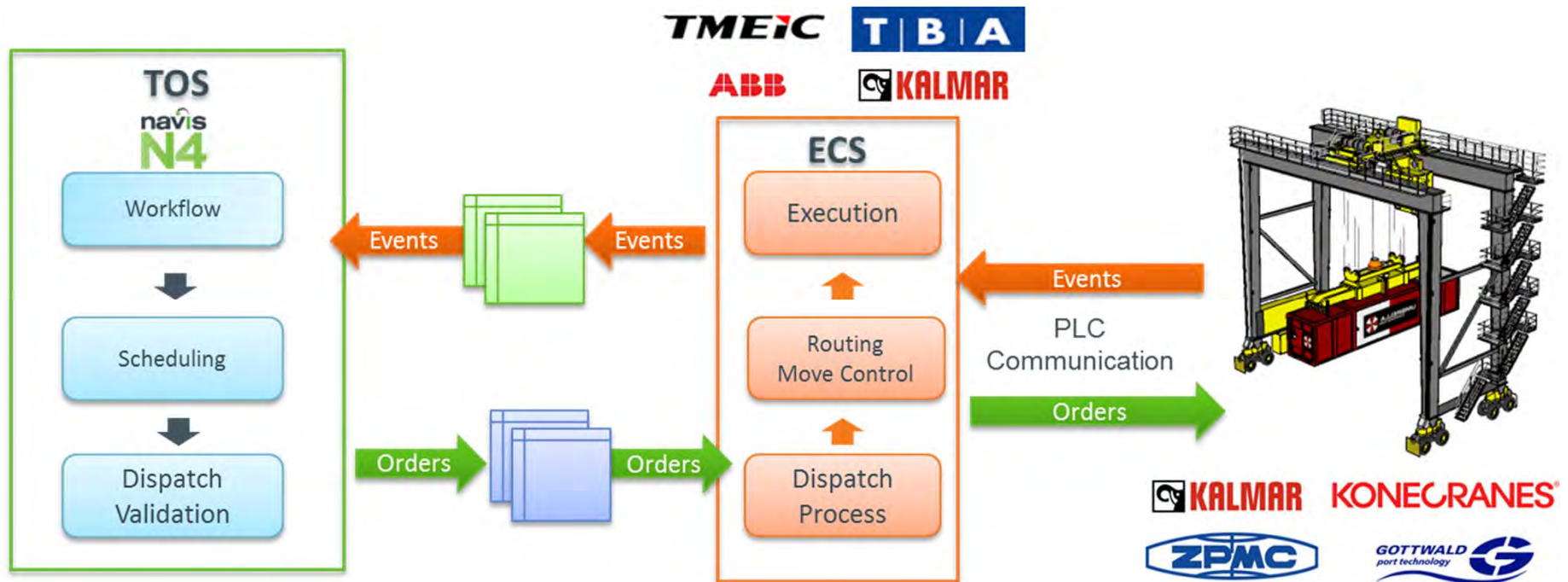
# Documenting Automated Communications



# N4 Integration Partner Platform



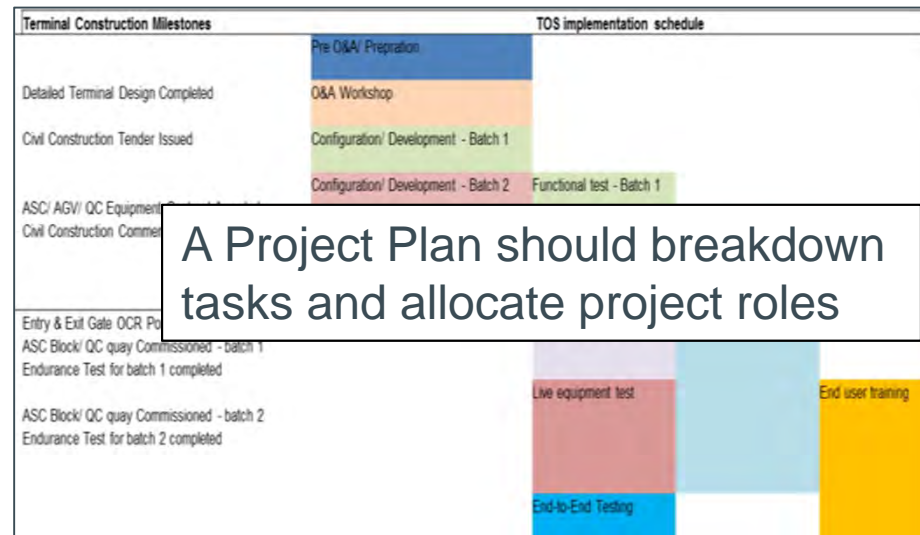
# N4 Readiness Provides Integration Reliability



# Project Planning and Risk Management



- Greenfield vs. Brownfield risk profile
- Resource Roles
- Project Milestone Definition
- Experience
- User Acceptance and Training
  - Integration Testing
  - Functional Testing
  - Volume Testing
  - Operational Testing



User Engagement is Critical to Success

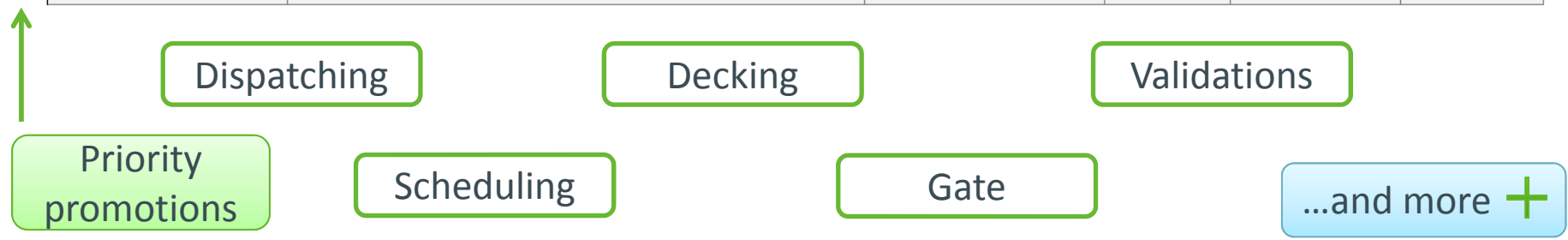
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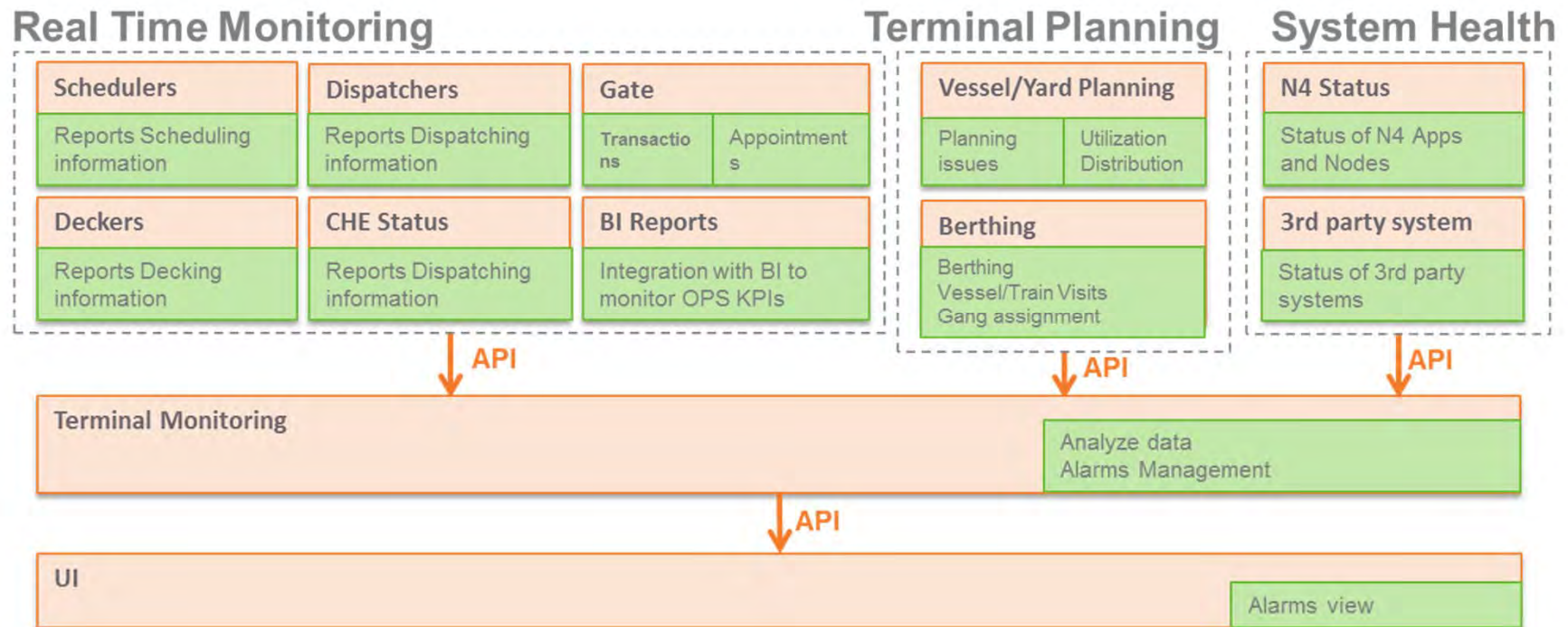
# Terminal Monitoring: Alerts



Exception	Description	Affected Work Instruction	Work Queue	Work Assignment	Move Purpose
Abort by ASC11W	Error on spreader	BBCU2204074	yard-Admin	13615	INTRASTACK
Dispatch validation failed	ASC OUTBOUND DISPATCH YET AGV NOT DISPATCHED	TEST9245431	yard-Admin	14597	INTRASTACK
Dispatch rejected	Transfer zone not available	TEST9452143	yard-Admin	14567	INTRASTACK



# N4 Platform for Operational Monitoring & Planning



*“When we heard about the new terminal three years ago, and that the cranes would be operated with joysticks and screens from the office, none of us believed it... But we’re doing it, and for the most part, it’s better. It is a cultural but exciting shift”.*

*QC Remote Operator, APMT MVII Feb 2015*



# The World is Adopting Automation Processes



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**Yilport select solutions for identifying containers**

2014-02-17 - The solution process automation system

**Brazil Terminals to Employ SmartLanes OCR Technology**

JOC Staff | Oct 11, 2012 3:02PM EDT

Print

*“The switch to automated gates could revolutionise operations at two African ports.”*

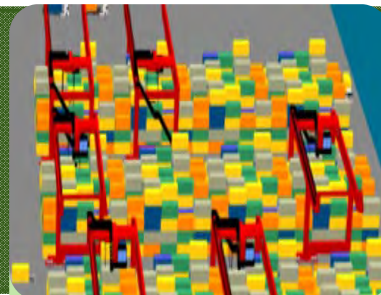
*“announced that Yilport Holding has selected its gate automation and operating solutions for four multipurpose ports it operates in Turkey”*

# Navis Automation Modules and Experience



## N4 Gate

- Gate Appointments
- Gate OCR/LPR
- Gate RTLS



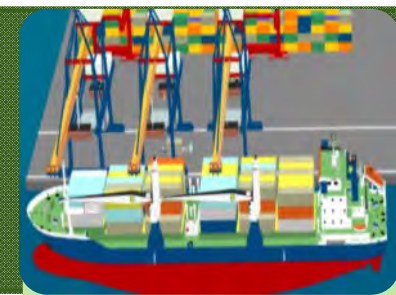
## N4 Yard

- PDS/RTLS
- GeoFencing
- Auto Yard Stowage
- Advanced RTG
- ARMG
- ECS
- AGV
- AGV Racks
- AutoShuttle
- PM Pooling



## N4 Rail

- Remote RGC
- Rail Crane OCR
- Rail Portal OCR
- Auto Rail Stowage



## N4 Vessel

- Remote QC
- ECS
- Second Trolley
- Tandem / Quad
- Vessel OCR
- Flexible Loading
- Auto Vessel Stowage



25 Years

250 Installed Base

54 Countries

120 N4 Live

200+ N4 Committed

425 Employees

6 Offices

navis®

Committed to 'Game-Changers'



Photo Source: ICTSI VICT Website



The background of the slide is a grayscale photograph of a container terminal. Several gantry cranes are visible, extending from the water towards the terminal. The sky is overcast with some clouds. A green horizontal band is overlaid on the middle of the image, containing the title text.

## Improving Operational Processes Utilizing Automation at Container Terminals

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