



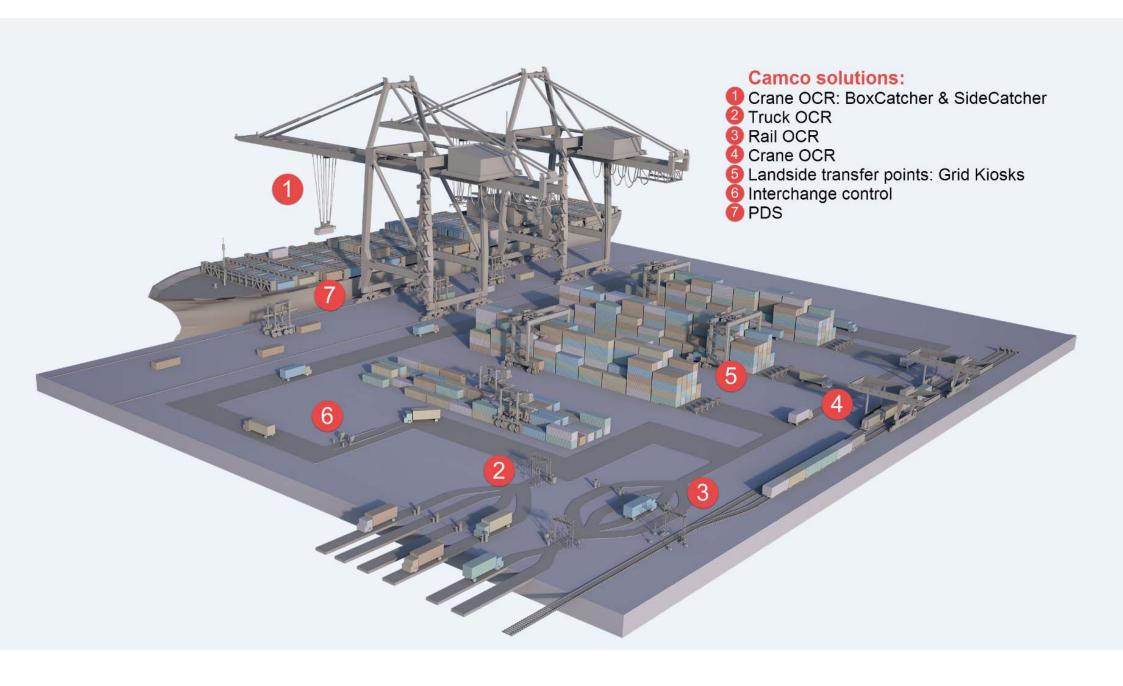
**Brecht Thijs** 

**Business Development Manager** 





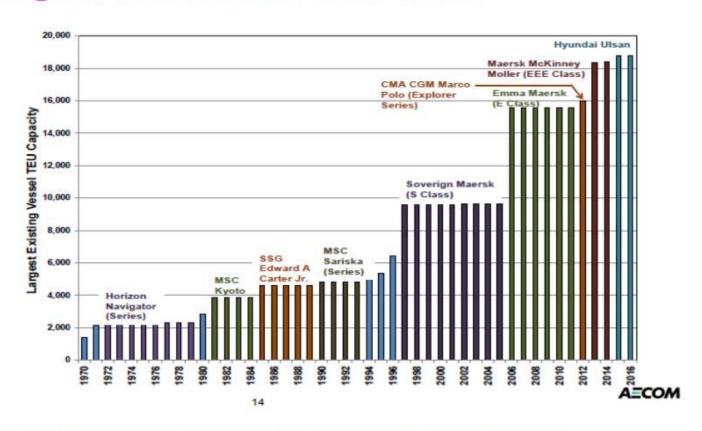
# How to add *speed* and *accuracy* to your operations while improving *labor conditions* and achieving *global optimization*.







## **Largest Vessel Size over Time**



Source: Sisson, M. (2013). "Impact and Opportunities from Global Change." Presented at AAPA Facilities Engineering Seminar on November 6, 2013.



### **Dominance at Sea**



Three shipping alliances move about 95% of all cargo on the world's oceans. Market share, by alliance, of shipping capacity in benchmark routes

#### Asia to North America route

2M Ocean Alliance 39%	The Alliance 34%
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#### Asia to Europe route

34%	35%	31%
Alliance members		
Maersk Line	CMA CGM	Hapag-Lloyd/UASC
MSC	Cosco	K Line
	Evergreen	MOL
	OOCL	NYK Line
		Yang Ming Line

Sources: Alphaliner; independent brokers estimates

THE WALL STREET JOURNAL.

Others 11%





Terminals worldwide need to improve operations and lower global operation costs by taking one step at a time.

- Control vessel turnaround time
- Lower handling costs
- Increase yard efficiency
- Improve gate efficiency

**Theory of constraints:** Identify the handover process that poses a bottleneck, lift it and...begin again

### **Agile Automation Implementation:**

Create a global automation/improvement plan, implement, evaluate and adjust the plan.







## Solution areas

#### Gate automation

- Truck OCR Portals
- Pedestal
- LandSide Transfer Point kiosk
- GOS (Gate Operating System)





- Rail track OCR Portals
- TGO (Train gate operator)

#### Crane OCR

- High-end BoxCatcher
- Basic SideCatcher (Sill beam)
- COS server software



## Micro Location Technology

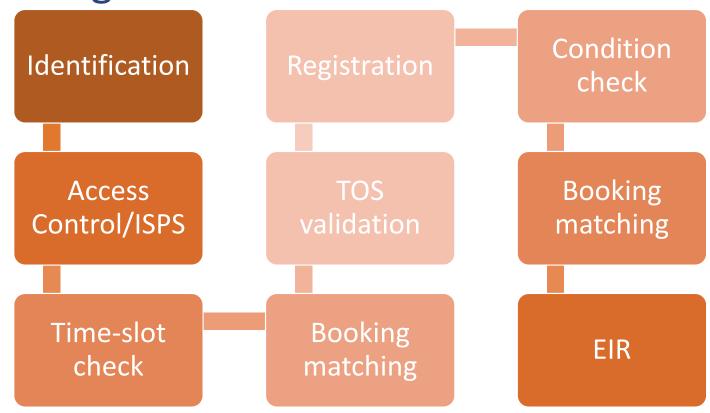
- UWB/DGPS/INS/distance Ranging
- VMT client software for CHE's (strads,TT's,..)
- CHEOPS Server software







## Gate management







## Gate management - Manual







## Gate management - Manual



#### **HIGH COST**

Each lane is manned – gate operator

#### TIME-INTENSIVE

• Timely gate processes, paperwork

#### **INACCURATE DATA**

• Manual data input – people make mistakes

#### FRUSTRATED TRUCK DRIVERS:PERSONNEL

• People make even more mistakes

#### MANUAL DAMAGE-, SEAL-, IMDG DETECTION

Unsafe environment for clerks



# Gate Management Automated







## 360° High res images + OCR









## 360° High res images + OCR











# Gate System – Kiosk system

APM TERMINALS

**Nelkon** 

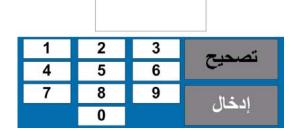


Hou uw CargoCard voor de kaartlezer.





ادخل رمز رحلة المعدة الداخلية.





Kennzeichen Chassis: GER-GA 102

Container: TRLU5632872 [F][OUT]
Container Typ: 40HC
Siegeln: N, 6000121

Bestätigen Sie diese angezeigte Daten?













Παρουσιάστηκε πρόβλημα.
Παρακαλώ περιμένετε όσο
ο Χειριστής διορθώνει το
πρόβλημα.



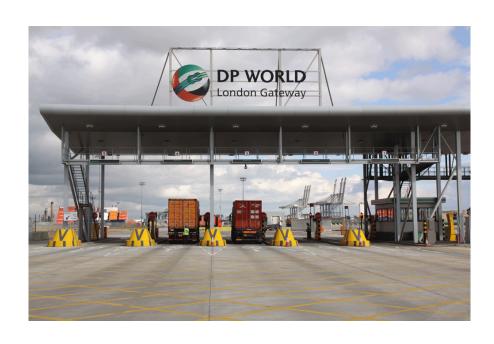








## Gate Management Systems - Automated



#### **OCR CAMERA PORTAL**

- Condition recording
- Identification truck container(s)

#### KIOSK/PEDESTAL SYSTEMS

Drivers process own registration

#### **GATE OPERATING SYSTEM GOS**

Interface with TOS

#### **FAST - PRECISE - EFFICIENT**

- Limited gate staff
- Safe environment
- Remote exception handling







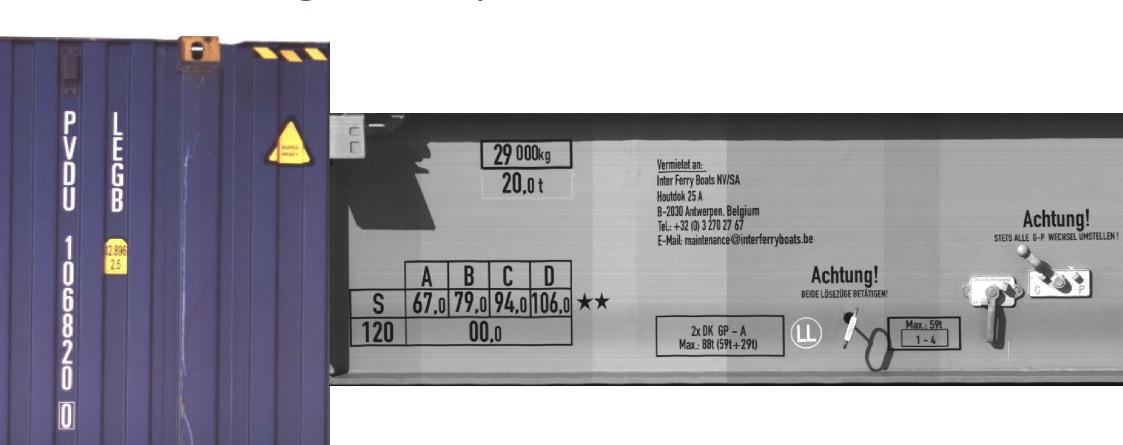
















OCR - Assisted	Manual
<ul> <li>Data available on entry/exit (Speed)</li> </ul>	<ul> <li>Checking starts at standstill</li> </ul>
• >95% overall accuracy (Accuracy)	<ul> <li>Manual input (Condition of top side?)</li> </ul>
Remote checking (Safety)	Checkers walk alongside tracks





## Crane OCR - When do you benefit?

'Catch' each and every container 360° & 24/7

No constraint on crane cycle times

Minimal number of **remote** exception operators





# 'Catch' each and every container 360°

• 50% or more of STS moves happen during night time











## No constraint on crane cycle times

#### **Automatic position:**

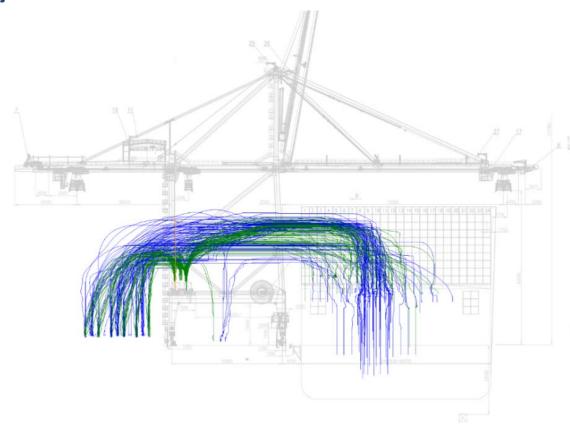
Crane operator can choose the most efficient flight path

#### **Early recognition during discharge:**

Issues are identified before containers hit the ground or platform

#### **Continuous moves:**

Exception handling can be performed while move is continued, no stop required













## No constraint on crane cycle times

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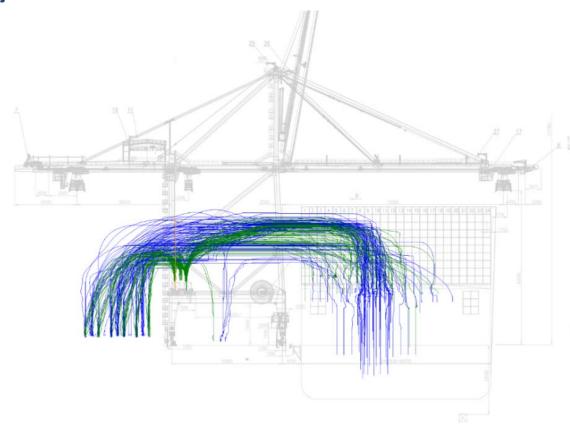
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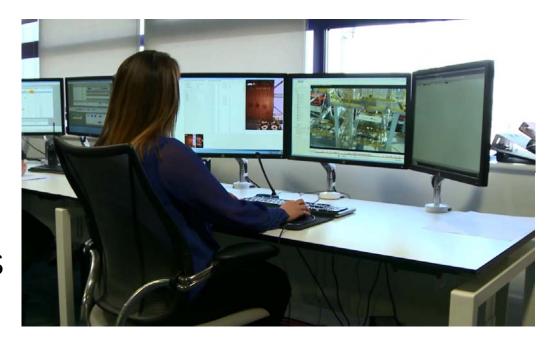




## Minimal number of remote exception operators

1

remote operator for 8 operational cranes







## Micro Location Technology – The missing link

Container ID is known via OCR

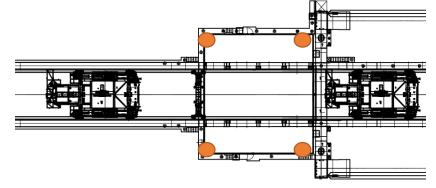
Container drop-of postion/lane is known via spreader PLC

Prime Mover ID is digitalized via a reference node with integrated antennas

Exact (<15cm) location is determined via 4 transponders/anchors in the crane

Connection with prime mover
Determines and confirms drop-of/pick-up



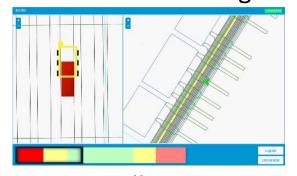


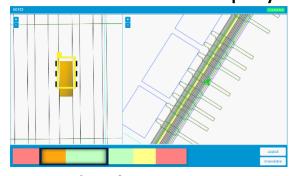


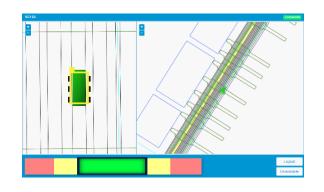


## **MLT** - Functionalities

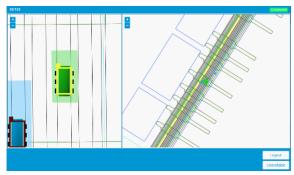
Prime mover allignment via VMT or LED display

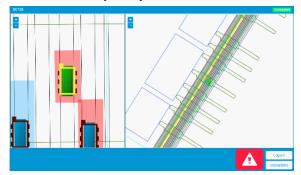






Anti collision via VMT or LED display











## Greenfield - Brownfield

Greenfield	Brownfield
<ul> <li>+ Lay out free to design</li> <li>+ No ongoing operations (implementation)</li> <li>+ "Everything at once"</li> <li>+ Budgets foreseen</li> </ul>	<ul> <li>+ Volumes and distributions are known</li> <li>+ Processes in place &amp; bottlenecks identifiable</li> <li>+ Efficient optimization</li> <li>+ Cost/benefit (20/80 rule)</li> </ul>
<ul><li>No real idea on impact</li><li>Processes based on assumptions</li><li>No idea of bottlecnecks</li></ul>	<ul><li>Space constraints</li><li>In operation (implementation)</li></ul>





## Conclusion

# Smart implementation of automation is gaining importance fast Even wen labour costs are relatively low

Increasing speed, accuracy & safety results in global optimization which generates a global cost reduction