Stepping forward with Transportation Management System

CHILISTICS.

CHESS Introduction







Company Profile

Since1988, **Total Soft Bank Ltd. (TSB)**, has devoted to developing the ideal solutions for port and maritime industry, focusing on solutions for shipping, terminal, port community and simulator.

Office

- Head Office in Busan, Korea
- Global Networks throughout world
- Regional Offices in Greece, Spain, Egypt, Hong Kong, Shanghai, Vietnam, Colombia
- Sales Agent in Taiwan
- HQ: 120 employees+ (Vietnam: 45/Greece : 15)
- 70% of employees in Development, R&D and Professional services
- Qualification ISO 9001 certified and INNOBIZ certified
 - KOSDAQ listed KOSDAQ: Korean Securities Dealers Automated Quotations
 - GMP(2011), GS(2011)
 - Green technology certificate
 - Software process quality assurance certificate Lv.2

Human Resources

Timeline



Product Line

Vertically Integrated Total Solution in Maritime & Port Logistics



Product Line





Marine Terminal

TSB supplies mission-critical maritime terminal solutions that provide business success and the best practices.

CATOS Computer Automated Terminal Operating system

is a fully integrated TOS with customization and process optimization, now serving over 80 container terminals in the world.

ATC Supervisor

is an innovated system interface for automated equipments with built-in intelligence and automatic management designed for the trend of automated terminals.

ODCY Off Dock Container Yard

is an easy-to-use system designed for Off Dock container terminal uses.

MOST Multi-purpose Operating System for Terminals

is a web-based system to enhance the productivity and optimized the management efficiency of multi-purpose terminals.

RCMS Reefer Container Monitoring System

is the world's first and revolutionary solution to prevent claims of reefer container for Container Terminals and Shipping Lines.

PRODUCT LINE-MARINE TERMINAL



Best Practices of Marine Terminal

CATOS

Optimized Container Terminal management system for best efficiency.

- Powerful Planning & Intelligent Control System
- Real-time Operation Control
- > Algorithm for Maximum Utilization of Terminal Resources



Container Handling Equipment Supervisor System designed for CHE pooling & Dispatching



Table of Contents

- System Overview
- System Technology
- Major Features
- Path Editor & KPI Report Tool
- Reference Site



CHESS System In CATOS Server



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System Technology

Equipment Position

Last Reported Location & Real Time Position



Routing and Travel Time Estimation



Case Study: Yard Truck Positing

Yard Truck Positing

- Last job position
- GPS integrated in Yard Truck VMT
- Yard Truck speed is taken into the calculation

GPS Module

- Integrate in the Yard Truck VMT
- With outdoor antenna

Data Transaction

 Transfer the yard truck position data to CHESS server every 5 seconds





best business partner

TOTAL SOFT BANK LTD.

System Technology

Equipment Pooling

• Quay Crane Dedicated vs. Pooling



System Technology

Job Scheduling & Consideration Factor

- Determination of weight on Job Scheduling Criteria
 - ✓ Minimize QC's working delay time → Increase QC Productivity



• Job Dispatching and Configuration of each pool



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Q & A

Major Features

CHESS Configuration > Optimization

- Priority for Job Scheduling : Configuration on evaluation criteria and weight for each job type ٠
 - Configuration Template : Create/Update/Delete
 - Criteria : Ratio of Service Lateness Time and Empty **Travel Time**
 - Weight : Priority of Job Type (1~10)
 - Threshold : inputted by user (second)
 - Forced Weight: Weight by Threshold (1~10)

Out of sequence

00



CHESS Configuration > Operation

CHESS Configuration		
Operation Optimization Yard Crane Working Time		
Common Dispatching Level Only Available Equipment Job Release from Stoppage Yard Truck Job Release from Log-Out Yard Truck 30 cor	Yard Tractor Max Assignment for Block/Area Max assign equipment for yard crane	
Evcent Laden moving VT from VT counting	Max YI VI VO YI YO SI SO RI RO GI GO	- Block/Area Configuration
(In case of discharging)		Check DG Slot Check RF Slot Check AK Slot
Job Release from disconnected Yard Truck 120 sec		Admin Driver Admin Driver Admin Driver Admin Driver Max YT VI VO YI VO SI SO RI RO GI GO.
Count as laden YT was assigned to the QC in case of direct vessel loading job Keep original target position(In case of discharging YT swap) Refresh CHESS Server	J	1 0 2 Lill Block/Area Configuration Detail 3 0 4 Block/Area RMG2 5 Viorkkoad control for Postoning 6 Viorkkoad per one Job 7 Quay 6 Admin Driver 0 0
♥ Dispatching Condition for DG Container ♥ 1 Chassis 2 Container O Class Code List Total Weight Limitation (CC ♥ 2.* Max Distance Between Con ♥ 3.* Same Block/Area Validation (L ♥ 5.* Same Step Validation (L ♥ 7.* 8.* ♥ 9.* Pair	peration ommon) 35000 kg ntainers (Loading/Remarshaling) 99999 meter tion (Loading/Remarshaling) Loading/Discharging)	1 1 Alow Dupkated Slot 0 10 Maximum allowable workbads 0 Alow Mitture 11 Maximum ordess control for Postborng Vertical Length 0 12 Maximum ordess control for Postborng Vertical Length 3 13 Apply Max In Orders for Gate AnovHanding Instruction 3 14 Apply Max In Orders for Gate Avoid Top Theil 0 15 Block to Create In Orders for Gate Avary on the Ground Ter 0 16 Maximum orders control for Releasing Apply Max Out Orders for Gate 0 18 Apply Max Out Orders for Gate Check Sots 0 0 18 Equipment: Avaibility Control DG Sot Check 0 0 19 Equipment: Avaibility Control DG Sot Check (2) 0 0 20 Check Type (P - Boundary as Planned - RF Sot Check (2) 0 0 0 21 Parate 0 0 0 0 0 0 0 22 Remote 0 0 0 0 0 0 0 0

VI VO VI VI VO VI SIV SO VI RI RO GI GO

- Max assign equipment for one block/area and yard crane
 - CHESS consider the number of YTs on working for same block/yard crane.
 - ✓ for Block/Area: CHESS will not dispatch YT any more if there are certain number of working YTs in same block/area.
 - ✓ for Yard Crane: CHESS will not dispatch YT any more if there are certain number of working YTs in same yard crane
 - Objective: To prevent predicted waiting caused by previous working jobs.
 - Effect: Not only reducing predicted waiting time but also getting a chance for other jobs.



CHESS Configuration > Operation

CHESS Configuration		📑 Fa	cility Li	st					
Operation Optimization Yard Crane Working Time	Yard Tractor	Fa	cility Ty	De YT : Yard T	Fruck	•			
Dispatching Level Only Available Equipment Image: Start Stoppage Vard Truck 3	Max assign equipment for yard crane			Facility Type	a ♦ Name 〈	Productivity (V/H)	♦ Loadable Weight	Speed 🔇	Tag No. 👌 –
Job Release from Log-Out Yard Truck Sec Except Laden moving YT from YT counting	Max YT VI VO YI YO SI SO RI RO GI GO		1 Y 2 Y	T T	QY01 QY02	5	5.00 <u>65,000</u> 5.00 65,000	0.00 0.00	=
(In case of discharging) Job Release from disconnected Yard Truck 120 sec			3 Y 4 Y	T T	QY03 QY04	5	5.00 65,000 5.00 65,000	0.00 0.00	
 Count as laden YT was assigned to the QC in case of direct vessel loading job Keep original target position(In case of discharging YT swap) 		I <u>.</u>	5 Y	Т	0Y05		00 65 000	0.00	
Refresh CHESS Server		Cont Quay	rol Quay Jo	b Command	Quick Filter				
Class Code List	(Common) 35000 kg	Quay	Job Order	Execute Execute	G/C QC05 + 9 Sho Quick Filter Vessel + Step	p			
✓ 2.* Max Distance Between ✓ 3.* Same Block/Area Va	Containers (Loading/Remarshaling) 9999 meter Idation (Loading/Remarshaling)	Quay	Job Orders Vessel Ø	Container 👌 St	ep () CD () Act ()	Plan Seq 🖞 Ope	ration Seq Ø Pos (Vessel)	Ø Pos (Yard/SS)	усо ут о <mark>л</mark>
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₩ 9.*		4 5 6	8EC0 8EC0 8EC0	GVDU8400112 DFSU1256032 SEGU1008936	300 GD 2 300 GD 2 300 GD 2	QC05/3-11 Q QC05/3-12 Q QC05/3-13 Q	C05/300-11 14-07-84/C C05/300-12 15-08-82/C C05/300-13 15-06-82/C		EKA8628/M YT6224/F
		7 8 9	8ECO 8ECO 8ECO	CBHU3714390 CBHU5764430 CBHU8573680	330 SD 400 SD 610 SD	QC05/3-01 Q QC05/3-17 Q QC05/4-42 Q QC04/5-04 Q	14-04-86/0 005/301-01 14-04-86/0 005/330-01 15-03-82/0 005/400-42 13-05-04/4 005/610-10 02-00-82/0		
		14							×

1 Chassis 2 Container Option

- This option is for twin carry (2 X 20ft container) in case Twin Planning is not made.
- CHESS will dispatch one YT for two 20ft container by this configuration.
- Total Weight Limitation : Basically system consider YT's specification in Yard Define. This value is default value.
- Max Distance Between Containers : System check estimated distance between 2 containers based on yard position.

Major Features

CHESS Configuration > Optimization

- Candidate Level : Users can configure on candidate equipment for dispatching
 - Consideration Range : Only Idle Equipment < Equipment Distance < Include Laden Moving
 - Include Laden Moving : All Container lift-on is completed.
 - Equipment Distance : The estimated travel time from current YT position to lift-off position less than the time inputted by user. (In case lift-off position of 20ft x 2 container is different block, system considers last container)

IESS Con ation Of	figuration ptimization Yard Crane Working	Time						YT1 (Laden)		(Quay Side 🗃	s (Idle)	ð
Priority efault	✓ Default template		New	Save D	elete			90sec Plast		B	le els		
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Allowed	out of sequence 1							Block		<u>V02</u> B	lock		
ndidate	Level Include laden moving 🔹		e Equipment	Handling				y					
den Equ aiting Ti	ipment Handling me for Lift-Off	60 sec Id	e Equipment	Priority Multiplier	2	times		Candidate Level	Candidate Eq	uipment	Target	Job Ord	de
cription	1 Off Start event from YO PDS is re	De proved if	scription	mont idle time ovce de	d 'Considerati	0.0		TU E : .		4			
state function state event from f gots is received, in system does not receive Lift-Off or Complete event until this time is elapsed then system will except this laden move equipment for dispatching.		te event until Eq	In case of equipment idle time exceeded 'Consideration Equipment Idle Time', the following formula will be applied.After that, system will recognize that equipment is nearby target work, even though equipment is far from target work. Equipment Fromby Target Time = Engineent					Only Idle Equipment		4	VC	D1, VO2	
		ne						ipment Distance	YT2 , YT3,	YT4	VC	D1, VO2	
		En	Empty Travel Time - (Equipment Idle Time * Idle Equipment Priority Multiplier)					ude Laden Moving Equipment	YT1, YT2, Y	ГЗ, YT4	VC	01, VO2	
								3 - 1 - 1		,		,	

CHESS Configuration > Optimization

- Idle Equipment Handling : Equipment Isolation Prevention
 - Consideration Equipment Idle Time : User can set limit over which idle YT to be considered in the below calculation
 - Idle Equipment Priority Multiplier : User can set the multiplier for the below calculation

eration	Optimiza	tion Yard	Crane Worki	ng Time									
ob Priority	Y												
default		▼ Defa	ult template			New	Save De	lete					
Туре	(L	Crite ateness -	ria Distance)	We (Low	ight - High)	Thres hold	Forced Weight (Low - High)	Discard Slack	Late	Early			
vo	85	_0		15		10000	Ģ.,		0	999			
VI	84	_0		L6		10000			0	999			
RO	12		0 1	88 0		10000	0		0	999			
RI	12	-	0 1	38 0		10000	Q		0	999			
SI	12		0	88		10000	Q <u></u> ,		0	999			
SO	11		0 1	89 0		10000	0		0	999			
YO	3		0	97 0		10000	0		0	999			
Candidat	ed out o e Level	Include la	1 den moving	•	- Idle E Consid	quipmen deration I	: Handling	100	sec				
Waiting	Time for	Lift-Off		60 se	Idle E	quipmen	: Priority Multiplier	2	times				
Descripti	on				Descr	Description							
After Lift system d this time move eq	t-Off Sta loes not is elaps uipment	art event fro : receive Lift ed then sys t for dispato	om YQ PDS i c-Off or Com tem will exco hing.	s received, if plete event until ept this laden	In cas Equip applie nearb targei Empt	e of equ ment Idle d.After t y target t work.Ec y Travel	pment idle time exceeded Time', the following form nat, system will recognize work, even though equipr juipment Empty Travel Tir Time - (Equipment Idle Tin	Consideration oula will be that equipment ne = Equipmone ne * Idle	on ent is om ent				



This following formula will be applied when system calculates estimated empty travel time for preventing isolation for yard truck.

	Estimated Empty Moving Time	Idle Time (elapsed time from pre vious job is completed)	Advantaged Empty Moving Time				
YT1	60	10	60				
YT2	70	80	70				
YT3	150	120 (>= 100 sec)	150 – (120 * 1) = 30				

CHESS Configuration > Yard Crane Working Time

- Estimation yard crane's working sequence and complete time in order to expect when YT will be released.
- Job Prioritization Rule : User define configuration
- Calculation estimated complete time based on job sequence and yard define (specification, yard slot, ...)



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Node₂

(X, Y)

Link

Length, Direction

Path Editor > Truck Path Editor

User can define truck path data(Node/Link) and other facility using this tool

- Display Yard Definition (Block, Area, Bitt)
- Import/Export path data from/to Database or file
- Layer-level path data management
- The property of path attribute management (Max Speed, Enable/Disable)
- Zoom In/Out
- Add/Remove Node and Link

Estimation of yard truck movement : Travel distance is estimated based on current position of yard truck and defined path (Refer to image below)





Node1 (

(X, Y)

Path Editor & KPI Report Tool

Path Editor > Real-Time Monitoring

- Current position of yard truck based on interface data from PDS(Position Detection System)
- User can set Enable/Disable of this function and refresh interval



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Path Editor & KPI Report Tool

Path Editor > Travel History View

- Whenever job is completed, system saves travel history of each yard
- Travel history is separated empty/laden move based on start, lift-on and lift-off position



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Path Editor & KPI Report Tool

Path Editor > Travel History View



KPI Report System > Architecture & ETL (Extract Transform Load)

- Need to transform source data to measure and dimension of data cube.
- Whenever work shift is changed, application run this ETL process by time trigger.



KPI Report Tool

KPI Report System > Sample Report Template



KPI Report System > Sample Report Template

Job Type Distribution per each pool



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- GOCT (Guangzhou South China Oceangate Container Terminal, China): Yard Truck Dispatching
 - ✓ Emulation Test (2013) & On-Site Result (2014)



Pool	Working	Vessel	Jo	b Count	t	Dispate	ch Type	Empty Travel	Distance(m)	J	ob Rate		Double	Reduced	Reduced
FUUI	Date	VESSEI	DF	LO	HK	Double	Normal	Expected	Return	DF	LO	HK	Cycling	Distance(n)	Rate
Vessel4	2014-05-22	2	2,501	1,872	0	384.5	1802.5	2,034,700	2,215,061	57.2%	42.8%	0.0%	17.6%	180,301	8.1%
Vessel4	2014-05-10	1	600	874	0	108	576	604,879	651,591	40.7%	59.3%	0.0%	15.8%	46,712	7.2%
Vessel3	2014-05-01	1	569	1,915	0	142.5	<mark>9</mark> 57.5	1,134,885	1,241,142	22.9%	77.1%	0.0%	13.0%	106,2:7	8.6%
Vessel3	2014-05-06	1	1,760	176	2	73	875	855,612	920,406	90.8%	9.1%	0.1%	7.7%	64,794	7.0%
Vessel2	2014-05-04	2	2,597	1,323	8	413.5	1773	1,742,313	1,938,717	66.1%	33.7%	0.2%	18.9%	196,404	10.1%
Vessel2	2014-05-14	2	19	2,608	0	23.5	1004	1,260,940	1,326,204	0.7%	99.3%	0.0%	2.3%	65,264	4.9%
Vessel1	2014-05-01	2	1,103	3,420	10	218	1690	3,167,309	3,294,101	24.3%	75.4%	0.2%	11.4%	126,792	3.8%
Vessel1	2014-05-11	1	4,266	1,069	7	272.5	2087	2,749,481	3,042,709	79.9%	20.0%	0.1%	11.5%	293,228	9.6%

TBA

Waterside results

• APMT (APM Terminals Gothenburg, Sweden) : Straddle Carrier Dispatching

✓ Performance Testing : CATOS(+ CHESS) & TBA Controls, 2010

		•	Straut	le carrier Dispatching Evaluation	
ng & Equipment			8	20 MAAAC (PC/Mar (answer) (D) ((10) (0) (0) (0) (0) (0) (0) (0) (0) (0) (Name year 5 1981
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					SKCT at Port of Gothenburg / Verification of TSB CATOS pooling using CONTROLS

Straddle Carrier Dispatching Evaluation

Reference Site

- PCT (Piraeus Container Terminal, Greece)
 - ✓ System Upgrade Project : CATOS 7.5 → CATOS 7.7 + CHESS + Rail & Tandem
 - ✓ Terminal Capacity : Total 6.2M TEU (Pier II : 3.2M TEU, Pier III : 3.0M TEU)
 - ✓ Facility & Operation : STS(Tandem), RMG, e-RTG, Straddle Carrier, Yard Tractor, Auto Gate, Rail, ITT
 - ✓ Global Pooling : 100+ Yard Truck & 20+ Quay Crane





