

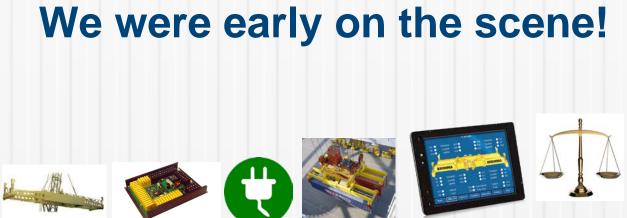


The Topics

Bromma Spreader Monitoring System - SMS

- Development methodology
- Problem
- Project highlights the road to success
- The product in brief









spreader

First Smart spreader

First all-

spreader

First tandem spreader

Predicting spreader issues with AI

Load sensing system

Green Zone for productivity

1965 1995 2001 2003 2007 2010 **2011** Future

We used to do it this way!

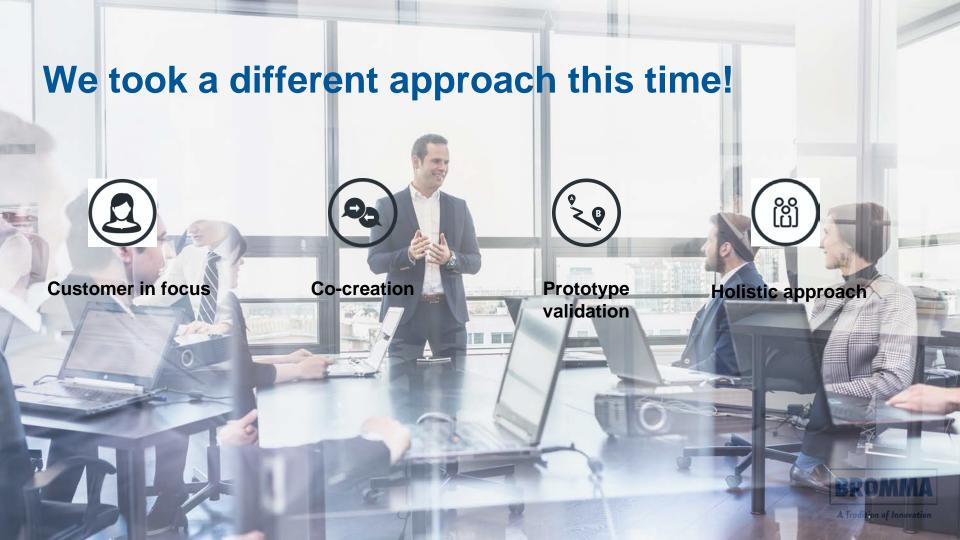






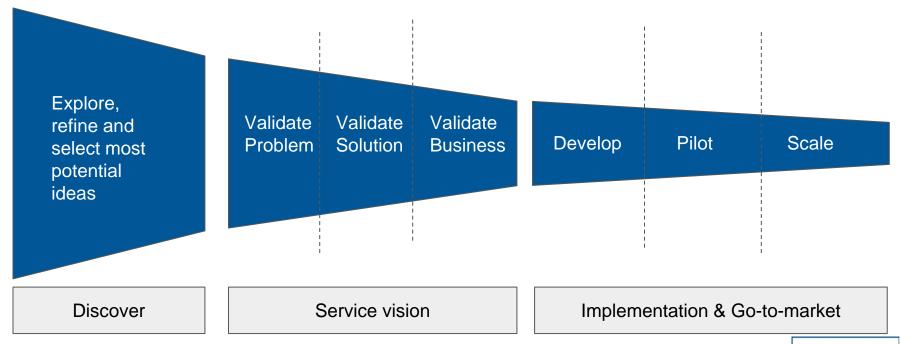
Digital service design







We used Lean Service Creation methodology







Unscheduled terminal downtime can cost 100's K\$ per year*

30-50% of quay crane downtime is related to the spreader



We interviewed 6 engineering teams of our customers to validate the problem

The spreader is moving slowly. Why is this happening? It would be good to digitally monitor and know why.

I'm manually creating reports for managers to make decisions like which spreaders need to be shut down and which spreaders are available to move to which crane. I have to run an absolutely horrific spreadsheet to calculate maintenance intervals.

You should ideally be able to check failures first before you go and fix it.

It takes a lot of time going back and forth to go to the spreader, check what's wrong, realise you don't have the part, go back to the workshop, get the part and come back to fix it.

Findings helped to define which functionalities to focus on

Set up configurations and integrations adapted to terminals needs

Quickly understand how spreaders are doing in one quick glance.
Confirm that all is well.

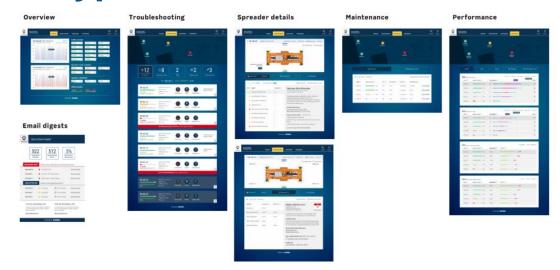
Ensure all spreaders are functional and ready for operations

Easily determine what short- and long-term actions to take

Plan and optimise fleet — to make the most out of it

Minimize downtime by supporting quick decisions in critical moments

First prototype functionalities validation



Resonates well with all respondents but the statistics are not necessary or different statistics wanted.

Engineering teams are more interested in trends on spreader health and ability to operate than spreader productivity.

Terminals appreciate the one-glance overview of spreaders and warnings. Level of details, links to manuals, and guidance on troubleshooting is generally appreciated.

(Email) alerts to login to the system is appreciated



Validation of first prototype & iteration

Prototype validation according to our design principles

(The assessment below is a rough and relative assessment, rather than a rigorously assessed calculation.) Enable me to quickly

understand how my

spreaders are doing

in one quick glance

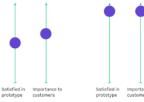
Enable me to set up configurations and integrations adapted to my terminals needs

Elements to consider

· Terminal's existing

· Charts in overview

maintenance intervals



Importance to customers

- Elements to consider
- · Short-term rec. actions OK · Long-term rec. actions need further thinking / building of logic

Enable me to easily determine what short- and longterm actions to take



Elements to consider

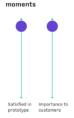
Enable me to plan

and optimise my

fleet in order to

make the most of it

· Trustable fleet-level recommendations still need to be created (maybe via data science?) Enable me to minimize downtime by taking quick decisions in critical



Overall quite and intuitive

This will enable us to send the correct skillset to the spreader the first

Overall there are many useful pages there. Maintenance page too.



Combining the findings from customer involved prototype validation with technical and business feasibility, we arrived at the following main sections to be part of the **Bromma SMS**





Bromma SMS at a glance

Instant overview of

the health of each individual spreader

in the fleet

Easy access to In-depth spreader manuals analysis of and recommended specific issues solutions (?) (E) BROMMA OVERVIEW TROUBLESHOOTING MAINTENANCE PERFORMANCE Settings **STS Spreaders Productivity** STS spreaders (12) STS-07 STS45 STS-08 STS-06 STS45 STS-03 STS45 STS-10 STS-05 **STS-13** STS-02 AVERAGE: 2011 STS-12 STS45 STS-14 STS45 STS-01 STS45 STS-11 **YARD Spreaders Productivity** YARD spreaders (12) YS-04 YTS45E YS-01 YSX45E YS-12 YS-02 2500 YS-15 YS-13

BROMMA

Overview of planned

tailor maintenance, utilization based

scheduling

on spreader

performance

maintenance, ability to

Statistics for the whole fleet and individuals spreaders, which allows more in-depth analysis

A Tradition of Innovation

Customer reactions

This enables us to know immediately if there is a fault on a spreader? That's where it becomes very powerful for us.

This is very useful. Providing insights is really useful for technicians.

I think this tool is great! Every terminals that has Bromma spreaders should use it!



Results and Conclusions

- A tool developed on the needs of terminal operators
- Technology used enable continues improvement also of existing installations
- Very positive results and feed-back from current installations



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