







System Solutions for Port Automation

VAHLE System & Project Business



VAHLE Group I Paul Vahle GmbH & Co. KG I VAHLE Automation GmbH

AVAHLE

VAHLE Group Unternehmensdaten (*31.12.2018)

- > € 135 mil. in sales
- > 780 employees worldwide
- 12 VAHLE trading companies worldwide (VAHLE South East Asia founded in 2016)
- Representations in 52 countries
- 100 % family owned since 1912
- Two main segments:
 - **Electrification & Automation**



- Engineering
- Production
- Sales



€ 107 mil. Sales in 2018

Approx. 600 Employees









Representatives



Technology Center Automation in Schwoich

VAHLE Automation GmbH, Austria

- Engineering
- **Trend Scouting**
- Sales
- **Training**
- € 12 mil. Sales in 2018
- 40 Employees







Overview of the key markets



AMUSEMENT RIDES

ROLLER-COASTER, ...



PORT TECHNOLOGY

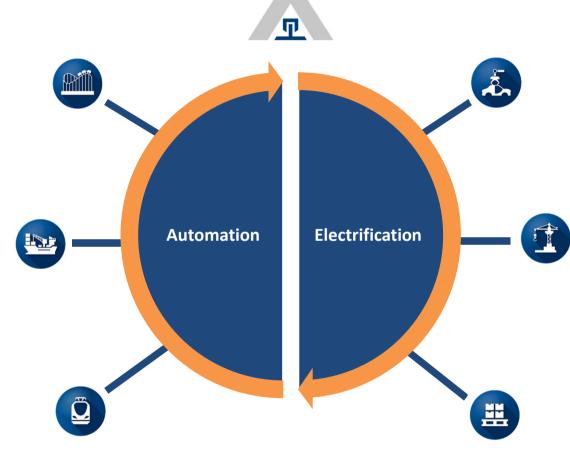
CONTAINER HANDLING



PEOPLE MOVER

APM, CABLELINER, TRAMS, ...





AUTOMOTIVE

EMS, SKILLET, ...



CRANE TECHNOLOGY

STANDARD- AND PROCESS



INTRALOGISTICS

AS/RS, SORTER, AGVs



VAHLE Company Film



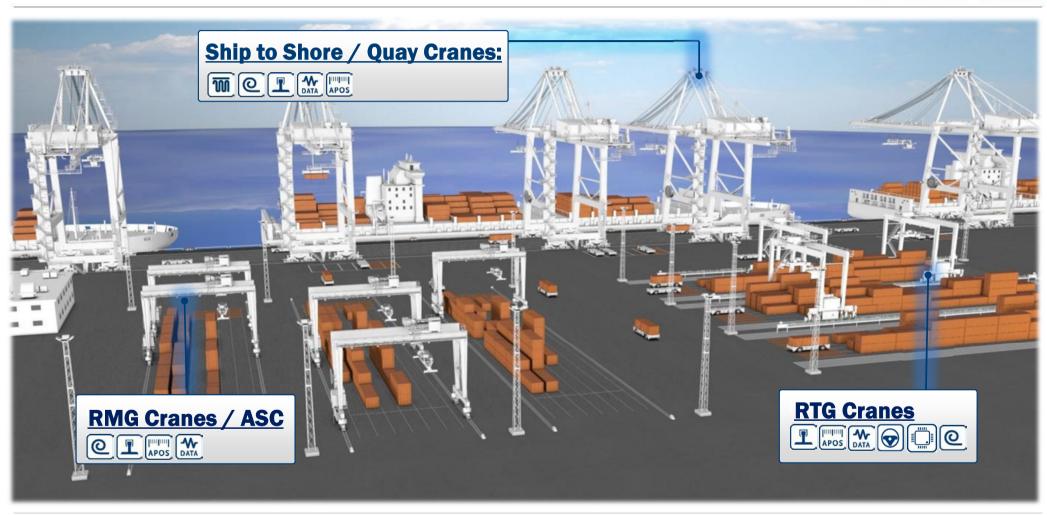


Paul Vahle GmbH & Co. KG. – 3rd Baltic Ports & Shipping 2019

Simplified Container Terminal Overview

Portfolio of Equipment





Container Terminal Automation

The step by step approach



1.0 Electrification

Insulated conductor rails 1000 V, 1000A with aluminium/ stainless steel surface

2.0 Positioning

Precise position feedback with a contactless reading head

3.0 Data Communication

Interferencefree and safe for data & video

- 2016 40 Mbps
- 2017 80 Mbps

Now - 300 Mbps

- 2020 - up to 700 Mbps

4.0 - Automation

Combination of electrification, positioning and data com. for remote control



Increase of energy and resource <u>efficiency</u>





WHAT WE DO

Electrification & Automation for your Equipment

AVAHLE

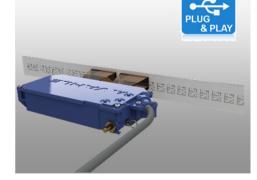
Electrification: flexible

- Electrification by conductor rails
- Automated power connection for block changes
- Automated seamless switching



Positioning: accurate

- Absolute positioning system independent from external influences
- Position accurancy up to ± 1 mm
- PN / PB / Ethernet interfaces for Plug & Play Integration



Data Communication: safe

- Highly shielded data communication
- Up to 300 Mbps gross rate
- Low latency times
- Interfaces ready for automation - Ethernet, Profinet & Profinet Safe



Control systems: smart

- Autosteering
- Power measurement
- Remote maintenance
- Energy optimization



SMG/X Data Communication

OVERVIEW - Facts & Figures





SMG Data communication Waveguide installed at the steel support structure

SMG/X antenna installed at the current collector trolley

Characteristics

- ✓ EN55022 Class A certified: no radio frequency device
- ✓ Lowest emission for safe and reliable operation
- ✓ Bandwith up to 300 Mbps
 - ✓ Profinet
 - ✓ Ethernet (Video / TOS / Data)
 - ✓ Profinet Safe
 - > Emergency-OFF category 3
- ✓ Scaleable bandwith by modular design

- ✓ Up to <u>400m</u>
- ✓ Simultaneously video and data transmission with one device
- ✓ Frequency band 2,4 or 5 to 5.8 Ghz
- ✓ <u>Low latency</u> for remote operations (automation)
 - > SMG Latency for video data = 160ms
 - > Average Latency for video camera = 260ms (e.g. brand Axis)
 - > Average Latency for SMG + Camera = 420ms
 - > PLC data Latency = min.16ms (Cycle time SMG Transceiver)
 - > Encoder signals < 3 μs

Upgrade your Ship-to-Shore Crane

Retrofitting ready for remote control



Retrofitting from festoon or energy chain



- ✓ High trolley speed, up to 600 m/min
- ✓ No influences by wind / heavy rain / ice
- ✓ No cable loops and no storage area
- ✓ Extremely low maintenance

- ✓ Faster container handling
- √ Higher container stacking level
- ✓ High availability and absolute reliable
- ✓ Optimized Total Cost of Ownership

Upgrade your Rubber Tyred Gantry Crane

Retrofitting ready for remote control







Increase of <u>flexibility</u>

- ✓ M2M cross-linking
- ✓ Remote system monitoring
- ✓ Semi automation
- ✓ Automation

VAHLE SYSTEM & PROJECT BUSINESS

SUCCESS STORIES & FUTURE OUTLOOK

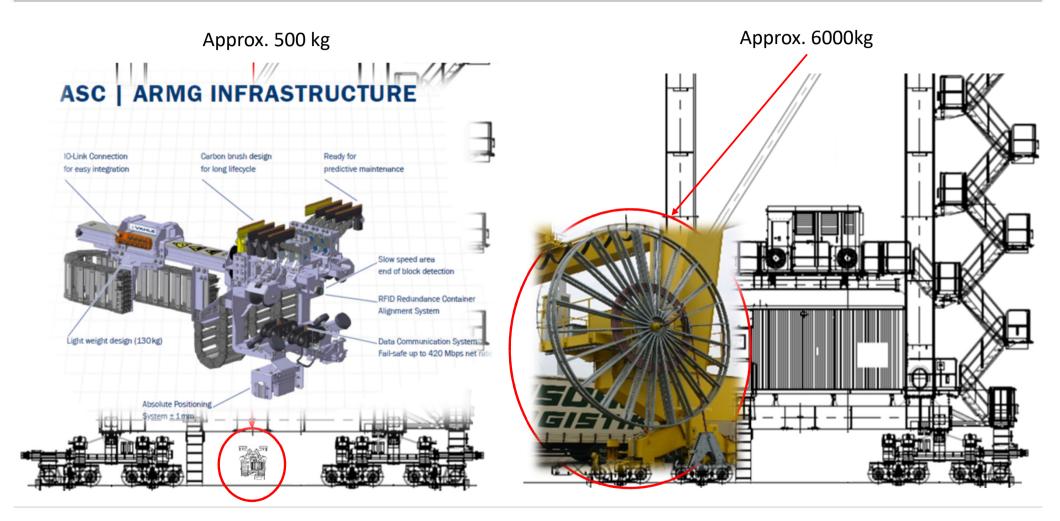




ASC - Automation

Conductor Bar + SMG Data Communication + WCS Positioning Solution





Desruptive Technology for Automatic Stacking Cranes

Conductor Bar + SMG Data Communication + WCS Positioning Solution



Why:

- ✓ Reduce weight on board of the ASC
- ✓ Reduce cost of the ASC.
- ✓ Increase speed
- ✓ Increase performance
- ✓ Reduce stress on gantry gearboxes and motors
- ✓ Reduce of maintain costs

How:

- ✓ Replacing MV cable reel by conductor bar (power) collector, data communication system (SMG) and WCS positioning system
- ✓ Reduce feed power supply from MV to 500V reducing size and weight of transformer and protections
- ✓ Reduce cost of control system (no cable reel drive, considerable smaller transformer and switch gear)
- ✓ Reduce steel structure on the crane no cable reel support and platform
- ✓ Reduce weight on E-Room smaller transformer and low voltage protection
- ✓ Reliable data communication system (300 Mbit/s)
- ✓ Reliable positioning system

3rd BALTIC PORTS & SHIPPING 2019

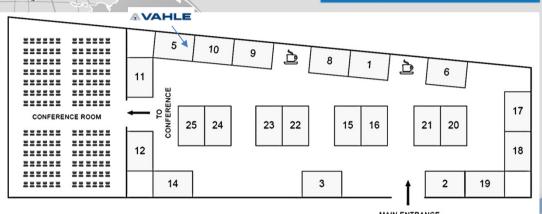
Paul Vahle GmbH & Co. KG www.vahle.com

Sebastian Alves Commercial Pre-Sales VAHLE System & Project Business

Tel.: +49 2307 704 319 Sebastian.Alves@vahle.de

Port-Technology@vahle.de





For more detailed informations visit us @ Booth 5

THANK YOU FOR YOUR ATTENTION