



# Productivity improvement by ELS layer

BALTIC AND BLACK SEA 2023

BC Lee  
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# References for ARMG / ATMG

PSA PPT  
56 ARMG  
Singapore



SIEMENS

APMT Tangier Med 2  
32+10+14 ARMG  
Morocco



SIEMENS

Evergreen CT7  
40 ARMG  
Kaohsiung



SIEMENS

Port of Felixstowe  
8 ARTG  
United Kingdom



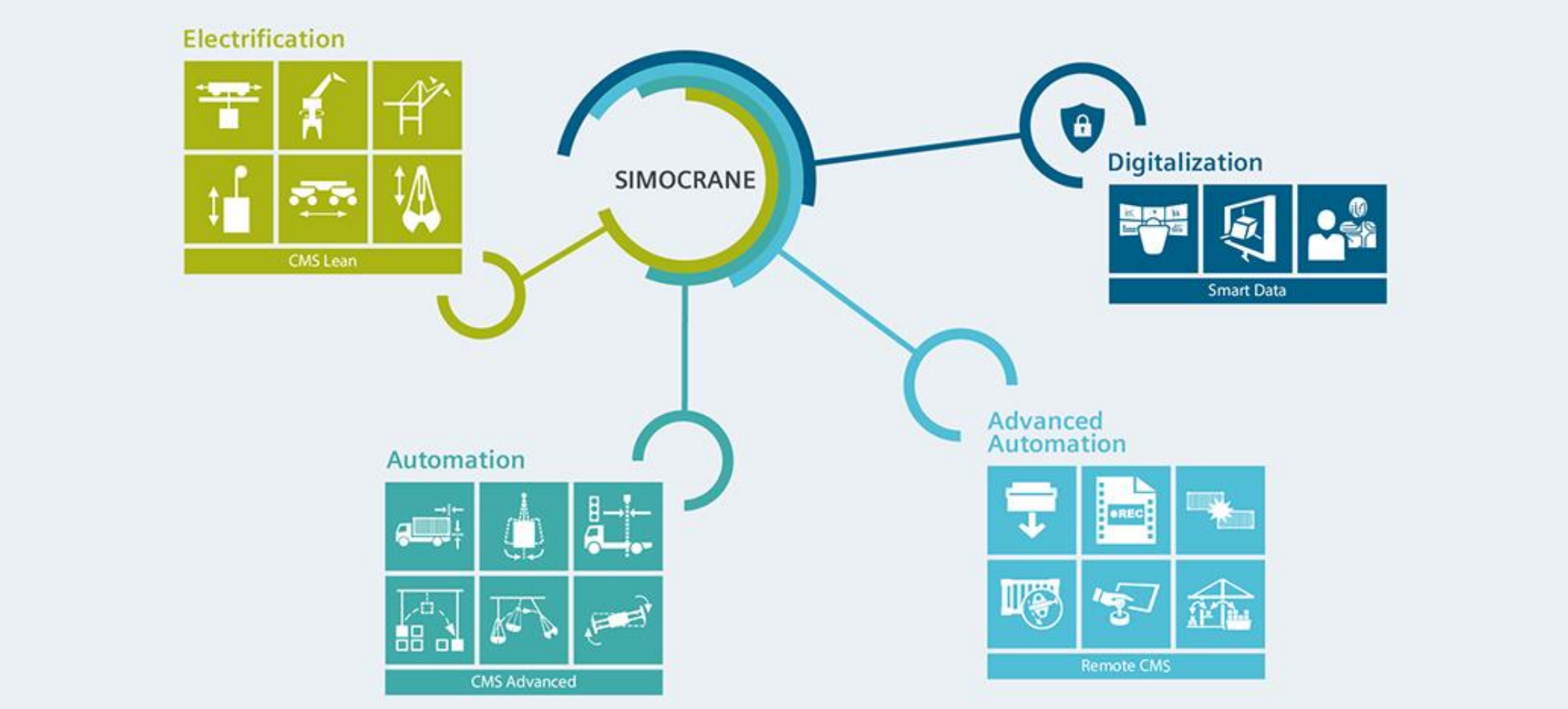
SIEMENS

DPW Jeddah  
17 ARTG  
Saudi Arabia



SIEMENS

# Modular Automation SIMOCRANE Trends



# Remote Control Operating System

**Safety**

**Productivity**

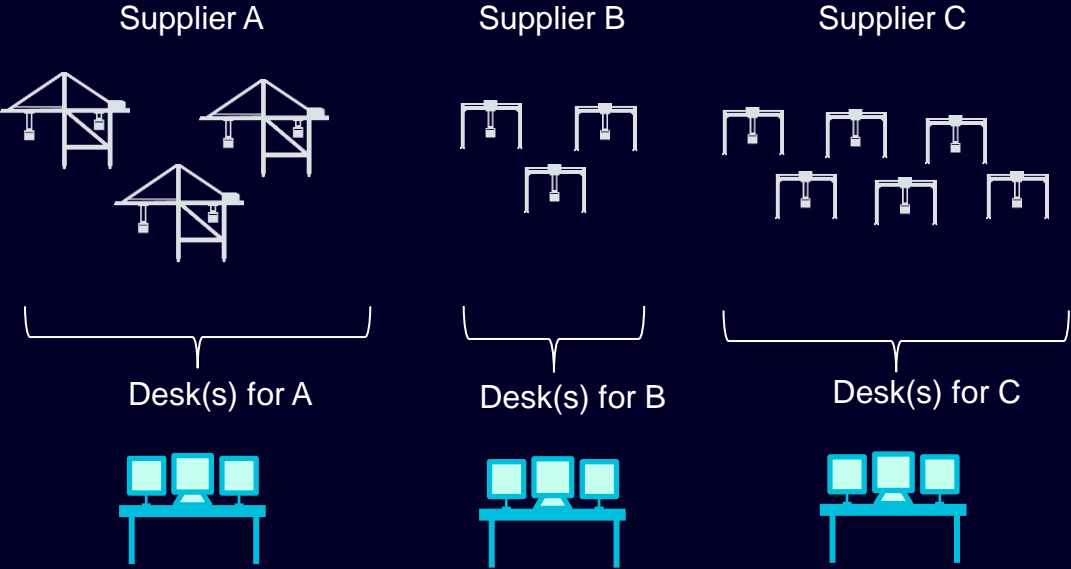
**Usability**

**Ergonomics**

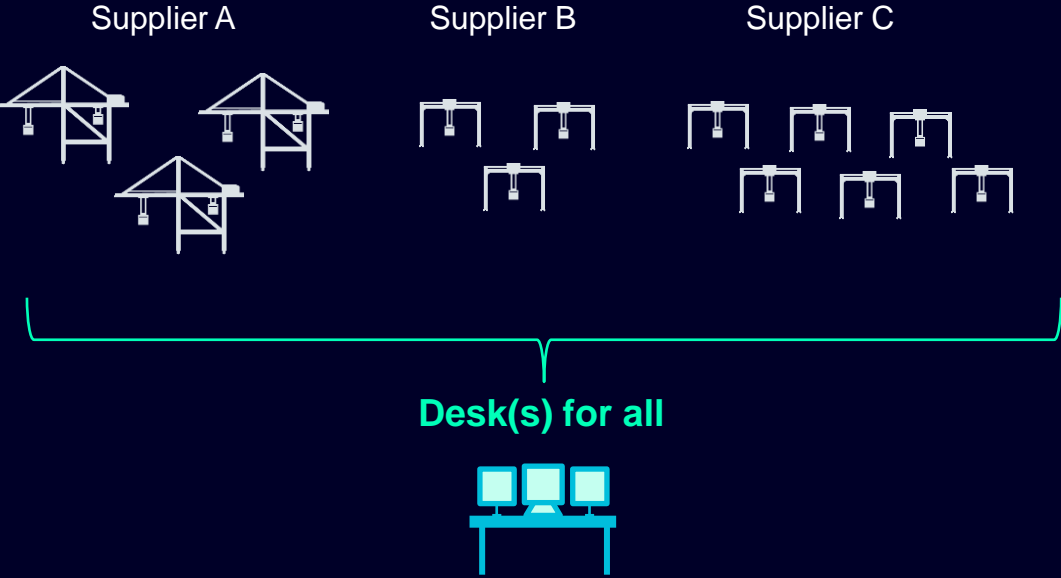


# Agnostic to Crane supplier Remote Control Concept

## Conventional solution







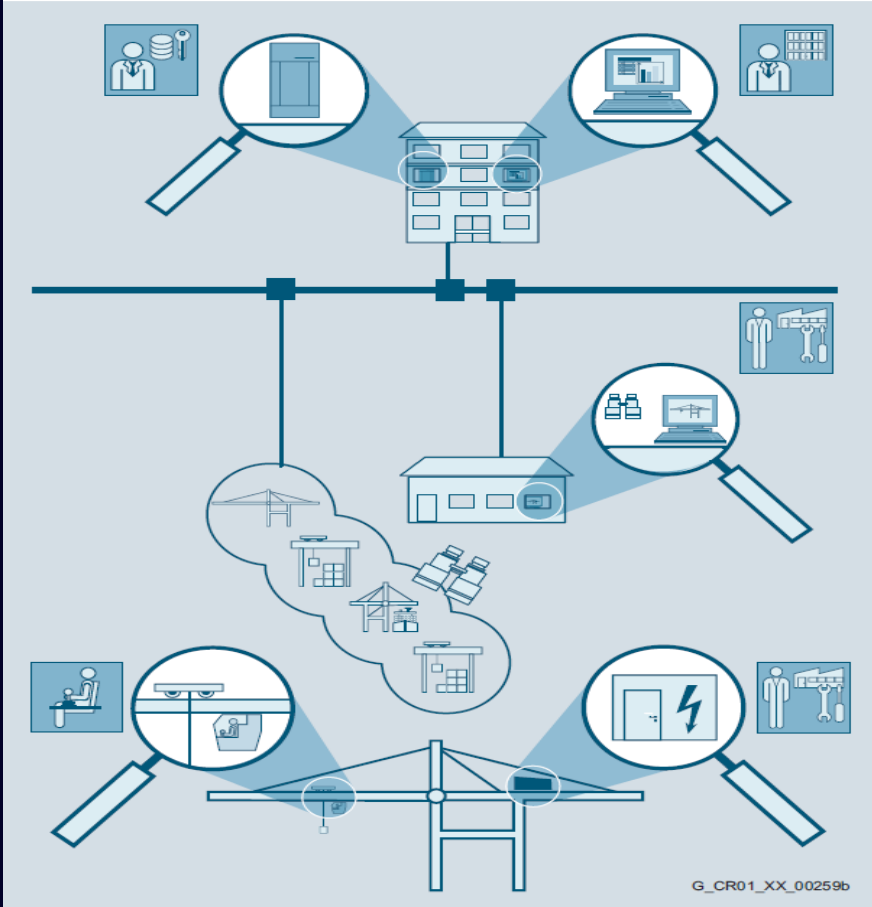
## Crane supplier agnostic solution



# Crane Management System

## Managing of information

Alarm Logging	Performance Data	Replay Functionality	Condition Monitoring
 <p><b>Alarm message system</b></p> <p><b>Diagnosis</b></p> <ul style="list-style-type: none"> <li>- Fault diagnosis</li> <li>- Root cause analysis</li> </ul>	 <p><b>Relevant performance data generation</b> for further KPI calculation;</p> <p><b>Operational excellence key figures</b></p>	 <p><b>Record all performed operations</b></p> <p><b>Alarm message system</b></p>	 <p><b>Fast recording</b></p> <ul style="list-style-type: none"> <li>- analog signals</li> <li>- binary signals</li> </ul> <p><b>Detect time-critical switching states</b></p>



# SIMOCRANE CMS Highlights

## Operator

## Fault Diagnostic

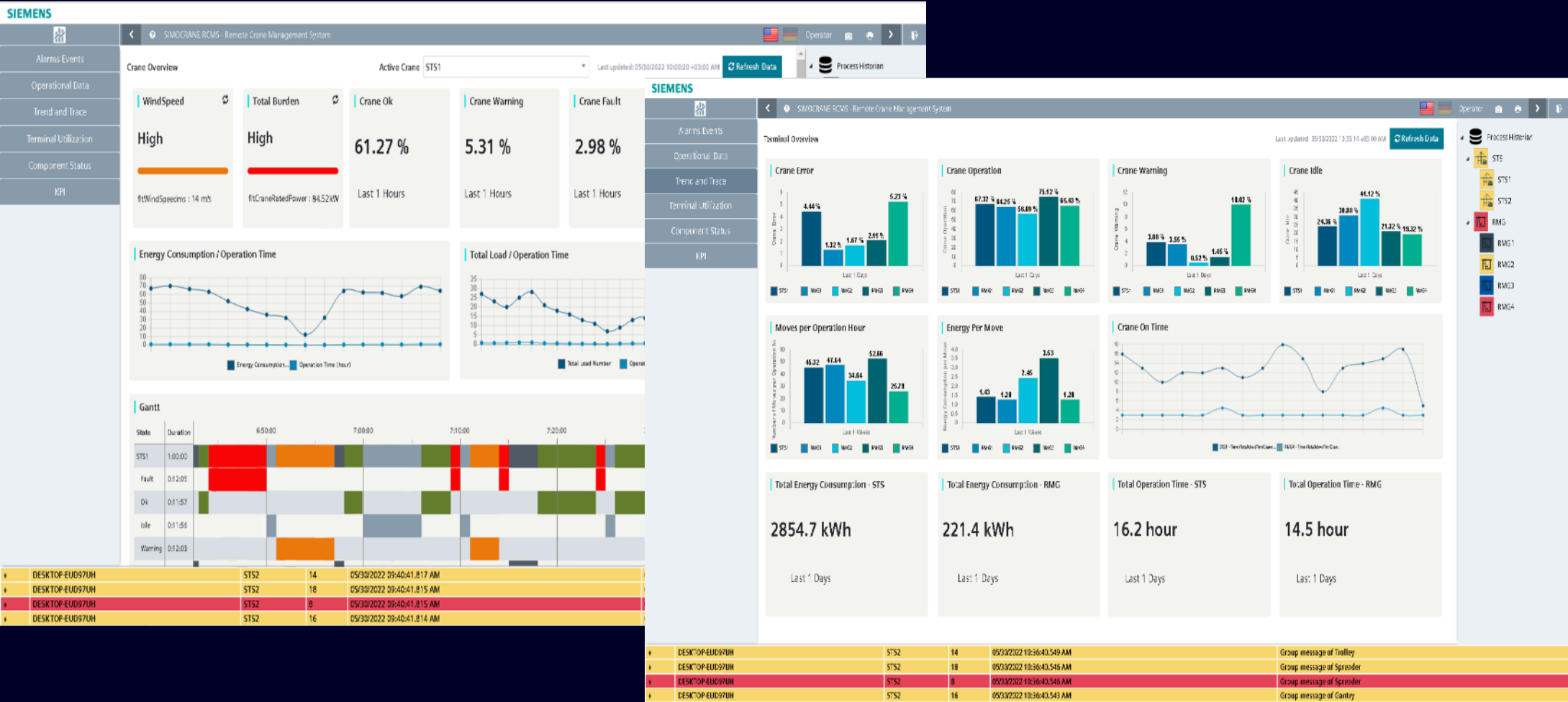
Status	No	Date	Time	Duration	Message Text
+	7	10/05/19	08:46:51 AM	00:00:00	Group message of Slewing
+	7	10/05/19	08:46:51 AM	00:00:05	Group message of Slewing
+	191	10/05/19	08:46:50 AM	00:00:00	SL2 - Slewing Drive 2
-	190	10/05/19	08:46:50 AM	00:00:03	SL1 - Slewing Drive 1
+	127	10/05/19	08:46:50 AM	00:00:00	SL2 - Slewing Drive 2
-	126	10/05/19	08:46:50 AM	00:00:03	SL1 - Slewing Drive 1
+	190	10/05/19	08:46:47 AM	00:00:00	SL1 - Slewing Drive 1
-	189	10/05/19	08:46:47 AM	00:00:03	SL - Slewing General
+	126	10/05/19	08:46:47 AM	00:00:00	SL1 - Slewing Drive 1
-	125	10/05/19	08:46:47 AM	00:00:03	SL - Slewing General

- Virtual crane movement
- Actual Position of motions
- Spreader diagnosis
- Drive diagnosis
- Speed of all motions
- User authorization
- Replay (Playback function)
- Condition monitoring – Fast trace

- Event of Fault/Alarm
- Timestamp for alarm
- Frequency of fault/alaram
- Maintenance instruction to eng.
- Export to CSV of the alarm list
- Jumping to circuit digram & manual
- Direct navigation to PLC program

# SIMOCRANE RCMS

## Extensions on Dashboarding and Data Analytics





# ELS: Equipment Logistic System

## Terminal Operating System



\*picture from Gdansk2023 CA

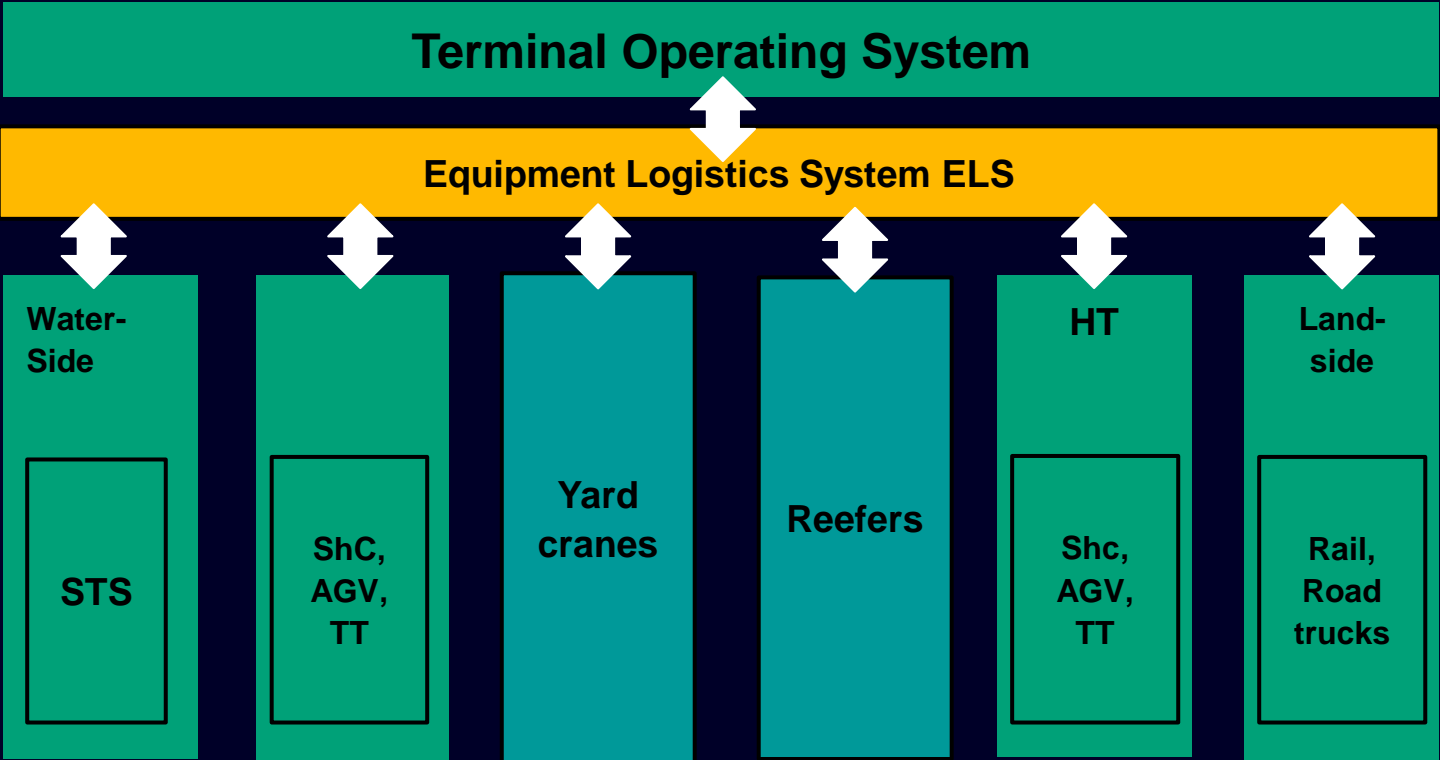
## ELS

- Standardized
- Compatibility
- Scalability
- Data Sync.

## CRANE

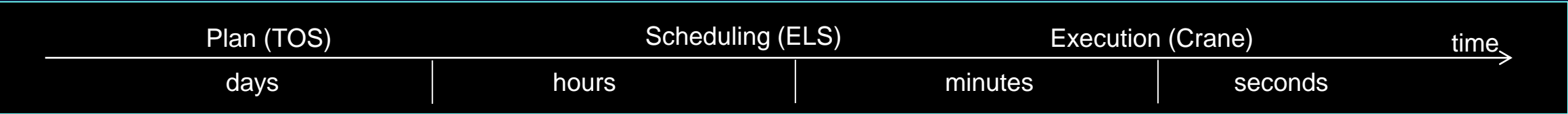


# Automated Terminal Architecture



ELS:

- High level software solution
- One independent instance/block
- Own data model



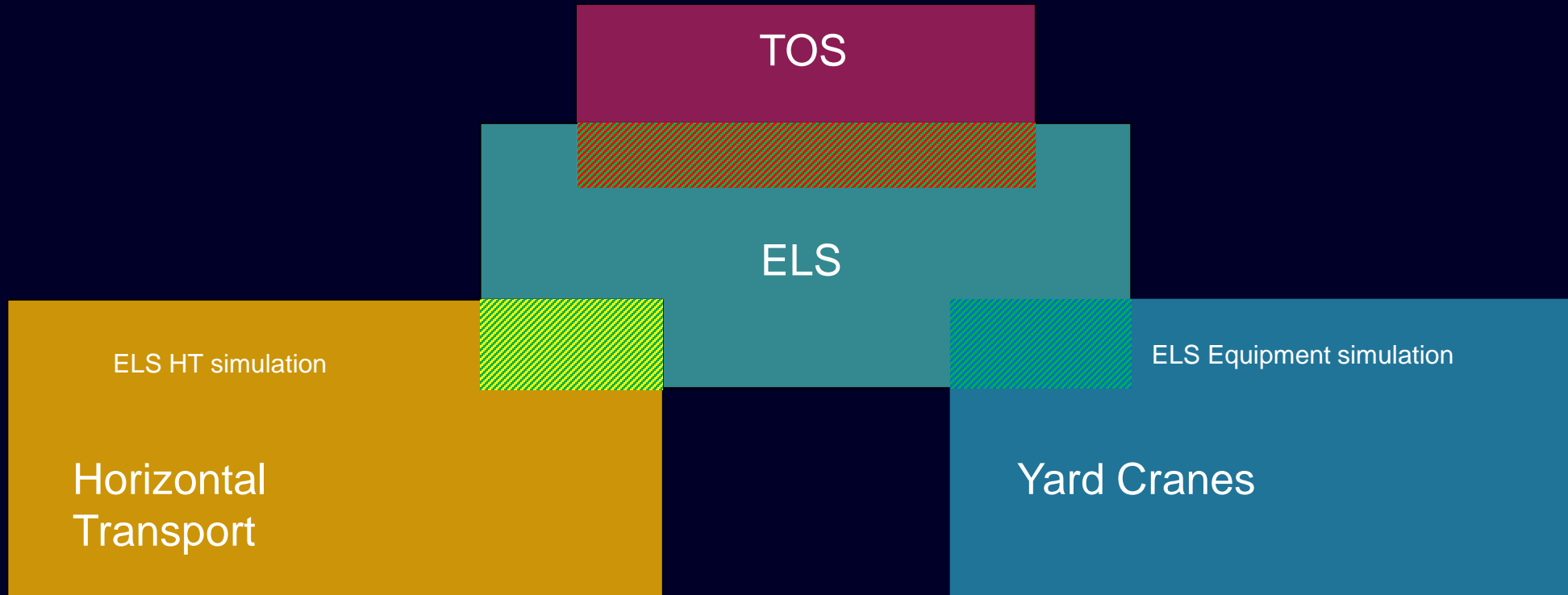
# Staged Testing

1st step: Interface TOS to ELS

2nd step: ELS to HT with simulated TOS WO and simulated ARTG

3rd step: ELS to ARTG with simulated TOS WO testing of interface ELS to ARTG

4th step: real TOS to ELS to real HT

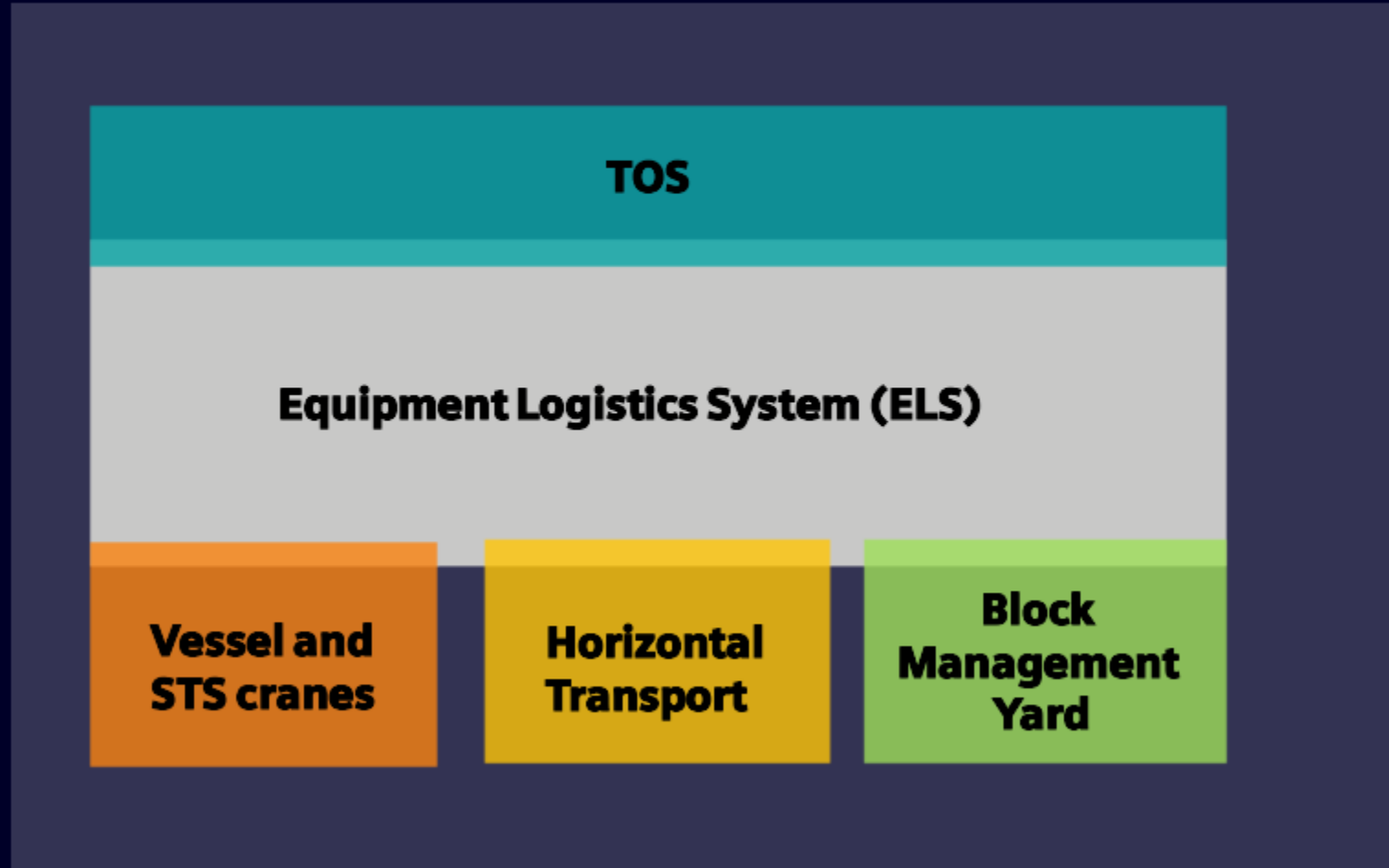


# Introduction into ELS

## Solution for integration in automated terminals

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- Intelligent middleware for decoupling TOS and equipment
- Move instruction from TOS
- Scheduling and dispatch in ELS
- ELS sends transport execution jobs to equipment
- ELS has a database and an individual GUI incl visualization



# Thank you

## BC Lee

Siemens AG  
Digital Industries Motion Control  
General Motion Control

Frauenauracher Str. 80  
91056 Erlangen, Germany  
Fax: +49 9131 98-1424  
Mobile: +49 173 4551 307  
<mailto:byungchan.lee@siemens.com>