

LiDAT[®] smartApp Maritime Technology



14th ASEAN Ports and Shipping 2016

LIEBHERR

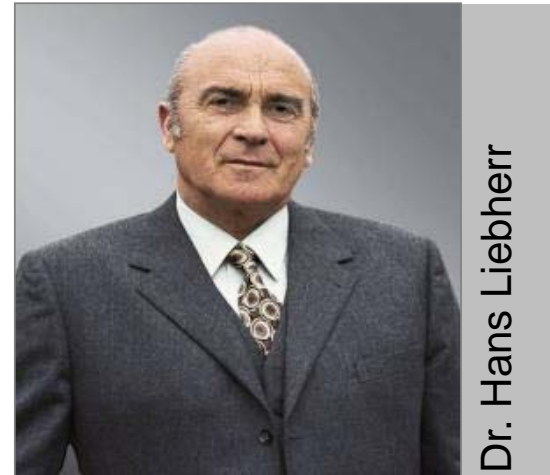
Presentation outline

- **Company Overview**
- **Challenges in Age of Digitalisation**
- **Introduction of LIDAT smartApp**
 - **Utilisation of Available Data**
 - **Features & Applications**
- **Summary**



Liebherr – a Family Business

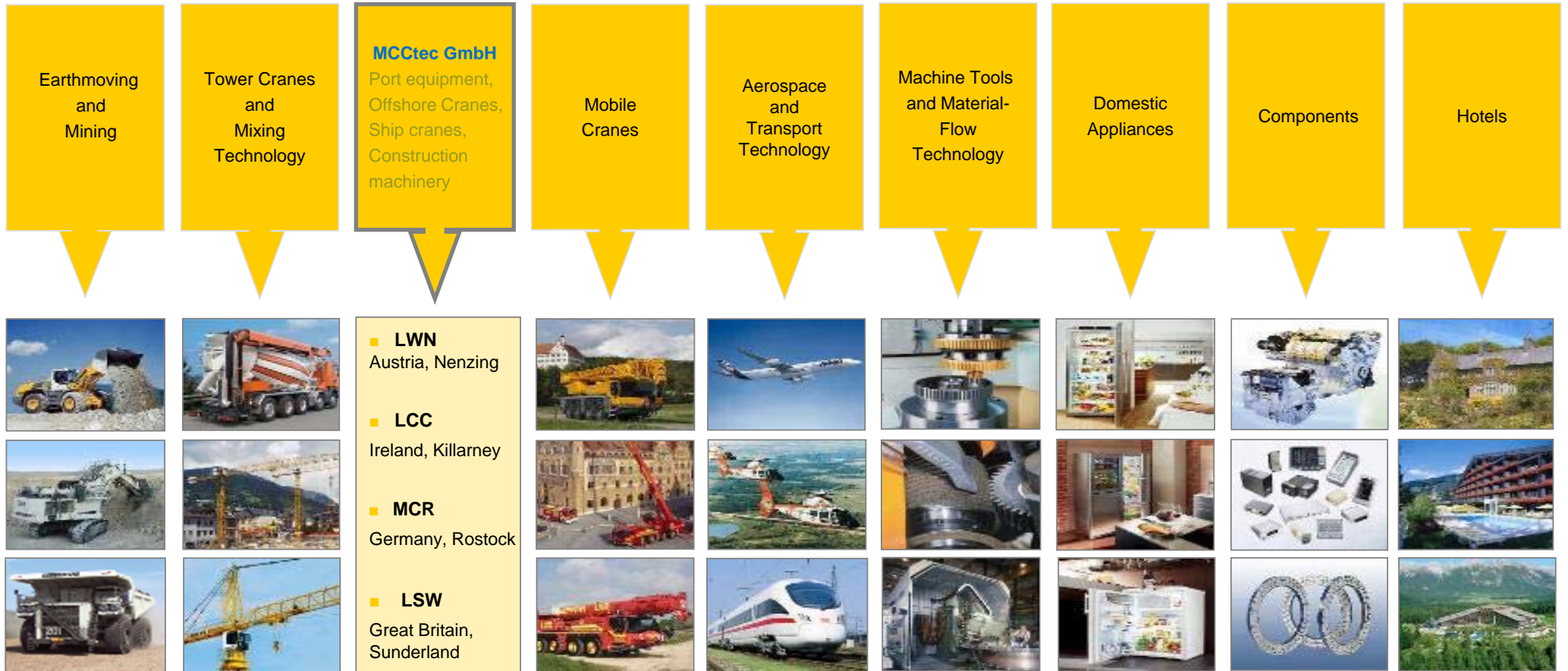
- Company founded in 1949 by Dr.-Ing. E.h. Hans Liebherr
- The Liebherr Group today:-
 - over 140 companies worldwide
 - over 42,000 employees
 - about € 9.2 billion turnover (2015)
(Record group revenue – approx. 4.8% increase)
- Investments of € 746 million in production sites and in sales and service organisation
- Holding company: Liebherr-International AG, Bulle, Switzerland
- Businesses managed by 2nd and 3rd generation



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Liebherr-International AG

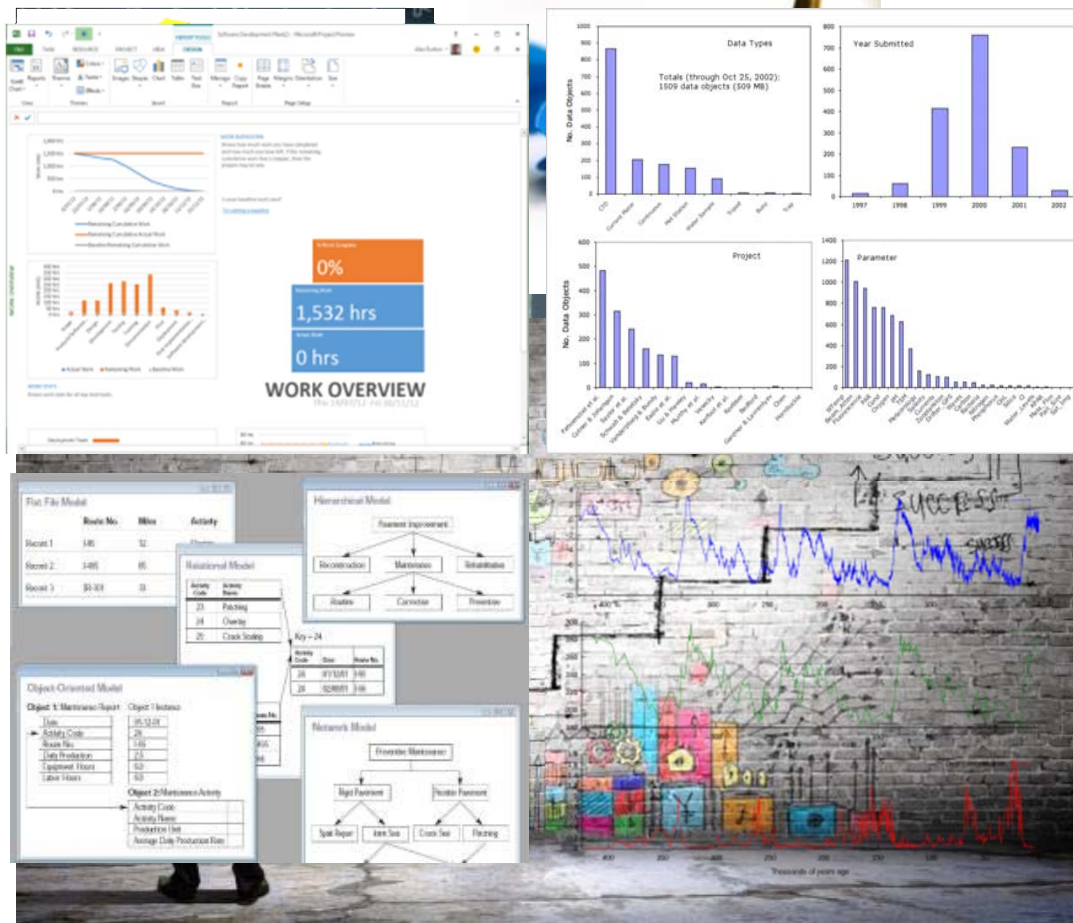
Divisional Structure



INTEGRATION OF EXPERTISE

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Age of Digitalisation - Abundance of Available Data



Information level - Abundance of Data

- Numbers are everywhere in our lives, e.g. system reports, past statistics, live machine data, etc
- Lack of right tools to convert these statistics into useful information which we can take action upon

Improving Work Processes

- Properly represented data are more than just numbers
- Machine trends – MTBF, servicing interval, machine trending, anomalies, etc

Leveraging on Right Information

- Getting the right information at the right time is the key to optimise efficiency
- Increased efficiency leads to better profitability



Converting Raw Numbers into Machine Knowledge



Data on Demand

Work Improvement

Data Management & Analysis

Useful Data

KPI (s)

- **Big Data Analysis**
- Value added data – Available on demand and real time data for customers
- Focus on making useful data instead of volume of data
- Breaking down the numbers into key performance indicators (KPIs)
- Machine trends to improve work processes
- Reducing total cost of ownership



Converting Raw Numbers into Machine Knowledge



Solution – LiDAT smartApp

Examines large data volume

Big data analytics examines large amounts of data to uncover hidden trends, anomalies and other insights

Getting direct feedback almost immediately after real time analysis, e.g. Crane utilisation and defining rental rates, service status, maintenance intervals, machine alerts, etc.

Direct feedback



Optimise your performance with big data analytics

Immediate decisions

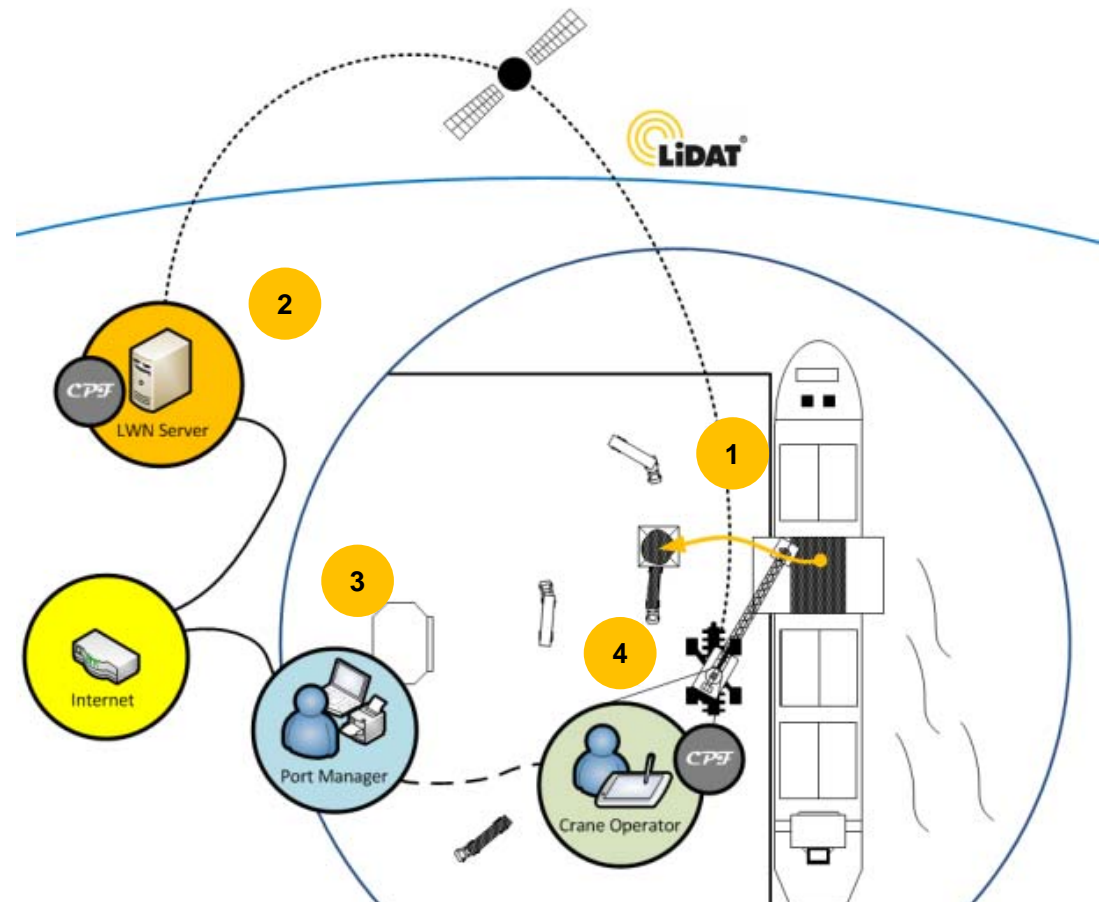
Helps to make immediate sound decisions for competitive edge, e.g. Crane positioning, unloading paths, operators' deployment, refuelling window, fleet management, maintenance planning, etc.



Solution:

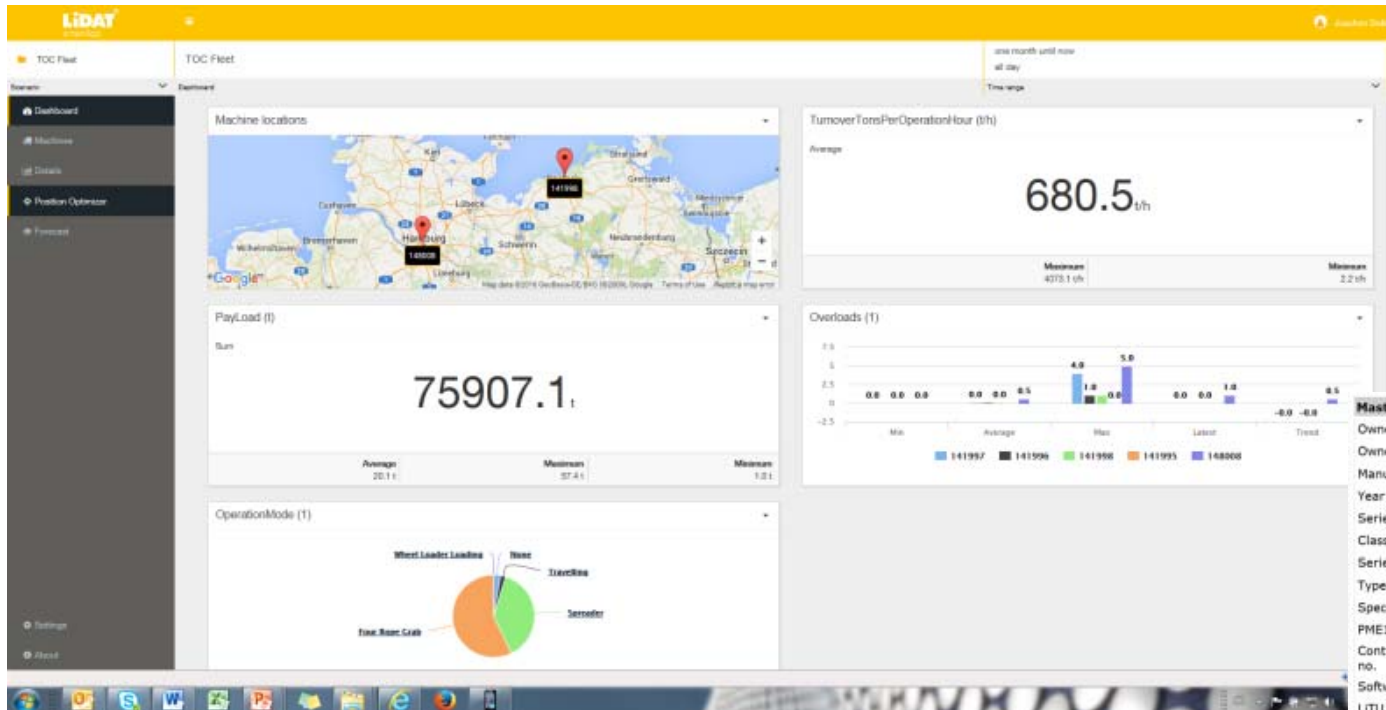
Operating Principles:-

1. The online work cycle detection on the crane records specific values during the crane operation
2. Process data are transmitted in real time to the LiDAT® server centre, where the analysis is taking place.
3. With LiDAT® smartApp all relevant data/variables are displayed as key performance indicators (KPIs) on any device (PC, tablet, smartphone, ...).
4. The result of the analysis can be fed back to the crane/driver via LiDAT®. The results are shown on the operators display.



Feedback upon each cycle time – 2 to 3 minutes

Customised Real-Time Status Report - On Demand Basis



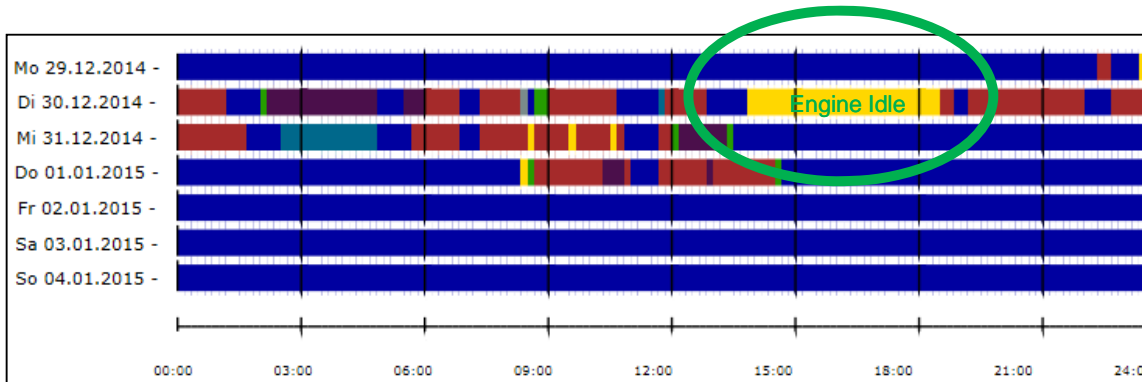
Master data		maintenance details	
Ownership type	Owner	Next due maintenance	
Owner	LWN	Name	machine maintenance 500 operating hours r
Manufacturer	Liebherr	Date	22/06/2015
Year of construction	2015	<small>If necessary, additional tasks and inspections, which are not indicated in the contents of the maintenance schedule, must be performed. The relevant maintenance tasks on the machine are documented in the maintenance schedule and instructions in the operating manual.</small>	
Series/work number	141	Actions	
Class	Mobile harbour crane	New construction site deployment...	
Series	LHM	Change alias...	
Type	LHM 280	Edit master data...	
Specific type	280.3	Group...	
PME1/ACS005	<input checked="" type="checkbox"/>	Comments...	
Control software ID no.	10518508	Maintenance...	
Software version	083	Configure transfer...	
LITU software ID no.	93012175	Assign modem...	
LITU software version	028	Edit restrictions...	
		Sell...	
		Request data transfer...	
Key data		Reports	
Based on transfer from	06/03/2015 07:55:04	Customer maintenance planner	
Time zone	GMT+01:00	Deployment schedule	
Operating mode:	Normal lift with spreader	Geo-Track	
Average daily OH	1 h, 35 min	Machine details	
Fuel level	18.0 %	Machine list	
Operating hours	333 h, 52 min	Machine logbook	
		Machine use	
		Safety report	
		Service maintenance planner	



Status reports

- Customise your dashboard (KPIs)
- Monitor your cargo handling process in real time

Customised In-Depth Status Report



Operational planning 01/01/2015 - 15/01/2015 Liebherr-Werk Nenzing GmbH (LWN)

Overview of deployments (Organization time)

Machine	Capacity utilization
1	0%
2	100%

Deployment details (Machine time)

Machine	From	To	Type of use	Location	Oh	Consumpt. kWh
2	28/12/2014 4:36:46:00	30/12/2014 7:23:58:58	Rental	LWN	276 h	13021

Machine details

Machines	Series	Type	Serial no.	Capacity utilization	Position	Address	Groups
1	LHCover	SR 1100		0%			LWN
2	LHCover	SR 1100		100%			LWN

Deployment Schedule



Engine Utilization



Detailed view

- In depth analysis
- Detailed view of variables
- Comparison between multiple operation profiles, cranes and/or operators

Create site

Organisation code: LWN

Job site name: Jobsite 1

Decommissioned:

Geo position

Latitude: 50.000000

Longitude: 10.000000

Address

Address line:

Post code:

City:

Country:

Restrictions

Geo-Fence:

Work time:

Search for address



Fleet Mgmt – Equipment Deployment



Safety and Turnover Report

Safety package Liebherr-Werk Nenzing GmbH (LWN)

Machines

Machine	Organisation	Type	SN/WN	Manufacturer	Oh
LHM	Liebherr-Werk Nenzing GmbH (LWN)	LHM	141	Liebherr	862 h

Utilisation of the bearing load

Date	From	To	Capacity utilization in percent
11/12/2014	09:44:47	09:44:51	109.0 %
11/12/2014	09:12:07	09:12:10	109.0 %
10/12/2014	23:49:50	23:49:54	110.0 %
06/12/2014	13:41:34	13:41:38	116.0 %
30/11/2014	17:47:26	17:47:36	106.0 %

Notifications from sensors and switches

Timestamp	K	Notification
11/12/2014 09:44:51	ⓘ	overload ok: max speed W1 1 m/min, max speed W2 2m/min, max signal LG pump 0 %, max signal SG pump 0 %
11/12/2014 09:44:51	ⓘ	overload ok: max utilization 109 %, max outreach 30m, max load 69 t, max airspeed 1 m/s
11/12/2014 09:44:47	ⓘ	overload LHM: utilization 109 %, outreach 30 m, load 69 t, airspeed 1 m/s
11/12/2014 09:44:47	ⓘ	overload LHM: speed W1 1 m/min, speed W2 2m/min, signal LG pump 0 %, signal SG pump 0 %
11/12/2014 09:12:10	ⓘ	overload ok: max speed W1 1 m/min, max speed W2 4m/min, max signal LG pump 0 %, max signal SG pump 0 %

System Integration – Efficient Use of Equipment Resources



Operational planning 01/01/2015 - 15/01/2015 Liebherr-Werk Nenzing GmbH (LWN)

Overview of deployments (Organization time)

Machine	Capacity utilization	January 2015																															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
1	0%																																
2	100%																																

■ Site
 ■ Rental
 ■ Maintenance
 ■ There are no planned deployments.

Deployment details (Machine time)

Machine	From	To	Type of use	Location	Oh
2	26/05/2014 00:46:00	26/05/2017 23:59:59	Rental	LWN	276 h

Machine details

Machine	Series	Type	Serial no.	Capacity utilisation	Position	Address	Groups
1	UHCrane	LR 1160		0%			LWN
2	UHCrane	LR 1100		100%			LWN



System integration

- SmartApp calculates forecasts
- SmartApp proposes optimisation measures, e.g. relocates to increase by 10% of turnover
- Results can be sent to the crane/driver for immediate action



Use of Data Trend - Training and Simulation



■ Training & simulation

- Data can be used to create realistic training scenarios on a simulator
- Improve operating skills in a safe environment
- Simulator based training can be monitored





Summary

1.

- *Easy Installation and handling; integrates into most systems*
- *Utilisation of Available Data into Useful Information*

2.

- *Decisive actions efficiencise based on instant feedback*
- *Increased machine availability / efficiencies*

3.

- *Customized data are shared to individual stakeholders*
- *Data is secured and worldwide available*

4.

- *Targeted optimization of machine and operator performance*
- *Increased efficiencies leading to higher revenues*



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