## KABELSCHLEPP)



# CABLE & HOSE CARRIER SYSTEMS FOR CRANES





## **Content:**

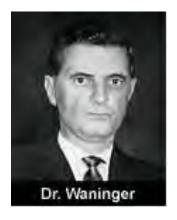
- 1. Introduction to KABELSCHLEPP and TSUBAKI
- 2. Products
- 3. References
- 4. New development: RSC-System



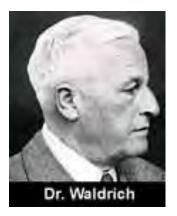


## Tsubaki KABELSCHLEPP

60 years since the initial **idea** became a **patented solution** 



1953
Invention of the cable carrier
Dr.-Ing. Gilbert Waninger an employee of von H.A. Waldrich in Siegen



1954
Foundation of
KABELSCHLEPP GmbH
Dr.-Ing. E.h. Oskar Waldrich







## **Wenden-Gerlingen Headquarters**

Everything under one roof.





- ➤ Production of all cable carrier systems made of steel and plastic
- > Assambly plant
- ➤ Project divison
- > Design and engineering of all products
- ▶ Laboratory
- > Worldwide distribution center
- ➤ Quality management





## 2010: Integration into the TSUBAKI Group

- For **more than 40 years**, both companies have been closely cooperating partners.
- With this integration, we will leverage our successful business relationship in one strategic enterprise.



TSUBAKI KABELSCHLEPP Headquarters Wenden, Germany

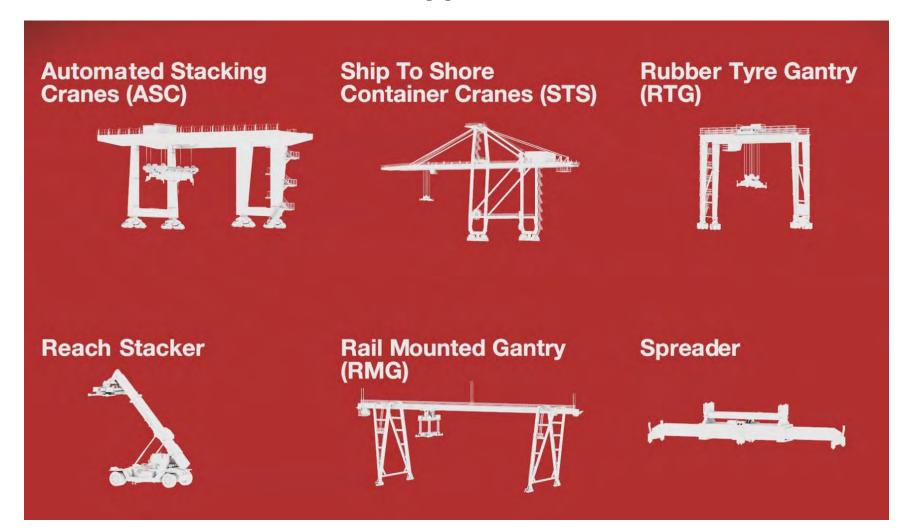


TSUBAKIMOTO CHAIN Kyotanabe Plant Kyoto, Japan





## **Cable Carriers for crane applications**







## **Cable Carriers for crane applications**

## benefits for crane builder and enduser

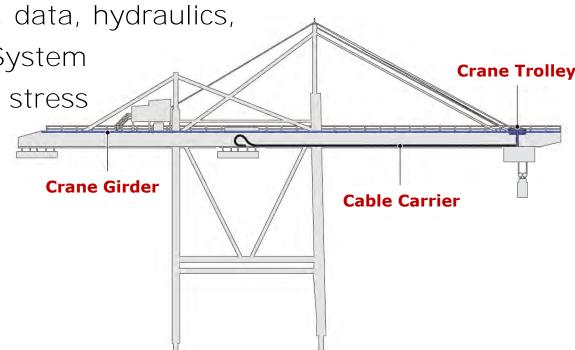
- Space saving design
- No loop station and also no additional steel structure for loop station
- No additional drives necessary
- No control system necessary

All kind of media (power, data, hydraulics, pneumatics, ...) in one System

No adddition mechanical stress

to the cables

> Short cable length





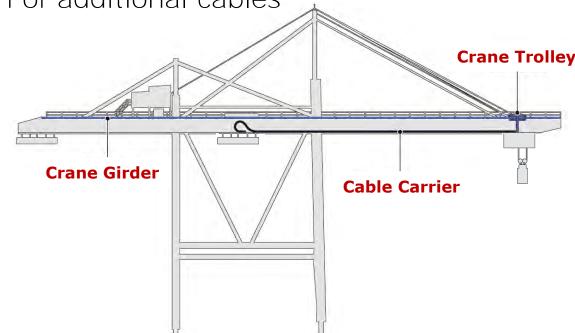


## Cable Carriers for crane applications benefits for crane builder and enduser

- ➤ Low maintenance extravagance will reduce the crane downtimes (visual inspection)
- Wind an weather resistant system
- Synchronous run of trolley and cable carrier

Quick an easy installation of additional cables

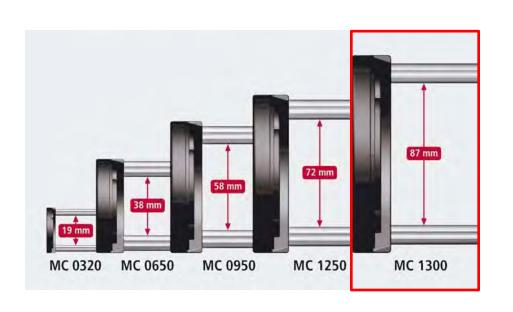
- No tangling cable loops
- Safe data transfer with light velocity





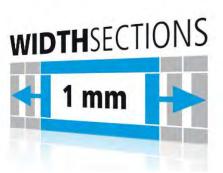


## MC cable carrier with screwed RM/RMF-stays





- Robust design, suitable even for the toughest ambient conditions
- Ideal for extremely long travel lengths
- ➤ Offers all the well-known benefits of the MC Series!
- No fixed inner width





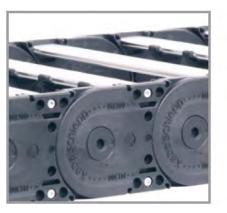


## MC cable carrier with screwed RM/RMF-stays

- Heavy Duty designe special developed for wide carriers with large additional loads.
- Easy to assemble and disassemble.
- Easy to open from both sides unlocks with a regular allen key.
- Large support area for low cable wear.
- Suitable for stiff cables/hoses with big diameters.
- Sea-/saltwater and UV resistant.
- Heavy Duty-RMF crossbars specially designed for the MC1300 solid and safely locked by locking screws.













## MC cable carrier with screwed RM/RMF-stays



Free span tests



Long span tests



Bending moment tests



Push-pull forces tests

All necessary short and long term tests have been performed in our labratory!

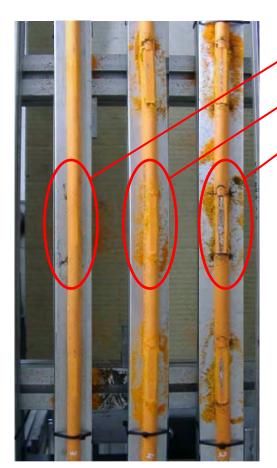
Every Energychain and ervy cable has to pass a strict test-series before we give our approval.

With this datas in combination with our experience out of the field we are able to offer safe systems for all





## Aluminum stays give the best possible cable protection



Jacket wear test at our Kabelschlepp Test Area



Aluminum cross bars – the perfect material to minimize the wear of the cable outer jacket.



## (KABELSCHLEPP)

#### TSUBAKI KABELSCHLEPP

## **M Series Stroke System**

- Enclosed stroke system not sensitive to dirt/contamination
- Transmission of the push-pull forces occurs over the complete optimized hinge system instead of with a pin-hole joint.

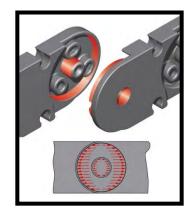




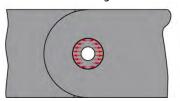


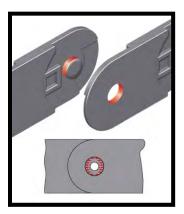
- 1. Reduced link wear
- 2. Higher admissible forces
- 3. Not affected by dirty environments
- 4. Longer cable carrier life





Pin-hole joint









## **M Series Locking Bolts**

## Safe running design with!!!



Easy-to-fit with locking bolts

Solid plate construction, enclosed impact system

Even in case that some Locking Bolts are not installed the system is running safely until the Bolts will be installed!!!





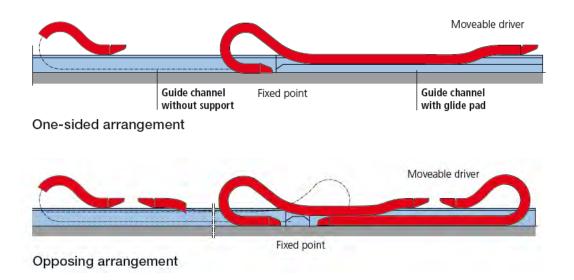
#### Off-road Glide Shoes for the M-Series

All gliding and rolling applications are affected by wear.

To extend the lifetime of a cable carrier, Kabelschlepp developed

#### exchangeable glide shoes.





### **Biggest advantage:**

Instead of changing the whole cable carrier by disassembling it on-site, only the attached glide shoes need to be replaced.

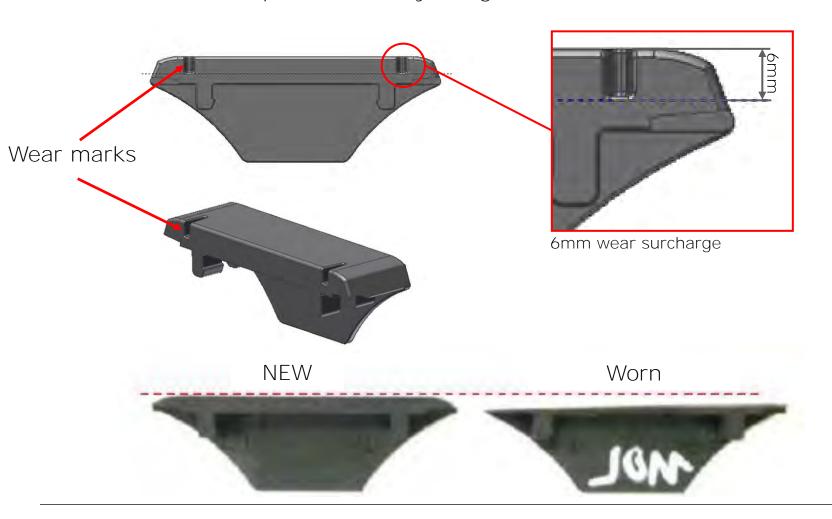
The glide shoes can be removed with a normal screwdriver. Replacing one glide shoe takes only a couple of seconds.





### **Glide Shoes for the M-Series**

Maintenance and inspection friendly design thanks to visible wear marks!

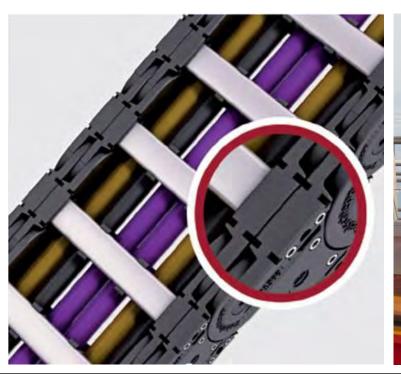






## MC1300 double side band: For large additional loads and 250m + travel lengths

- Loads up to 130 kg/m
- High torsional rigidity and lateral stability
- ➤ Long service life





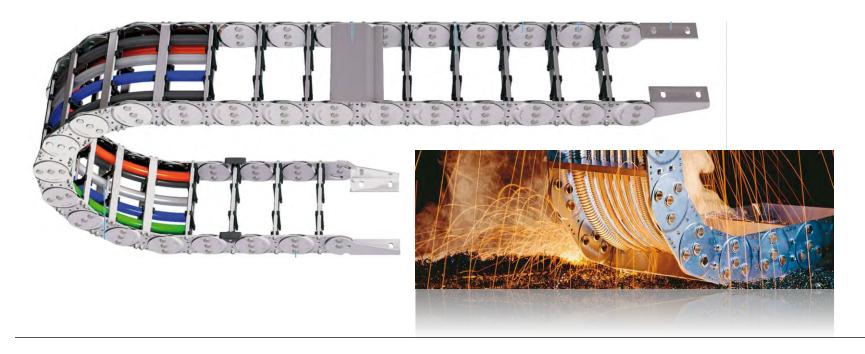




## **EXTREME** applications

#### **Steel Cable Carriers**

- Robust design for heavy machanical loads,
- high additional loads and long unsupported lengths possible,
- best suited for extreme and particular environmental influences,
- heat-resistant.





## KABELSCHLEPP TSUBAKI KABELSCHLEPP

## **Metal parts**

Guide channels



Driver sledges



Strain relief







### **Guide channel**

#### **Advantages**

- > Standardized for all M Series cable carriers,
- Available in galvanized steel and stainless steel,
- Heavy Duty design with reinforced brackets and sideparts,
- Preassembled delivery,
- No welded parts No heat affected zones,
- ▶ No weldseams No cracks because of vibrations

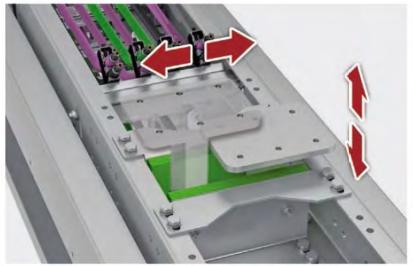






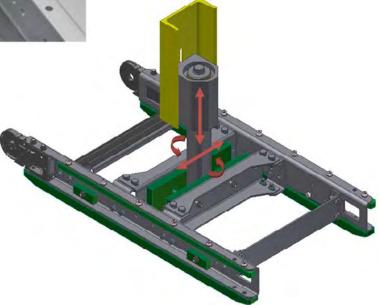


## **Driver sledge and rotary insert**



## Purpose of a driver sledge

- Compensate vertical/horizontal misalignment
- Compensate torsional forces





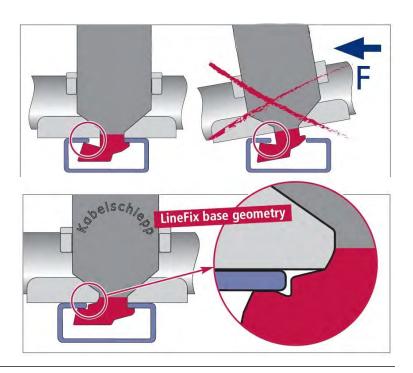


## **Line-Fix Saddle Clamps**

- Clamps, screws made of steel or stainless steel
- Optimized base geometry
- Plain design with retaining ribs
- Label visible, even after installation
- Multi-layer arrangement possible
- Fixed with a defined torque







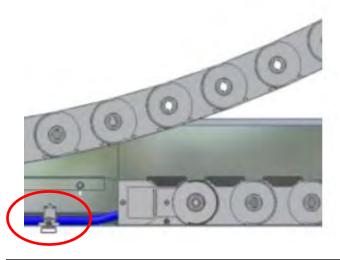


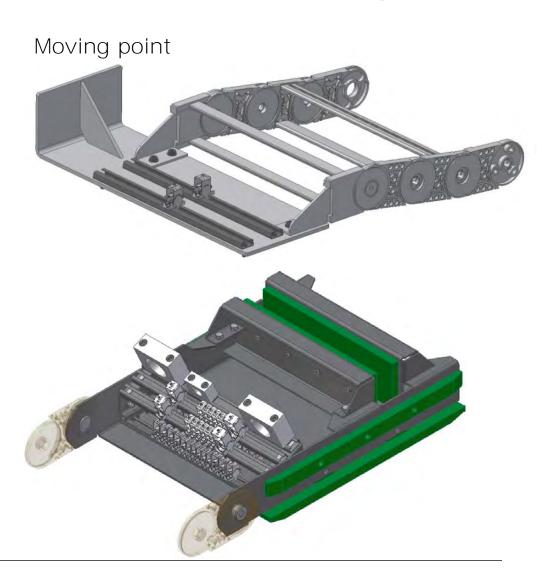


## Possible strain relief solutions for fixed and moving points

Fixed point











## **TRAXLINE Cables for Motion**





POWER cables

CONTROL cables

OEM SYSTEM cables

BUS-/fiber optic-/coaxial cables



## KABELSCHLEPP TSUBAKI KABELSCHLEPP

### TRAXLINE Cables for Motion

#### Made for use in cable carriers

> 200 Series: PVC outer jacket, layered stranding

> 400 Series: PVC outer jacket, bundled stranding

> 700 Series: PUR outer jacket, bundled stranding















POWER cables

**CONTROL** cables

**OEM SYSTEM cables** 

**BUS-/fiber optic-/coaxial cables** 





## **High-Flex Cables – 700 series**

Bundled stranding, usable between -30 to +90°C















Core insulation KS-PP bundled stranding (> 8 cores)

## **Developed for**

- systems engineering and mechanical engineering
- crane and conveyor equipment
- power and supply cable
- extremely heavy loads

Outer jacket KS-PUR pressure extruded, hi-flex design, extremely abrasion-resistant



Inner jacket KS-TPE valley-sealed, pressure extruded, hi-flex design

## **Properties**

- oil-resistant
- UV-resistant
- RoHS-conform
- halogen-free

- CFC-free
- silicone-free
- flame-retardant
- ozone-resistant



Jacket colour black ozone-resistant UV-resistant



Overall shield continuous bending hi-flex, tin-plated copper braiding for smallest bend radii

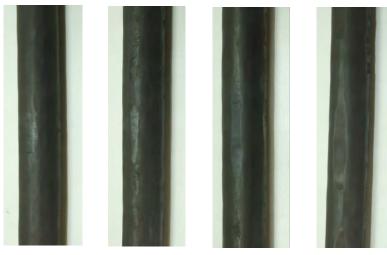




## **High-Flex Cables – 700 series**

Bundled stranding, usable between -30 to +90°C

#### Wear test in a cable carrier



after 7 million cycles, the cables are in good condition and the test is still running!

#### **Heat resistance of TRAXLINE cables**

- > 7 million cycles guaranteed at a temperature range of -30° to + 90° C,
- Higher temperatures are possible,
- KABELSCHLEPP cables and cable carriers used for 18 months at 120° C
- KABELSCHLEPP offers a 145° C heat resistant cable for high temperature applications







## **Total Trax Turnkey System**

for your crane Application

- > Full harnessed Systems with System warranty.
- From the first sketch to the final check everything from one supplier.
- > Full System documentation.
- Installation service on site.















## References





#### TSUBAKI KABELSCHLEPP

### RTGs for

Specifications:



Mitsui Engineering & Shipbuilding Company: 29 sets (since October 2013) Amount:

Type of crane: RTG

(Turkey, Japan, USA, Malaysia)

Travel length: approx. 20 m

Speed:

1,7 m/s Acceleration:  $0.3 \text{ m/s}^2$ 

Additional load approx. 12 kg/m

MC1300.320-RMF-320-12220 Cable carrier:



















**RTG** for

Specifications:

Company:

ZPMC Group, Shanghai

Place of usage: within China Amount: several sets

Type of crane: RTG

Port environment

Travel length: up to 30 m

Speed: 1,2 m/s

Acceleration: 0,5 m/s<sup>2</sup>

Additional load up to 12 kg/m



















Specifications:

Company: Trans Gulf Port Crane, Abu Dhabi

Amount: 13 Sets

Type of crane: Rubber Tyred Gantry (RTG)

Port environment

Travel length: 17,5 m Speed: 1,2 m/s Acceleration: 4 m/s<sup>2</sup> Additional load 12 kg/m

Installation:

Cable carrier: MC0950.352-RS-260







#### **TSUBAKI KABELSCHLEPP**













### Framecontract for RTGs with

Specifications:

**CARGOTEC** 

HIAB · KALMAR · MACGREGOR

Company: Cargotec Place of usage: Finland

Amount: Framecontract

Type of crane: Rubber Tyred Gantry (RTG)

Port environment

Travel length: 19,1 m Speed: 1,17 m/s Acceleration: 0,5 m/s<sup>2</sup>

Test RTG in Winter operation













## RTGs for NICMNOELL

### **Container Terminal Istanbul, Turkey**

Specifications:

Type of crane: 26 Rubber Tired Gantry Crane (RTG)

Port environment

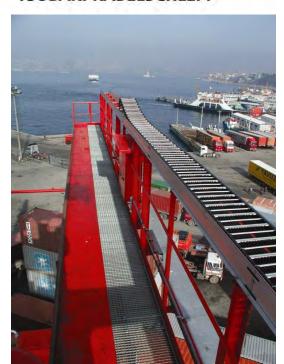
Travel length: 18,40 m, center fixed point

Speed: 1,17 m/s
Acceleration: 0,3 m/s<sup>2</sup>
Additional load: 10 kg/m
Installation: 2000

KABELSCHLEPP MC 0950.429-RS/RM-260-10.545













# **CONTARGO®**

STS for trimodal network

#### Specifications:

Company: CONTARGO, Ludwigshafen

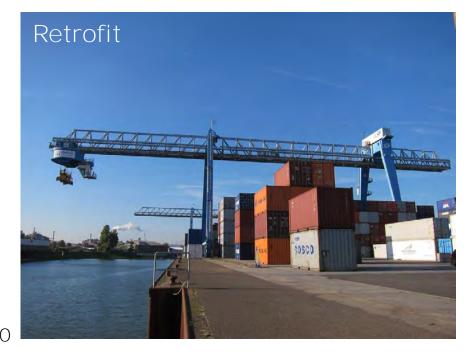
Amount: 1 Set Type of crane: STS

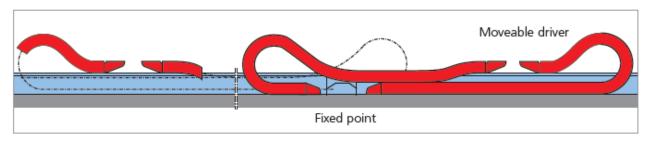
Inland port

Travel length: 108 m Speed: 2 m/s Acceleration: 1 m/s<sup>2</sup> Additional load 17 kg/m

Installation:

Cable carrier: MC1300.335-RMF-360-57200





Opposing arrangement

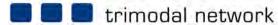












Retrofit on a Gottwald STS-crane







### RMGs for Liebherr Container Cranes Ltd.

Specifications:

Company: Liebherr Container Cranes

Place of usage: Vladivostok, Russia

Amount: 2 cranes

**RMG** Crane Type of crane:

Port environment,

 $-40^{\circ}$  C to  $+40^{\circ}$  C

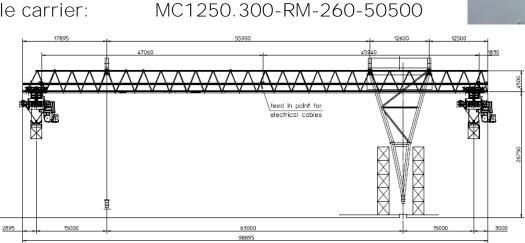
Travel length: 94 m

Speed: 2 m/s

Acceleration:  $1.0 \text{ m/s}^2$ 

Additional load 12,2 kg/m

Cable carrier:











# Liebherr Container Cranes Ltd.



turnkey Totaltrax-Systems for two RMG's











#### **Container Terminal Altenwerder (CTA), Germany**

Specifications:

Amount: 52 Sets

Type of crane: Rail-Mounted Gantry Crane (RMG)

Port environment

Travel length: 32,30 m Speed: 1,0 m/s Acceleration: 0,3 m/s<sup>2</sup>

Opposite Arrangement

Additional load 12 kg/m (divided among two carriers)
Installation: 2001-2005









Retrofit Container Terminal Altenwerder (CTA), Germany







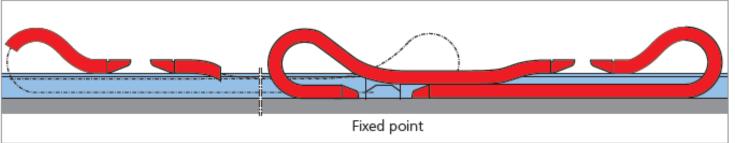




# **S**Goliath Cranes

- > STX Shipbuilding, Dalian (China)
- > Feed for Upper und Lower Trolley
- Travel distance: approx. 250 m Additional load: max. 50 kg/m (distributed among two carriers)
- MC1300 with double-sidebands in opposing arrangement





Opposing arrangement







On site installation by supervision of an KS-Engineer in Dalian (China)









- Cable carrier system for elevator.
- Close project management between Kabelschlepp India and Germany.



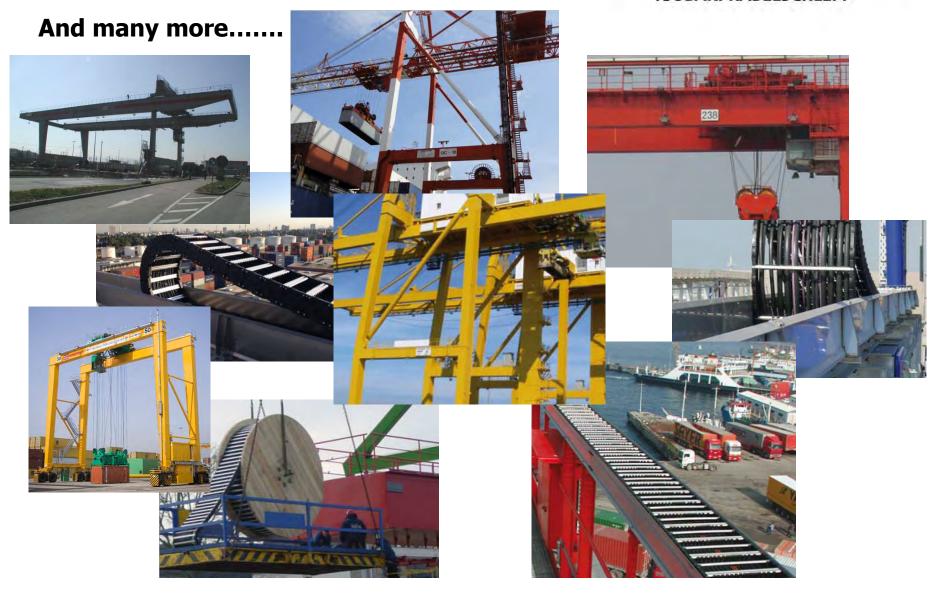








#### TSUBAKI KABELSCHLEPP







# **New development: RSC-System**

(Roller Supported Chain)

- Rolling instead of gliding
- 90% less force compared to a gliding System
- Ouiet and less-vibration
- High travel speed and acceleration
- Minimum stress for cable carrier and cables
- Very long travels possible
- Easy to maintain
- Only visual inspection
- Easy Installation (self aligning)

No fix distances of the support Structur necessary



100% Rolling Systemin

the upper Run never



Tested at our full automatic crane Test-Center





## **New development: RSC-System**

(Roller Supported Chain)

#### Proven under real conditions on outside test facility



- ➤ Test facility for 2 distinct systems
- Travel lengths of more than 100 m
- > Test speeds up to 5 m/s
- > Test under real weather conditions
- Automatic Test in 24/7







# **New development: RSC-System**

(Roller Supported Chain)

Proven under real conditions on outside crane test facility





# Thank you for your attention!