

Next Generation of Port Equipment Cranes, Hybrid and Full Electric

December 2022

LIEBHERR

Maritime Cranes

Factsheet: Group overview (2021)



1949

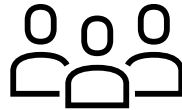
Founded by Hans Liebherr
in Kirchdorf an der Iller,
Germany



Parent company
Liebherr-International AG
based in Bulle, Switzerland

**Liebherr is a
family-run
technology
company**

13

 Product segments

49,611

Employees

40

Production sites



11,639

Turnover in € mio

>140

Companies

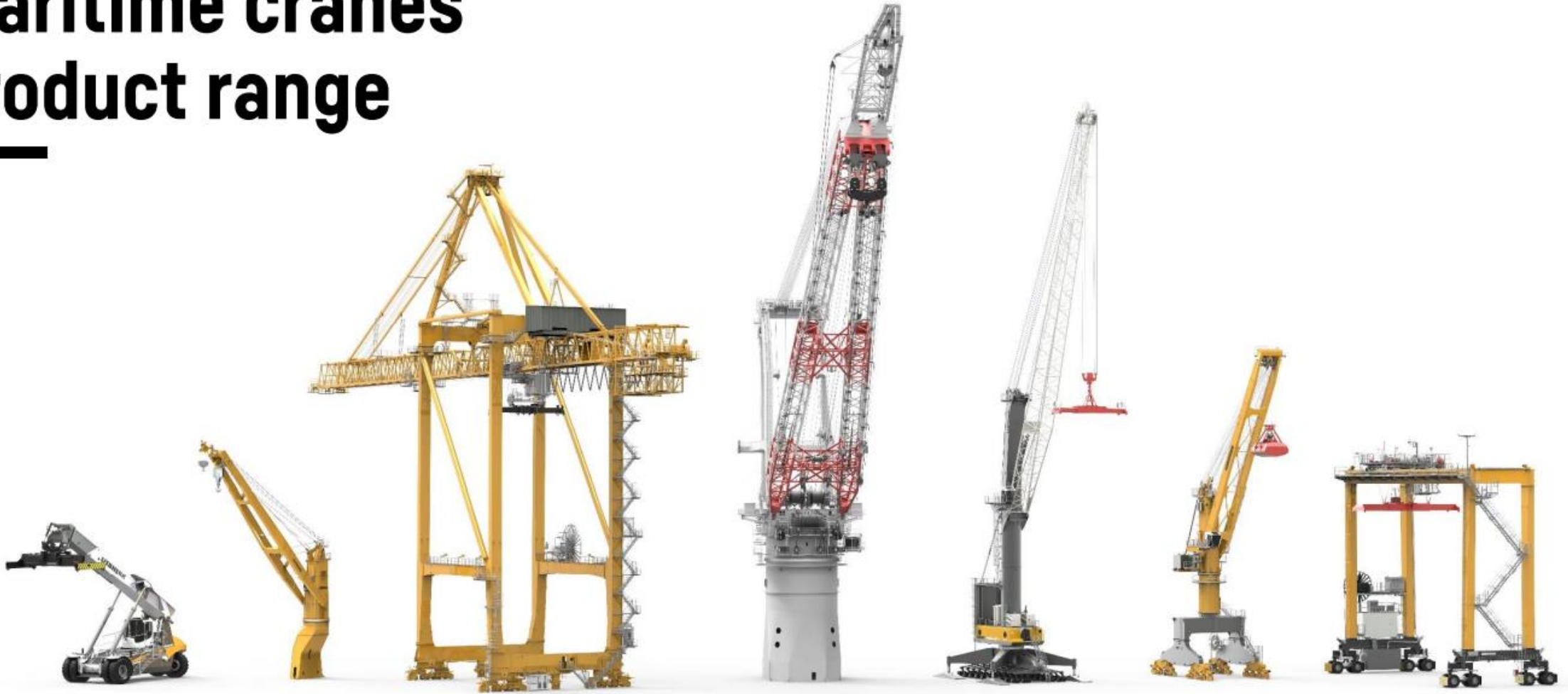
01 - Liebherr Group

A 100% independent family business



From left to right: Jan Liebherr, Stéfanie Wohlfarth, Sophie Albrecht, Philipp Liebherr, Patricia Rűf, Johanna Platt, Isolde Liebherr and Willi Liebherr

Maritime cranes product range















Production network

Facts and figures



1.21 B €
Turnover (2020)



5,010
Employees (Jan 2020)



2,110.000
Production hours (2020)



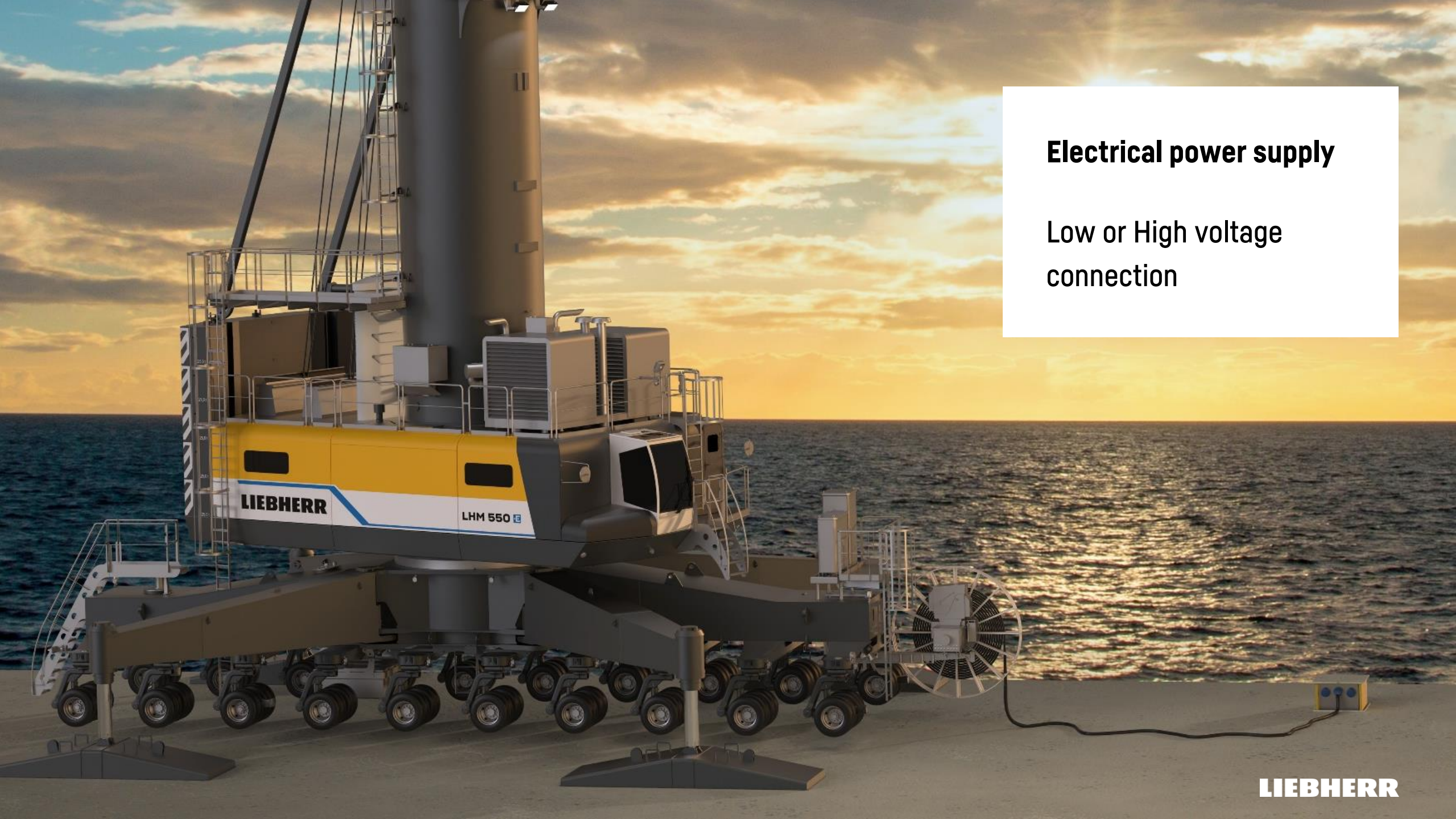
42
Companies worldwide





Next Generation of Port Equipment Cranes, Hybrid and Full Electric

01 Electro – Hydraulic Drive



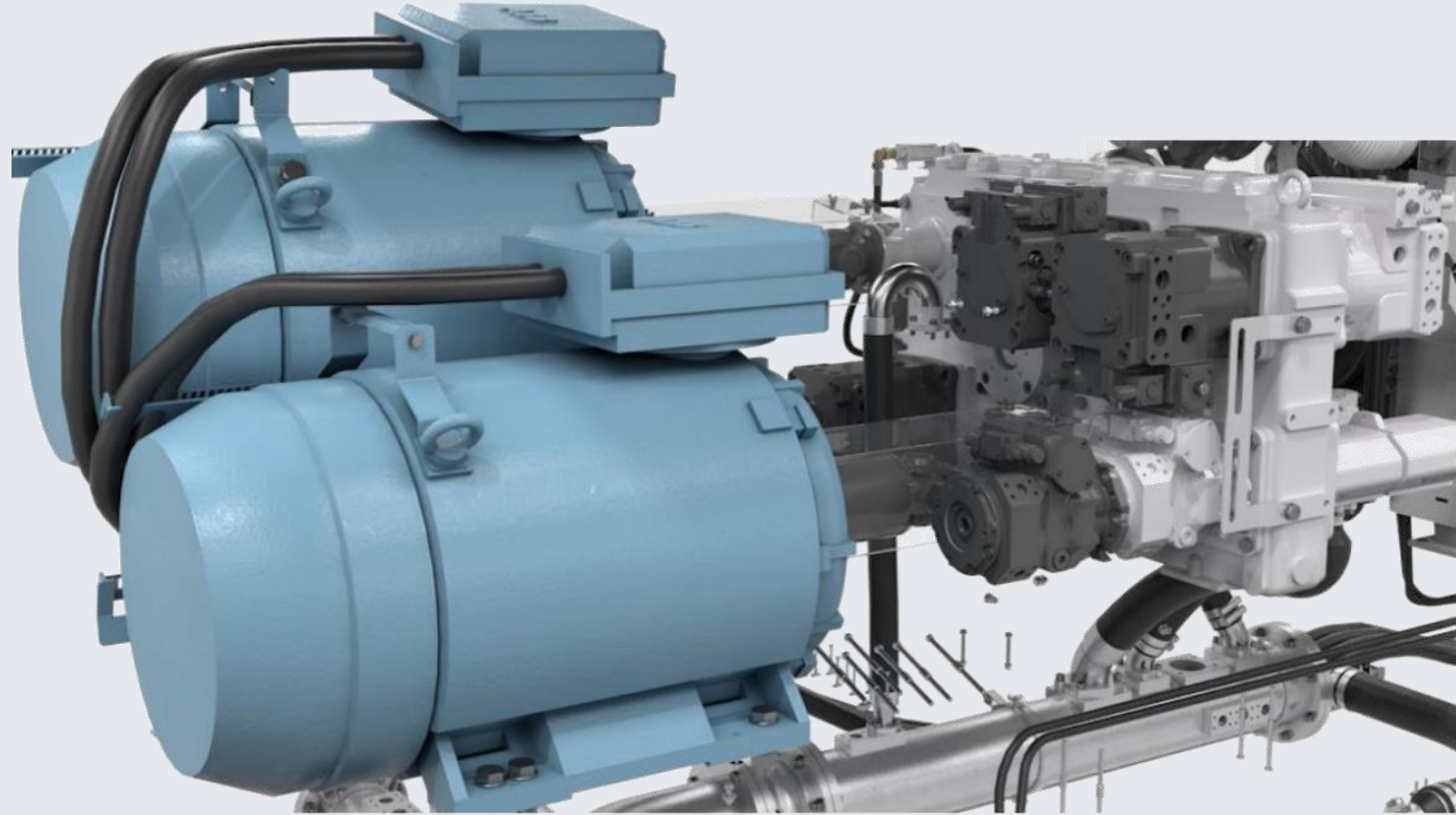
Electrical power supply

Low or High voltage
connection

Green Technology made by
Liebherr

Electro – Hydraulic power pack

- Prime mover - electric motor
- Highest efficiency
- Less energy consumption /
optimized power output
- Reduction of noise emissions
- Maintenance-free



02 Versatile all-rounder

LPS 420 E

**First 100% electrical driven
port crane in the Liebherr MHC
product range**

All crane movements
electrically driven:

- **Luffing**
- **Hoisting**
- **Slewing**
- **Driving**



Green Technology made by Liebherr

Liebherr eRTG – Cable Reeling Drum

- Reduced port infrastructure.
- Power options from 1KVA to 20KVA supply.
- Suitable for high speed data transfer for remote monitoring, remote driving and automation
- Multiple cranes operated from central power point.
- Option of centre/ end feed
- Typical travel length +/- 250m
- Active Front End (AFE) available to return regenerated power to the grid





Green Technology made by Liebherr

Liebherr eRTG – Busbar

- Auto-steering via conductor rail.
- Auto drive-in/out
- Data communication transfer over conductor rail
- Optional gantry positioning system
- Typical voltage 400-480v supply
- Typical power supplied to rail every 500m
- Conductor rail located inside/outside RTG span
- Most suited when regularly exchanging stacks
- Active Front End (AFE) available to return regenerated power to the grid

02

Battery for travelling mode





The new crane

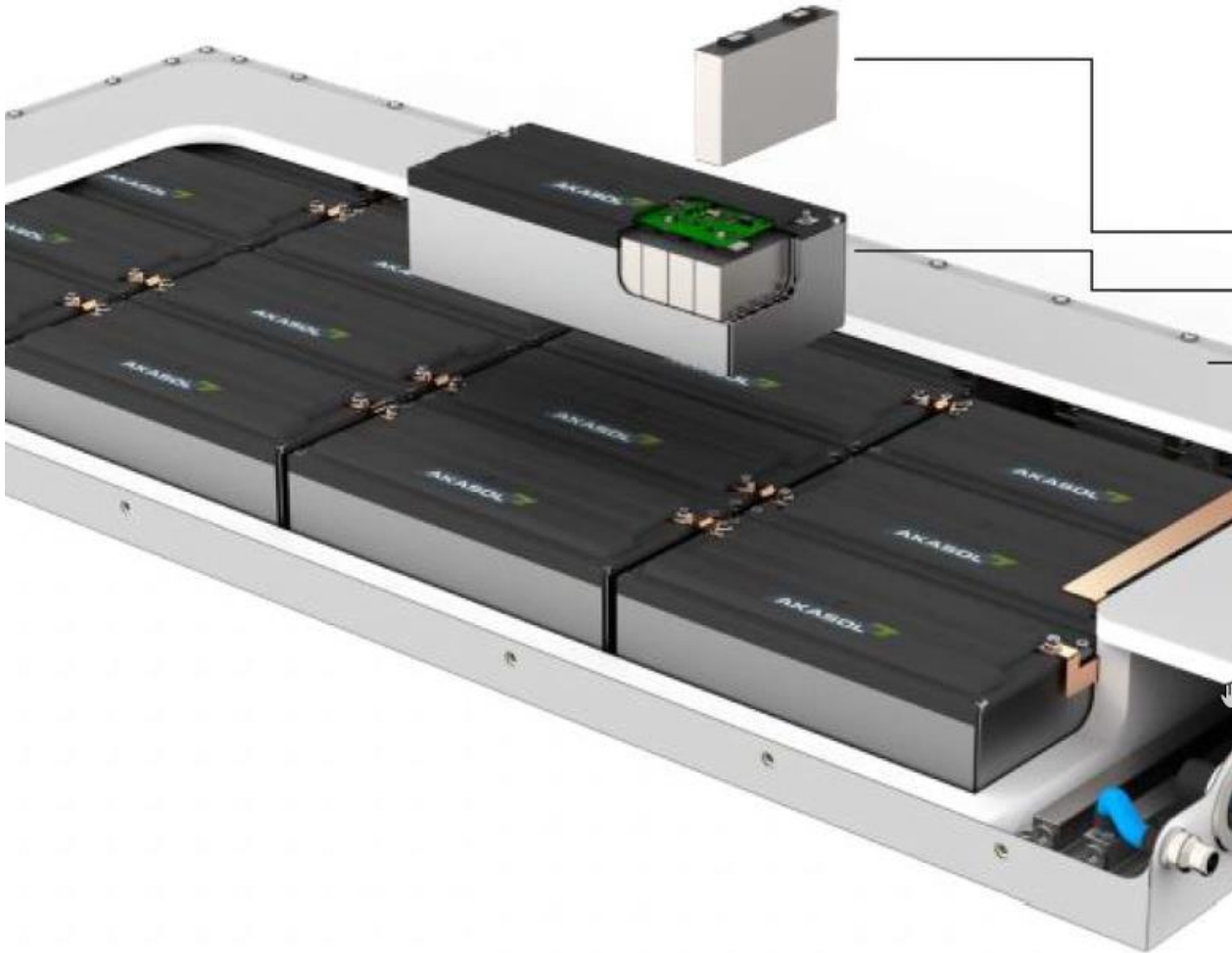
Unplugged LHM

- Up to **2 km travelling distance** with 260 kWh capacity
- Fully recharged battery within 10 to 12 hours
- Up to **10 years** battery lifetime
- Emergency operation possible

Zero emission traveling for grid connected cranes

The new crane

Zero emission LHM traveling by battery



LHM Battery

Batteries by Akasol

Made in Germany

→ 12 cells are included in one module

→ One battery unit consists of 15 modules

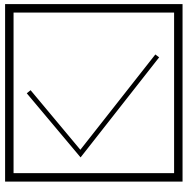
One battery unit has 33kWh capacity

8 battery units used in LHM
→ 264 kWh [1.440 cells]

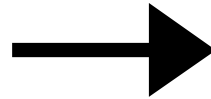
The new crane

Zero emission LHM traveling by battery

Emission free crane travelling via battery



Emergency operation possible



Up to 2 km travelling distance



10 years battery life time

03

PACTRONIC: Hybrid drive System



Pactronic®

Hybrid Drive System

LIEBHERR

Maritime cranes

PACTRONIC

25,0 t

25,0 t

25,0 t





The new LHM

Pactronic® 2.0

- The Liebherr Pactronic is an impressive power-booster
- Hoisting speeds are increased substantially
- The crane's efficiency reaches new levels with higher turnover figures

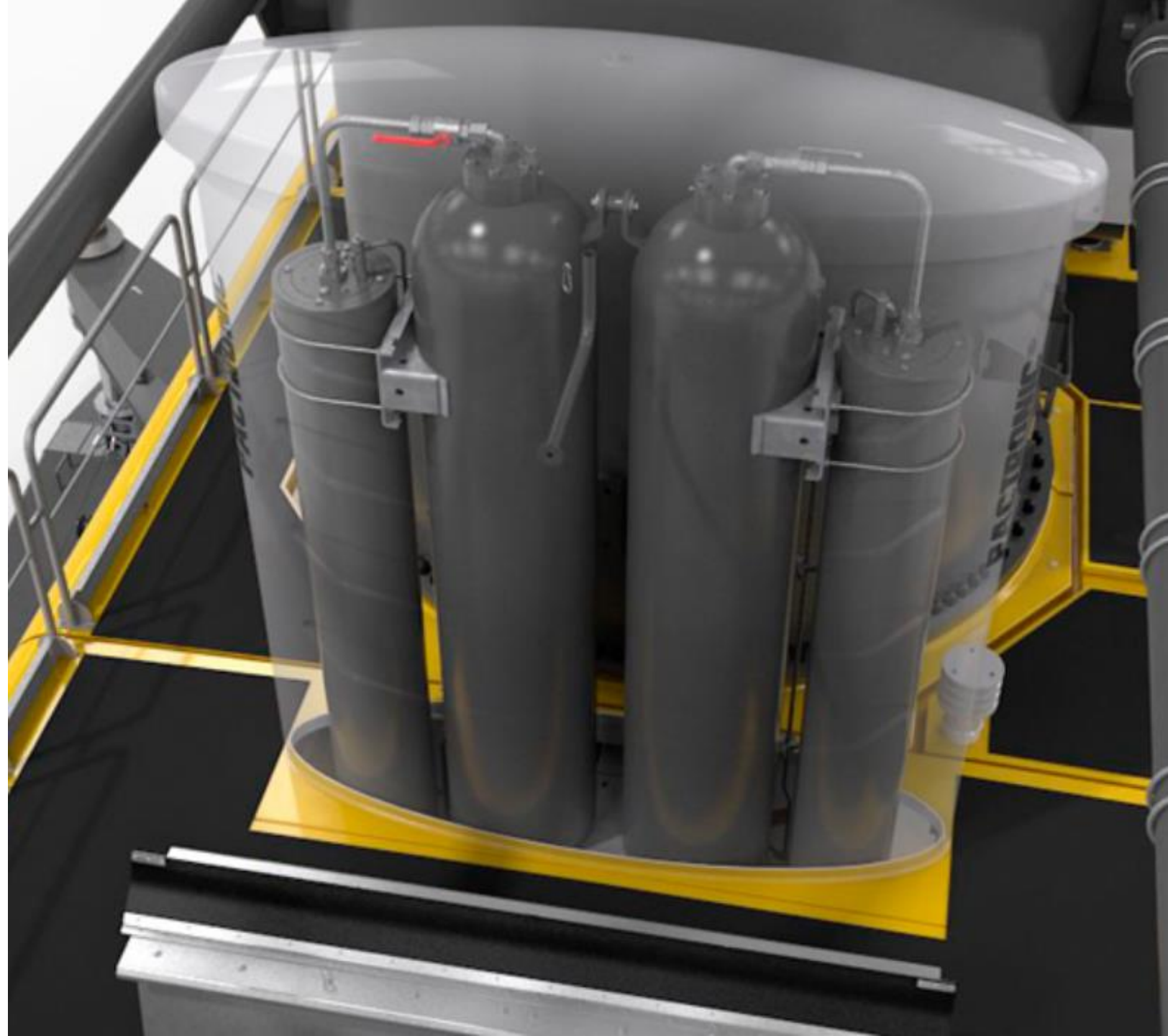
Power by accumulator and electronics

Green Technology made by
Liebherr

Pactronic®

Power by Accumulator and Electronics.

- Increased hoisting power
(+100%)
- Higher turnover with
efficiency and low emissions
- Handling performance
depending on the application
+30%
- Based on turnover figure,
optimized fuel consumption

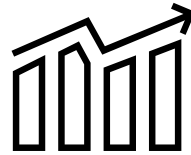


The new crane

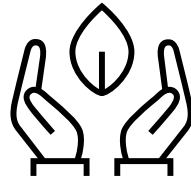
Hybrid technology

Pactronic 2.0

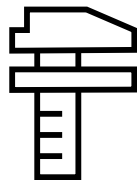
Boost mode



Green mode



Individual adjustable

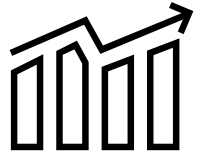


LIEBHERR



Pacronic 2.0

Boost mode

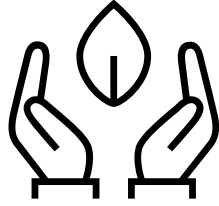


- In this mode, the Pacronic acts as a significant power amplifier.
- Lifting speeds are significantly increased – without the aid of a larger or even additional main unit for more power.

This massively increases the efficiency of the crane

Pactronic 2.0

Green mode



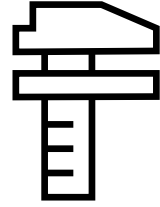
- This mode is designed to **save fuel or power** consumption and to **reduce CO2 emissions**
- During the lifting process, the Pactronic supports the main unit to such an extent that **less power is required** by the main drive, despite the **lifting speeds remaining the same**

As a result, absolute fuel or power consumption
and emissions are reduced



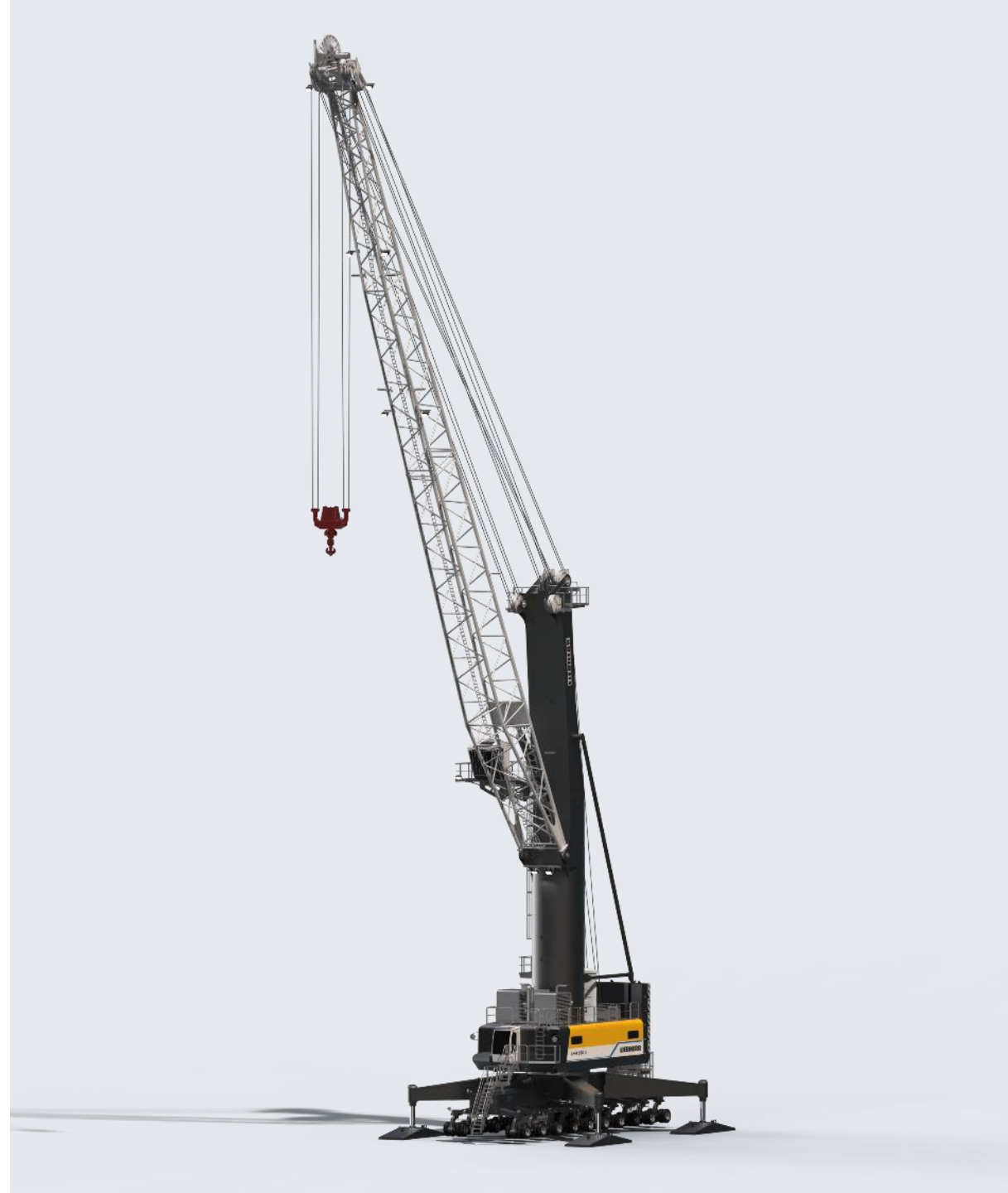
Pactronic 2.0

Individual adjustable



The second generation Pactronic is thus even more closely aligned to the actual needs of the user.

- By setting the **individual lifting height**, the power output of the Pactronic is adjusted accordingly
- The additional energy of the Pactronic is distributed over the **entire lifting process**
- Pactronic **reacts to changes of the outside temperature** and the accompanying change in pressure in the reservoir





Green Technology made by Liebherr

Liebherr Hybrid RTG

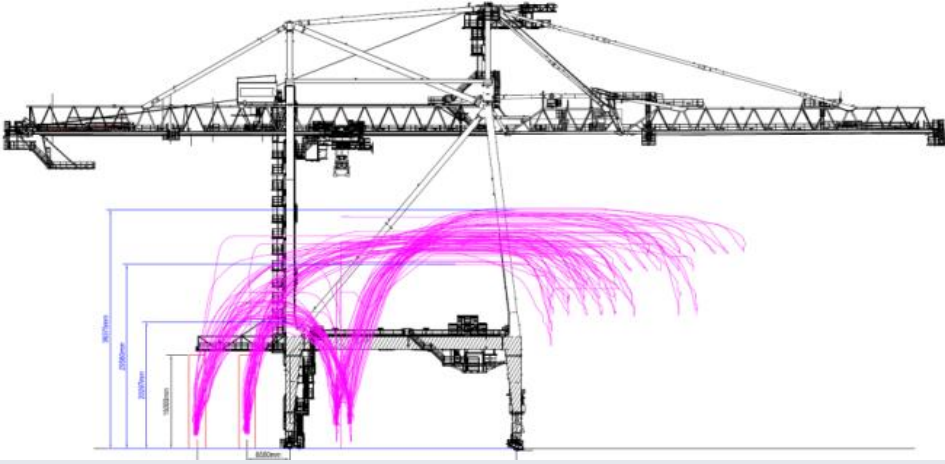
- Fully integrated energy storage system from Liebherr for mobile and stationary applications
- Scalable “connect & use” system for effective energy utilisation
- Complete system with 1.5 MJ of energy, which enables the accumulation and supply of 100 kW/15 seconds
- Multiple units can be connected in parallel to enable an increase in storage capacity
- Allowing Peak power shaving and energy storage
- Significant downsizing of genset

03

Crane control and assistance system



Crane Control & Assistance Systems



Liebherr Automation Systems

- STS Automation
- Optimum Hoist & Trolley path
- Ship/Stack profiling – stack collision prevention



Remote Operator Station

- Full remote operation / Semi automation with remote
- Exception handling
- STS / RTG / RMG

Green Technology made by Liebherr

Crane Control & Assistance Systems



SmartGrip®

- Optimises grab filling rates in a self-learning manner
- Recognizing bulk density, compression, granularity, depth of impression or type of grab
- More turnover, perfect crane utilization, less stress for the crane and the crane operator



Sycratronic®

- Enables tandem mode with usage of 100 % crane capacity
- Increased safety and simplified control leads to faster operation times



Soft Touch Down

- Perfect protection for your cargo
- Automatically slows down the lowering winch as the container approaches its destination
- Naturally increases safety, simplifies operation and reduces noise emission in your port – cycle by cycle

Green Technology made by Liebherr

Crane Control & Assistance Systems



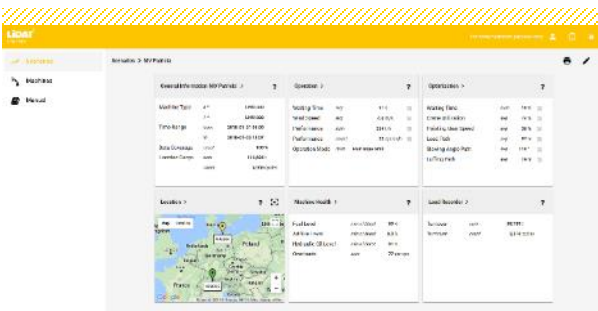
LiDAT smartApp®

- IT-solution for analysing and optimising cargo handling processes
- Makes the processes faster, more environmentally friendly and more cost effective
- Real-time overview of the equipment status and the progress



Cycoptronic® - Anti Sway

- Counteracting disruptive load sways and swings, including wind impact, by electronically controlling both the slewing and luffing gear
- Automatically dynamic counter balancing movements for quick and efficient elimination
- Reduces cycle times and massively simplifies operation



Teach In

- Slewing and luffing area definition due to Point to point teach-in
- Precise and simplified handling due to fixed working areas
- Increased turnover, safety and driving comfort

04 Customer service

Advanced technical support

For **highest productivity** of your machine:

Increased availability by reduced time to repair;
longer service life

For **reduced service costs**:

On-site service attendances reduced to a
minimum – through this lower field service costs

For **immediate qualified fault analysis**:

2nd level backup support with OEM; contacting
service partner via an app; extended availability
of our experts

Fully electric Liebherr equipment



EMT 1005/1205

Fully electric



LR 1200.1/1250.1 Unplugged

Fully electric



LB 16 Unplugged

Fully electric



Crawler excavator with Hydrogen engine

- The first Liebherr excavator powered by a hydrogen combustion engine
- Significant reduction of CO2 emissions, as well as easy and fast refuelling
- No power difference between Liebherr H966 hydrogen engine and a diesel-powered internal combustion engine
- Versatile use even under most demanding conditions

HYDROGEN ENGINE H966

- The H966 hydrogen engine is developed and produced at Liebherr Machilles Bulle SA in Switzerland



**Thank
you.**



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