

## *The Digital Port*

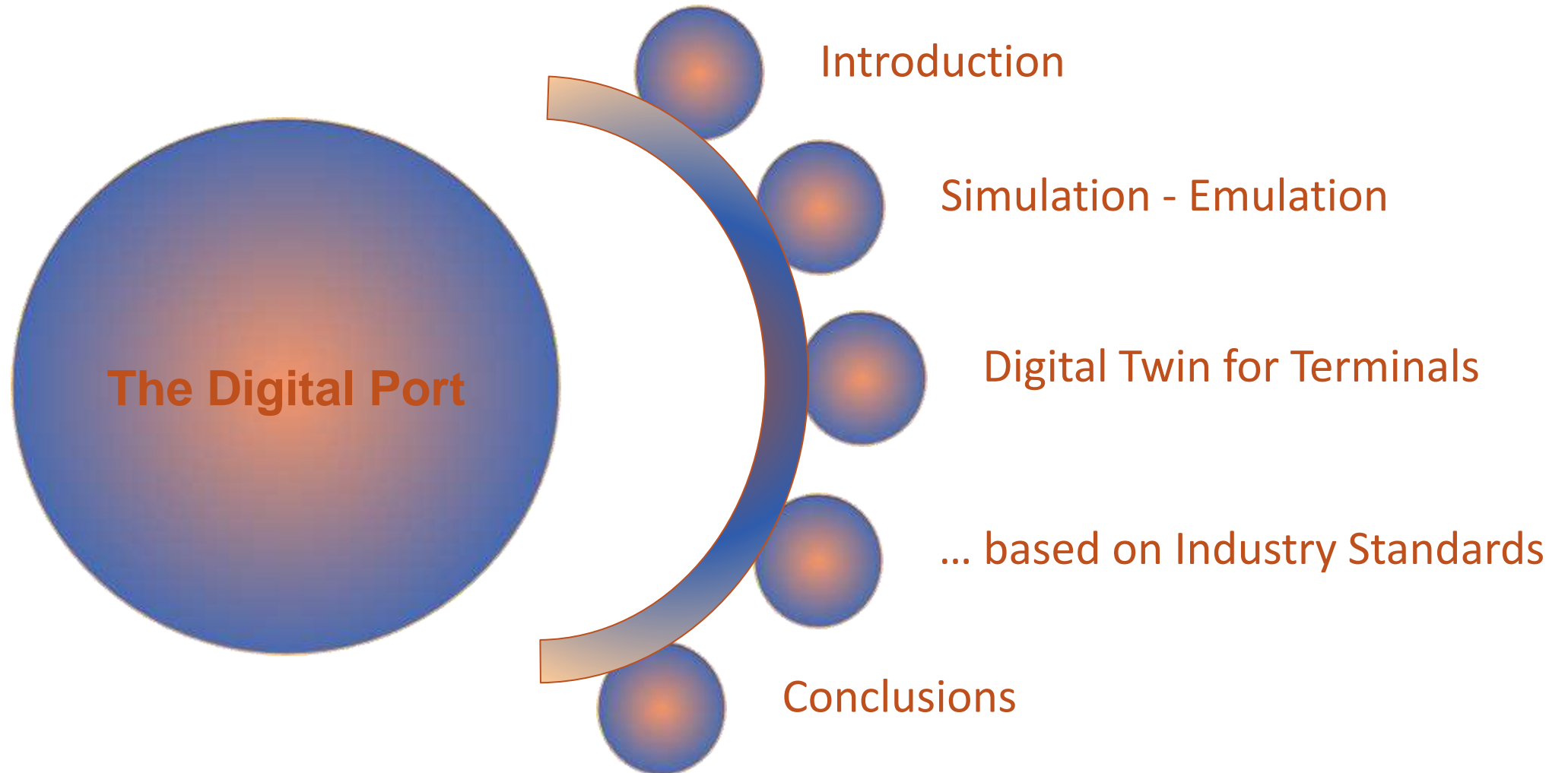
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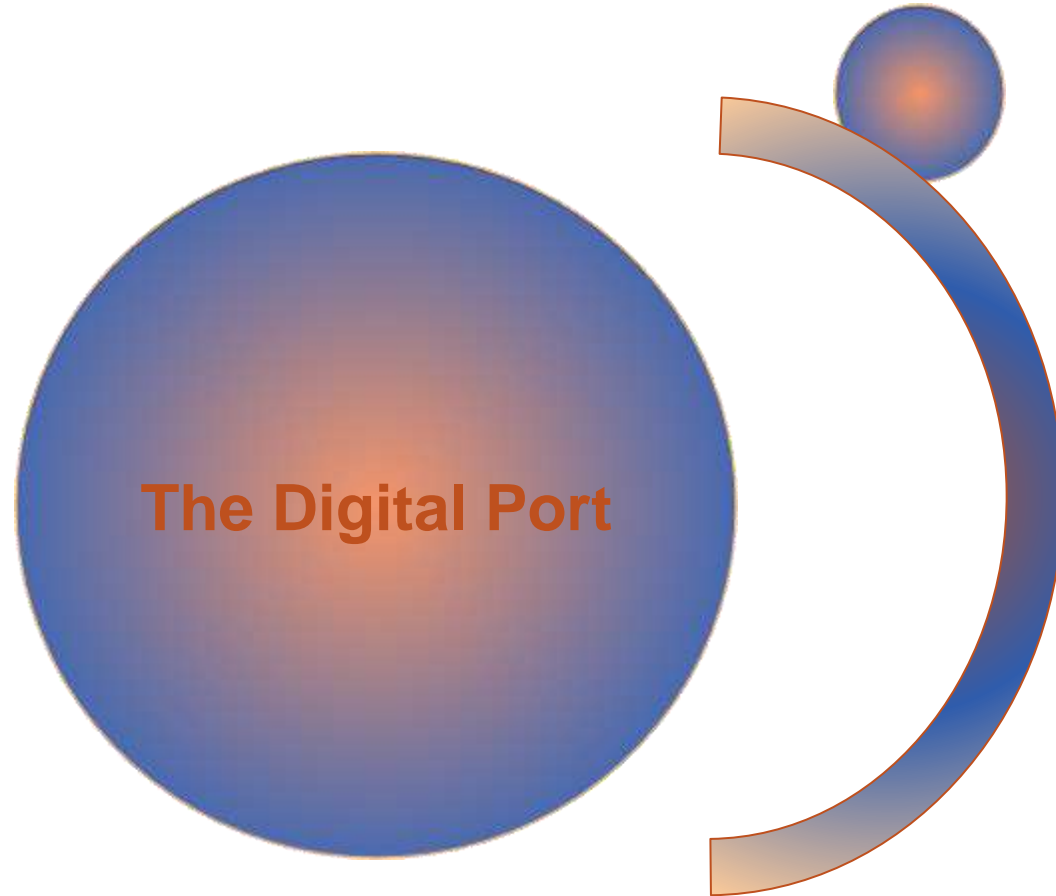
*As a base for Big Pictures to  
Revolutionize your Processes*



**BALTIC**  
**PORTS AND SHIPPING 2021**

**Maritim Seehotel Timmendorfer Strand, Germany**  
**Tuesday 21 to Thursday 23 September 2021**





Introduction



**Prof. Dr. Holger Schütt**

**30 years of port, terminals and automation experience.**

**Researcher at Institute of Shipping Economics and Logistics**

**Professor at University of Applied Sciences Bremerhaven**



**CHESSCON**

**Some 30 years of simulation, emulation and optimization experience.**

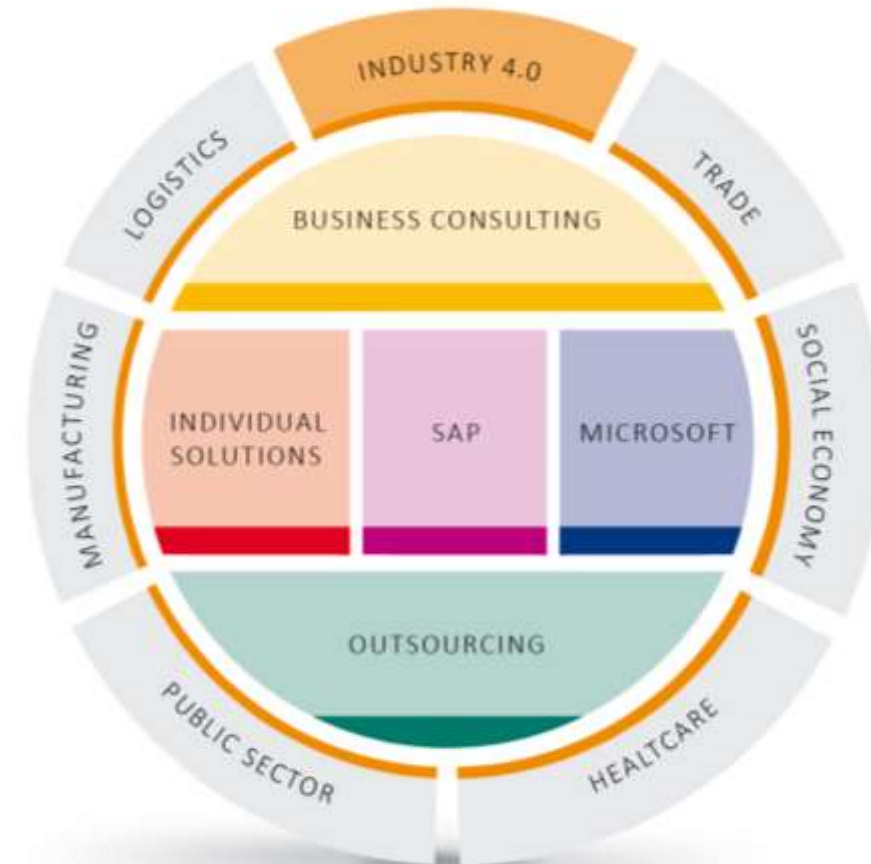


**Norbert Klettner**

**Over 15 years of port, terminals and TOS experience.**

AKQUINET Is the largest independent and owner-run IT company in the German-speaking world. Trustworthy In cooperation, flexible in action, human in co-operation, socially responsible.

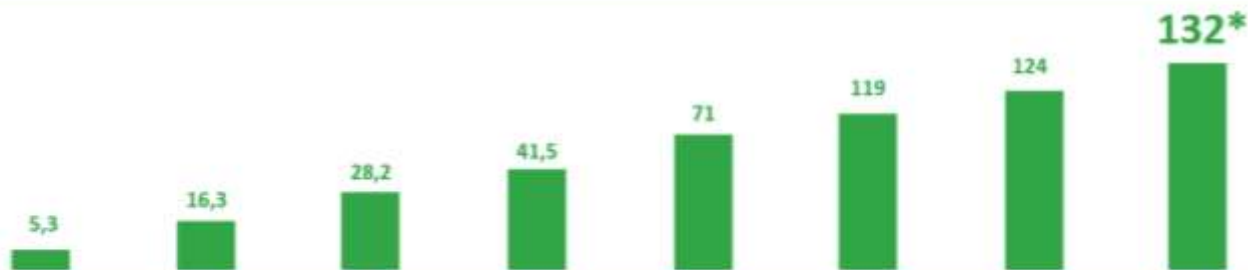
AKQUINET is focused on different industries such as health care, public and logistics with ports& terminals. These strength are combined into an overall digitization approach with Industry 4.0 teams.



Employees

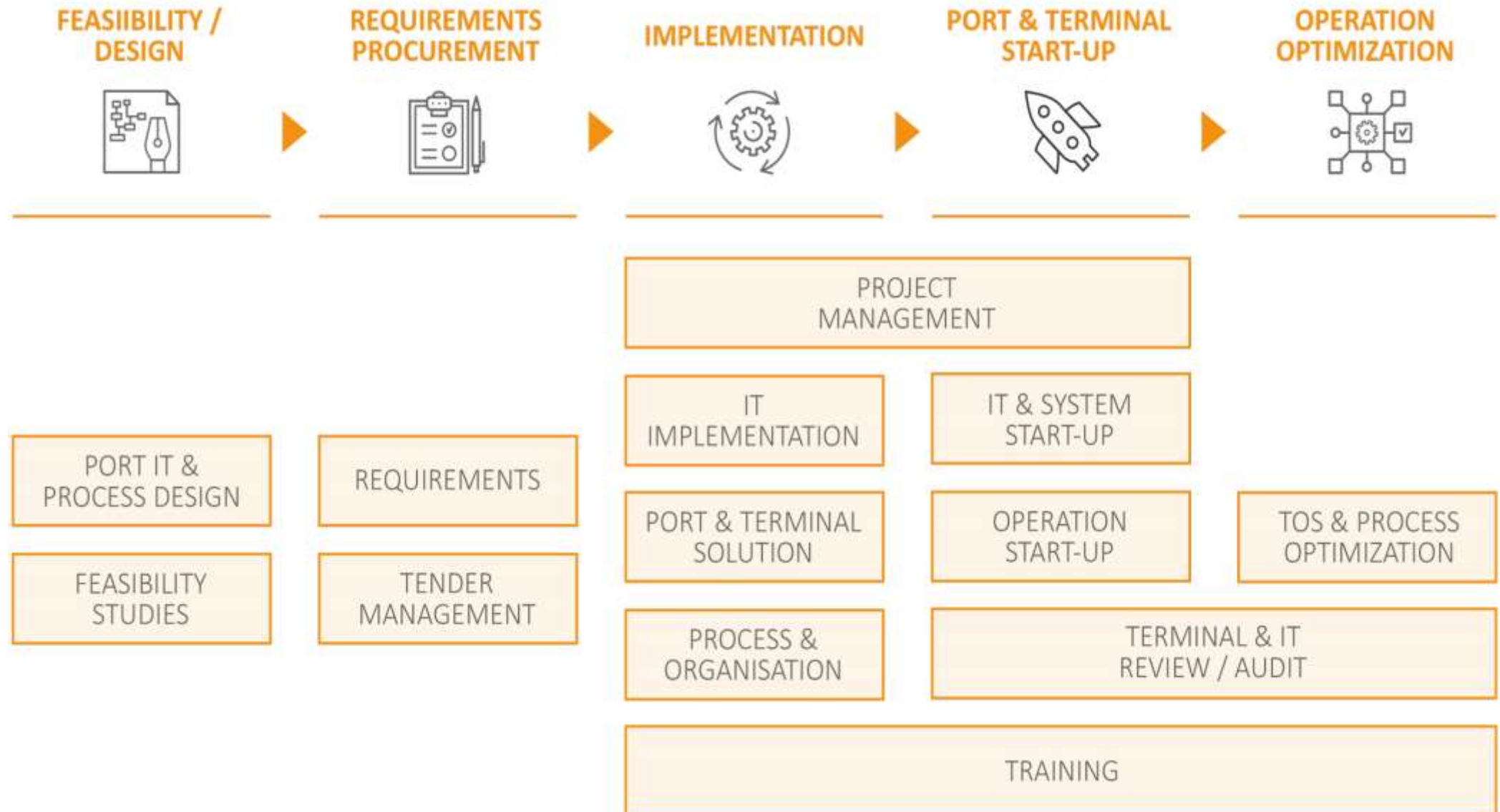


Turnover in Mio.



\*plan

# AKQUINET port consulting – taking care of the full lifecycle!

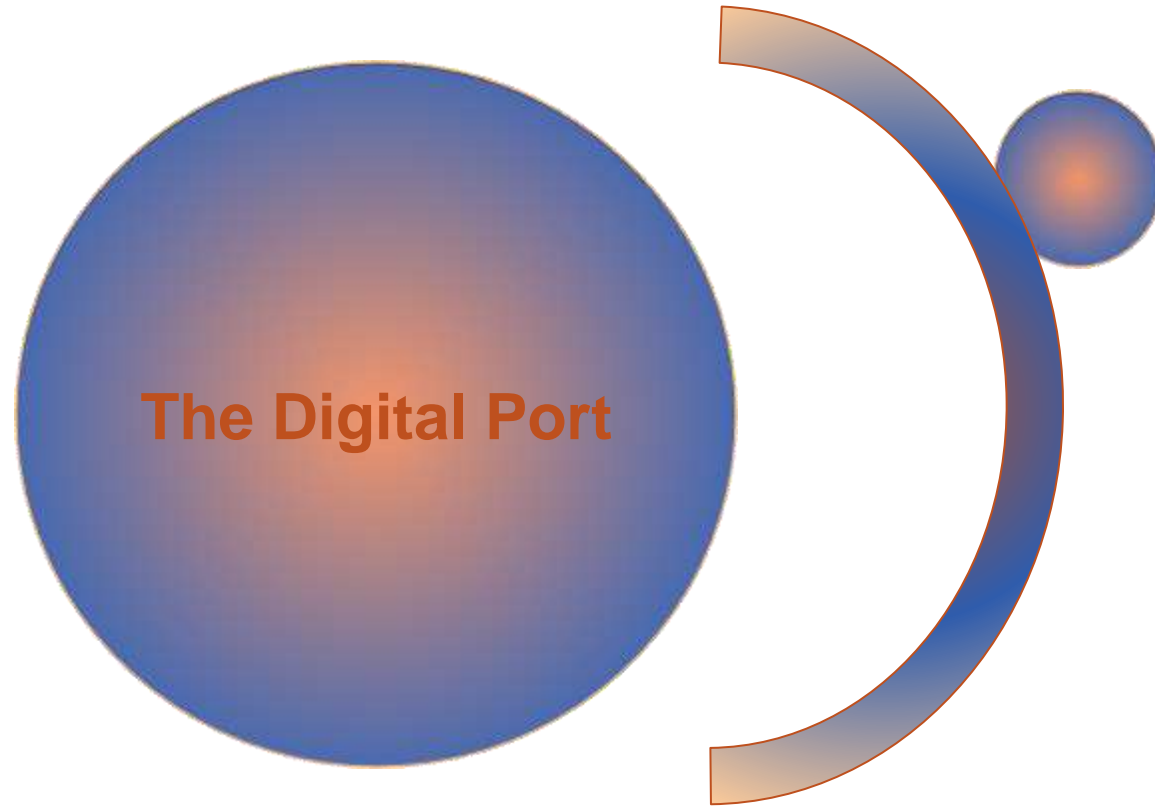


# References Worldwide with CHESSCON



APM Terminals; global HQ  
ASEAN Terminals, Philippines  
Bejaia Mediterranean Terminal, Algeria  
Bromma, Singapore  
Centerm Terminal, Vancouver, Canada  
Contship, La Spezia, Italy  
CSX, Jacksonville, USA  
DP World Terminal Antwerp, Europe  
DP World, Australia  
EUROGATE, Germany  
HHLA, Hamburg , Germany  
HPA Hamburg Port Authority, Germany  
HIT, Hong Kong  
JadeWeserPort, Germany  
Cargotec / Kalmar Industries, Finland  
CMSA ICTSI, Manzanillo, Mexico  
Marport, Turkey  
MCT, Gioia Tauro, Italy  
MTL, Hong Kong

Nhava Sheva Terminal, India  
Noell Crane Systems, Germany  
NTB, Bremerhaven, Germany  
P&O Headquarter, London, Europe  
Port of Tacoma, USA  
PORTEK International Ltd., Singapore  
Ports America, North America  
PSA International, Singapore  
Red Sea Gateway Terminal, Jeddah, KSA  
Sandwell Eng. Inc., Vancouver, Canada  
SPIA ICTSI, Columbia  
Tata Consultancy Services, India  
TecPlata ICTSI, Buenos Aires, Argentina  
TIL - Terminal Investment Ltd, Netherlands  
TotalSoftBank, Korea  
TPT, Durban, South Africa  
TRP, Buenos Aires, Argentina  
VTE, Genoa, Italy  
Warsteiner Brewery, Germany



Simulation - Emulation

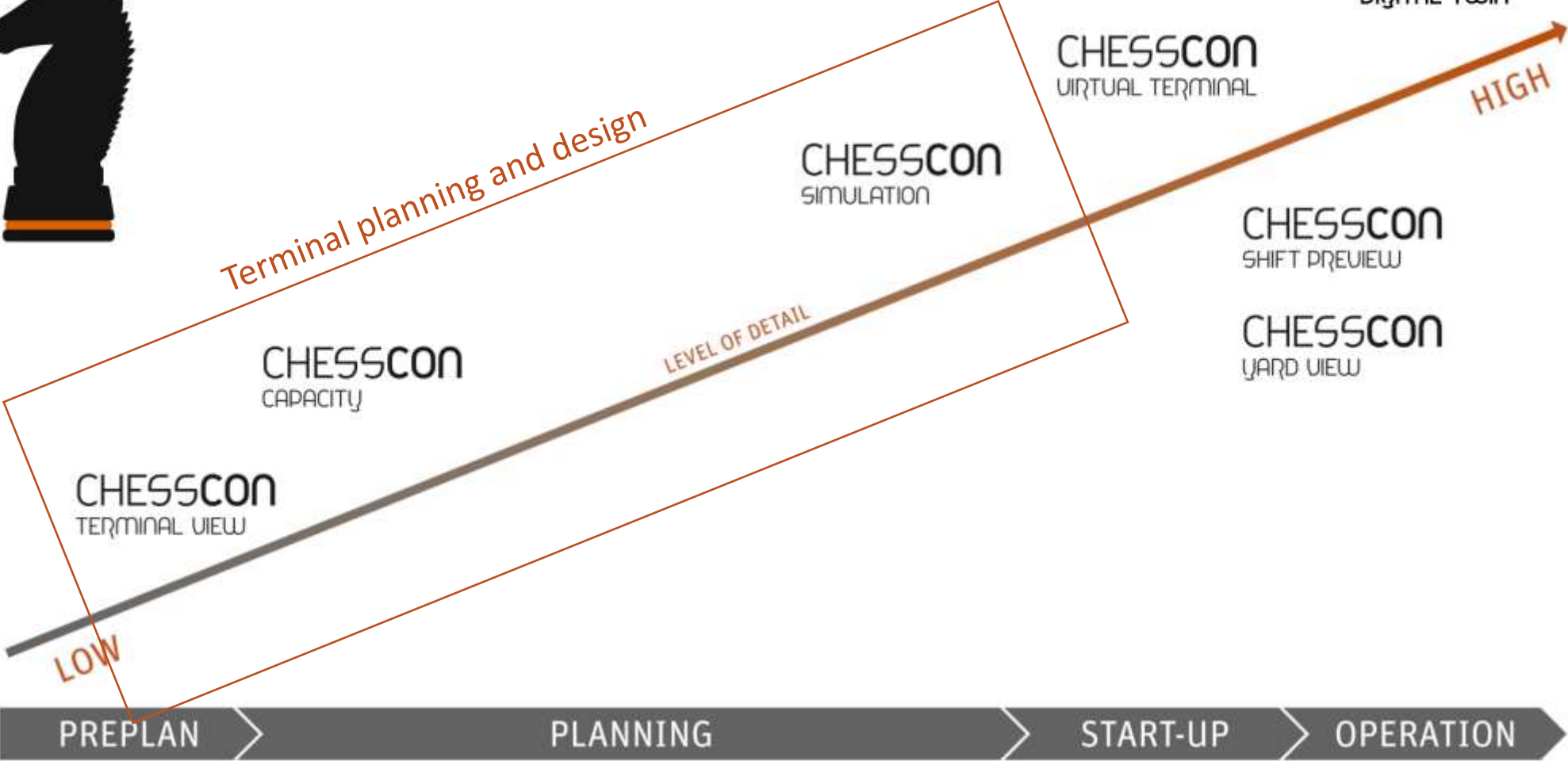




Starting in the 90-ies

→ Terminal planning and design  
**strategical** planning

# Optimization software for container terminals

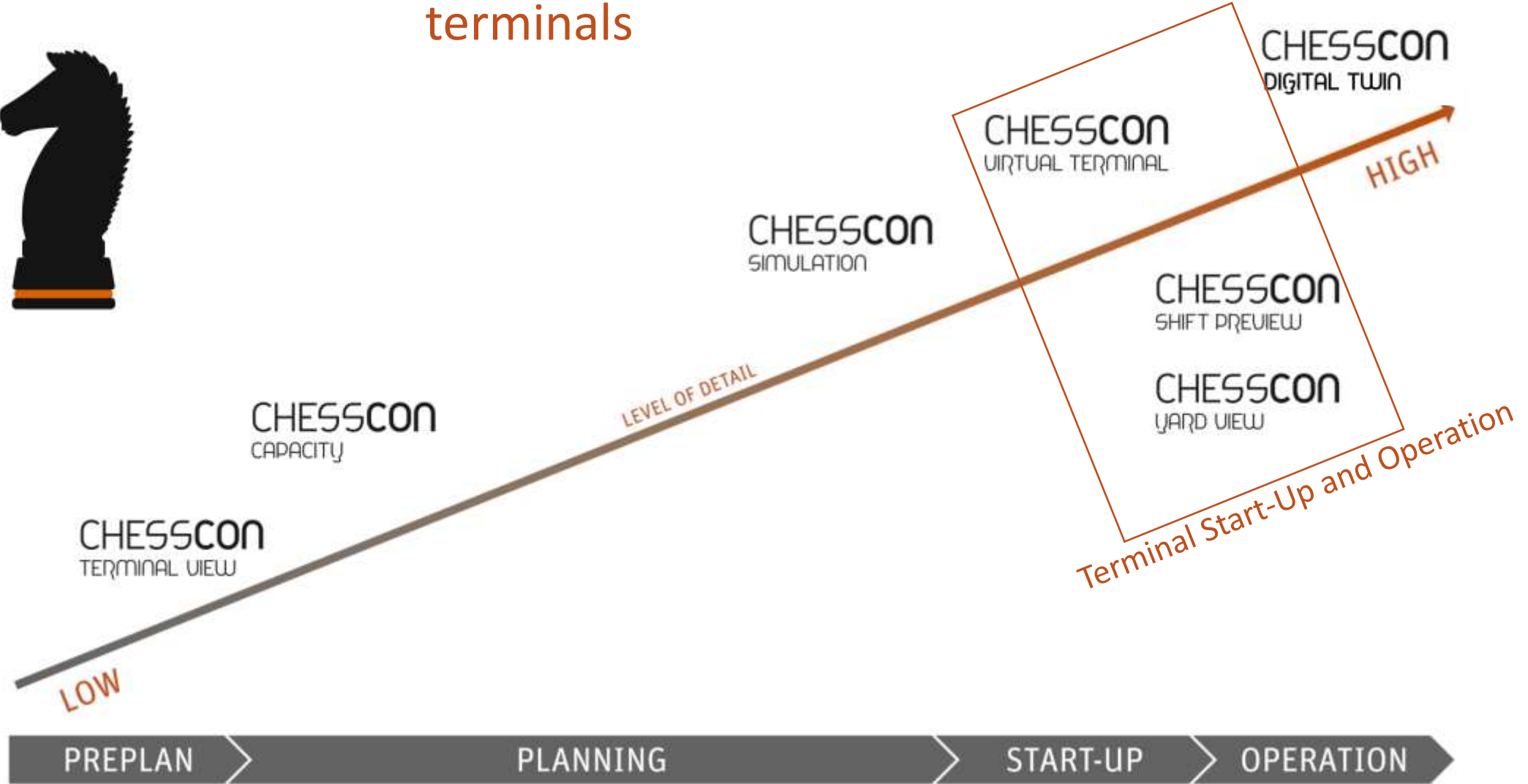


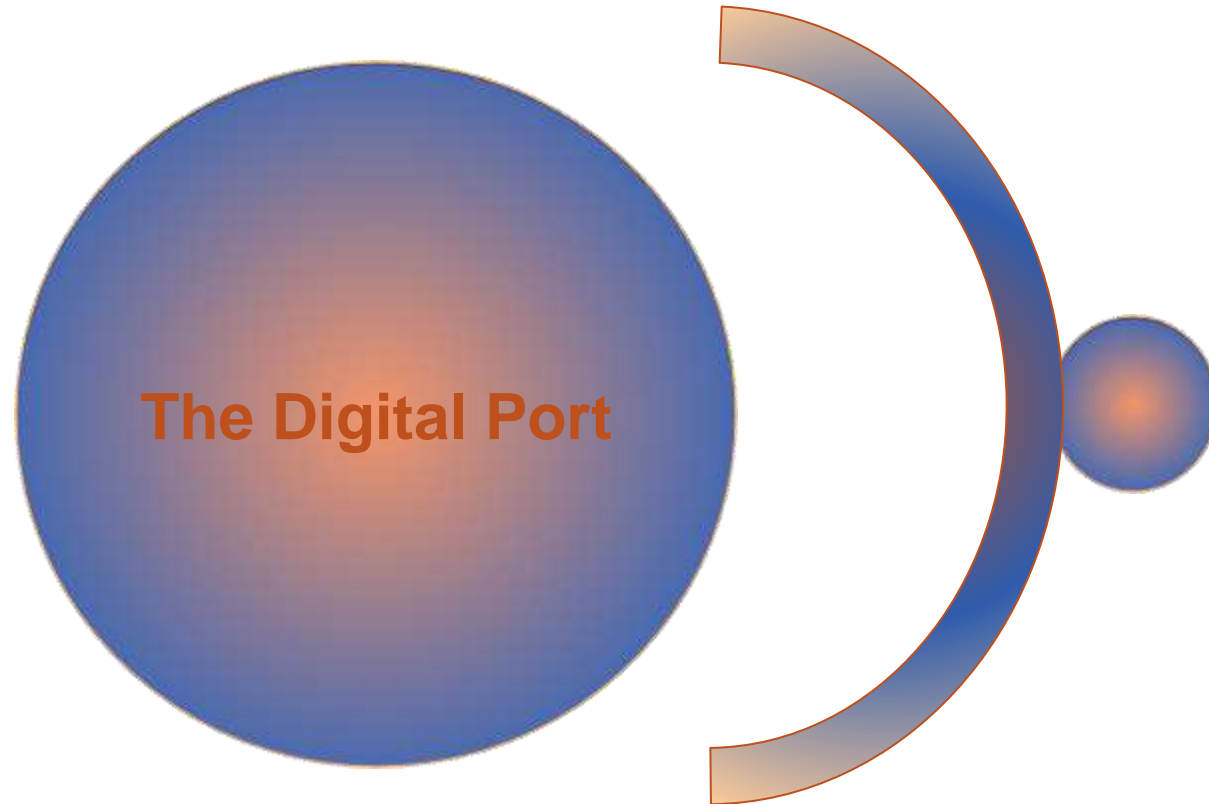


Post - Millennial

→ Terminal Start-Up and Operation  
**tactical** planning

# Optimization software for container terminals





Digital Twin for Terminals



Nowadays

→ Forecasting the coming operation  
**operational** planning

- Definition

- Digital Twin**

- ... is a digital representation of a real-world entity or system. (Gartner IT)<sup>1</sup>
    - ... is a virtual representation of a physical product or process, used to understand and predict the physical counterpart's performance characteristics. <sup>2</sup>  
(Performance Digital Twins: Using digital twins capture, analyze, and act on operational data)
    - The concept and model of the Digital Twin was publicly introduced in 2002 by Dr. Michael Grieves, then of the University of Michigan, at a Society of Manufacturing Engineers conference in Troy, Michigan[20]. The concept which had a few different names was subsequently called the Digital Twin by John Vickers of NASA in a 2010 Roadmap Report[21].

- The Digital Twin consists of three parts:**

- The physical product,
        - the virtual product, and
        - the connection between the two products.

1: <https://www.gartner.com/it-glossary/digital-twin/>

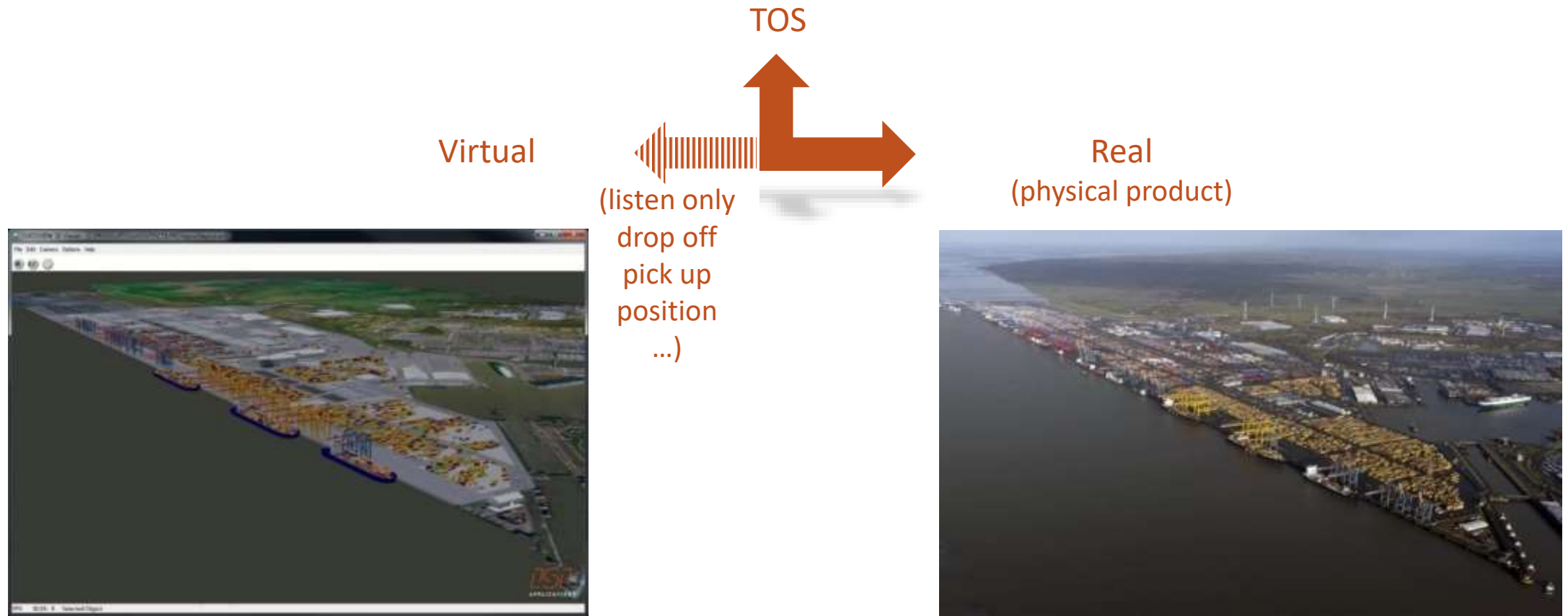
2: <https://www.plm.automation.siemens.com/global/en/our-story/glossary/digital-twin/24465>

3: [https://en.wikipedia.org/wiki/Digital\\_twin](https://en.wikipedia.org/wiki/Digital_twin)

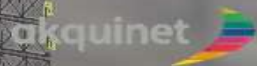
# Digital Twin

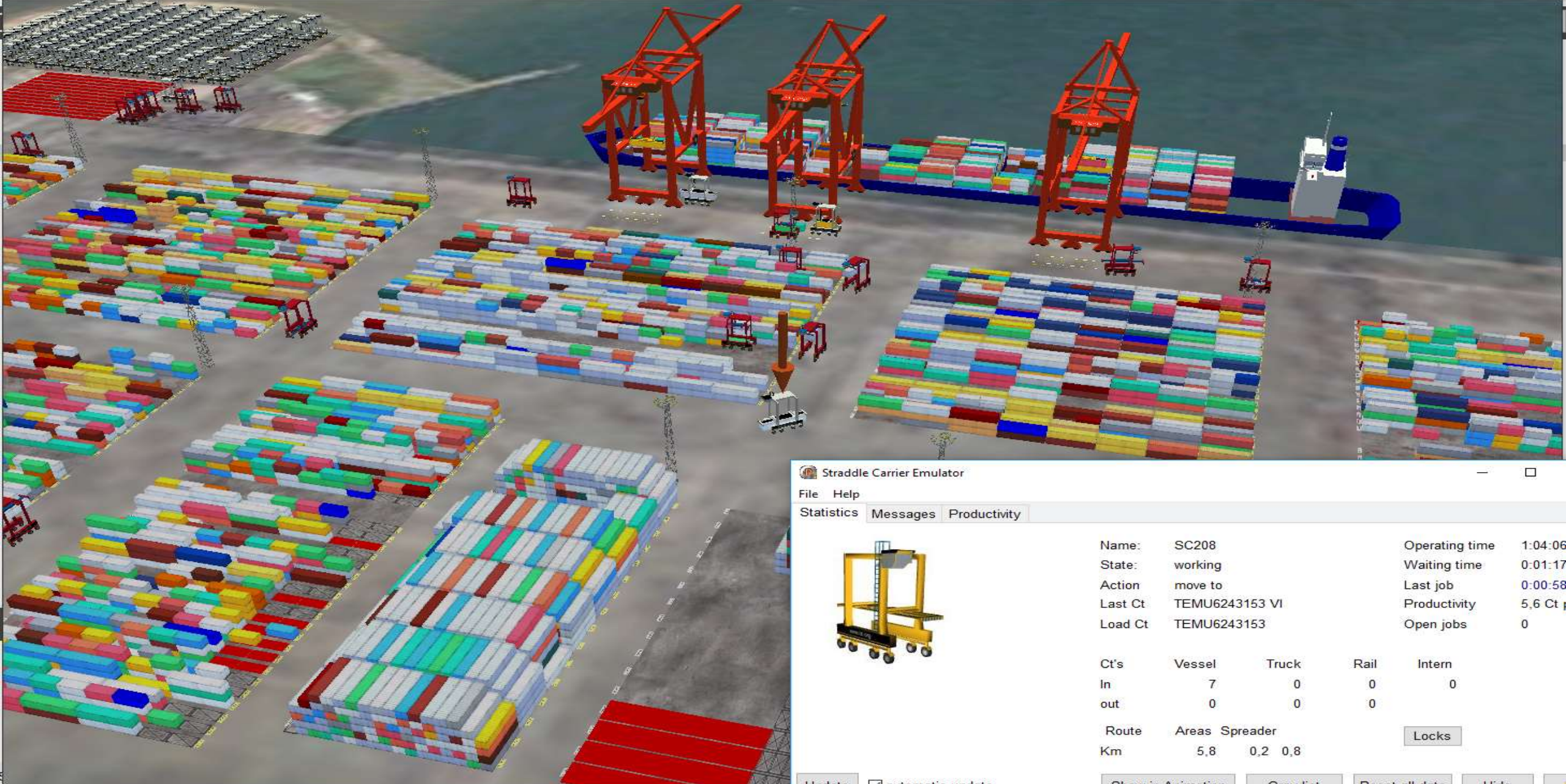
To build the digital Twin

- use the emulation model
- connect it to the TOS (listen only) and the equipment (→ Live View)
- use fast simulation module to forecast operation









Straddle Carrier Emulator

File Help

Statistics Messages Productivity



Name:	SC208	Operating time	1:04:06
State:	working	Waiting time	0:01:17
Action	move to	Last job	0:00:58
Last Ct	TEMU6243153 VI	Productivity	5,6 Ct p
Load Ct	TEMU6243153	Open jobs	0

Ct's	Vessel	Truck	Rail	Intern
In	7	0	0	0
out	0	0	0	

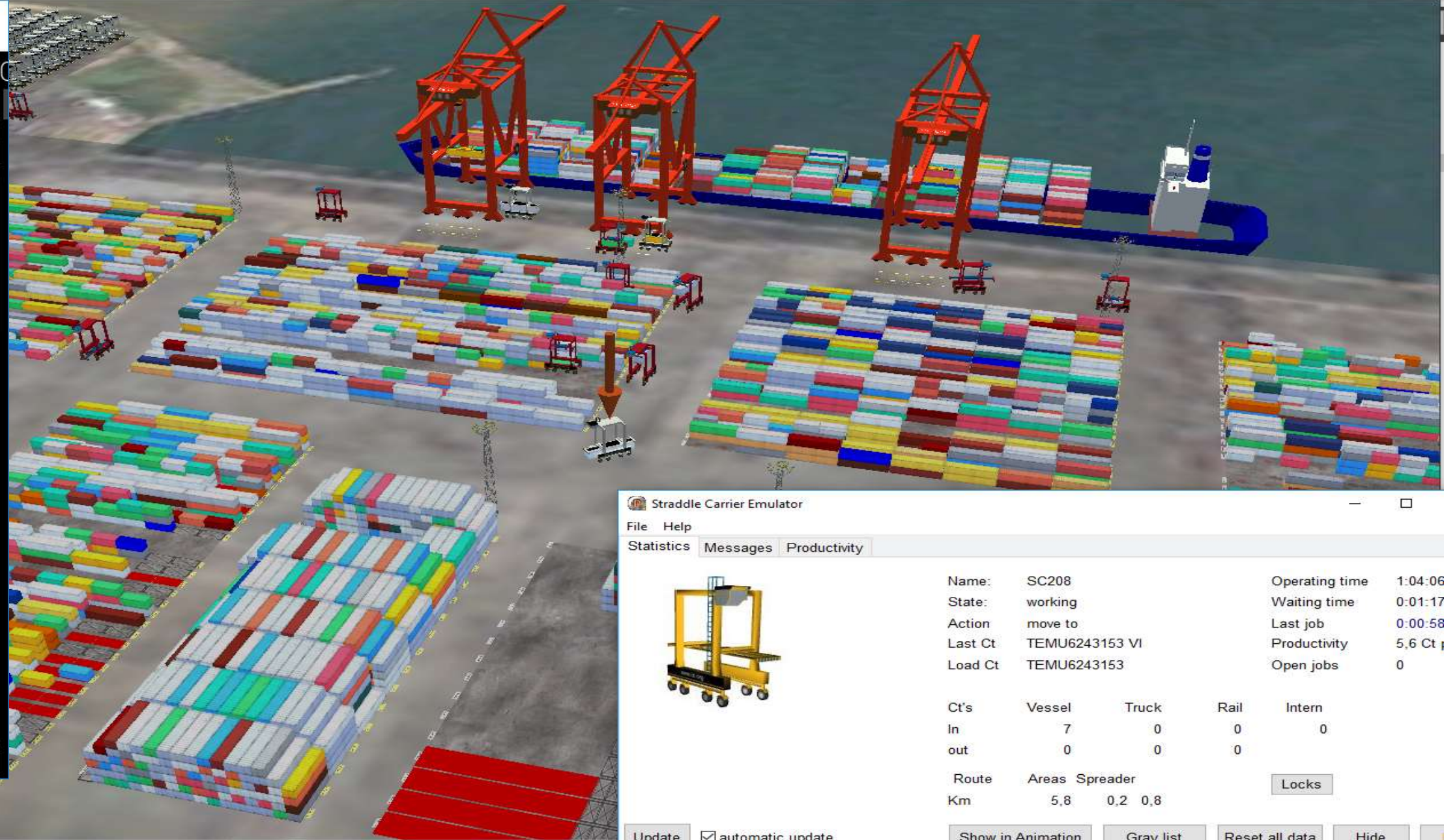
Route	Areas	Spreader	<input type="button" value="Locks"/>
Km	5,8	0,2 0,8	

automatic update



De...	Value
Id	MOTU0719473
ISO	45G1
Leng	40
Heigl	2.89
Weig	29300
Area	CC2
X	CC203
Y	13
Z	2
Flow	EXPORT
Emp	F
Arriv	TRUCK
Depa	DCT3041
Color	-1
AMC	TRUCK
APO	SIN
BKN	27401453823A
BXS	FB
CLC	Y
COM	
DES	
DMG	
DMC	VESSEL
DPR	SIN
DSG	
DWT	607
EQC	4500

Clear



Name:	SC208	Operating time	1:04:06
State:	working	Waiting time	0:01:17
Action	move to	Last job	0:00:58
Last Ct	TEMU6243153 VI	Productivity	5,6 Ct p
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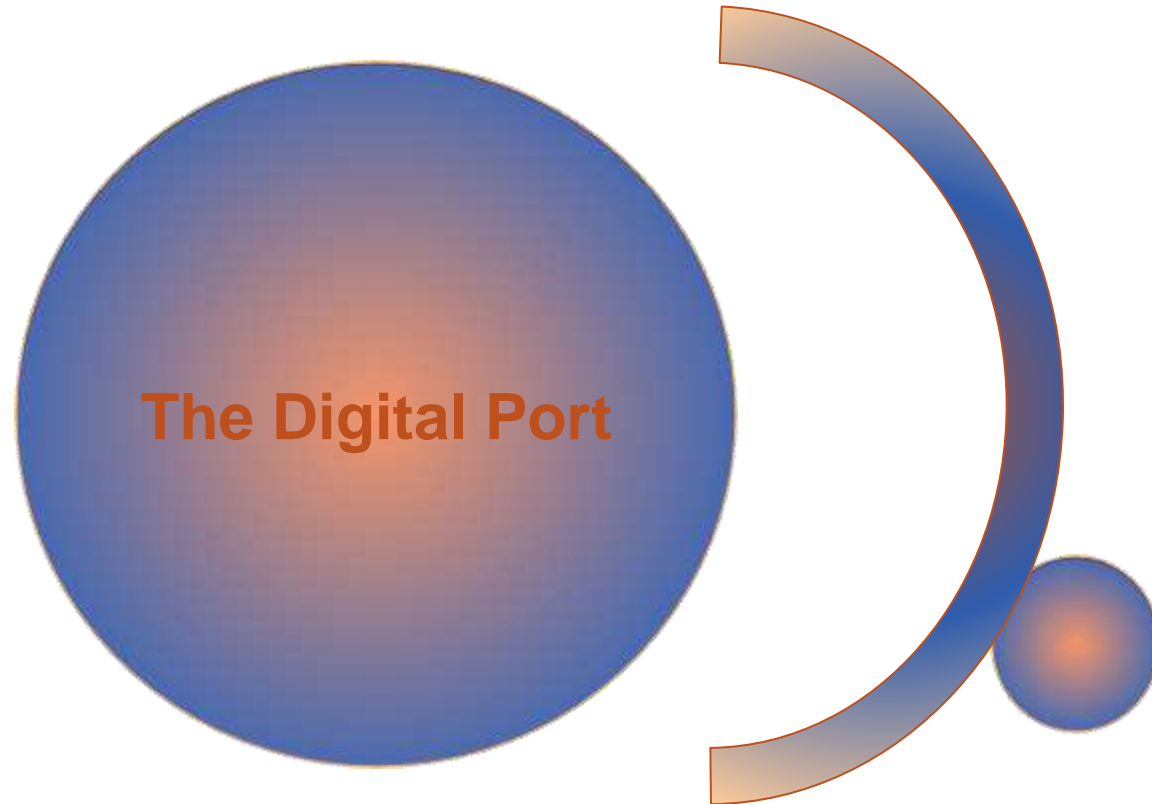
  

Route	Areas	Spreader	Locks
Km	5,8	0,2 0,8	

# Comparison

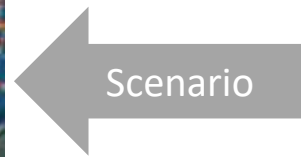
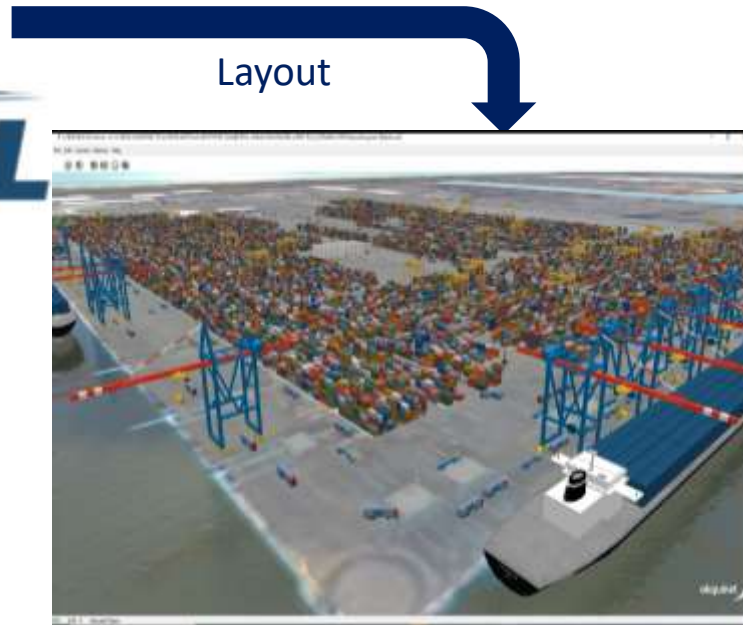


	Scenario	Decisions	Level of detail	Speed	Application
Simulation	to be defined	internal light TOS	low - medium	very high	strategic
Emulation	defined in TOS	real TOS	very high	low (due to TOS-coupling)	tactical
Digital Twin	permanently updated by TOS	internal light TOS using real TOS parameters	high	high	operational



... based on Industry Standards

# (Semi) Automated DIGITAL TWIN Creation



## Asset Digitization



**Calibrating the simulation** model by analysing the behaviour of the real world

- listen to the real world
- analyse the behaviour and find changes
- evaluate parameters of the real objects (e.g. productivity of manned devices → learning curve)
- adapt these changes to the emulators of the objects to be more precise for future simulation analysis

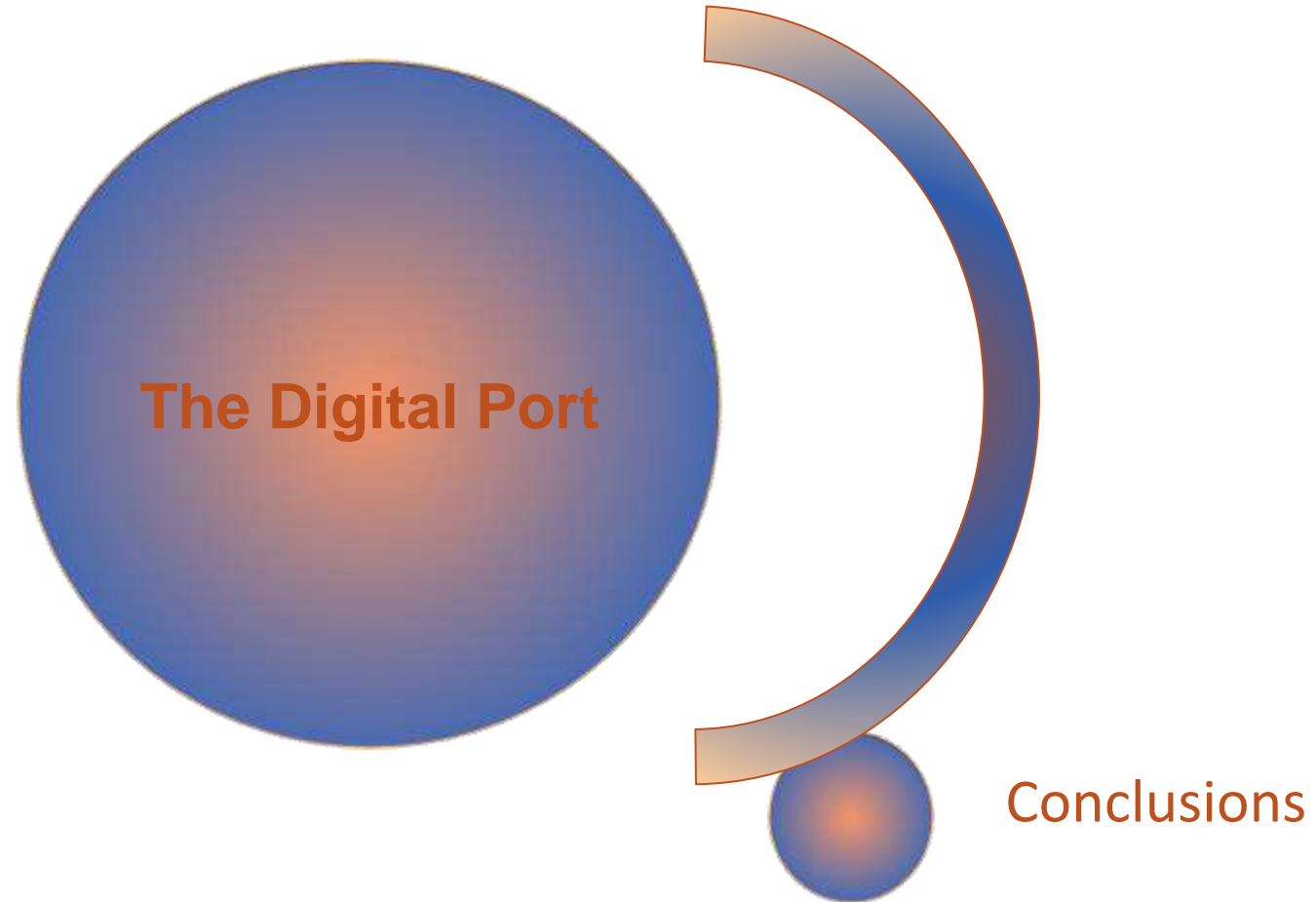
## **Re-act on exceptions** happening in the real world

- exception occurs (e.g. crane breakdown)
- planner has to react very fast (e.g. define new crane split)
- test new strategy by fast simulation (Preview)
- potential bottle-necks will be shown
- planner will pro-actively (before they occur) optimise his strategy



## **Automated check of the current plan**

- preview module is automatically started in predefined intervals
- predefined thresholds are compared to the simulation results
- productivity/efficiency lags may be identified in advance
- check of productivity figures (e.g. planned end of operation at the vessel)
- differences may be automatically sent to the planner/shown on the screen



Digital Twins at container terminals should be

- built by using the emulation model of a terminal
- connected to the real terminal by only listening to the TOS' and equipment's messages
- use the preview module (fast simulation) to predict the future behaviour
- Use industry standards for all communication

They combine

- the detailed behaviour of the emulators
- the current state of the terminal (by listening to the messages)
- the fast simulation of the preview module

and thus may be used for improving the operational planning.

# What happens next?

Digital Twin prototype for Busan terminal (10/2021)

Digital Twin installation for Hamburg terminal (3 years project)

- Predictive maintenance
- Process optimisation
- AI based evaluations of current and historical data

Come to our booth and grap your horse!



Holger Schuett

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