

# KABELSCHLEPP



## CABLE & HOSE CARRIER SYSTEMS FOR CRANES



# Content:

- 1. Introduction to KABELSCHLEPP and  
TSUBAKI**
- 2. Products**
- 3. References**
- 4. New development: RSC-System**

# Tsubaki KABELSCHLEPP

60 years since the initial **idea** became a **patented solution**



**1953**  
Invention of the **cable carrier**  
Dr.-Ing. Gilbert Waninger  
an employee of von  
H.A. Waldrich in Siegen



**1954**  
Foundation of  
**KABELSCHLEPP GmbH**  
Dr.-Ing. E.h. Oskar Waldrich



## Wenden-Gerlingen Headquarters

Everything under one roof.



- Production of all cable carrier systems made of steel and plastic
- Assembly plant
- Project division
- Design and engineering of all products
- Laboratory
- Worldwide distribution center
- Quality management



## 2010: Integration into the TSUBAKI Group

- For **more than 40 years**, both companies have been closely cooperating partners.
- With this integration, we will leverage our successful business relationship in **one strategic enterprise**.



**TSUBAKI KABELSCHLEPP Headquarters**  
Wenden, Germany



**TSUBAKIMOTO CHAIN Kyotanabe Plant**  
Kyoto, Japan

## Cable Carriers for crane applications

**Automated Stacking  
Cranes (ASC)**



**Ship To Shore  
Container Cranes (STS)**



**Rubber Tyre Gantry  
(RTG)**



**Reach Stacker**



**Rail Mounted Gantry  
(RMG)**



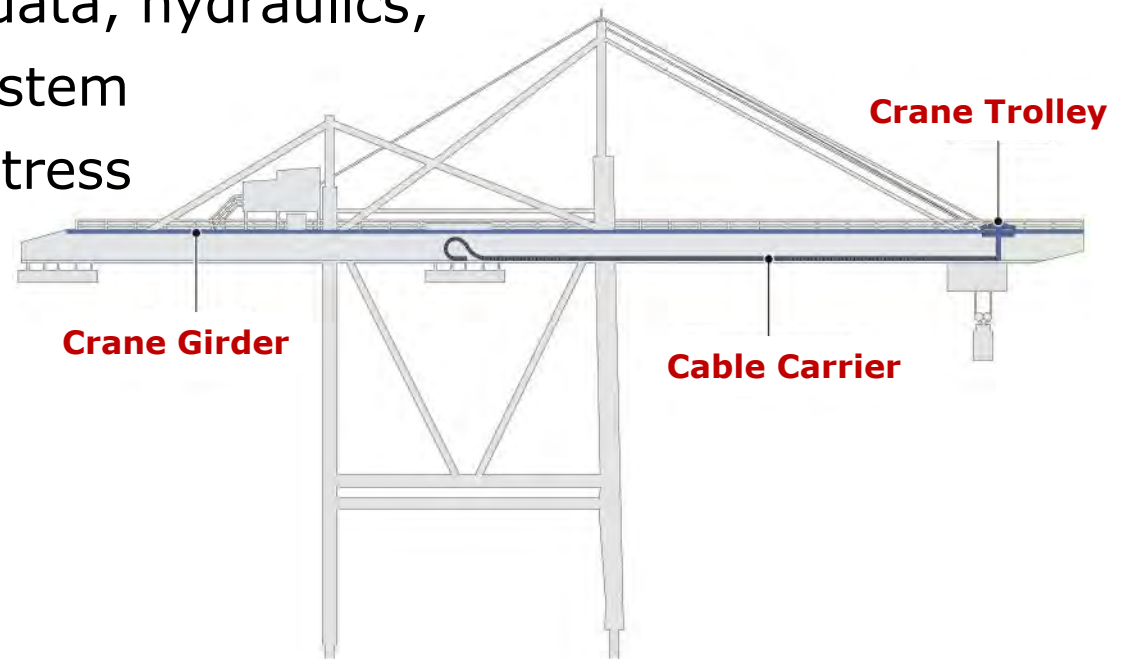
**Spreader**



## Cable Carriers for crane applications

### benefits for crane builder and enduser

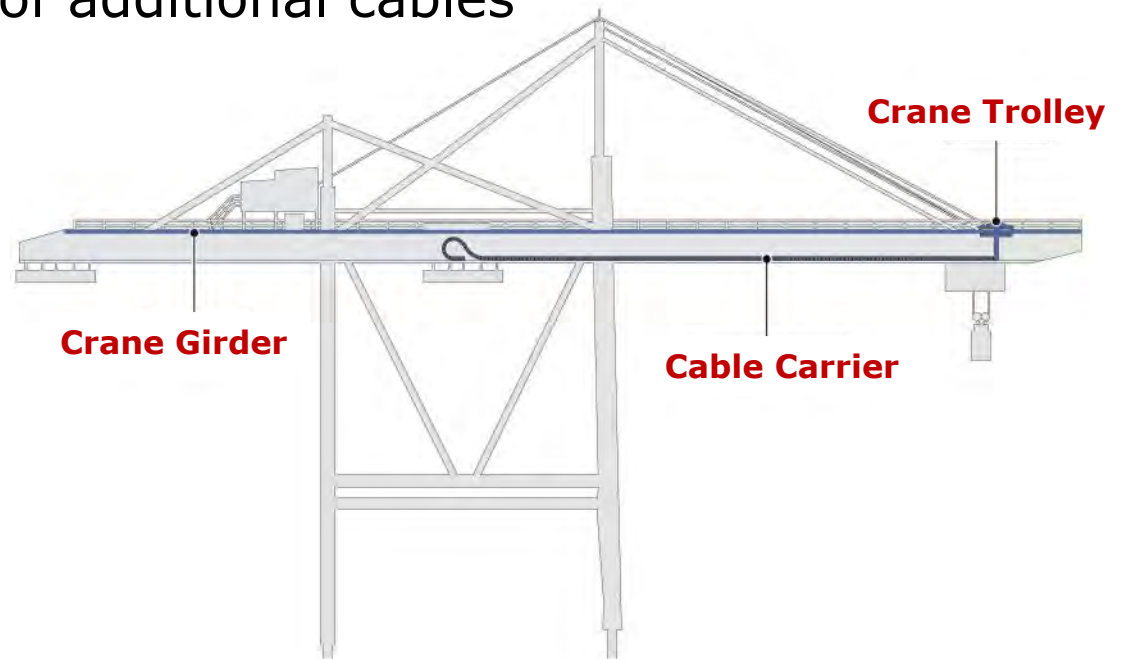
- Space saving design
- No loop station and also no additional steel structure for loop station
- No additional drives necessary
- No control system necessary
- All kind of media (power, data, hydraulics, pneumatics, ...) in one System
- No addition mechanical stress to the cables
- Short cable length



## Cable Carriers for crane applications

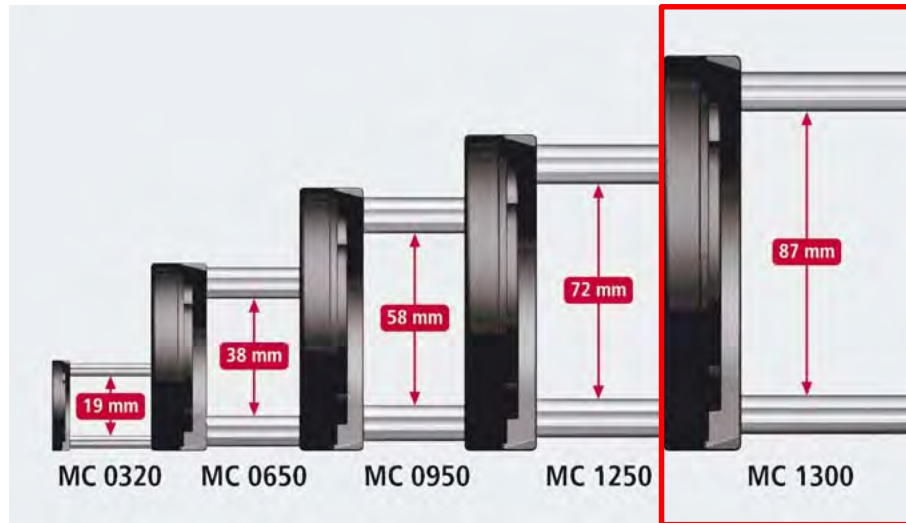
### benefits for crane builder and enduser

- Low maintenance extravagance will reduce the crane downtimes (visual inspection)
- Wind an weather resistant system
- Synchronous run of trolley and cable carrier
- Quick an easy installation of additional cables
- No tangling cable loops
- Safe data transfer with light velocity





## MC cable carrier with screwed RM/RMF-stays

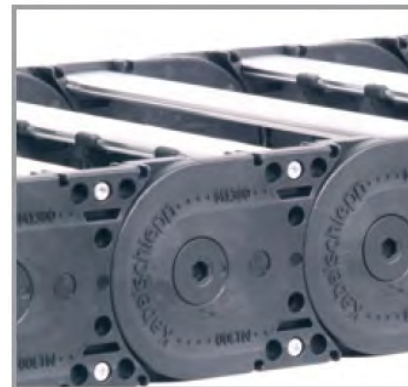


- Robust design, suitable even for the toughest ambient conditions
- Ideal for extremely long travel lengths
- Offers all the well-known benefits of the MC Series!
- No fixed inner width

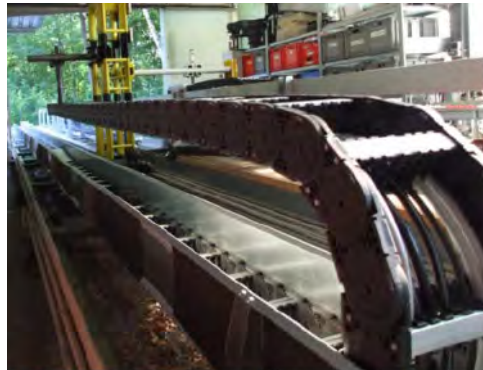


## MC cable carrier with screwed RM/RMF-stays

- Heavy Duty designe – special developed for wide carriers with large additional loads.
- Easy to assemble and disassemble.
- Easy to open from both sides - unlocks with a regular allen key.
- Large support area for low cable wear.
- Suitable for stiff cables/hoses with big diameters.
- Sea-/saltwater and UV resistant.
- Heavy Duty-RMF crossbars specially designed for the MC1300 solid and safely locked by locking screws.



## MC cable carrier with screwed RM/RMF-stays



Free span tests



Long span tests



Bending moment tests



Push-pull forces tests

All necessary short and long term tests have been performed in our laboratory!

Every Energychain and every cable has to pass a strict test-series before we give our approval.

With this data in combination with our experience out of the field we are able to offer safe systems for all



## Aluminum stays give the best possible cable protection



Jacket wear test at our Kabelschlepp Test Area

**Aluminum cross bars** – the perfect material to minimize the wear of the cable outer jacket.



## M Series Stroke System

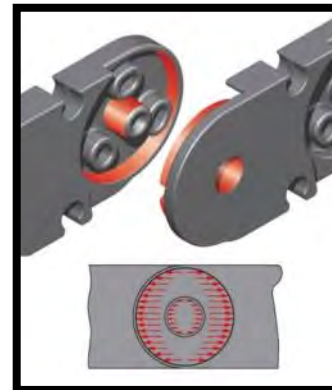
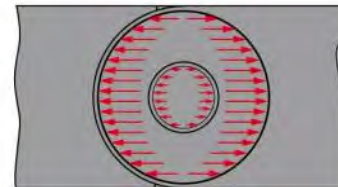
- Enclosed stroke system not sensitive to dirt/contamination
- Transmission of the push-pull forces occurs over the complete optimized hinge system instead of with a pin-hole joint.



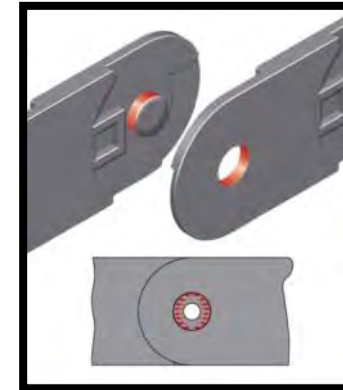
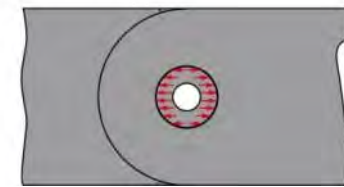
### Advantages:

1. Reduced link wear
2. Higher admissible forces
3. Not affected by dirty environments
4. Longer cable carrier life

2 disc joint

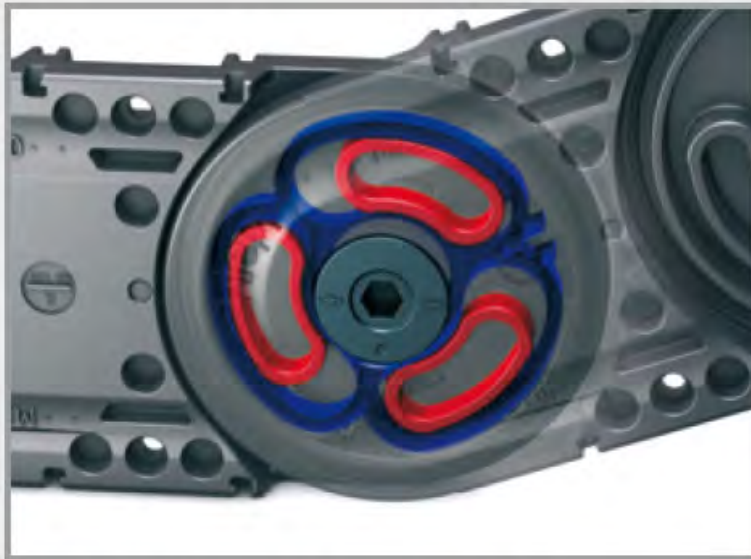


Pin-hole joint

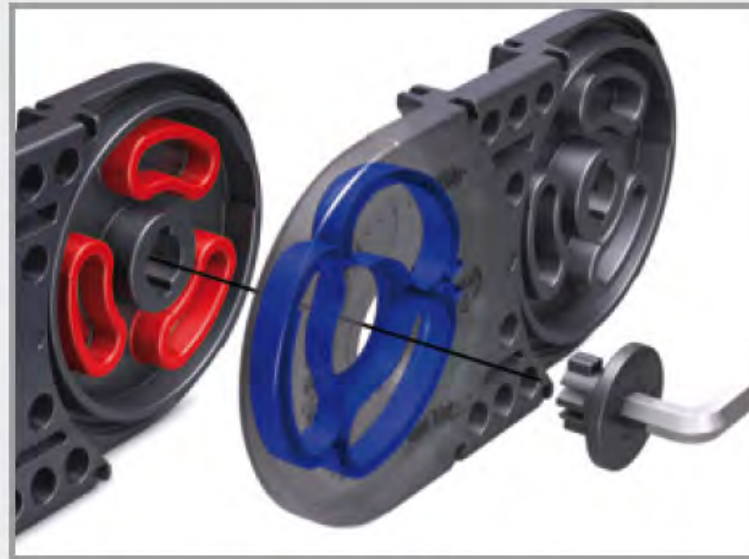


## M Series Locking Bolts

Safe running design with!!!



Solid plate construction,  
enclosed impact system

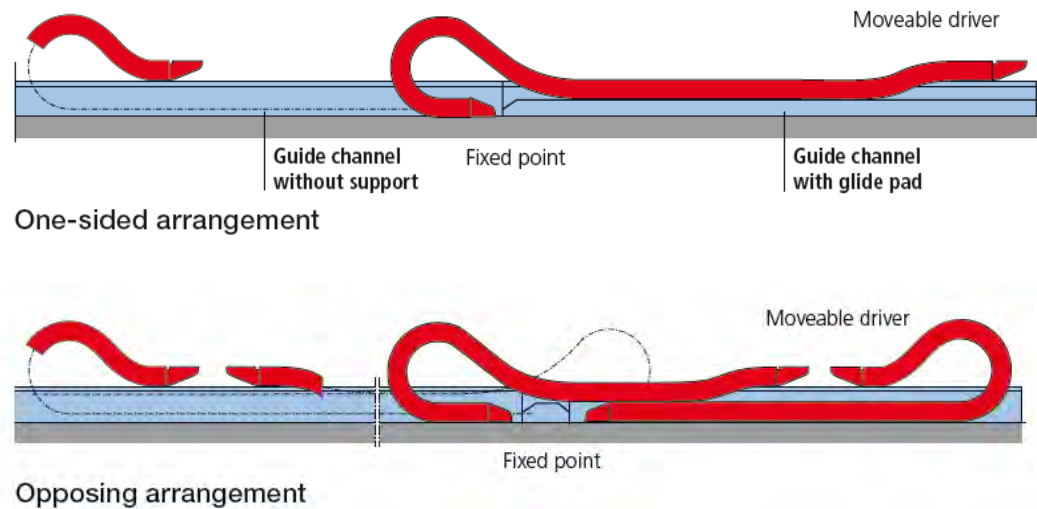
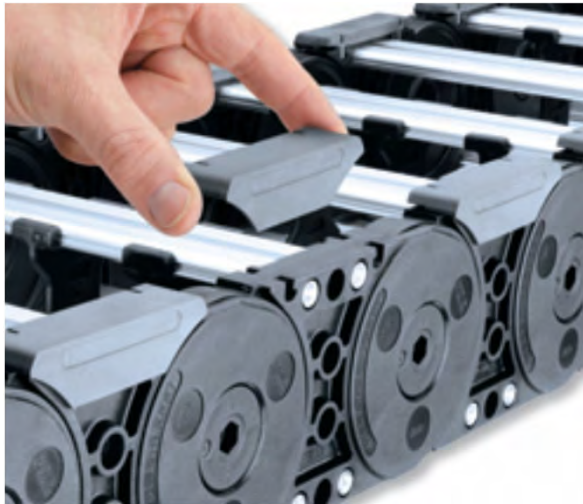


Easy-to-fit with locking  
bolts

Even in case that some Locking Bolts are not installed the system is running safely until the Bolts will be installed!!!

## Off-road Glide Shoes for the M-Series

All gliding and rolling applications are affected by wear. To extend the lifetime of a cable carrier, Kabelschlepp developed **exchangeable glide shoes**.



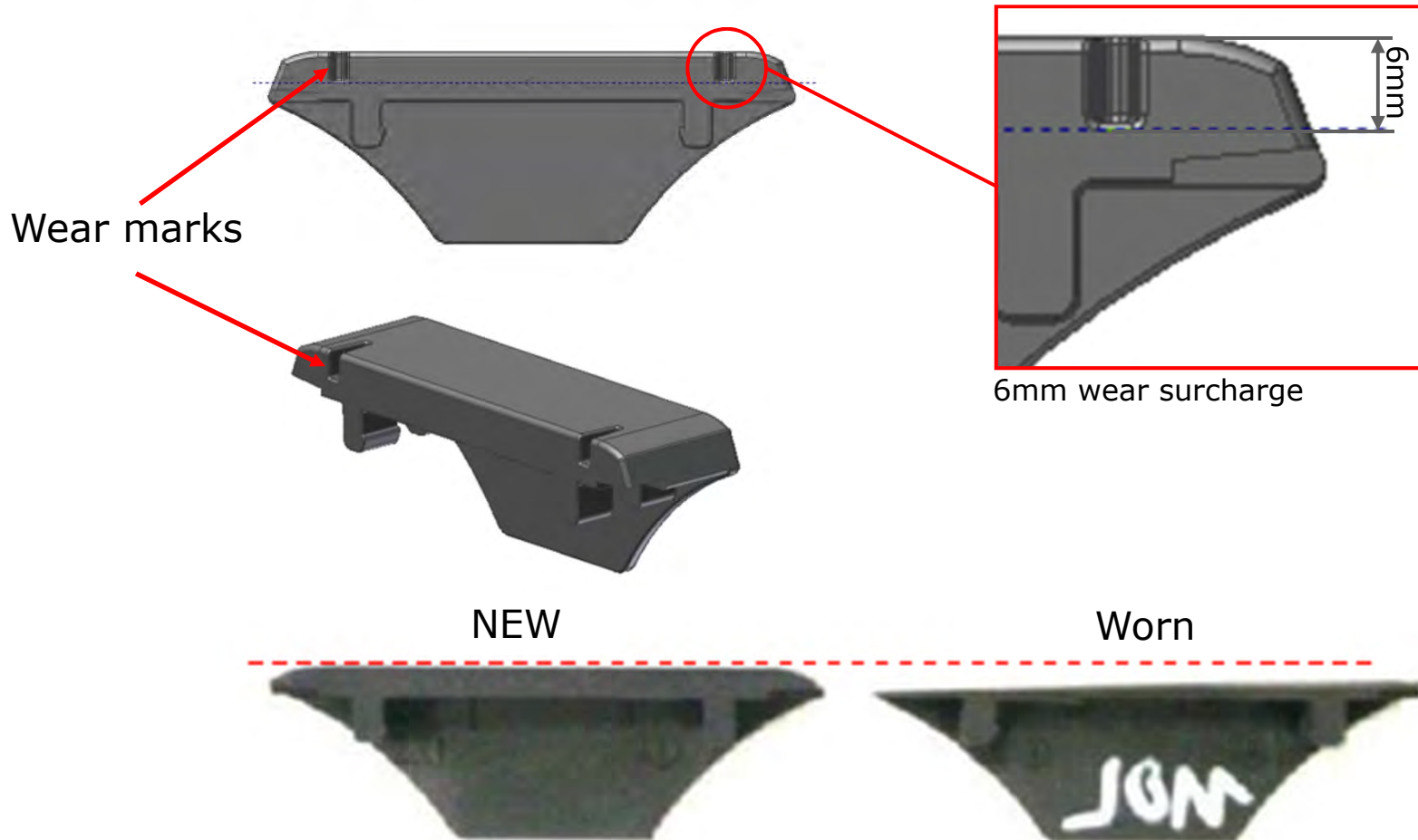
### **Biggest advantage:**

Instead of changing the whole cable carrier by disassembling it on-site, only the attached glide shoes need to be replaced.

The glide shoes can be removed with a normal screwdriver. Replacing one glide shoe takes only a couple of seconds.

## Glide Shoes for the M-Series

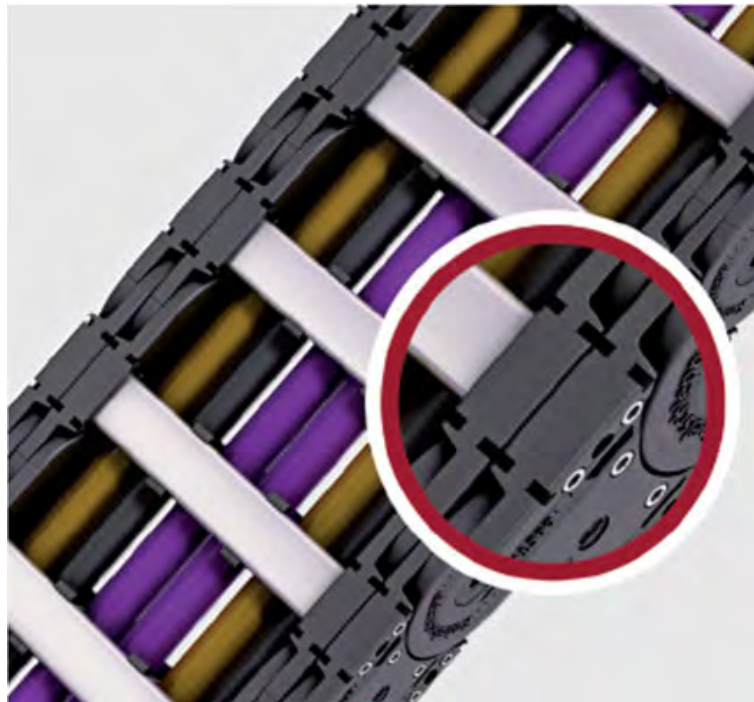
Maintenance and inspection friendly design thanks to visible wear marks!





## MC1300 double side band: For large additional loads and 250m + travel lengths

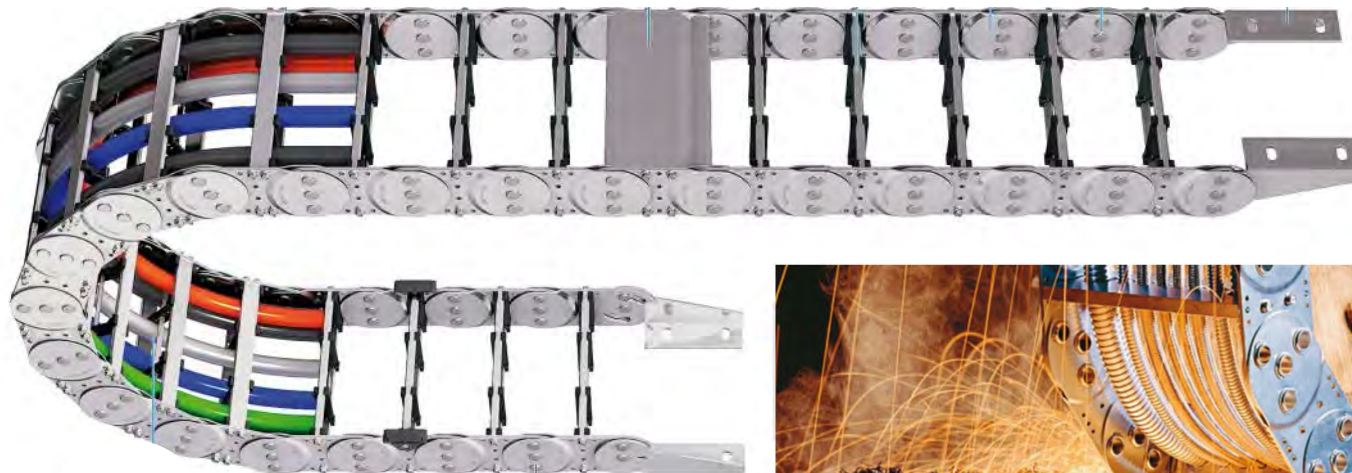
- Loads up to 130 kg/m
- High torsional rigidity and lateral stability
- Long service life



## EXTREME applications

### Steel Cable Carriers

- Robust design for heavy mechanical loads,
- high additional loads and long unsupported lengths possible,
- best suited for extreme and particular environmental influences,
- heat-resistant.



## Metal parts

Guide channels



Driver sledges



Strain relief





## Guide channel

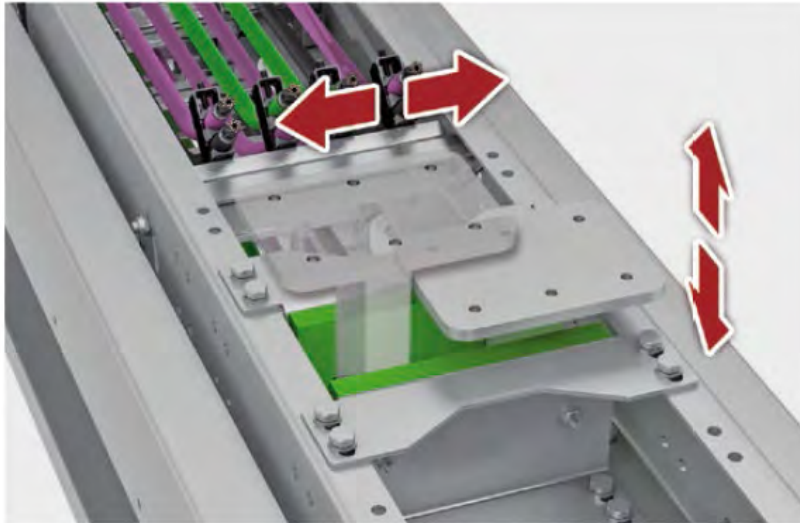
### Advantages

- **Standardized** for all M Series cable carriers,
- **Available** in galvanized steel and stainless steel,
- **Heavy Duty design** with reinforced brackets and sideparts,
- **Preassembled** delivery,
- **No welded parts** – No heat affected zones,
- **No weldseams** – No cracks because of vibrations



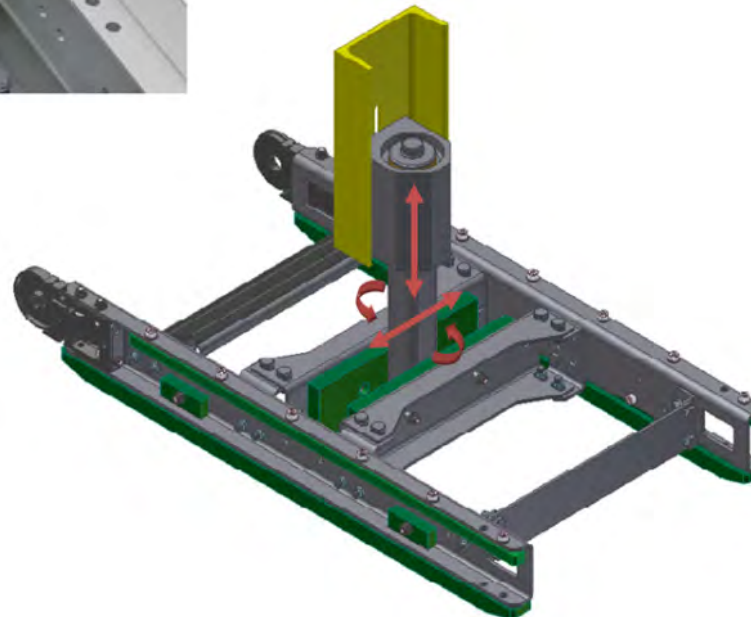


## Driver sledge and rotary insert



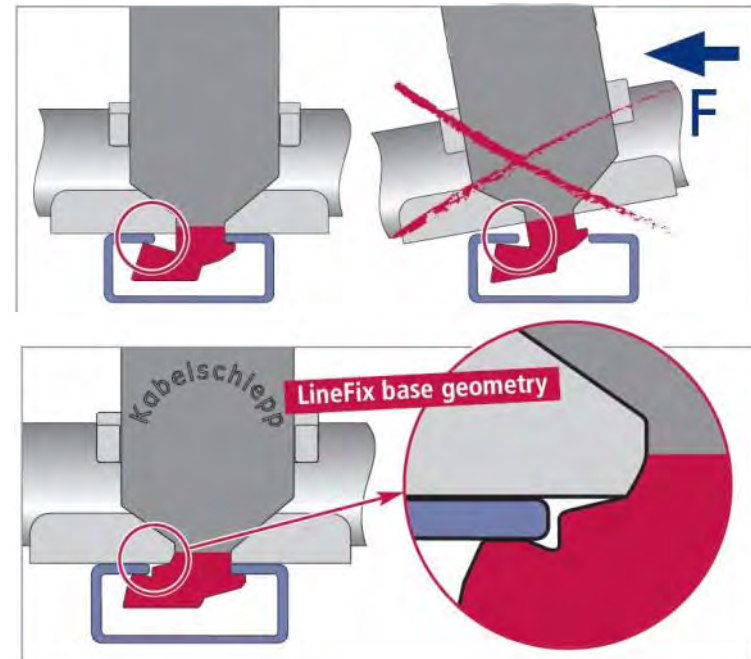
### Purpose of a driver sledge

- Compensate vertical/horizontal misalignment
- Compensate torsional forces



## Line-Fix Saddle Clamps

- Clamps, screws made of steel or stainless steel
- Optimized base geometry
- Plain design with retaining ribs
- Label visible, even after installation
- Multi-layer arrangement possible
- Fixed with a defined torque

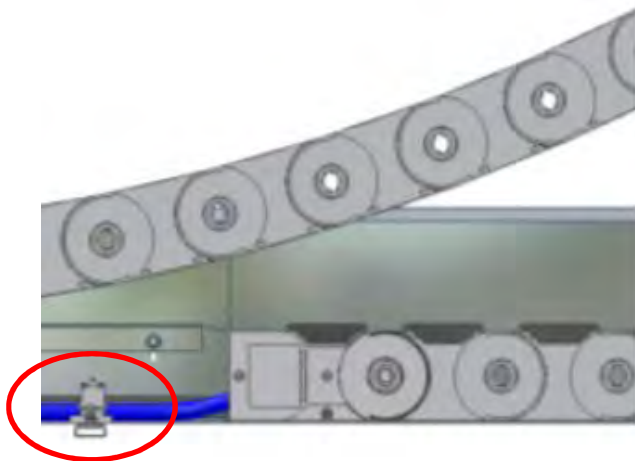
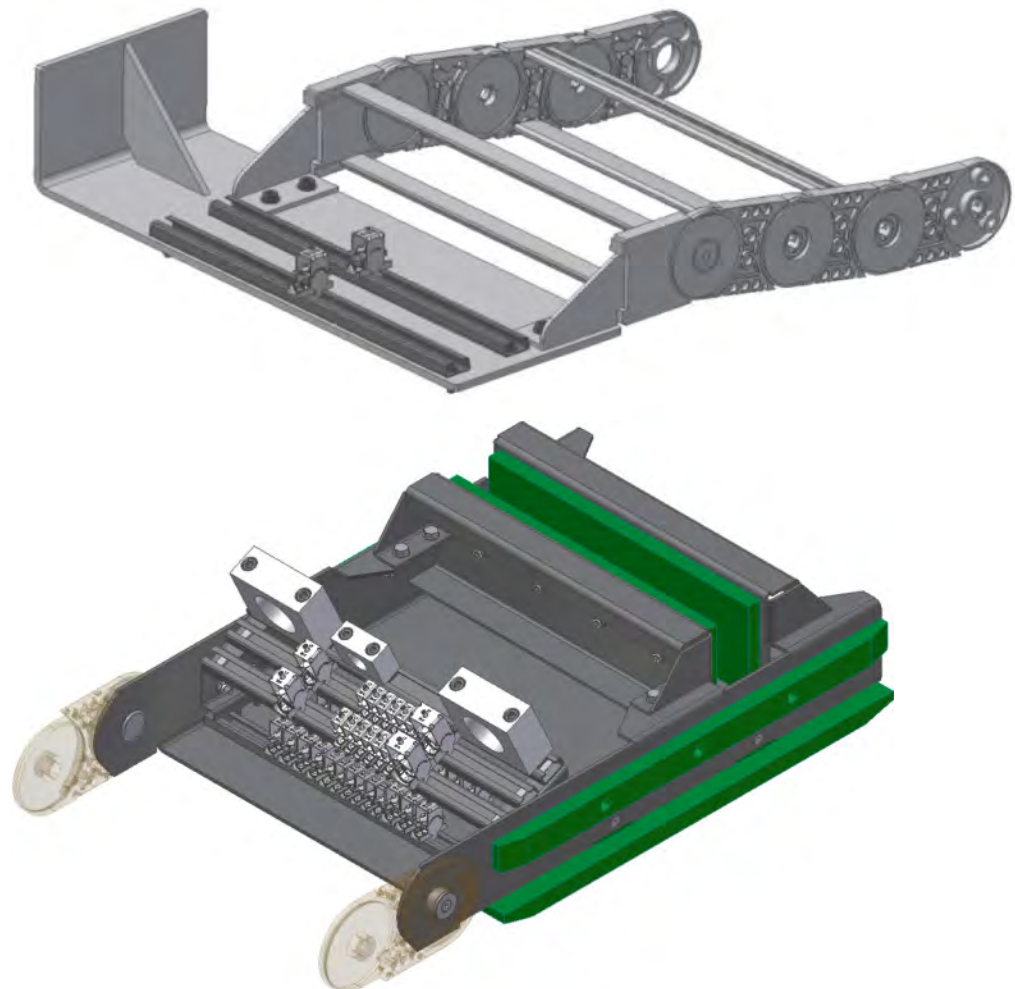


# Possible strain relief solutions for fixed and moving points

Fixed point



Moving point





## TRAXLINE Cables for Motion



DATA cables

POWER cables

CONTROL cables




OEM SYSTEM cables

BUS-/fiber optic-/coaxial cables



**TRAXLINE Cables for Motion**  
**Made for use in cable carriers**

- **200 Series:** PVC outer jacket, layered stranding
- **400 Series:** PVC outer jacket, bundled stranding
- **700 Series:** PUR outer jacket, bundled stranding

 Up to <b>2 million</b> motion cycles!	 Up to <b>25 m</b> travel length!
 Up to <b>4 million</b> motion cycles!	 Up to <b>50 m</b> travel length!
 Up to <b>7 million</b> motion cycles!	 Up to <b>500 m</b> travel length!



DATA cables

POWER cables

CONTROL cables

OEM SYSTEM cables

BUS-/fiber optic-/coaxial cables

## High-Flex Cables – 700 series

Bundled stranding, usable between -30 to +90°C

Up to  
**7 million**  
 motion cycles!

Up to  
**500 m**  
 travel length!



Core insulation  
**KS-PP**  
 bundled stranding  
 (> 8 cores)

### Developed for

- systems engineering and mechanical engineering
- crane and conveyor equipment
- power and supply cable
- extremely heavy loads

### Properties

- oil-resistant
- UV-resistant
- RoHS-conform
- halogen-free
- CFC-free
- silicone-free
- flame-retardant
- ozone-resistant



Outer jacket  
**KS-PUR**  
 pressure extruded,  
 hi-flex design, extremely  
 abrasion-resistant



Inner jacket  
**KS-TPE**  
 valley-sealed,  
 pressure extruded,  
 hi-flex design



Jacket colour black  
 ozone-resistant  
 UV-resistant



Overall shield  
 continuous bending  
 hi-flex, tin-plated  
 copper braiding for  
 smallest bend radii

## High-Flex Cables – 700 series

Bundled stranding, usable between -30 to +90°C

### Wear test in a cable carrier



after 7 million cycles, the cables are in good condition and the test is still running!

### Heat resistance of TRAXLINE cables

- 7 million cycles guaranteed at a temperature range of -30° to + 90° C,
- Higher temperatures are possible,
- KABELSCHLEPP cables and cable carriers used for 18 months at 120° C
- KABELSCHLEPP offers a 145° C heat resistant cable for high temperature applications





## Total Trax Turnkey System for your crane Application

- Full harnessed Systems with System warranty.
- From the first sketch to the final check everything from one supplier.
- Full System documentation.
- Installation service on site.







## References



## RTGs for

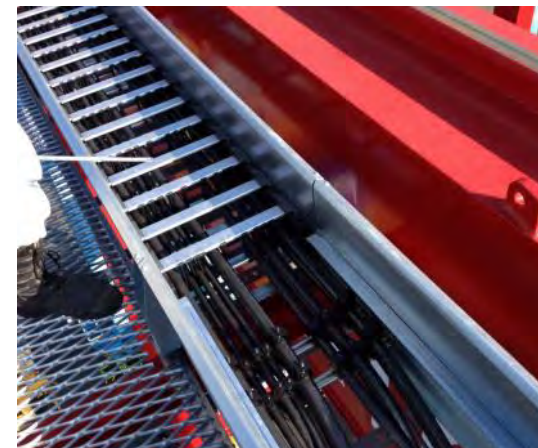
Specifications:

Company: Mitsui Engineering & Shipbuilding  
Amount: 29 sets (since October 2013)  
Type of crane: RTG  
(Turkey, Japan, USA, Malaysia)

Travel length: approx. 20 m  
Speed: 1,7 m/s  
Acceleration: 0,3 m/s<sup>2</sup>  
Additional load approx. 12 kg/m  
Cable carrier: MC1300.320-RMF-320-12220



TSUBAKI KABELSCHLEPP











## RTG for



### Specifications:

Company:	ZPMC Group, Shanghai
Place of usage:	within China
Amount:	several sets
Type of crane:	RTG Port environment
Travel length:	up to 30 m
Speed:	1,2 m/s
Acceleration:	0,5 m/s <sup>2</sup>
Additional load	up to 12 kg/m



**RTGs for**



*Trans Gulf Port Cranes L.L.C*

عبر الخليج لرافعات المرافئ ذ.م.م

Specifications:

Company:	Trans Gulf Port Crane, Abu Dhabi
Amount:	13 Sets
Type of crane:	Rubber Tyred Gantry (RTG) Port environment
Travel length:	17,5 m
Speed:	1,2 m/s
Acceleration:	4 m/s <sup>2</sup>
Additional load	12 kg/m
Installation:	
Cable carrier:	MC0950.352-RS-260









## Framecontract for RTGs with

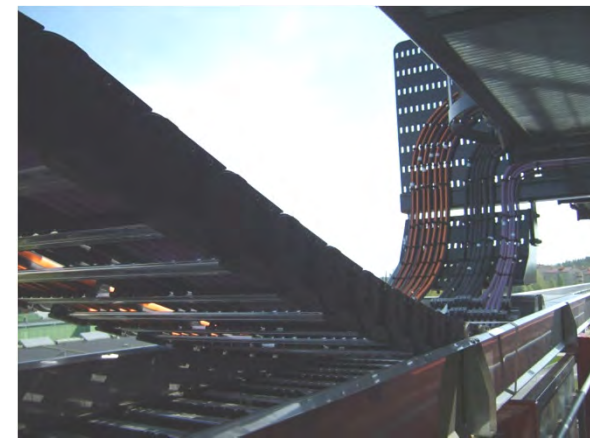
Specifications:



Company: Cargotec  
Place of usage: Finland  
Amount: Framecontract  
Type of crane: Rubber Tyred Gantry (RTG)  
Port environment

Travel length: 19,1 m  
Speed: 1,17 m/s  
Acceleration: 0,5 m/s<sup>2</sup>

Test RTG in Winter operation



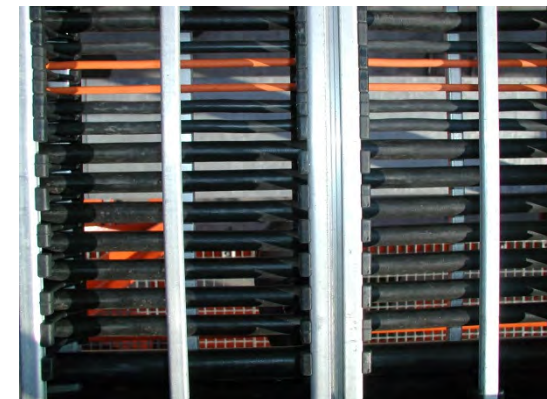
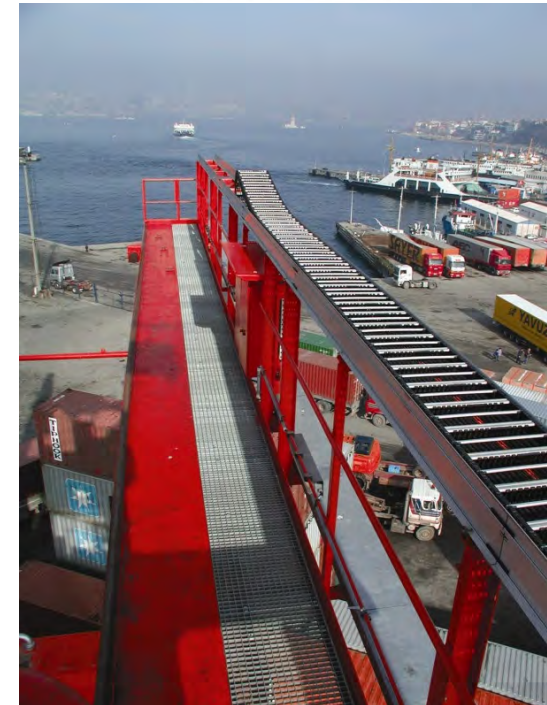
**RTGs for NIKMNOELL**  
SPECIAL CRANES

**Container Terminal Istanbul , Turkey**

Specifications:

- Type of crane: 26 Rubber Tired Gantry Crane (RTG)  
Port environment
- Travel length: 18,40 m, center fixed point
- Speed: 1,17 m/s
- Acceleration: 0,3 m/s<sup>2</sup>
- Additional load: 10 kg/m
- Installation: 2000

KABELSCHLEPP MC 0950.429-RS/RM-260-10.545



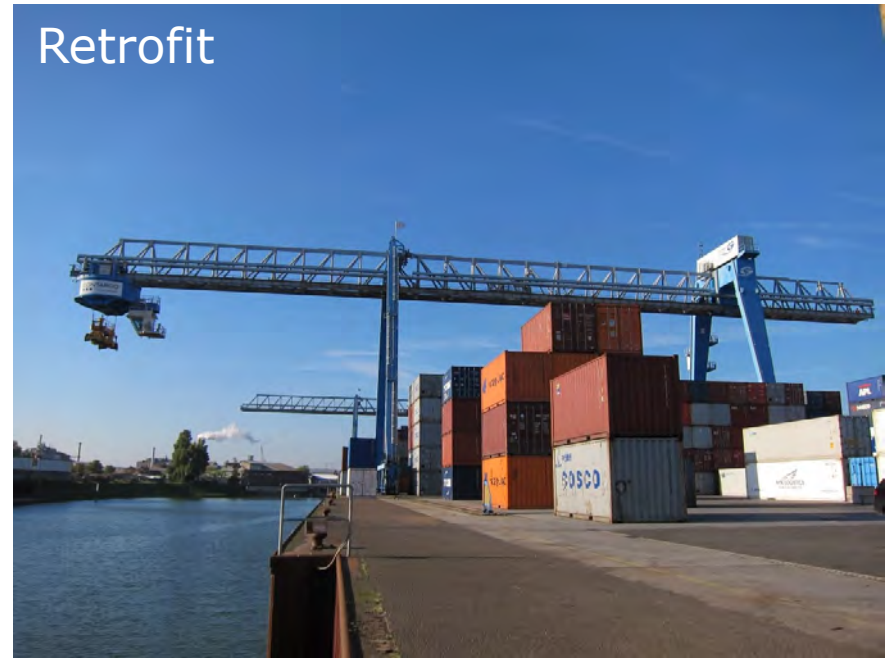


**CONTARGO®**

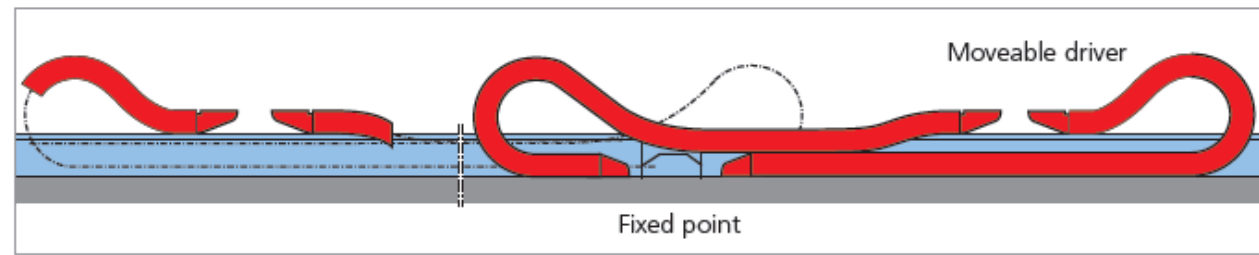
**STS for** ■■■ trimodal network

Specifications:

- Company: CONTARGO, Ludwigshafen
- Amount: 1 Set
- Type of crane: STS  
Inland port
- Travel length: 108 m
- Speed: 2 m/s
- Acceleration: 1 m/s<sup>2</sup>
- Additional load: 17 kg/m
- Installation:
- Cable carrier: MC1300.335-RMF-360-57200



Retrofit



Opposing arrangement





## CONTARGO®

■ ■ ■ trimodal network

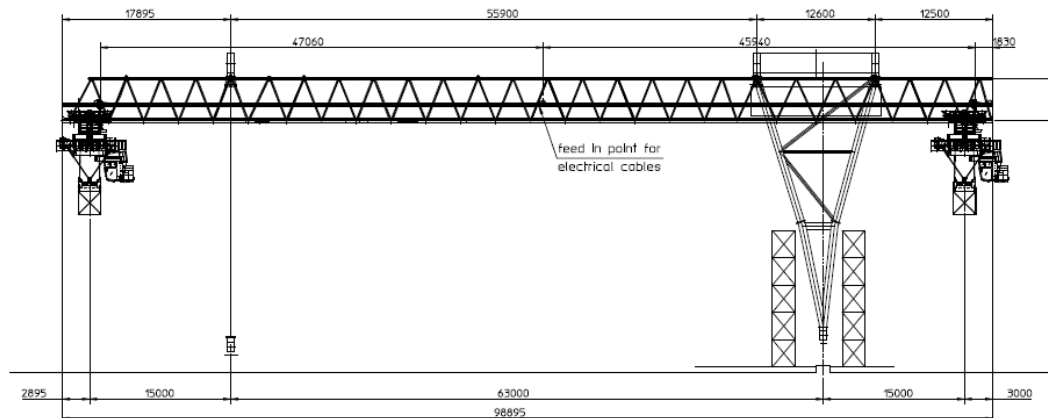
Retrofit on a Gottwald STS-crane



## RMGs for **Liebherr Container Cranes Ltd.**

### Specifications:

Company:	Liebherr Container Cranes
Place of usage:	Vladivostok, Russia
Amount:	2 cranes
Type of crane:	RMG Crane
	Port environment, -40° C to +40° C
Travel length:	94 m
Speed:	2 m/s
Acceleration:	1,0 m/s <sup>2</sup>
Additional load	12,2 kg/m
Cable carrier:	MC1250.300-RM-260-50500







## Liebherr Container Cranes Ltd.



turnkey Totaltrax-  
Systems for two  
RMG's





**RMG for Künz**

**Container Terminal Altenwerder (CTA), Germany**

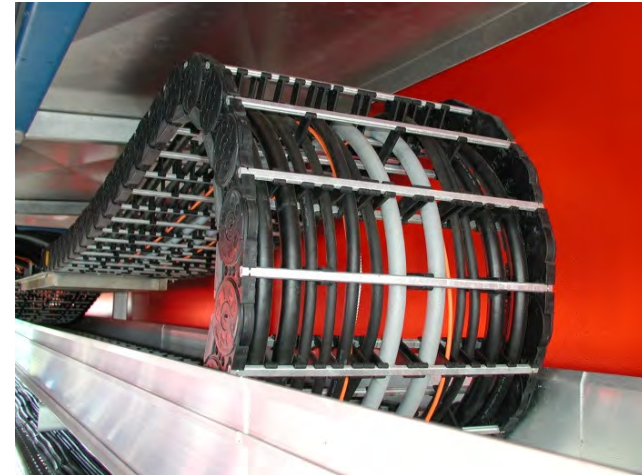
Specifications:

Amount:	52 Sets
Type of crane:	Rail-Mounted Gantry Crane (RMG) Port environment
Travel length:	32,30 m
Speed:	1,0 m/s
Acceleration:	0,3 m/s <sup>2</sup>
Opposite Arrangement	
Additional load (divided among two carriers)	12 kg/m
Installation:	2001-2005



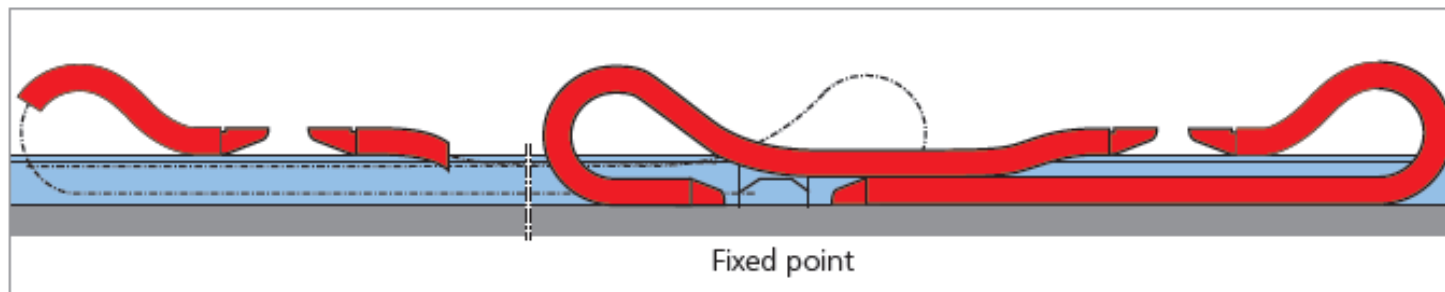


Retrofit Container Terminal Altenwerder  
(CTA), Germany



# stx Goliath Cranes

- STX Shipbuilding, Dalian (China)
- Feed for Upper und Lower Trolley
- Travel distance: approx. 250 m  
Additional load: max. 50 kg/m  
(distributed among two carriers)
- MC1300 with double-sidebands in opposing arrangement

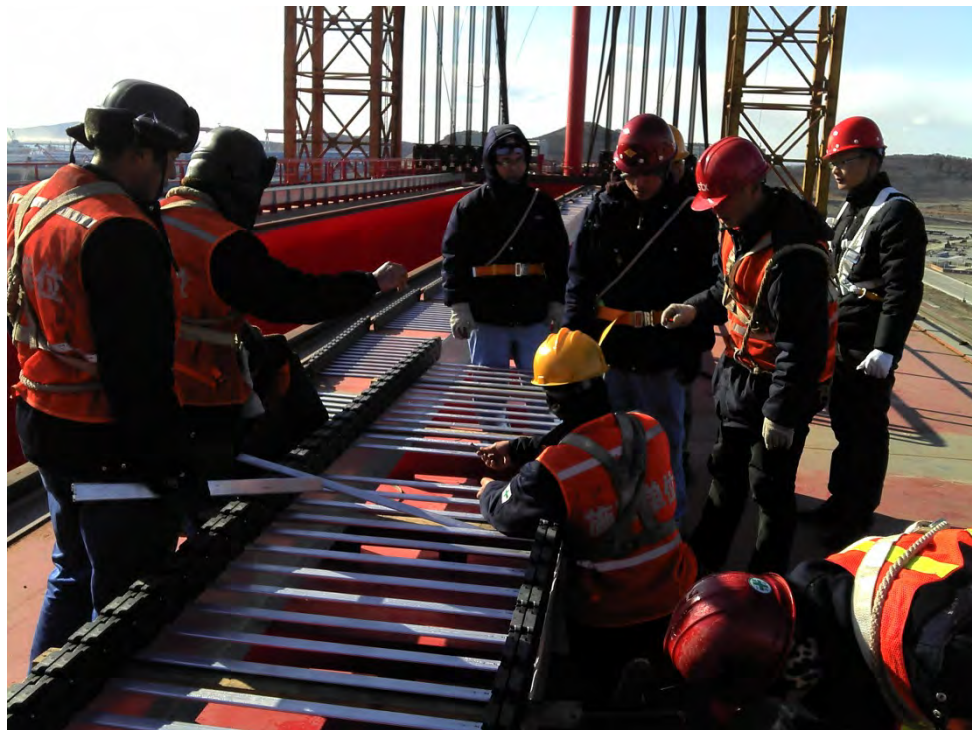


Opposing arrangement



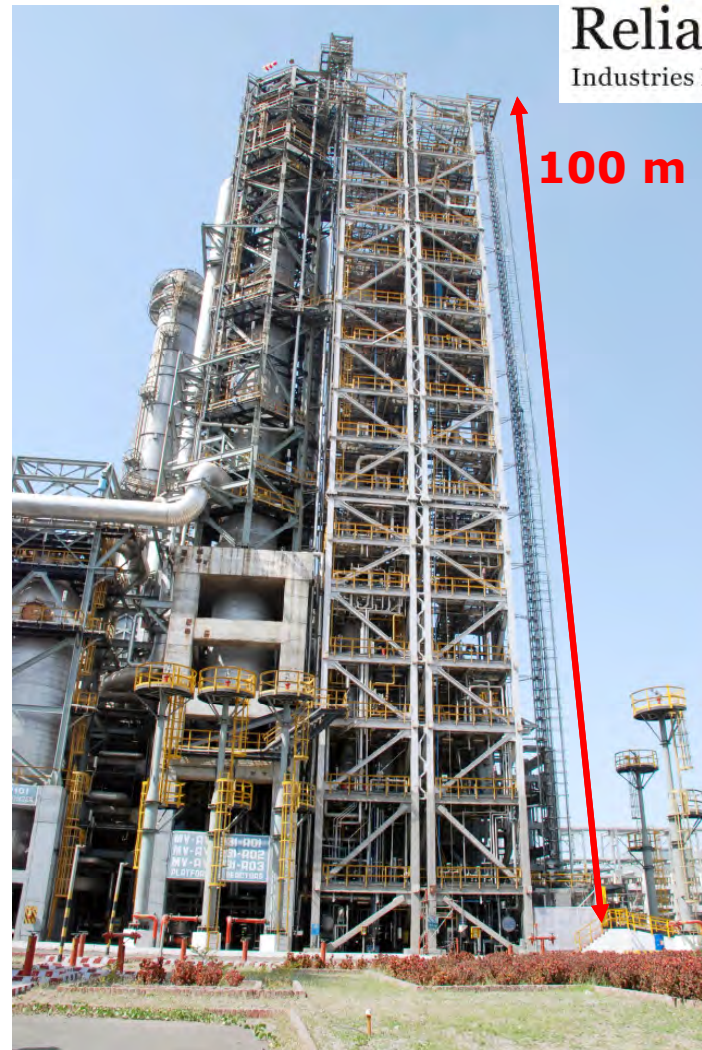
**stx** Goliath Cranes

On site installation by supervision of an  
KS-Engineer in Dalian (China)





- Cable carrier system for elevator.
- Close project management between Kabelschlepp India and Germany.





And many more.....





## New development: RSC-System (Roller Supported Chain)

- Rolling instead of gliding
- 90% less force compared to a gliding System
- Quiet and less-vibration
- High travel speed and acceleration
- Minimum stress for cable carrier and cables
- Very long travels possible
- Easy to maintain
- Only visual inspection
- Easy Installation (self aligning)
- No fix distances of the support Structur necessary

**100% Rolling System!!!  
the upper Run never  
touches the lower Run**



**Tested at our full automatic crane Test-Center**

## New development: RSC-System

(Roller Supported Chain)

Proven under real conditions on outside test facility



- Test facility for 2 distinct systems
- Travel lengths of more than 100 m
- Test speeds up to 5 m/s
- Test under real weather conditions
- Automatic Test in 24/7



## **New development: RSC-System**

(Roller Supported Chain)

**Proven under real conditions on outside crane test facility**







TSUBAKI KABELSCHLEPP

**Thank you**  
for your attention!