

**9th SOUTHERN ASIA PORTS , LOGISTICS AND SHIPPING
2014, INDIA**

PROJECT SHOWCASE
**DEEPENING AND WIDENING OF MUMBAI HARBOUR
CHANNEL AND JN PORT CHANNEL – PHASE I**

28 – 11 - 2014

PRESENTATION BY

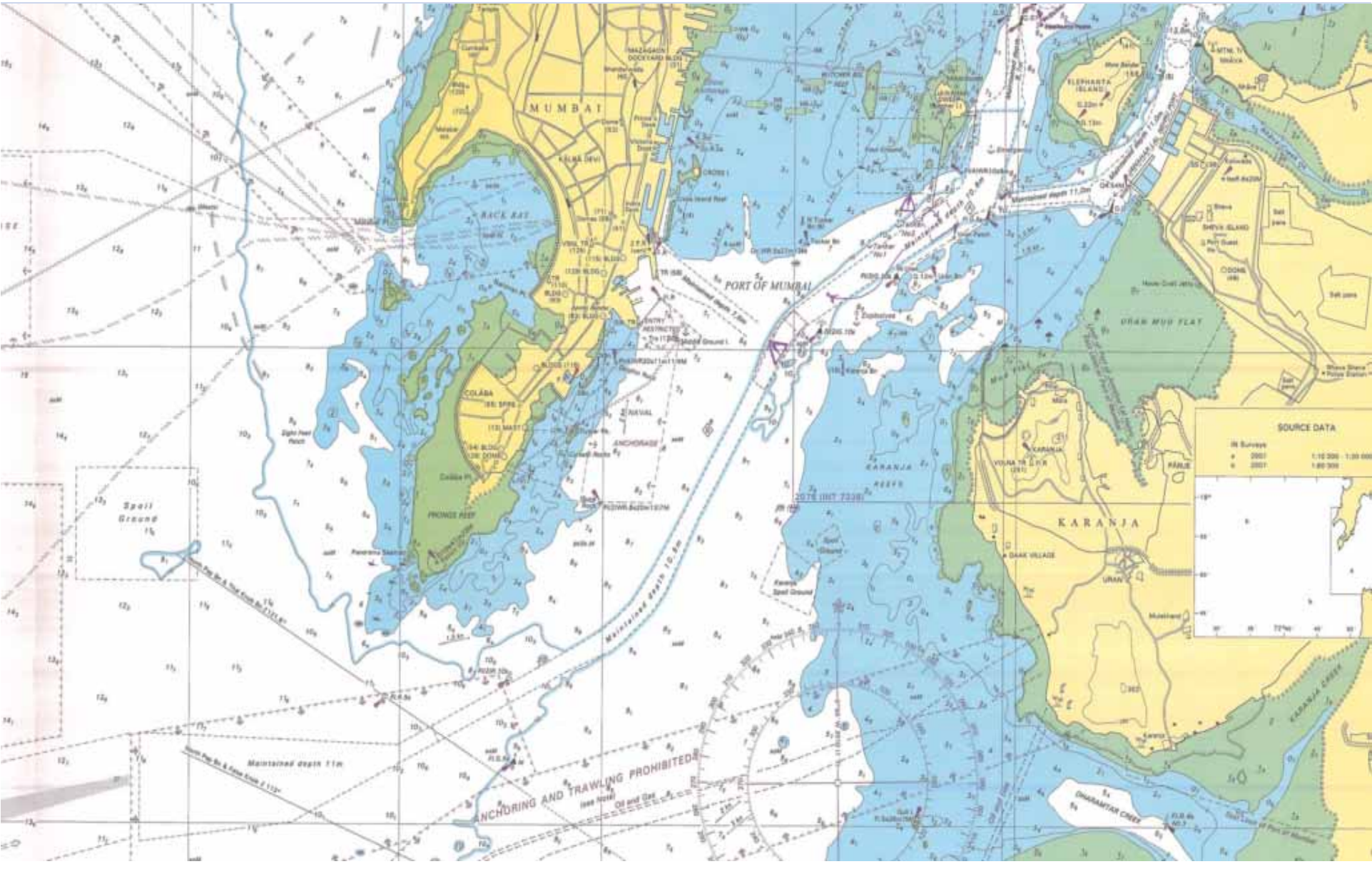
Devdatta Bose – Group Sector Head, Ports & Harbours

TATA Consulting Engineers

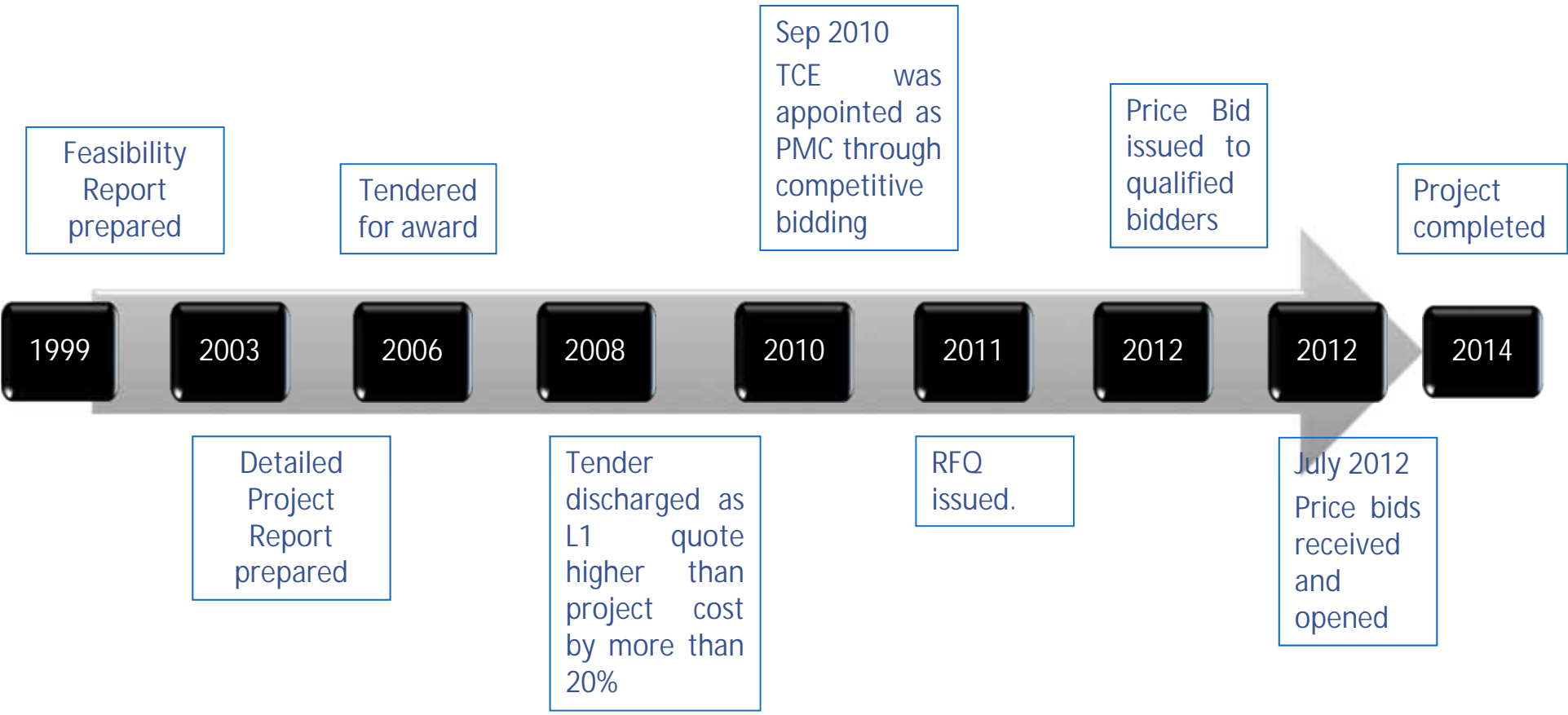
4th Floor, Tower A, 247 Park, LBS Marg, Vikhroli (West), Mumbai 400 083

- 1 EXISTING NAVIGATIONAL CHANNEL
- 2 PROJECT BACKGROUND
- 3 CHANNEL DEPTH AND WIDTH DESIGN
- 4 PROPOSED CHANNEL LAYOUT
- 5 ESTIMATION OF DREDGING QUANTITIES
- 6 IDENTIFICATION OF DISPOSAL GROUND
- 7 COSTING OF DREDGING WORKS
- 8 GLOBAL TENDER
- 9 AWARD OF WORK AND PROJECT TIMELINES
- 10 PAYMENT MILESTONES
- 11 PROJECT PROGRESS
- 12 CHALLENGES

Existing Channel Layout

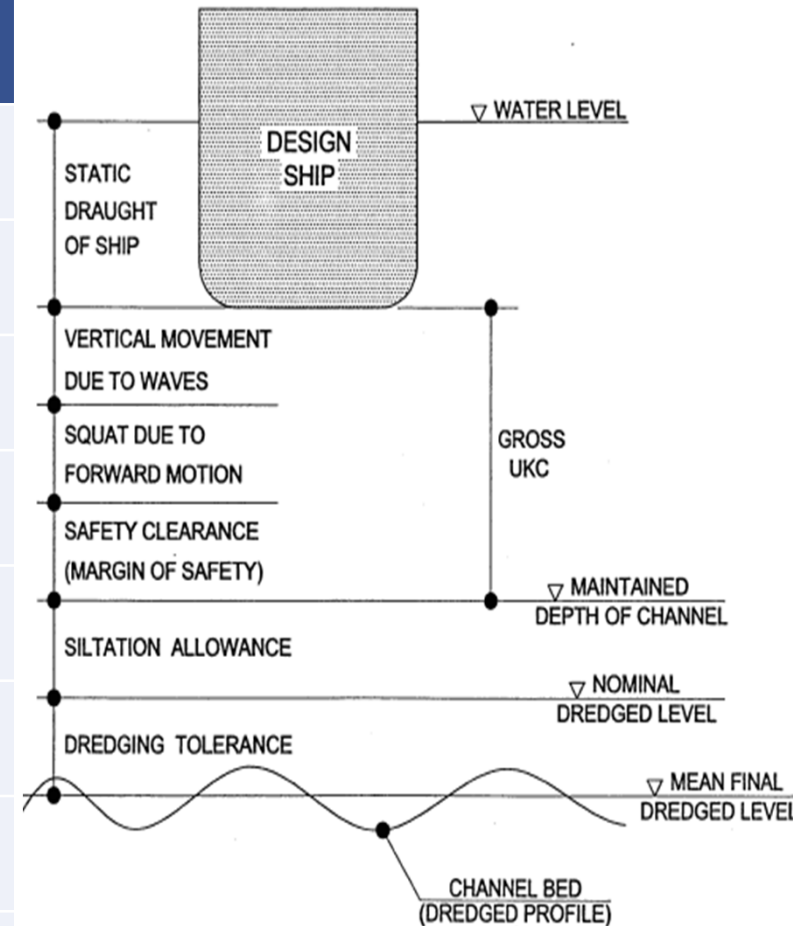


Project Background

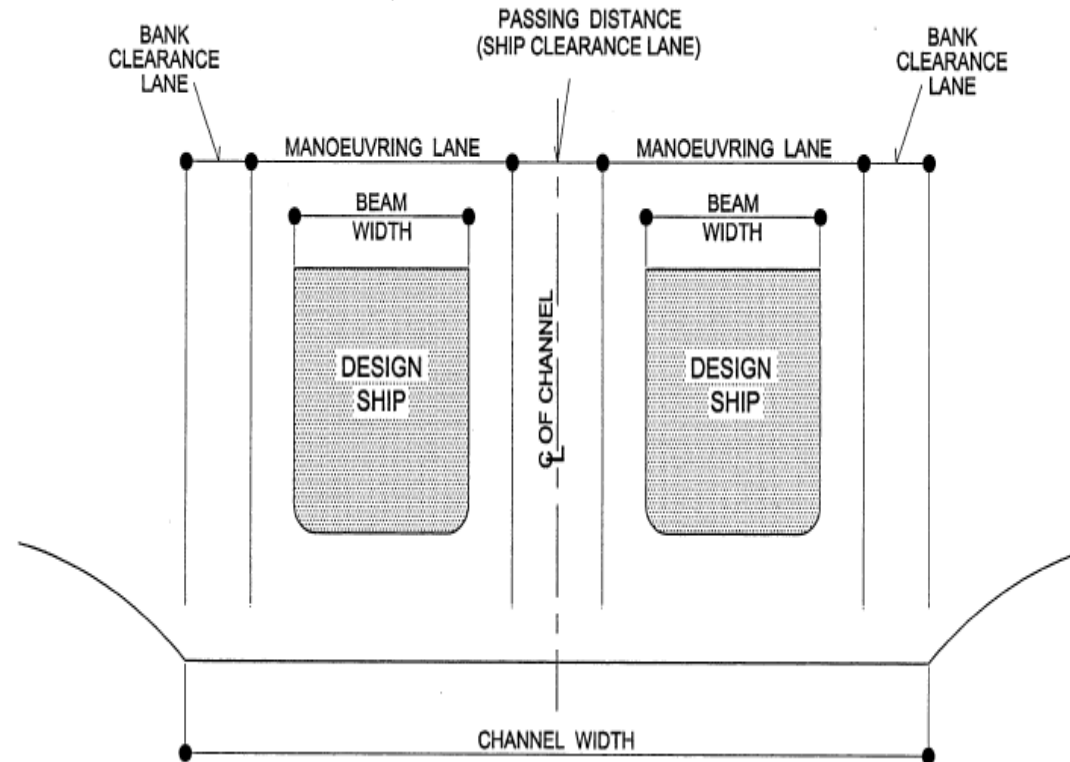


Channel Depth and Width Design

Sr. No	PARAMETERS	DESIGN VESSEL = 6000 TEU				
		A-B	B-C	C-D	D-E	E-F
1	Static Draft(m)	14.0	14.0	14.0	14.0	14.0
2	Vertical Movement induced by waves (m)	+1.0	+1.0	+0.8	+0.3	+0.3
3	Squat Allowance (m)	+0.6	+0.6	+0.6	+0.3	+0.2
4	Margin of Safety (m)	+0.5	+0.5	+0.5	+0.5	+0.5
5	Net channel depth (m)	16.1	16.1	15.9	15.1	15.0
6	Siltation Allowance (m)	0.3	0.3	0.3	0.3	0.3
7	Tidal Window (m)	-2.2	-2.2	-2.2	-2.2	-2.2
Design Dredge Depth (m CD)		14.2	14.2	14.0	13.2	13.1

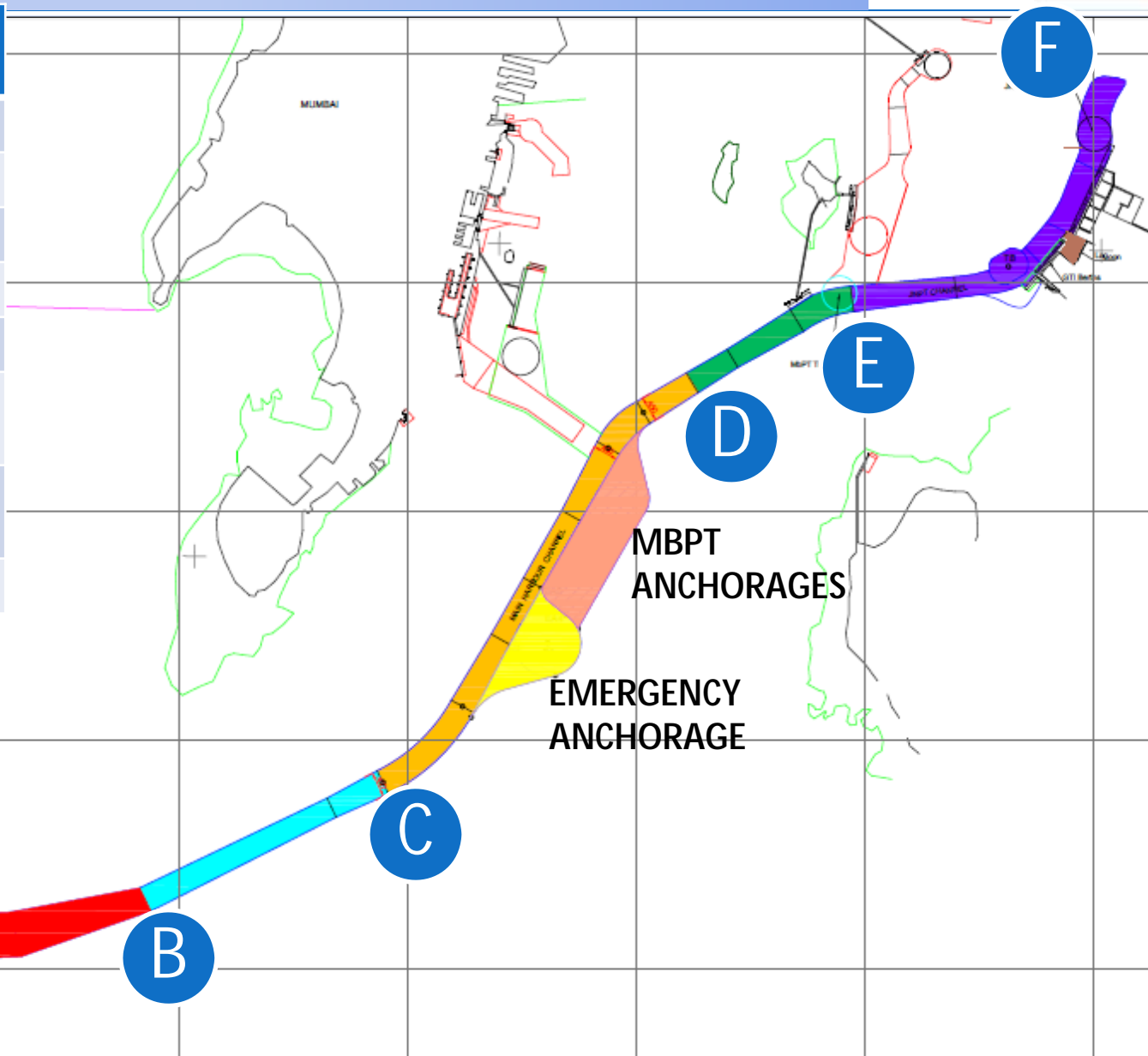


Sl. No	Allowances given	Magnitude
1	Maneuvering Lanes	3.0 B
2	Ship clearance lane	1.8 B
3	Bank Clearance	1.0 B
4	Ship speed	0
5	Cross Wind	0.8 B
6	Cross current	1.4 B
7	Longitudinal current	0
8	Wave action	0
9	Quality of navigational aids	0.2 B
10	Nature of the seabed at channel	0.2 B
11	Water way depth	0.4 B
12	Nature of cargo	0
	Total	8.6 B = 370m



Proposed Channel Layout

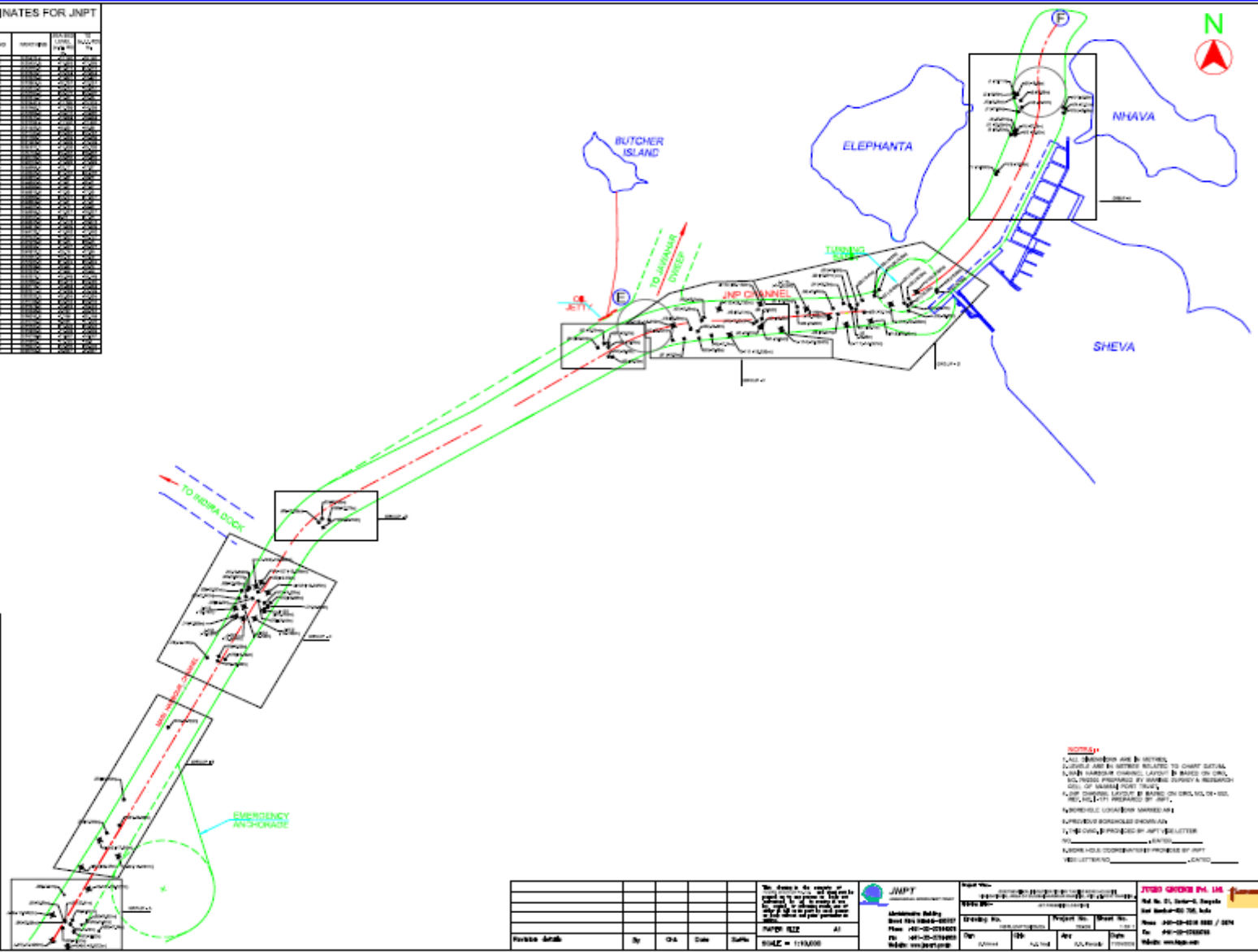
CHANNEL SECTIONS		PROPOSED DEPTH
A-B	9.7 km	(-) 14.2 M CD
B-C	4.6 km	(-) 14.2 M CD
C-D	9.0 km	(-) 14.0 M CD
D-E	3.3 km	(-) 13.2 M CD
E-F	7.2 km	(-) 13.1 M CD
EMERGENCY ANCHORAGE		(-) 16.5 M CD
RELOCATED MBPT ANCHORAGES		(-) 12.3 M CD
BERTH POCKETS		(-) 16.5 M CD



Estimation of Dredging Quantities

ACHIEVED JET PROBING CO-ORDINATES FOR JNPT (SXTUM W88-4)

LINE	DATE	NUMBER	DEPTH (M)	NO. OF POINTS	LINE	DATE	NUMBER	DEPTH (M)	NO. OF POINTS
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JET PROBING CO-ORDINATES FOR JNPT

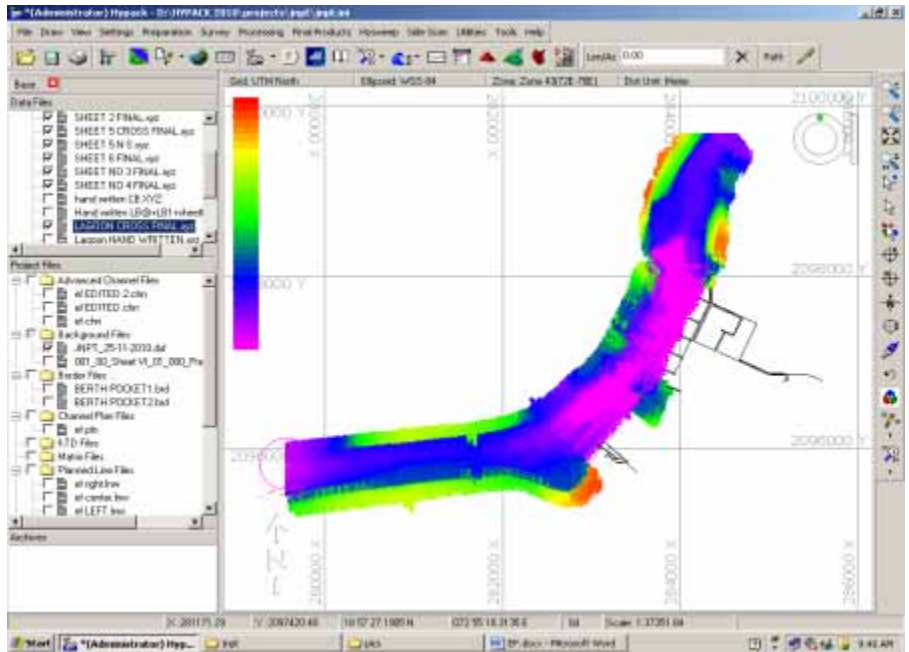
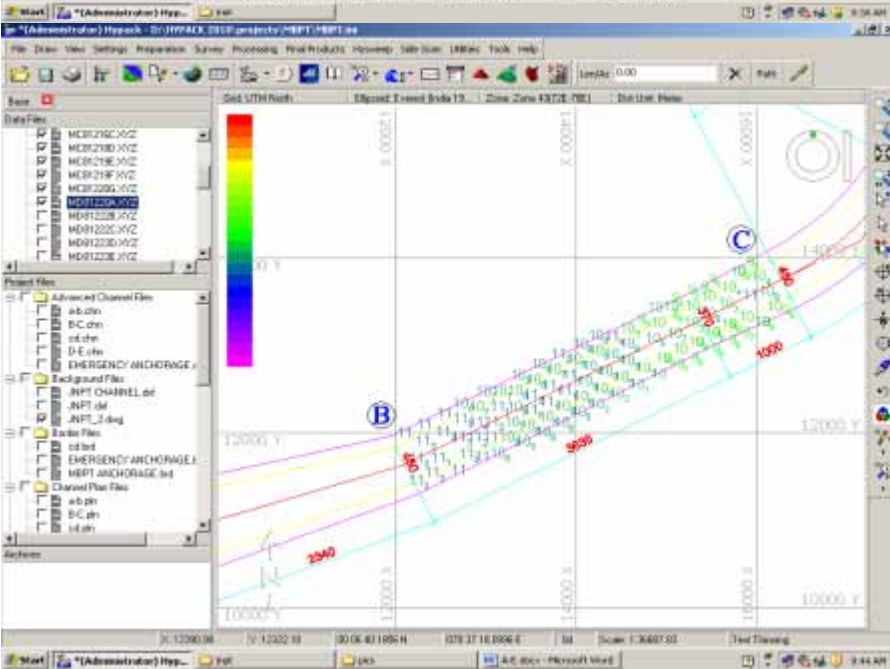
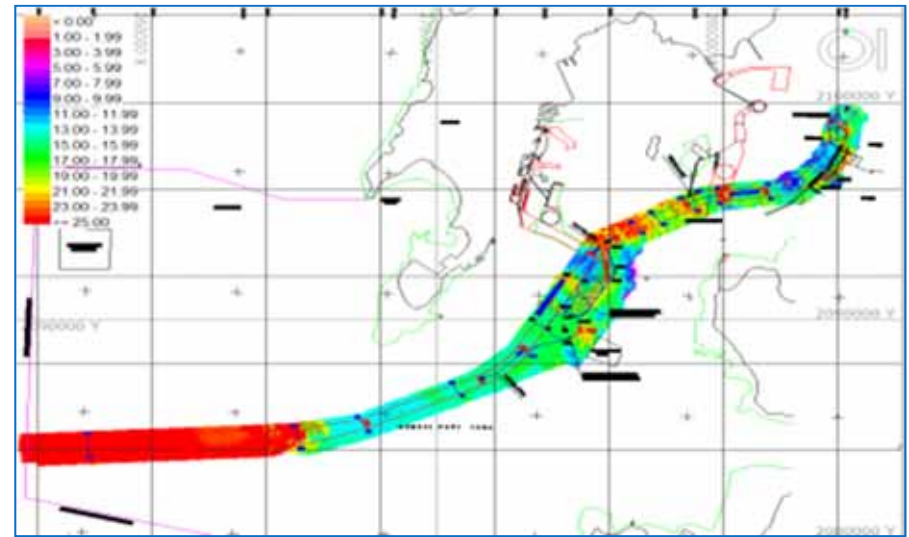
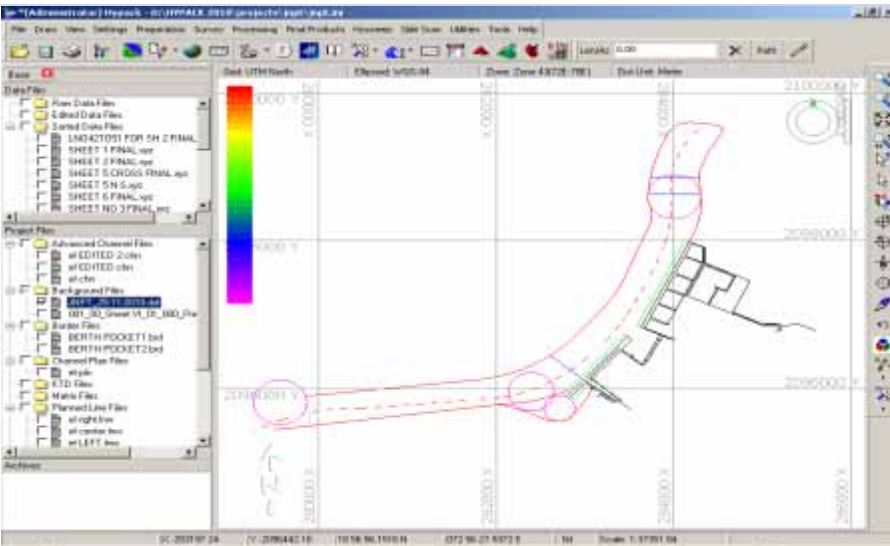
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NOTES

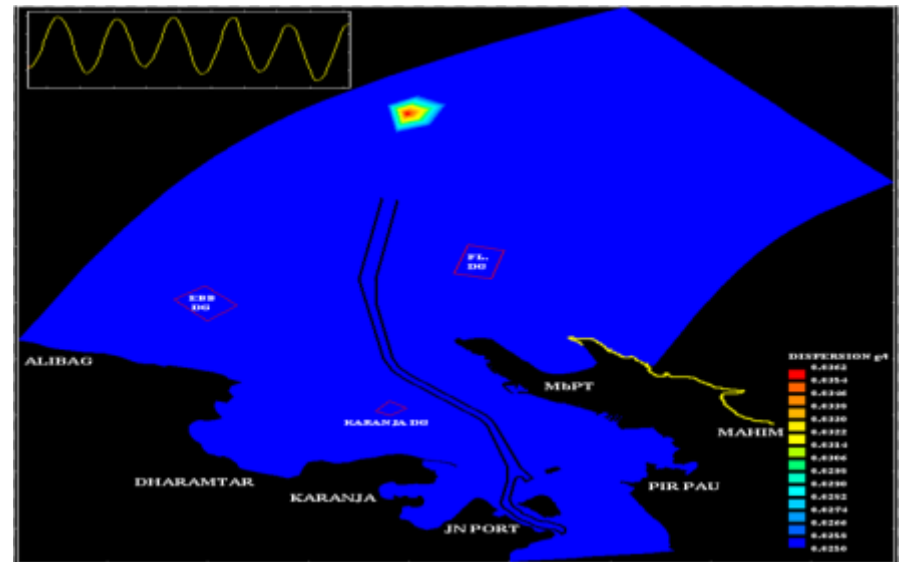
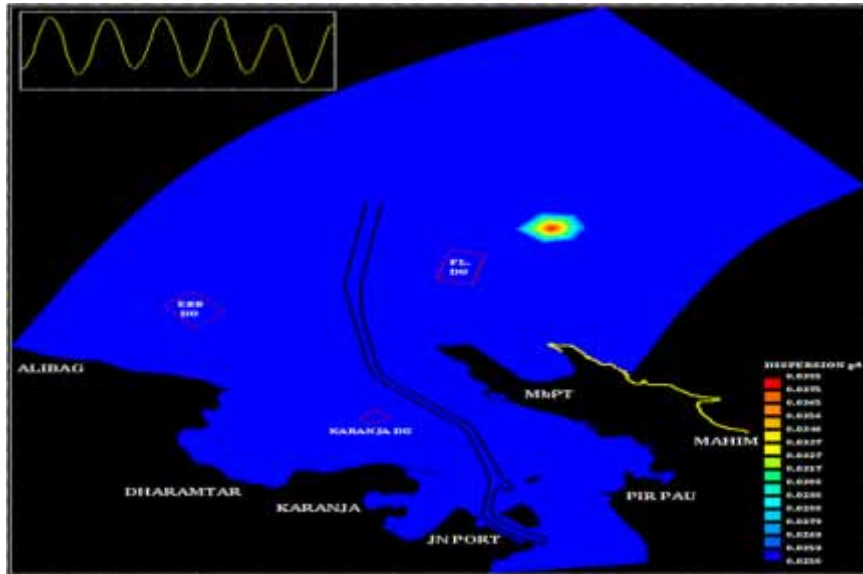
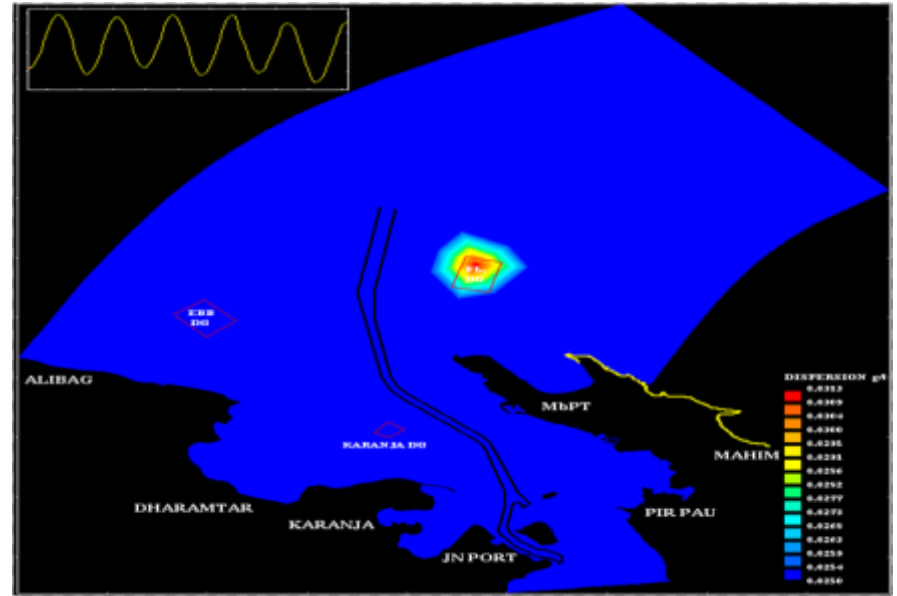
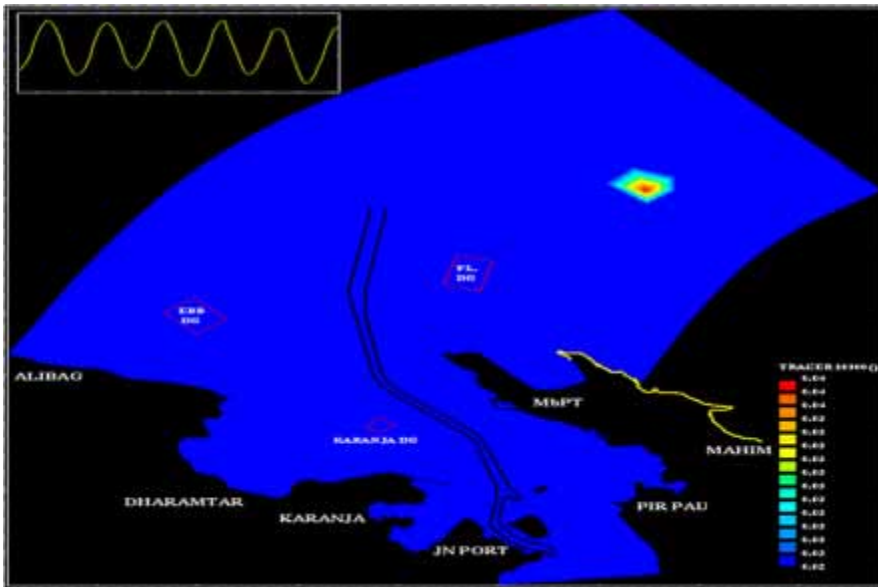
1. ALL DIMENSIONS ARE IN METERS.
2. SURFACE AND IN SETBACK RELATED TO CHART SURFACE.
3. LAYOUT DRAWING DIMENSIONS ARE BASED ON CHART SURFACE PROVIDED BY MARINE SURVEY A RESEARCH CO. OF MUMBAI PORT TRUST.
4. JET PROBING LAYOUT IS BASED ON CHART NO. 104 - 100, MUMBAI PORT TRUST.
5. DIMENSIONS OF CHART ARE SHOWN AS IS.
6. SURFACE AND IN SETBACK RELATED TO CHART SURFACE.
7. ALL DIMENSIONS ARE PROVIDED BY JNPT LETTER NO. _____ DATE _____.
8. SURFACE AND IN SETBACK PROVIDED BY JNPT LETTER NO. _____ DATE _____.

<p>No. of sheets to be supplied as per specification of client. The client shall provide the necessary information and data for the preparation of the report. The client shall be responsible for the accuracy of the information and data provided. The client shall provide the necessary information and data for the preparation of the report.</p> <p>FOR JNPT</p> <p>Authorized Signatory: _____ Name: _____ Designation: _____ Date: _____</p>		<p>Project No.: _____ Sheet No.: _____ Date: _____</p>		<p>FOR SHEVA SHIP YARD</p> <p>Authorized Signatory: _____ Name: _____ Designation: _____ Date: _____</p>	
<p>Project No.: _____</p>	<p>Sheet No.: _____</p>	<p>Date: _____</p>	<p>Scale: _____</p>	<p>Project No.: _____</p>	<p>Sheet No.: _____</p>

Estimation of Dredging Quantities



Identification of Disposal Ground



Cost standards indexation 2013



Guide to cost standards for dredging equipment indexation 2013.

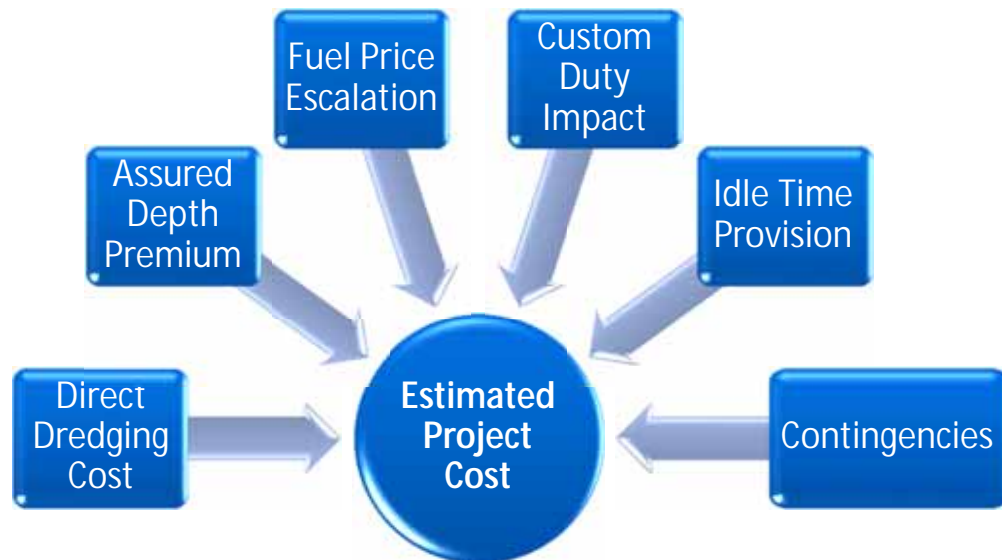
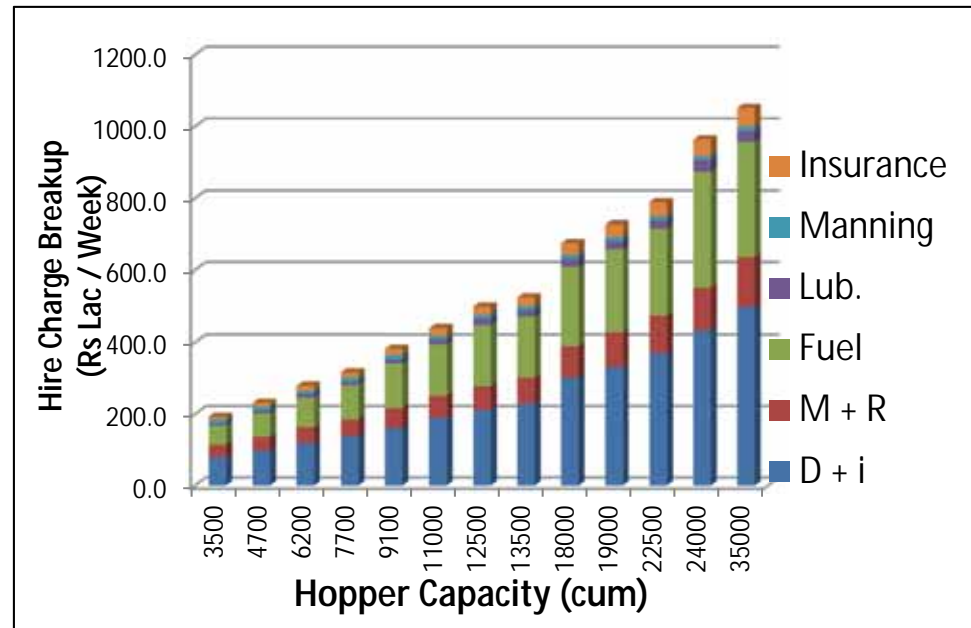
CIRIA Publication C684 A guide to cost standards for dredging equipment 2009 gives the replacement value ex-works, yard or importer and exclusive of VAT, in Europe on 1 January 2009 for several types of dredging equipment. The values given in this publication have now been indexed as per 1 January 2013.

Since there is no specific European index for ship building and/or hull structures available, IADC has assessed the indexation 2013 using the following Eurostat indices:

- C2511 (Manufacture of metal structures and part of structures) for hull steel
- C 242 (Manufacture of tubes, pipes, hollow profiles and related fittings, of steel) for steel pipelines
- C2211 (Manufacture of rubber tyres and tubes; retreading and rebuilding of rubber tyres) for rubber pipelines and pressure hoses
- C2811 (Manufacture of engines and turbines, except aircraft, vehicle and cycle engines)
- C2813 (Manufacture of other pumps and compressors)

The assessed indices that are shown in the table are all based on the appropriate weighted combinations of last years' Eurostat indices.

Group	CIRIA Category	Description	Index 1-1-2013
a	100; 101; 610; 620; 630	Trailing suction hopper dredgers; Side stone-dumping vessels; Inland, self-propelled hopper vessels (with suction or trailing pipe); Sea-going, self-propelled dumping barges	104
b	200; 201; 202; 310; 320; 330	Cutter suction dredgers; Suction dredgers; Barge-loading suction dredgers; Barge-unloading dredgers	105
c	400; 401	Boosters	107
d	710; 711	Jack-ups	103
e	510; 511; 520; 521; 530; 621; 631; 632; 633	Backhoe dredgers; Pontoon with excavators on tracks; Grab dredgers; Pontoons with cable cranes on tracks; Bucket dredgers; Inland, self-propelled hopper vessels (without suction or trailing pipe); Dumping barges (not sea-going)	103
f	622; 810; 850	Inland hopper barges; Pontoons; Derrick barges	101
g	820; 821; 822; 830; 831; 832; 840	Multi-purpose pontoons; Tugboats; High speed crew and survey launches	105
h	920; 931; 941; 91x	Steel Pipelines	102
i	930; 942	Self-floating rubber pipelines; Pressure hoses	105



SALIENT FEATURES

- Assured Depth Lump sum Contract
- Project Duration 25 months
- No defects liability after Taking Over Certificate
- No variation contract – Provision of cost and time variation to the contract limited only to unforeseen obstructions
- Payment milestones based on achievement of interim depths and not dependent on quantity of material dredged
- 5% bonus for early completion – incentive for early completion by a maximum of 100 days
- Removal of natural and artificial obstructions smaller than 2.5m x 1.5m x 1m and weight less than 2.5 tonnes is within the scope of the contract

AWARD OF WORK

01ST AUGUST 2012

- RFQ floated on July 2011
- RFP floated on May 2012
- Four Price Bids opened on 18th July 2012
- Three bidders quoted within 5% of Estimated Project Cost
- L1 bidder - M/s Boskalis International quoted 0.89% less than Estimated Project Cost

PROJECT EXECUTION

25 MONTHS

- 62 million cum soil dredging
- 0.5 million cum rock dredging
- Relocation of existing and installation of new navigational aids
 - 21 Channel marker buoys
 - 8 pairs of Leading Lights
- 14 member team of TCE – DS Consortium stationed at site for project management and monitoring

PROJECT COMPLETION

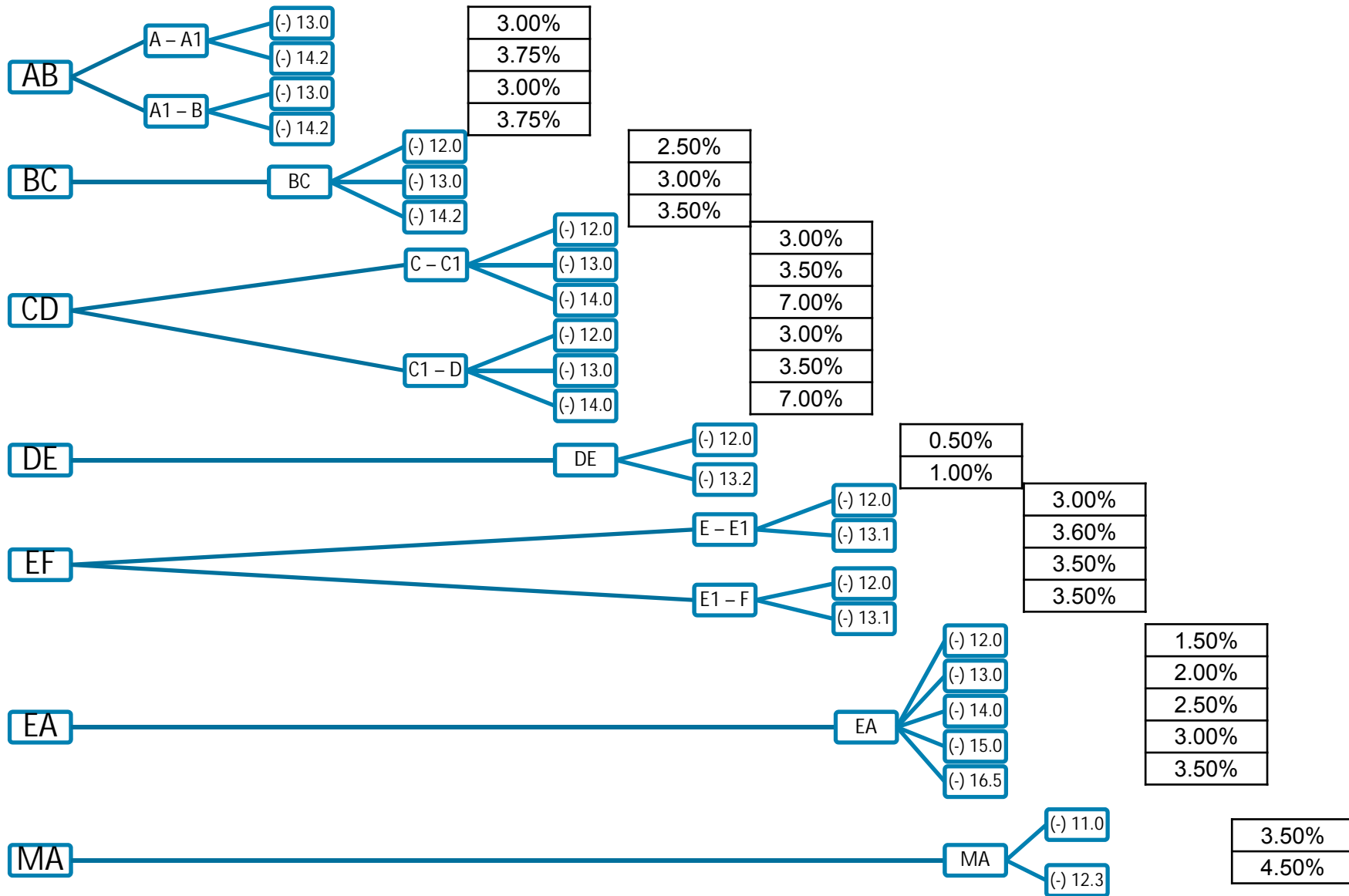
STIPULATED 01TH SEPTEMBER 2014

- Achievement of Design Depths in all channel sections, anchorages and berth pockets
- Installation and Commissioning of nav aids
- Final Soundings by third party (MPSO)

**ACTUAL COMPLETION
28TH APRIL 2014**

- Navigational buoy deployment completed on September 2014

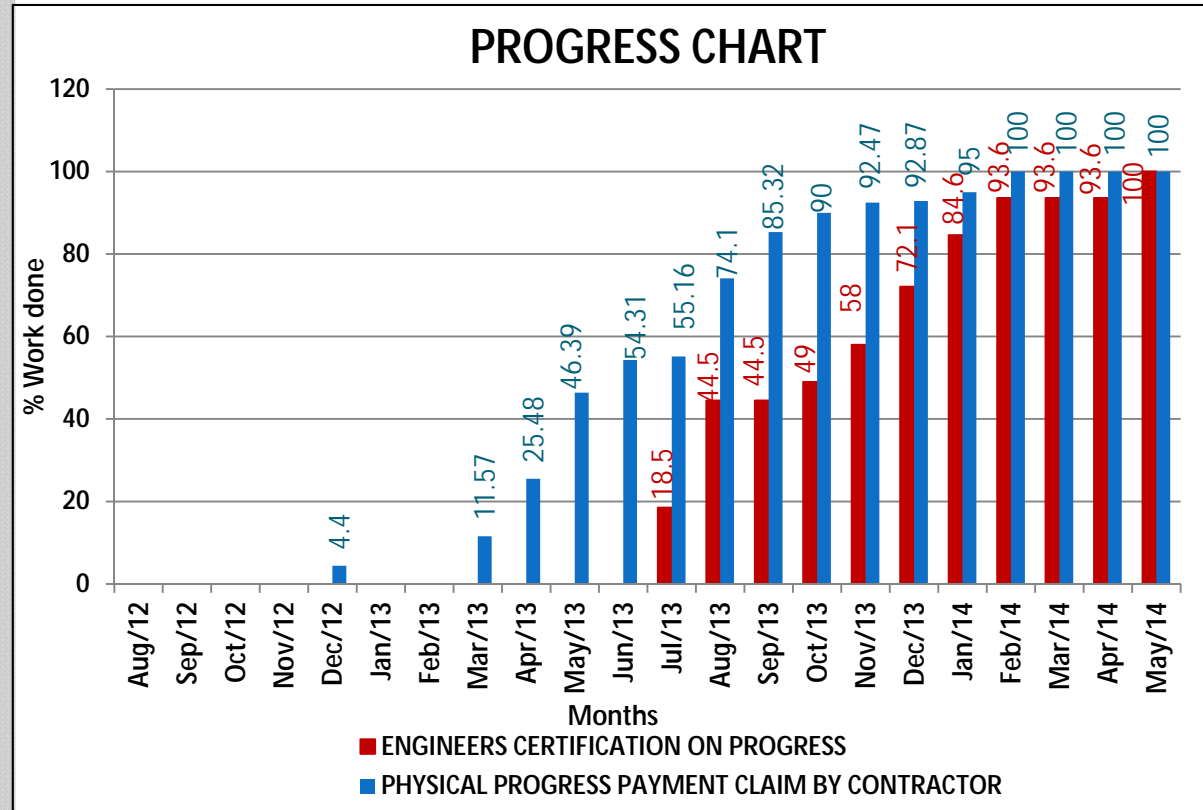
Payment Milestones



PROJECT PROGRESS

- Project completed in April 2014, four months ahead of schedule
- Difference in Physical Project Progress and Certifiable Progress as per Contract milestones was mainly due to choice of contract type

Hence Lumpsum Assured Depth type contract needs to be used with caution in dredging projects specially when heterogeneous material is expected to be encountered



Dredging Fleet Deployed

TSHD ORANJE



HOPPER CAPACITY 15,961 M³

TSHD PRINS-DER-NEDERLANDS



HOPPER CAPACITY 15,961 M³

TSHD QUEEN OF THE NETHERLANDS



HOPPER CAPACITY 35,500 M³

TSHD HAM 318



HOPPER CAPACITY 35,500 M³

CSD PHOENIX



CUTTER OUTPUT 3300 kW

BHD BALDUR



BUCKET CAPACITY 24 M³

Challenges



Challenges



Challenges



- Thorough site investigations are a must before embarking on a dredging project
 - ▶ Bathymetry Survey – single beam / multi beam
 - ▶ Side Scan Sonar Survey
 - ▶ Seismic Sub Bottom Profiler Survey
 - ▶ Geotechnical Investigations – Marine Boreholes (adequate number)
 - ▶ Detailed hydrodynamic modelling, sediment transport, siltation studies etc
 - ▶ Dredger Plume Study
 - ▶ Magnetometer Survey

- Choice of appropriate type of contract with optimum risk sharing between the contractor and client

- Appointment of a professional PMC to manage large dredging projects

- Using international best practices in estimation and design as highlighted in CIRIA and PIANC publications

- Using standard FIDIC documents for preparing tenders

Other Projects Executed by TCE



Cochin Shipyard Limited
**Development of International ship repair facility
at Cochin Port Trust**



Angre Ports infrastructure limited
**Ship repair facility and cargo terminal at
Jaigad**

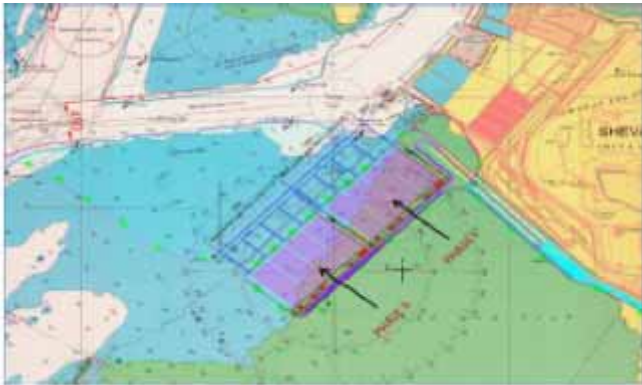


Mazagon Dock Limited-**Repairs and rehabilitation
of slipway**



Republic of Seychelles Ship repairs complex
-Port Victoria

Other Projects Executed by TCE



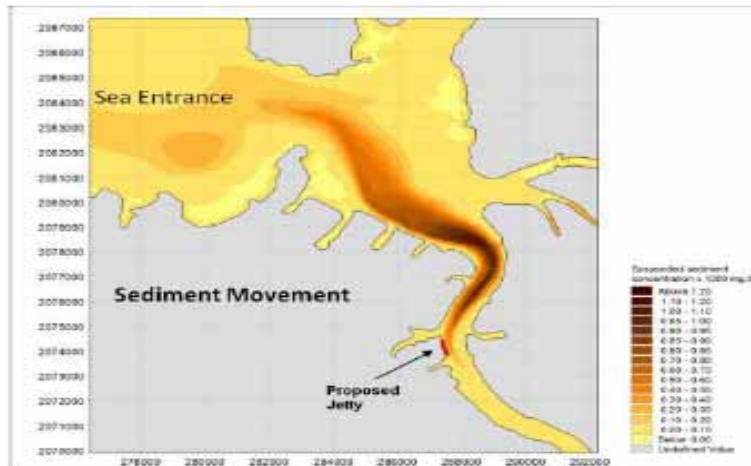
Review of feasibility report for Development of Fourth Container Terminal at JNPT



Consultancy Services for deepening and widening of Mumbai Harbour Channel and JN port Channel – Phase II



Tata power company limited Feasibility study for dedicated anchorage at JNPT



CES for sediment model study for development of Coal jetty for Dehrand Power Project



DPR for 'development of mechanized coal handling facility at Port of Mumbai under PPP mode

Other Projects Executed by TCE



Madras Atomic Power Project
Intake structure and submarine tunnel
at Kalpakkam



Garden reach ship builders & engineers
limited - **Modernisation of hull shop – II
(phase I)**



IDBI Bank Limited - **Expansion
of container terminal project of
Gujarat Pipavav Port Ltd.**

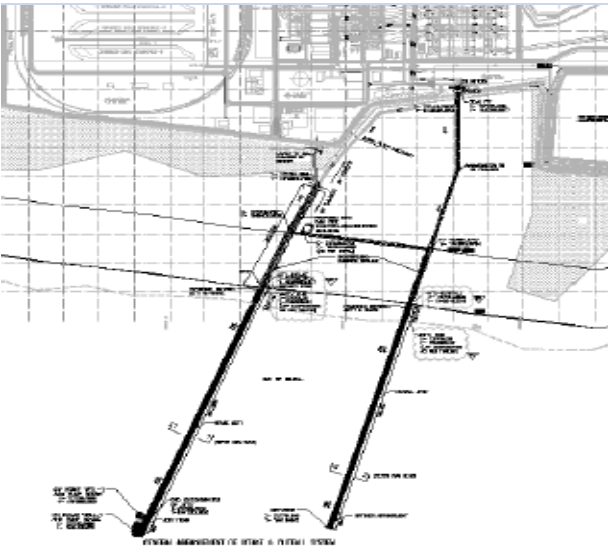


Gujarat integrated maritime complex
Limited / ILFS proposed shipyard and a
multipurpose port



Garden reach ship builders & Engineers Limited
Modernisation of hull shop –II (Phase II)

Other Projects Executed by TCE



Gammon India Limited - **Sea water intake And outfall system for 1040 MW Thermal Power Plant at Vizag**



Jawaharlal Nehru Port Trust- advisory services to develop a **Port based SEZ Phase-I at JNPT Mumbai**



Tata Power Company Limited- **Caisson & piled jetty for Trombay units 5 & 6**

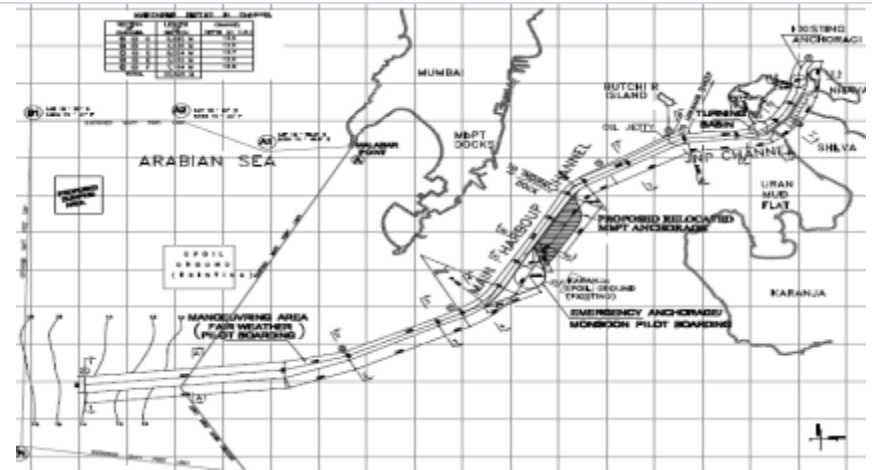
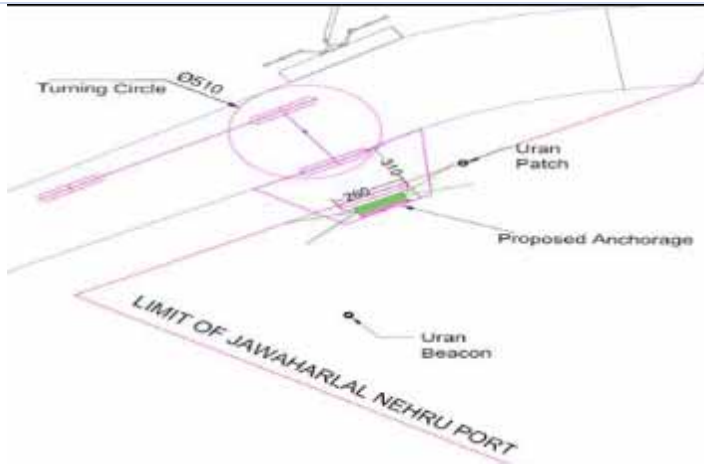


Ennore Port Limited - **Capital dredging phase II**



Industrial development Bank of India / Gujarat Pipavav Port Limited - **Container Terminal**

Other Projects Executed by TCE



JNPT-Consultancy Services for creation of New Anchorage At southern side of JNP approach Channel

Deepening and widening of Mumbai Harbour channel & Jawaharlal Nehru Port Channel – Phase I



JITF waterways limited / NTPC – Farakka super thermal power project
3 MTPA coal handling plant and jetty

Tata Reality and Infrastructure Limited - Passenger water transport along the West coast of Mumbai

Other Projects Executed by TCE



Tamilnadu Electricity Board
Cooling water (CW) intake and coal handling facility for Tuticorin thermal power project Station III stage extension - units no. 4 & 5

National Electricity Board, Malaysia
oil jetty for Pasir Gudang Power Project

Brihanmumbai Municipal Corporation - **Shore protection work under Bombay Sewage disposal project**



Mumbai Port Trust - **New berth at Pir Pau for POL and bulk liquid chemicals**

Ministry of National Economy, Sultanate of Oman - **Breakwater & shore protection works under sea water intake pumping scheme & outfall for Sohar Industrial Port Company (SIPC) area**

THANK YOU

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